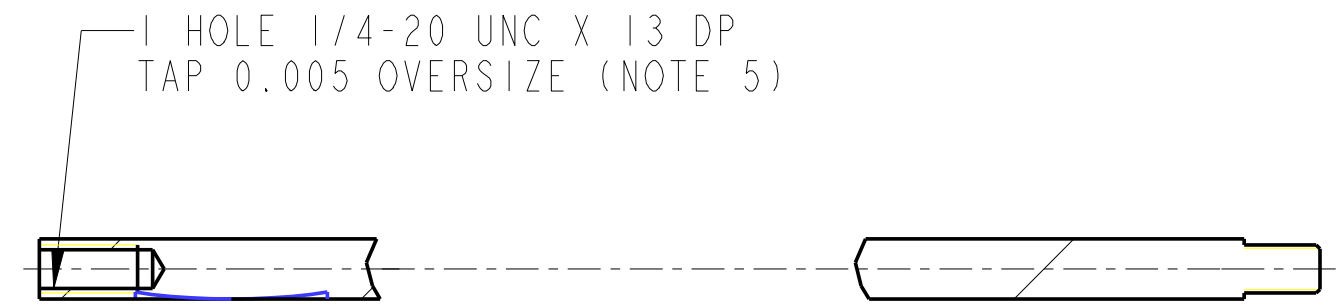
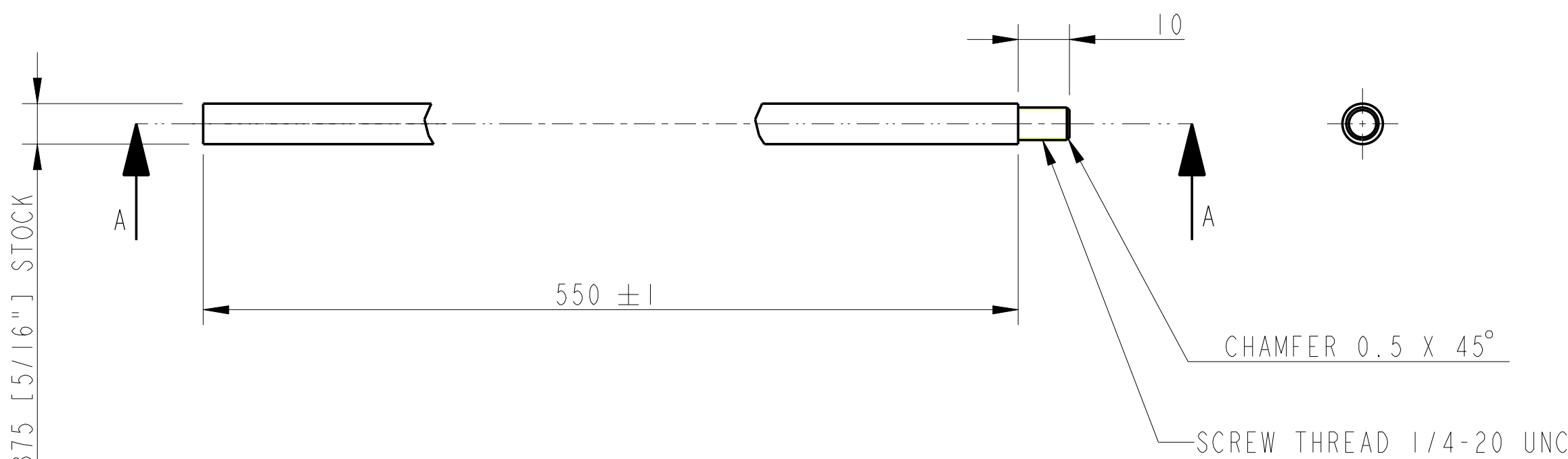
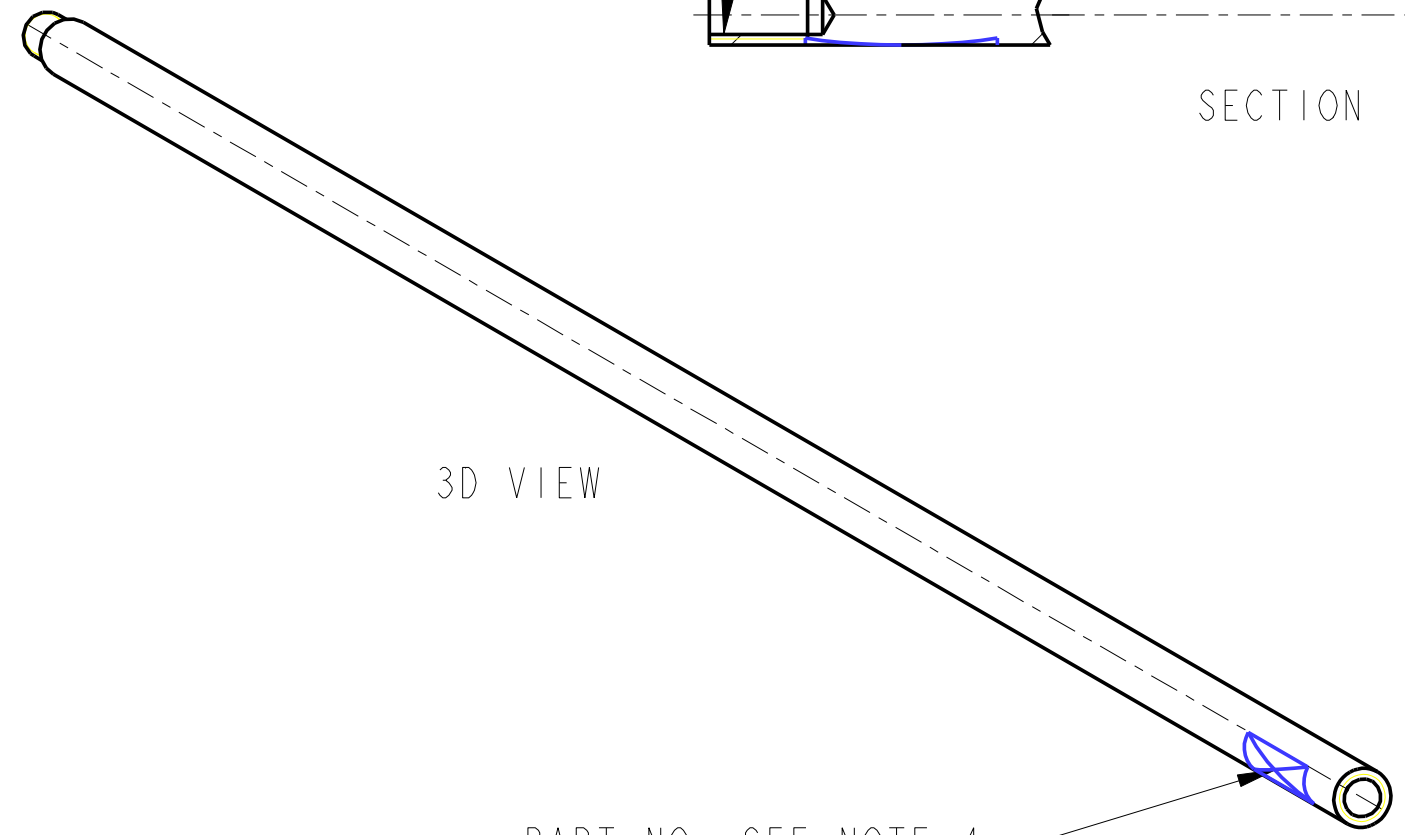


