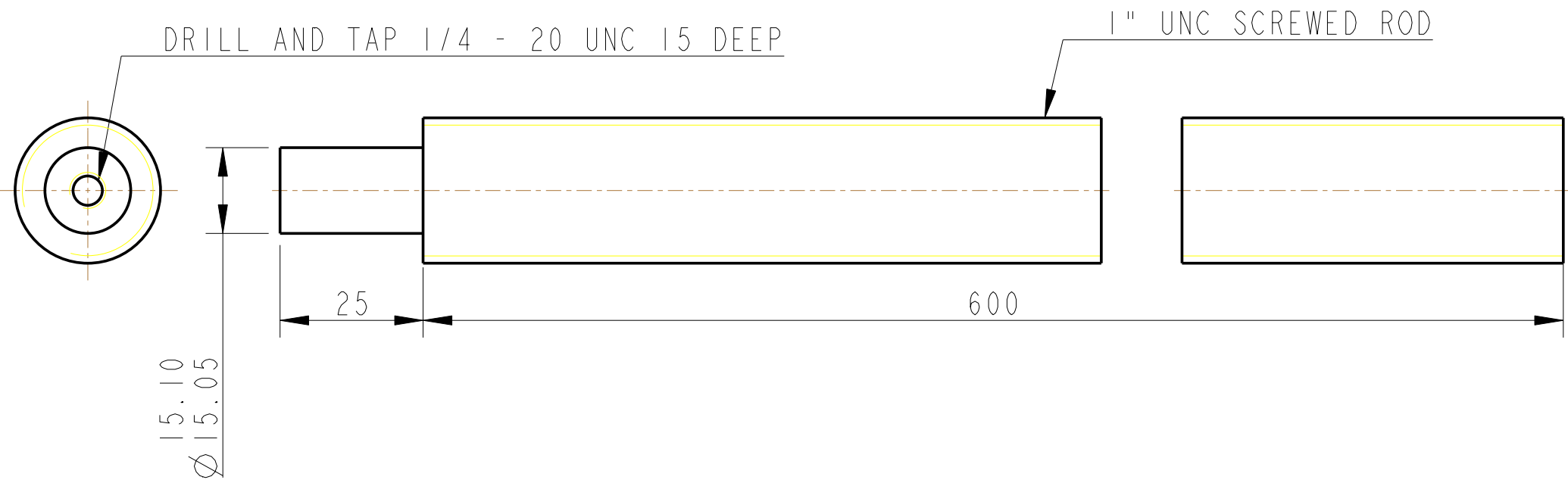




REV.	DATE	DCN #	DRAWING TREE #
B.	01/04/09.	E0900100.	.



ITEM	QTY	SPARE	TOTAL	PART NUMBER	DESCRIPTION	MATERIALS							
PARTS LIST													
NOTES: (UNLESS OTHERWISE SPECIFIED)					 CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES								
1. REMOVE ALL SHARP EDGES, R.02 MIN. 2. DO NOT SCALE FROM DRAWING. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) 4. SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.					DIMENSIONS ARE IN mm [INCHES] TOLERANCES: X.XX ±0.2 mm ANGULAR ±0.25 °								
					MATERIAL: ST STEEL 316/304								
					FINISH: ----- √μm [μin] Ra = 1.6								
					<table border="1"> <tr> <th></th> <th>NAME</th> <th>DATE</th> </tr> <tr> <td>DRAWN</td> <td>A J BRUMM</td> <td>DB/12/08</td> </tr> <tr> <td>CHECKED</td> <td>J'OD</td> <td>--/--/--</td> </tr> <tr> <td>APPROVED</td> <td>AJB</td> <td>--/--/--</td> </tr> </table>			NAME	DATE	DRAWN	A J BRUMM	DB/12/08	CHECKED
	NAME	DATE											
DRAWN	A J BRUMM	DB/12/08											
CHECKED	J'OD	--/--/--											
APPROVED	AJB	--/--/--											
SYSTEM <b>ADVANCED LIGO</b> SUB-SYSTEM <b>SUS</b> NEXT ASSY <b>THIS</b> PART NAME <b>SCREWED ROD</b> <b>TOP STAGE TOOLING</b>					SCALE 1:1 PROJECTION:  SHEET 1 OF 1								
SIZE <b>A</b> DRG. NO. <b>D080749</b>					REV <b>B.</b>								