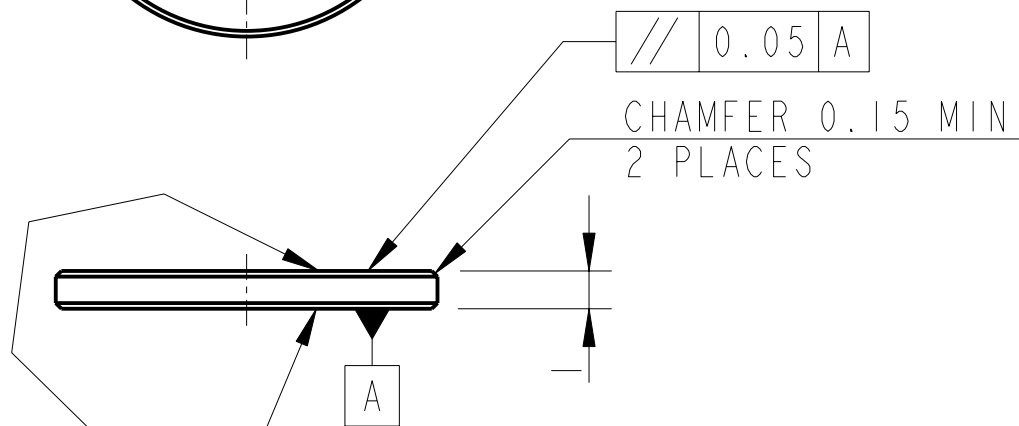
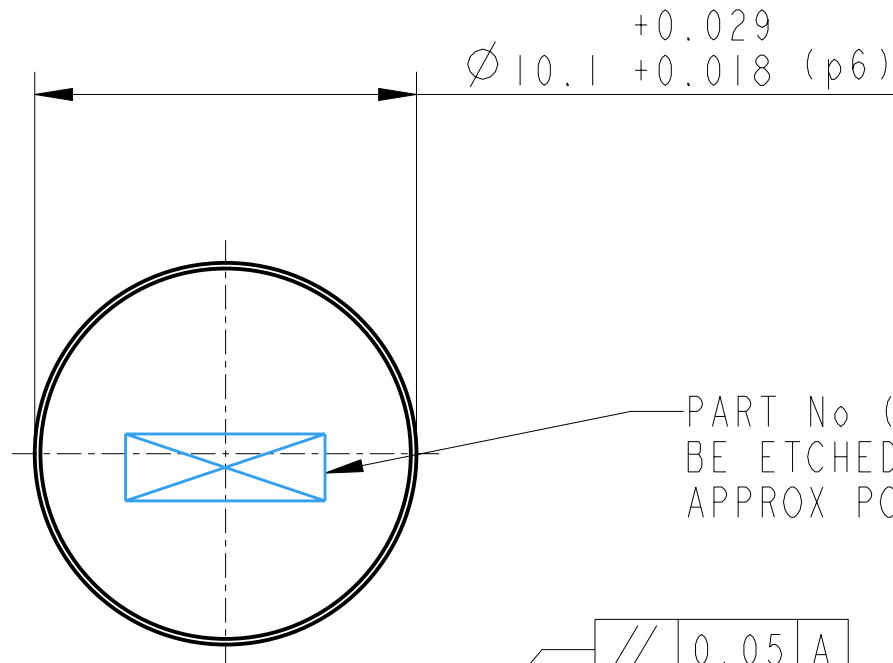


REV.	DATE	DCN #	DRAWING TREE #
A	18/OCT/06	E060247	.
B	19/DEC/07	E060247-B	.



0.05 NOT CONVEX

NOTES: (UNLESS OTHERWISE SPECIFIED)		
1. REMOVE ALL SHARP EDGES, R.02 MIN. 2. DO NOT SCALE FROM DRAWING. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) 4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.		
DIMENSIONS ARE IN mm [INCHES]		
TOLERANCES:		
X.XX ±0.1 mm		
ANGULAR ±0.25 °		
MATERIAL: STAINLESS STEEL 416		
FINISH: CLEAN AND DEGREASED		
√μm [μin] Ra = 1.6		
	NAME	DATE
DRAWN	I WILMUT	10/AUG/06
CHECKED	MB	15/MAR/10
APPROVED	JOD	15/MAR/10

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 IGR, GLASGOW UNIVERSITY GEO 600 GROUP  
 RUTHERFORD APPLETON LABORATORIES

SYSTEM	<b>aLIGO</b>
SUB-SYSTEM	<b>SUS</b>
NEXT ASSY	<b>TOP MASS QUAD</b>
PART NAME	<b>MAGNETIC PLUG</b>

SIZE	DRG. NO.	REV
<b>A</b>	<b>D060401</b>	<b>H.</b>

SCALE 5:1 PROJECTION: SHEET 1 OF 1