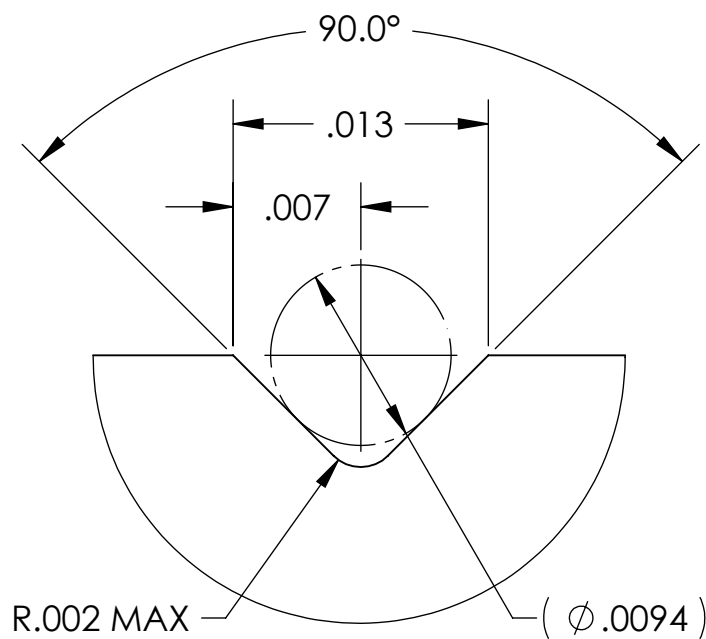
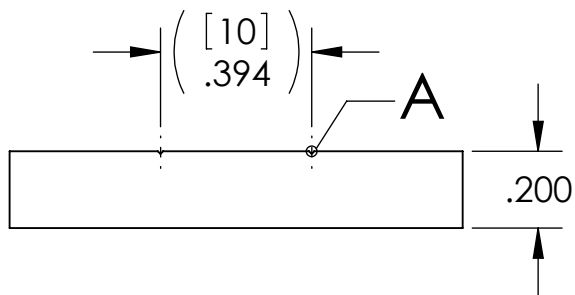
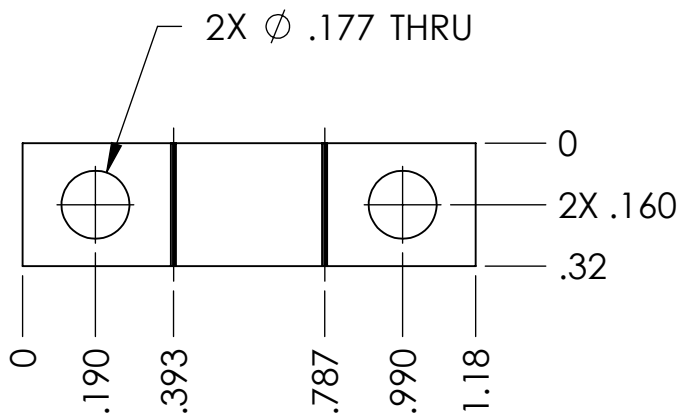
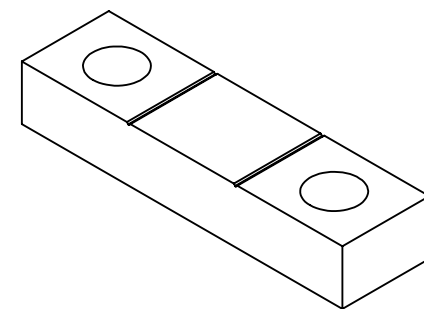


NOTES CONTINUED:

Ⓢ BAG ALL ITEMS INDIVIDUALLY AND MARK OR TAG EACH BAG WITH DRAWING NUMBER, REVISION, AND QUANTITY. EXAMPLE: DXXXXXX-VY, QTY: 1

REV.	DATE	DCN #	DRAWING TREE #
v1	09 JUL 2009	E0900193	E080191
-	-	-	-
-	-	-	-



DETAIL A
SCALE 100 : 1
WIRE GROOVE
2X

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES [MM]
 TOLERANCES:
 .XX ± .01
 .XXX ± .005
 ANGULAR ± 0.5°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
 2. REMOVE ALL SHARP EDGES, R.02 MIN.
 3. DO NOT SCALE FROM DRAWING.
 4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.
 MATERIAL 304, 316 OR 302 SSSL
 FINISH 32 μinch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM **ADVANCED LIGO** SUB-SYSTEM **SUS**

NEXT ASSY **LOWER LOOP WIRE ASSY**

PART NAME		CLAMP, LOWER LOOP WIRE	
DESIGNER	D. BRIDGES	15 JUL 2009	SIZE DWG. NO.
DRAFTER	D. BRIDGES	15 JUL 2009	A D070438
CHECKER	M. MEYER	15 JUL 2009	REV. v1
APPROVAL			SCALE: 2:1 PROJECTION: SHEET 1 OF 1