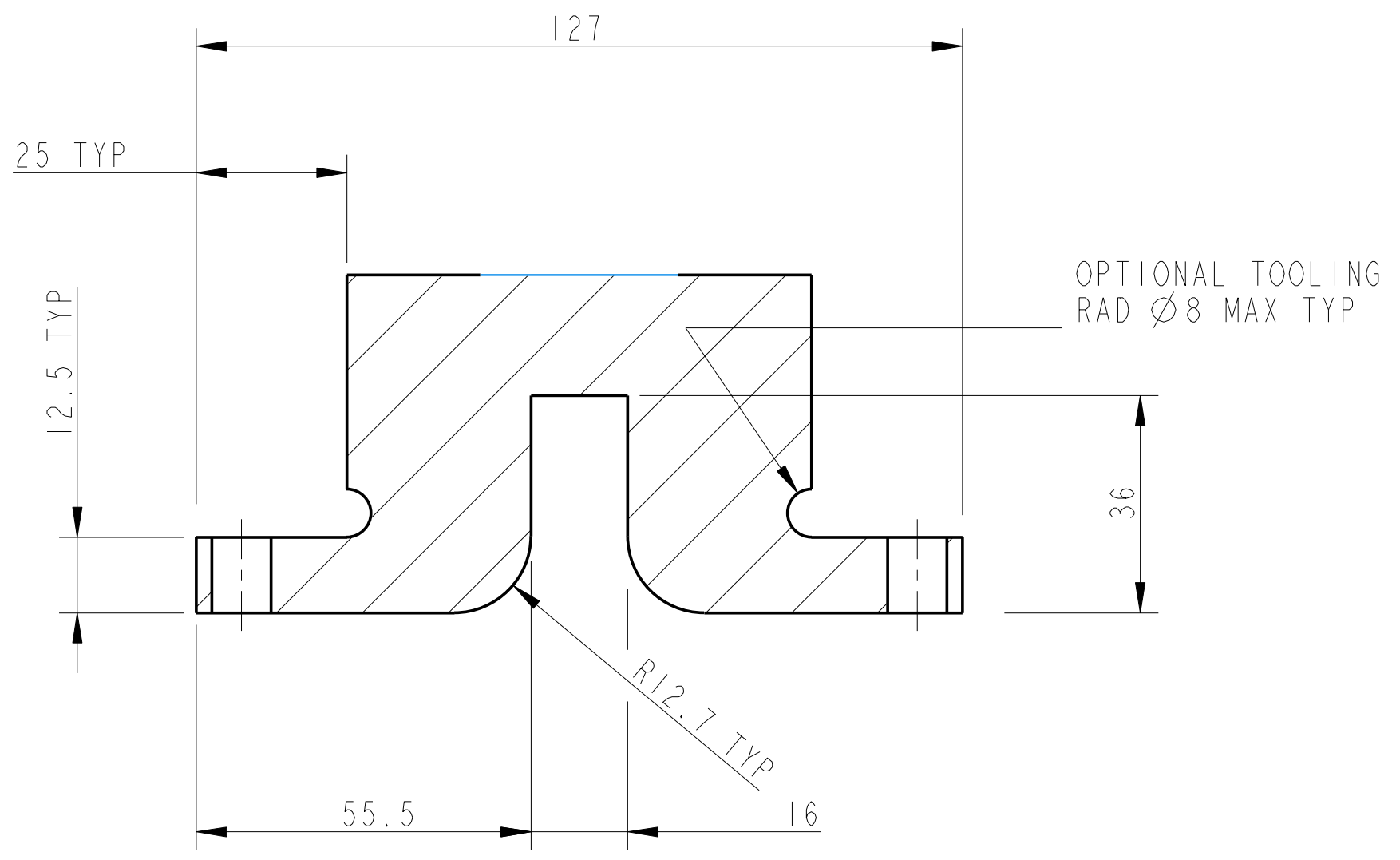
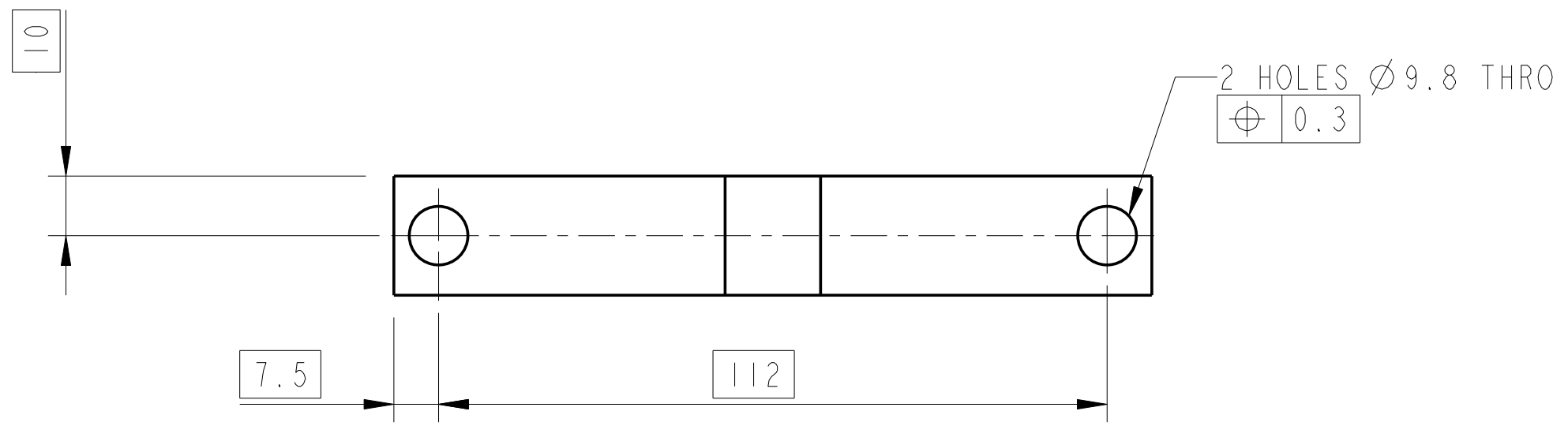
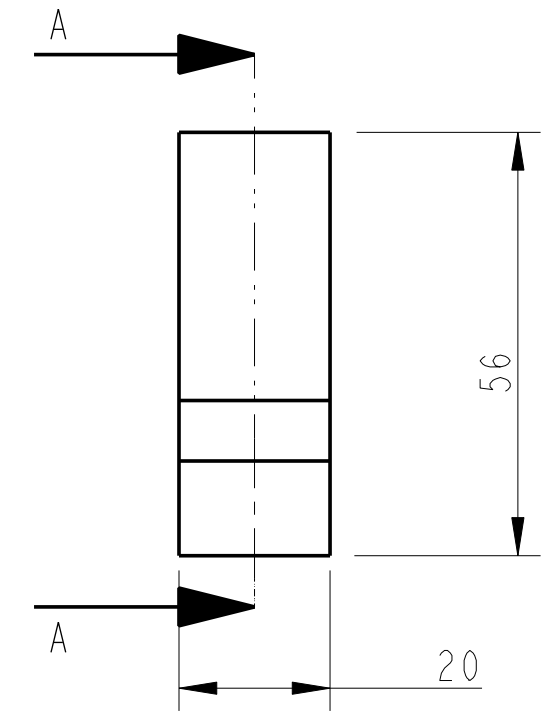


