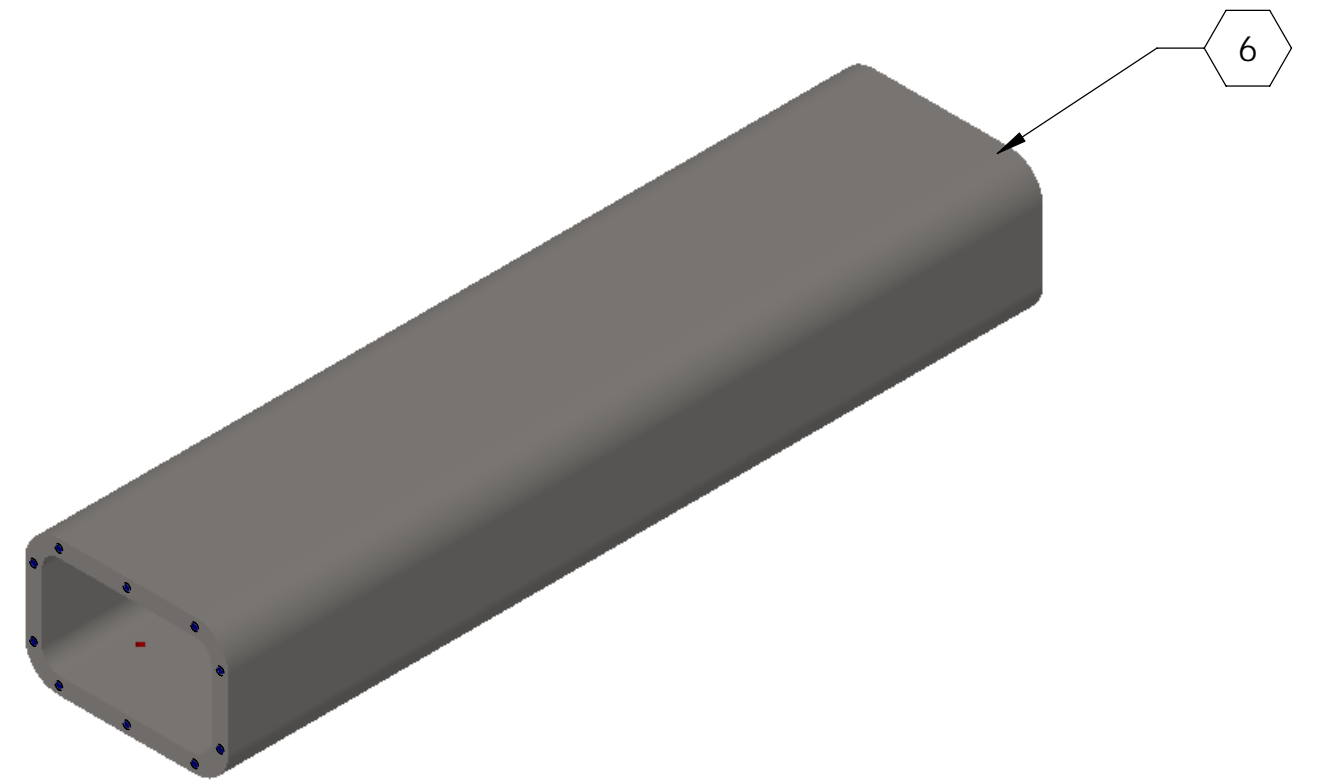
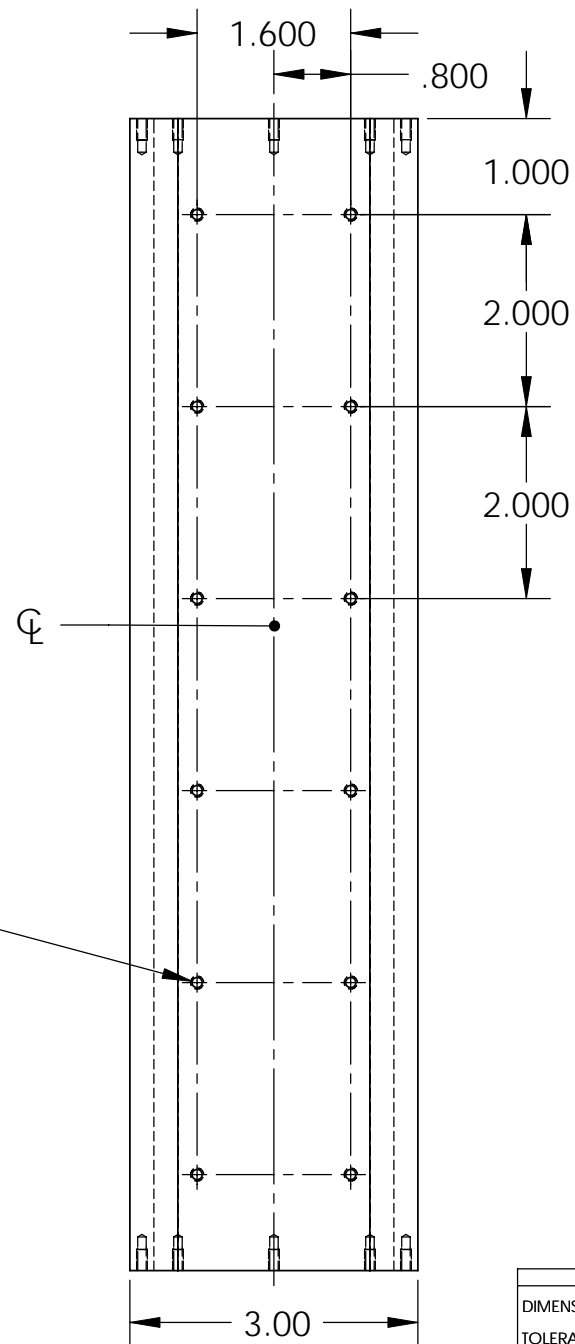
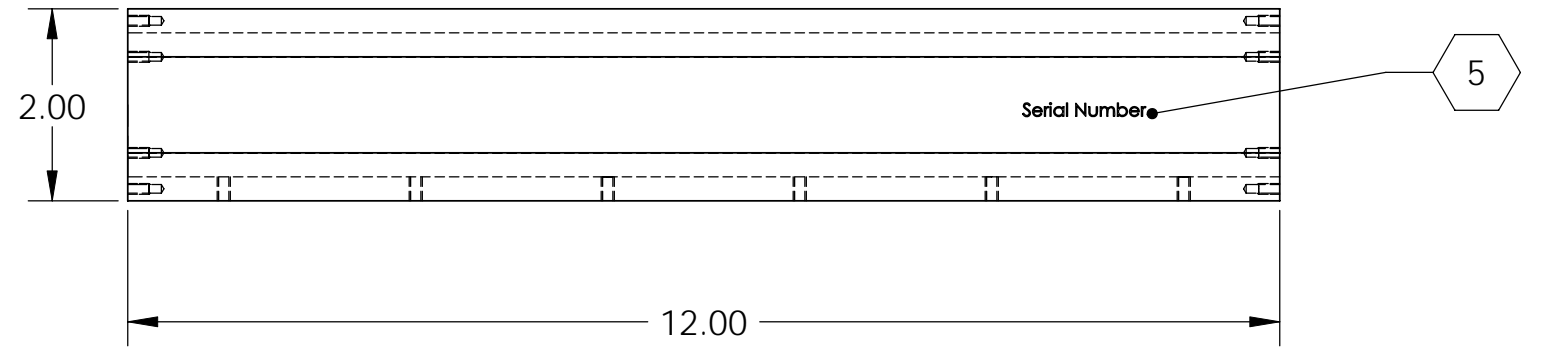
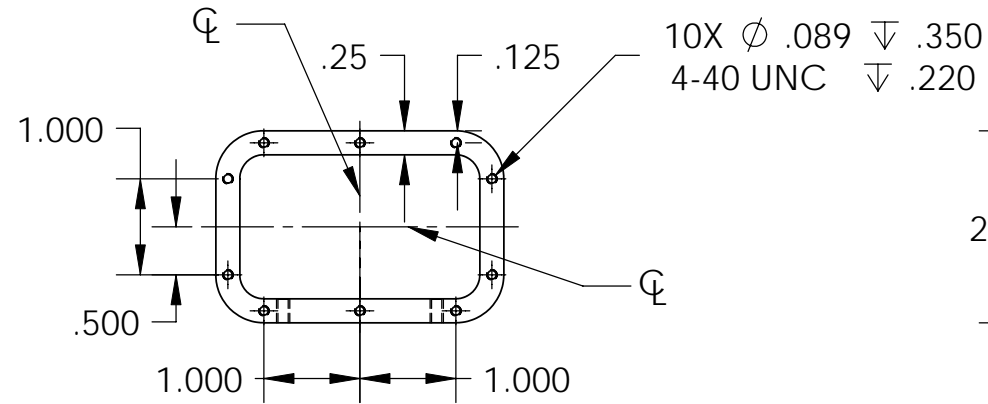


8 7 6 5 4 3 2 1

NOTES CONTINUED:
 ⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.
 ⑥ BOTTLE IS TO BE MADE OUT OF 2 X 3 RECTANGULAR STRUCTURAL STEEL

REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-	-	-	-
-	-	-	-



D0900645-v1, PART PDM REV: 00, DRAWING PDM REV:

D C B A

D C B A

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
DIMENSIONS ARE IN INCHES TOLERANCES: .XX \pm 0.01 .XXX \pm 0.005 ANGULAR \pm 0.5°				1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.		SYSTEM ADVANCED LIGO	
MATERIAL STRUCTURAL CARBON STEEL		FINISH 32 μ inch		SUB-SYSTEM sens & ctrl		DESIGNER GMoreno	
NEXT ASSY				DRAFTER		SIZE B	
CHECKER				DWG. NO. D0900645		REV. v1	
APPROVAL				SCALE: 1:4		PROJECTION:	
						SHEET 1 OF 1	

8 7 6 5 4 3 2 1