REV.	DATE	DCN #	DRAWING TREE #
A	17/OCT/06	E060242	



SECTION A-A



3D VIEW

PART NO. SEE NOTE 4

ADDITIONAL NOTES:

5. OVERSIZE TAPS CAN BE BROUGHT FROM MCMMASTER CARR (WWW.MCMMASTER.COM) PART NO. 2612A17 OR 2535A14 FOR 1/4-20 UNC

NOTES: (UNLESS OTHERWISE SPECIFIED)		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY 1GR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES	
1. REMOVE ALL SHARP EDGES, R.02 MIN.		SYSTEM ADVANCED LIGO	
2. DO NOT SCALE FROM DRAWING.		SUB-SYSTEM SUS	
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)		NEXT ASSY QUAD N-PTYPE TOP STAGE; TOP STAGE BLADE TOOLING	
4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188-001. A VIBRATORY TOOL MAY BE USED.		PART NAME STRAIGHTNING ROLLER PULL RODS (FOR TOP STAGE BLADE TOOLING)	
DIMENSIONS ARE IN mm [INCHES]		SCALE 1:1 PROJECTION:	
X.XX ±0.1 mm ANGULAR ±0.25 °		SHEET B OF B	
MATERIAL: ST. STEEL STOCK BAR 303/304		DRG. NO. D060366	
FINISH: CLEAN AND DE-GREASE √μm [μin] Ra = STOCK		REV. B	
DRAWN: J. WILMUT 22/SEP/06		SHEET 1 OF 1	
CHECKED: J'OD 17/OCT/06			
APPROVED: RJG 17/OCT/06			