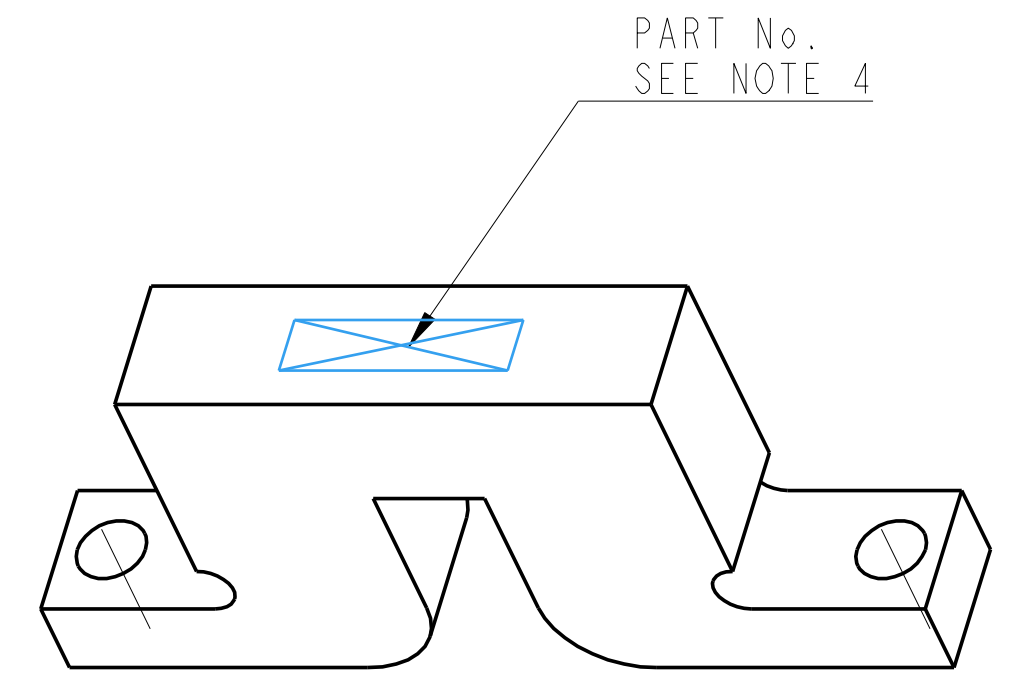
REV.	DATE	DCN #	DRAWING TREE #
A	17/OCT/06	E060242	



SECTION A-A



2 HOLES $\varnothing 9.8$ THRO
 $\varnothing 0.3$



3D VIEW

NOTES: (UNLESS OTHERWISE SPECIFIED)			
1. REMOVE ALL SHARP EDGES. R.02 MIN.	DIMENSIONS ARE IN mm [INCHES]		
2. DO NOT SCALE FROM DRAWING.	X.XX \pm 0.2mm [INCHES]		
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)	ANGULAR $\pm 0.25^\circ$		
4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: 0020188-001. A VIBRATORY TOOL MAY BE USED.	FINISH: CLEAN AND DEGREASED $\sqrt{\mu m}$ [μin] Ro = 63 [1.6]		
	MATERIAL:	AL ALLOY 6061 T6	
	DRAWN	NAME	DATE
	I WILMUT		19/SEP/06
	CHECKED	J'OD	17/OCT/06
	APPROVED	RJG	17/OCT/06
	SCALE	1:1 PROJECTION	
		SHEET 1 OF 1	

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY 1GR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES	
SYSTEM ADVANCED LIGO	
SUB-SYSTEM SUS	
NEXT ASSY QUAD INPTYPE TOP STAGE, TOP STAGE BLADE TOOLING	
PART NAME BLADE CLAMP TOP BLOCK (FOR TOP STAGE BLADE TOOLING)	
DRG. NO.	REV
D060368	B