



# Process Traveler

DCC Number: E0900008-V1

Date Prepared: 01-21-09

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
C. Osthelder	C. Osthelder	4610	OMC	LIGO.AIFOF5.6.1

Dwg/Part Number	Rev	Part Description	Serial Number	Qty
D070258	B	Aluminum In-Vac QPD/Optic Pedestal		6
D070157	B	PEEK QPD Connector Assembly (2 pieces)		8 sets
D0900004	A	PEEK Cable Clamp Halves		18
McMaster-Carr p/n 92010A006		M2 – 12mm Stainless Steel Flathead Screws		50

Used In (next higher assembly):

Vendor Name	PO/Contract Number

### Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.



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### Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Re-Clean		CIT	per E960022, with the following special instructions or cautions:	R. Taylor	
2	Vacuum Bake		CIT	per E960022 to a temperature of 120C for 48Hrs.	R. Taylor	
3	Control Point		NA	Review/approve RGA Scan#	D. Coyne	
4	Control Point		NA	Review/approve RGA scan #N/A	D. Coyne	
5	Control Point		NA	Review/approve RGA scan #N/A	D. Coyne	
4	Wrap & Tag vacuum clean parts per E960022-A		CIT	Wrap (UHV foil) and bag (CP Stat or equiv.) per E960022.	R. Taylor	
5	Deliver/File paperwork		CIT	Make 2 copies of the Traveler. File one copy with the DCC.	R Taylor	
6.	SHIP TO			Please send to: Wilson House – C.Osthelder to arrange shipping to LLO and LHO when required.  <b>Note: Ship original traveler with these parts.</b>	R Taylor	

END: Go to Traveler or procedure associated with next higher assembly processing

### Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

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| 1. |
| 2. |
| 3. |
| 4. |

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