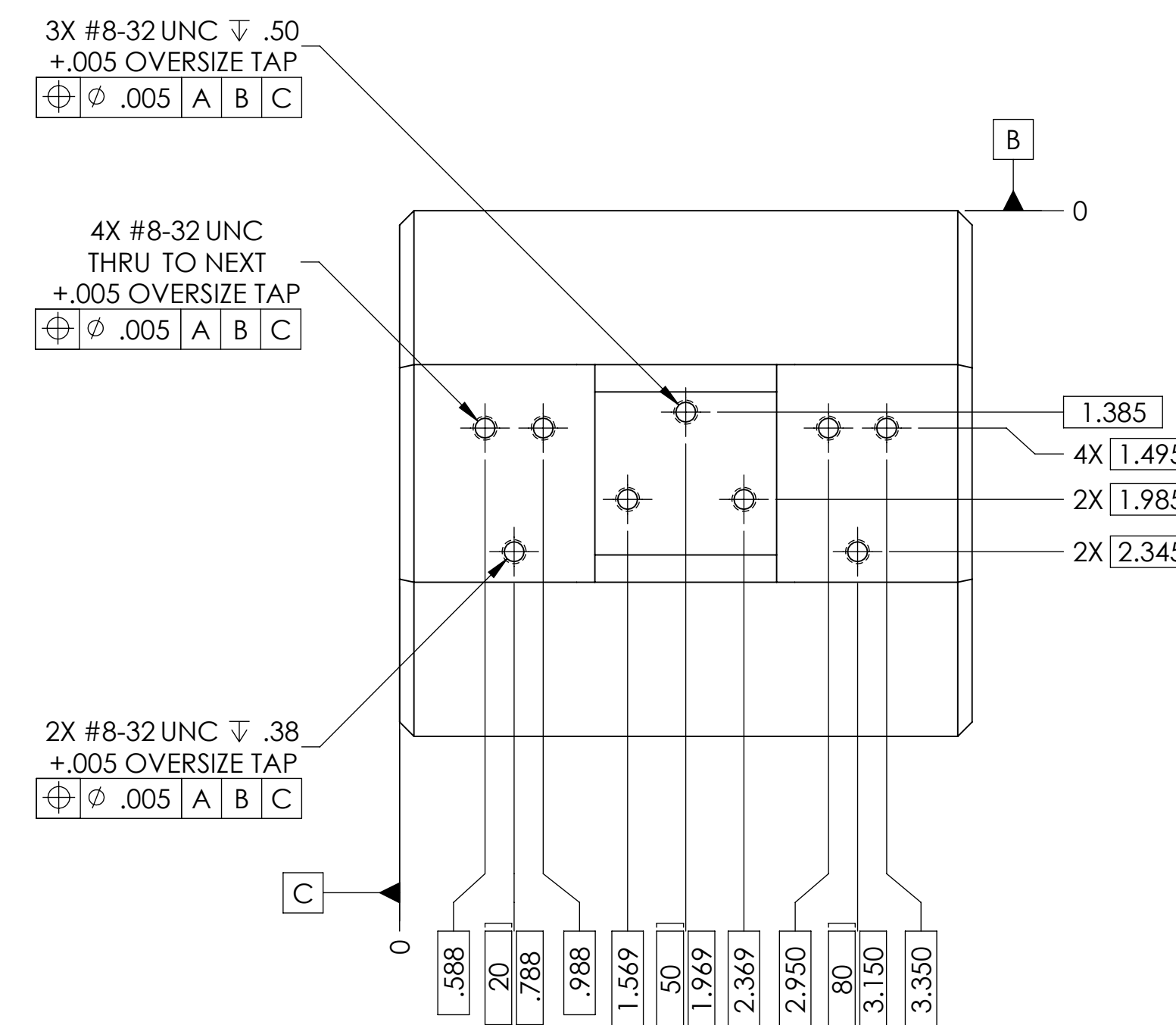
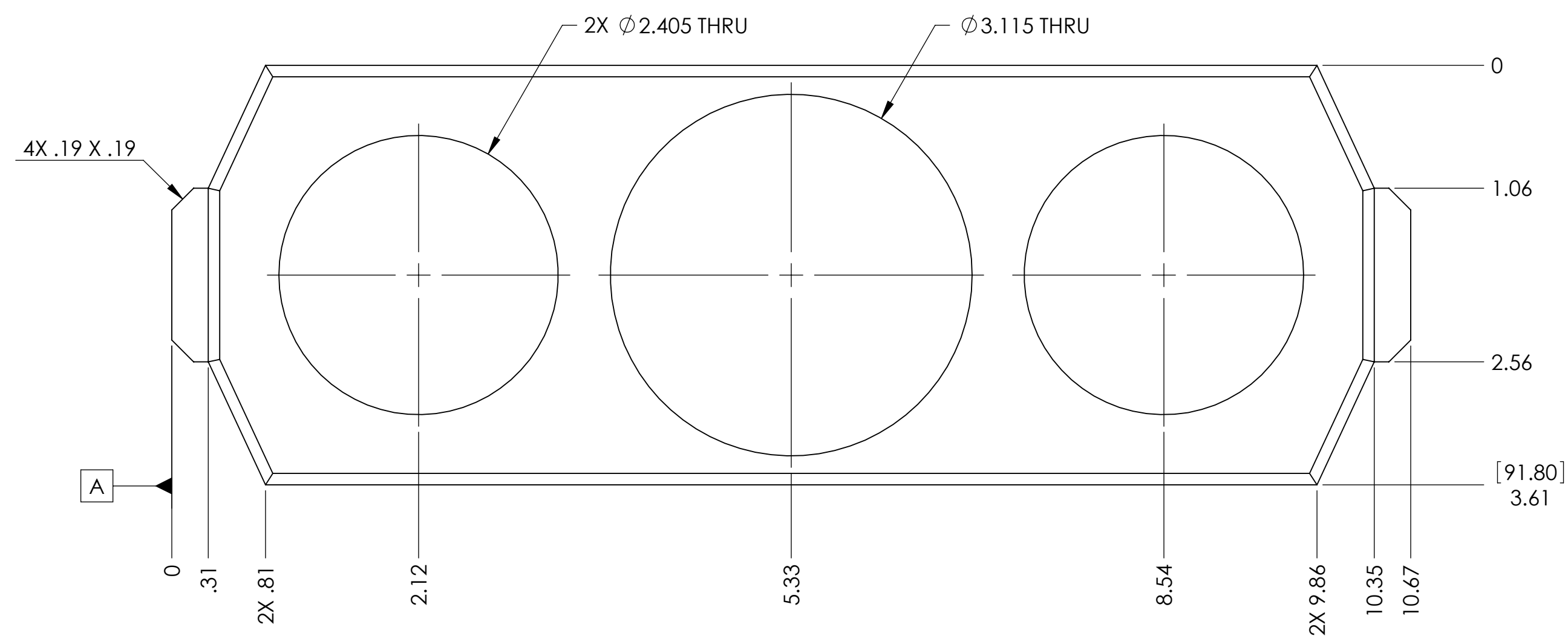
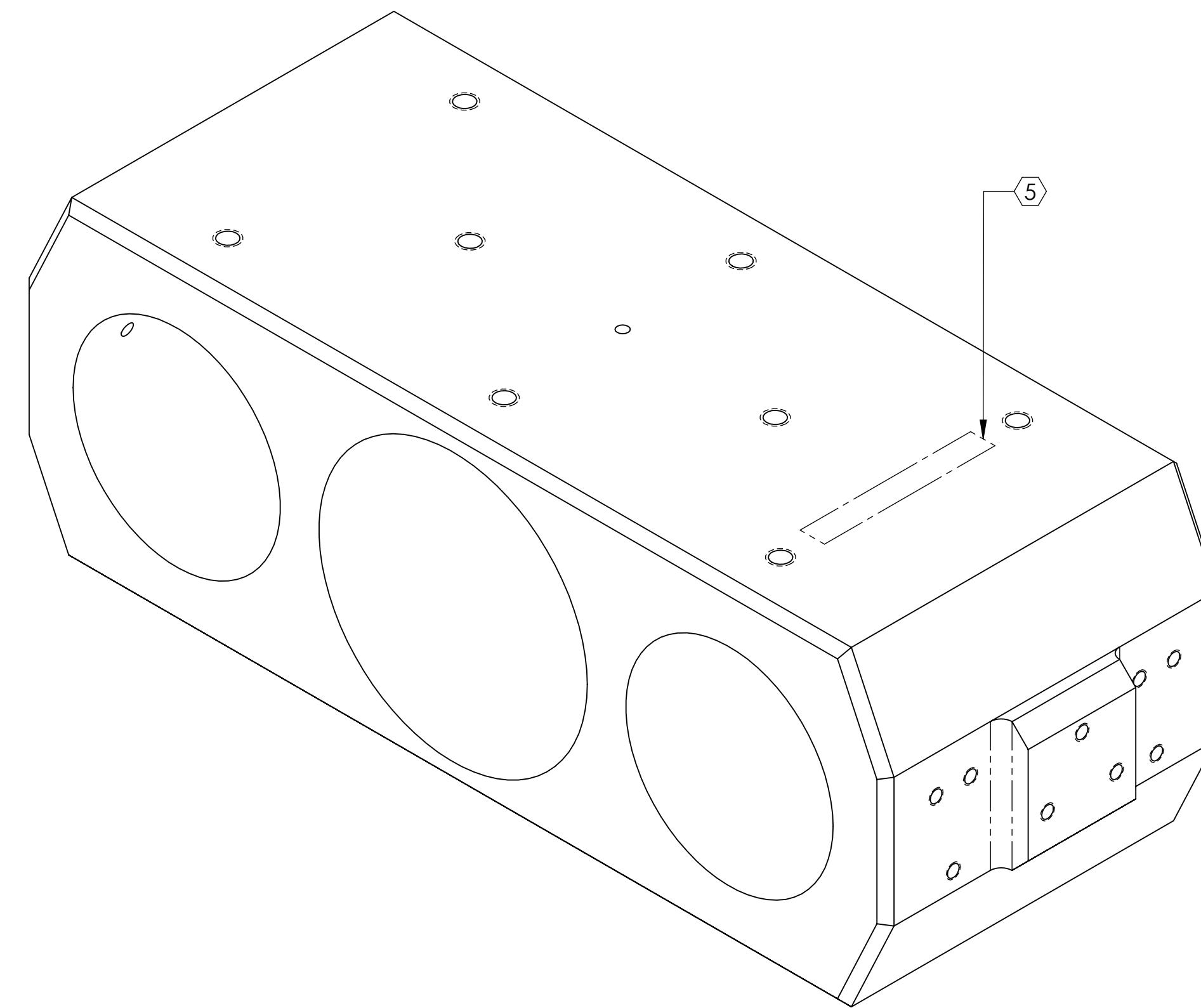
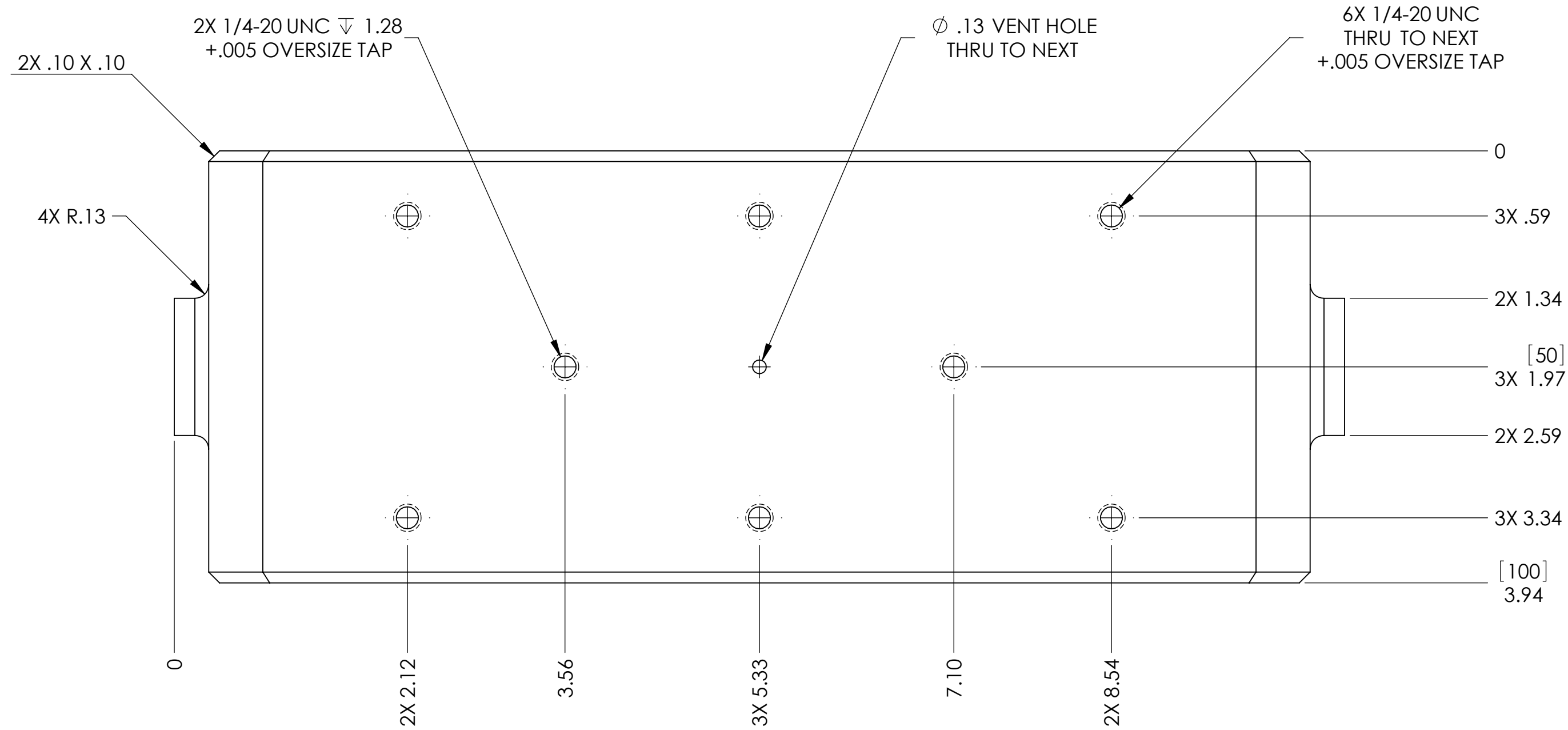


NOTES CONTINUED:
 ⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE 07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
v1	22 JUN 2009	E0900173	E080191
-	-	-	-
-	-	-	-



BOTH SIDES

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)	
1. INTERPRET DRAWING PER ASME Y14.5-1994.	
2. REMOVE ALL SHARP EDGES, R.02 MIN.	
3. DO NOT SCALE FROM DRAWING.	
4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.	
DIMENSIONS ARE IN INCHES [MM]	
TOLERANCES: .XX ± .01 .XXX ± .005	
ANGULAR ± 0.5°	
MATERIAL	FINISH
304, 316 OR 302 SSSL	32 μinch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
SYSTEM	SUB-SYSTEM	MAIN SECTION	
ADVANCED LIGO	SUS	DESIGNER	G. SCARBOROUGH
INTERMEDIATE MASS ASSY		DRAFTER	D. BRIDGES
		CHECKER	M. MEYER
		APPROVAL	
		DATE	13 MAR 2008
		DATE	25 JUN 2009
		DATE	26 JUN 2009
		SIZE	D
		DWG. NO.	D070336
		REV.	v1
		SCALE:	1:1
		PROJECTION:	
		SHEET 1 OF 1	