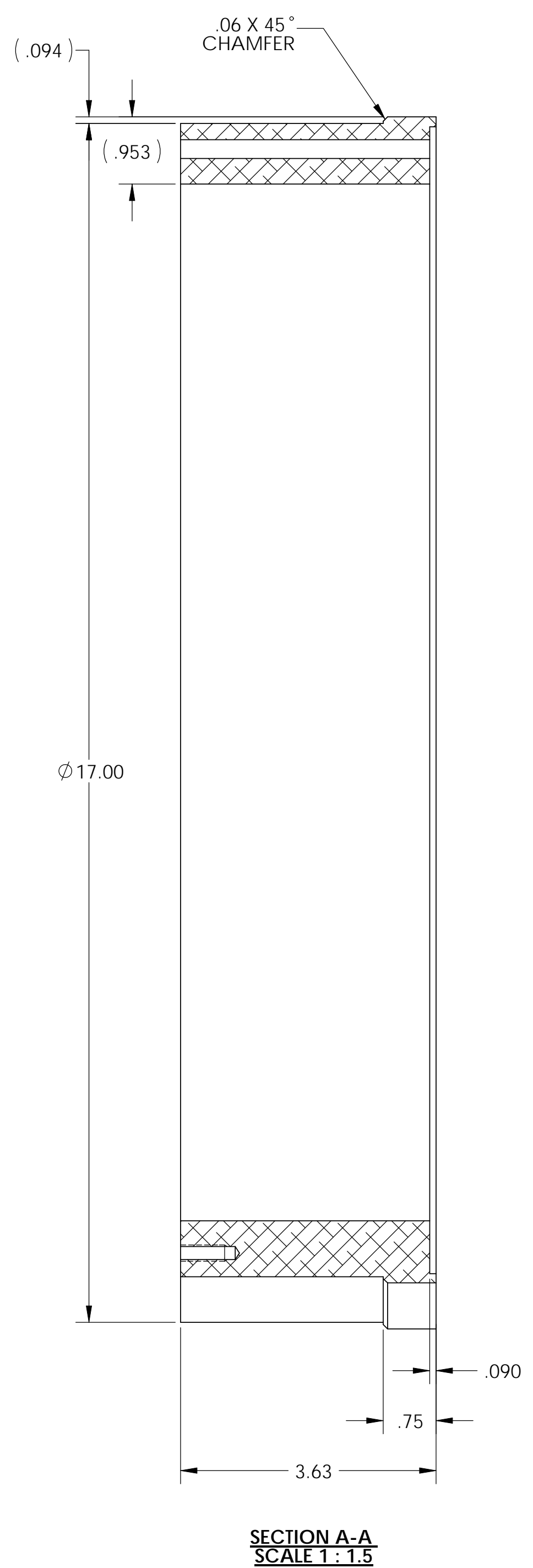
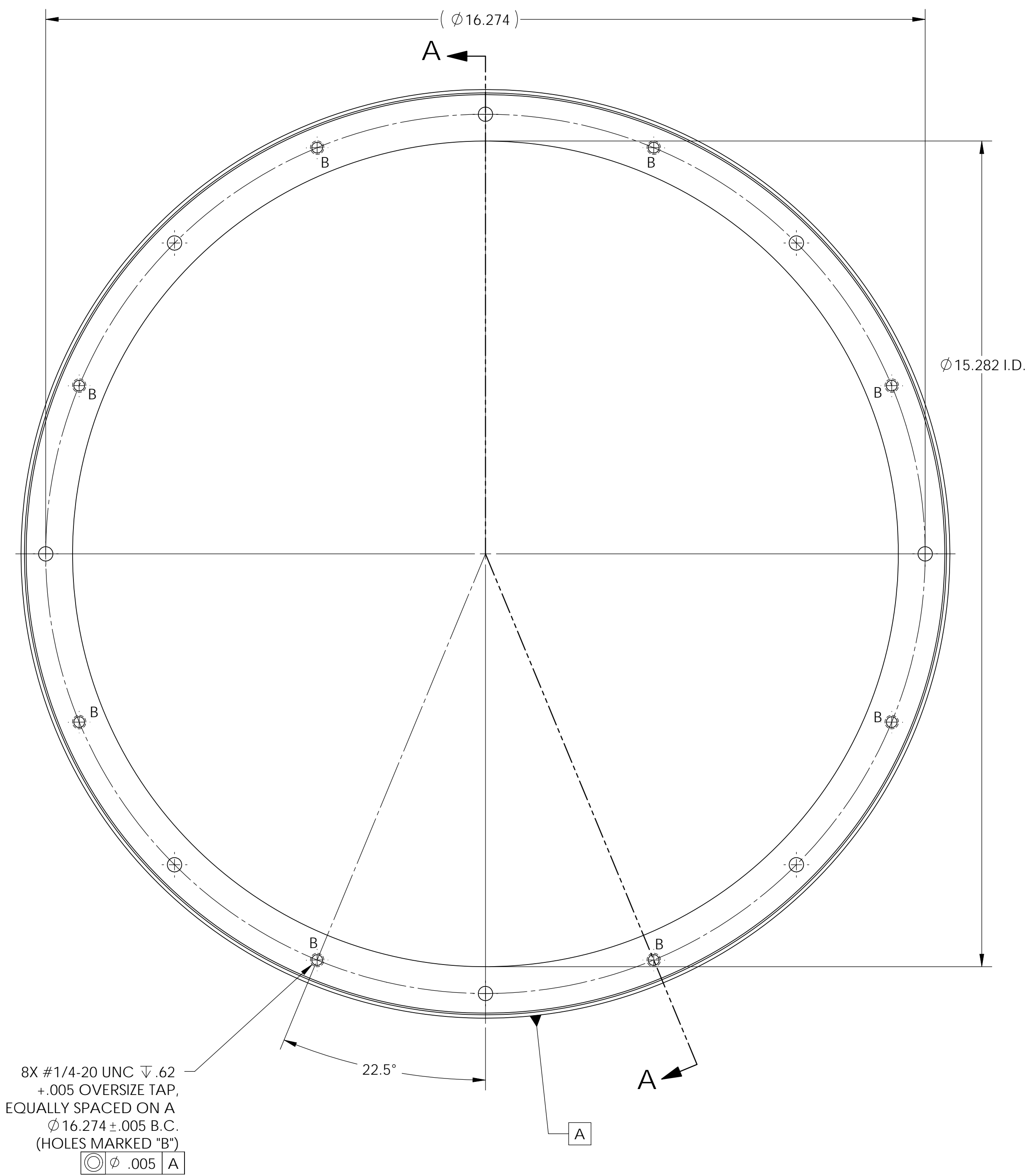
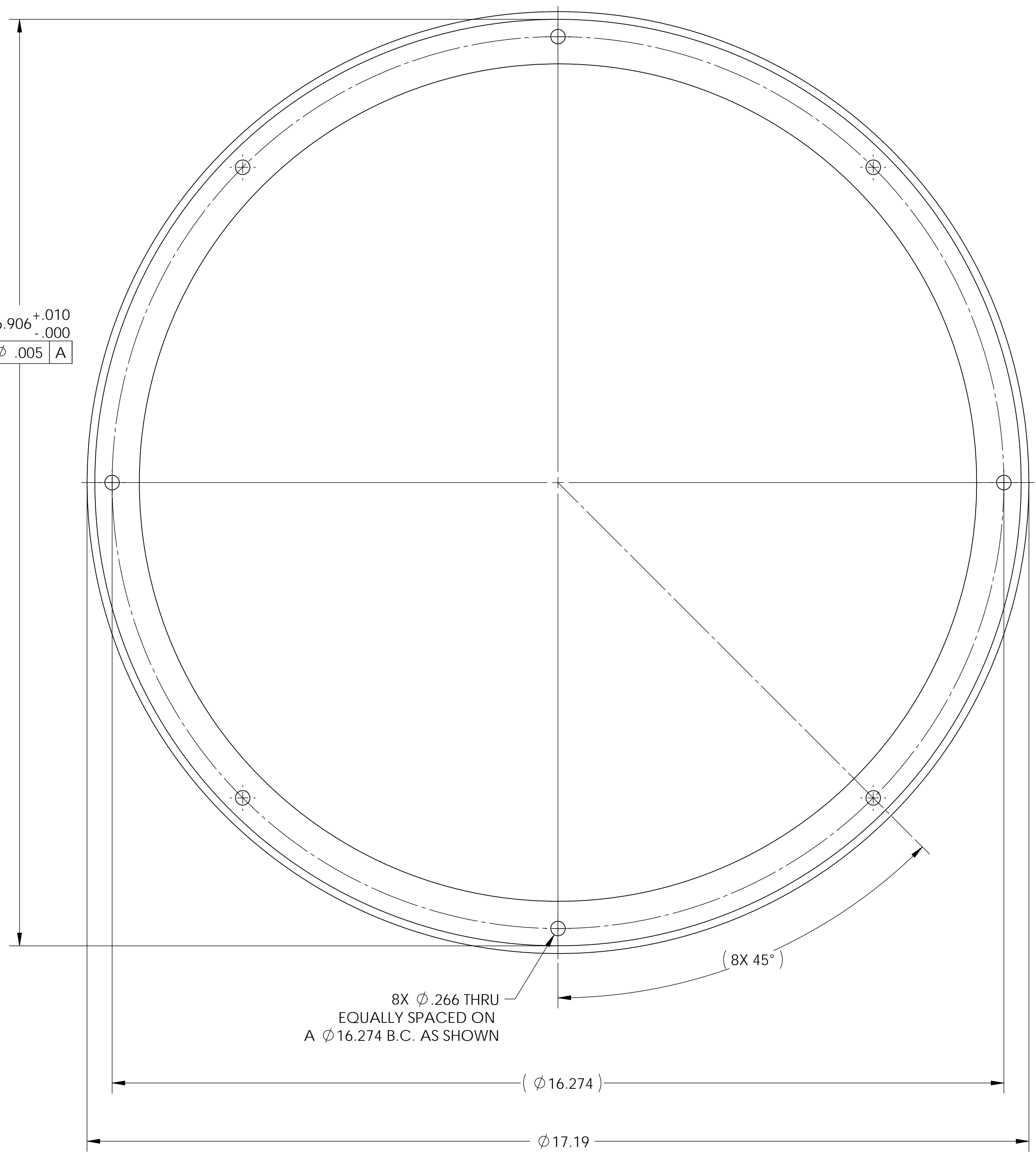


NOTES CONTINUED:
 5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
-	-	REFER TO E0900200-v1	-
-	-	-	-
-	-	-	-



\varnothing 16.906 $^{+.010}_{-.000}$
 \varnothing .005 A



D0901328 Cover, Ring, Alum Rim Rev. 14 JUN 2009. DRAWING PDM REV. 14 JUN 2009

DIMENSIONS ARE IN INCHES		NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
TOLERANCES: XX \pm 0.01 XXX \pm 0.005		1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R 02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.		LIGO		Cover, Ring, CP Optic Container	
ANGULAR \pm 0.5°		MATERIAL 6061-T6 Alum		SYSTEM ADVANCED LIGO		DESIGNER ED CHAVEZ 12 JUN 2009	
		FINISH 32 μ inch		SUB-SYSTEM COC		DRAFTER ED CHAVEZ 14 JUL 2009	
		NEXT ASSY CP Optic Container		CHECKER REFER TO E0900200-v1		DWG. NO. D0901328	
				APPROVAL REFER TO E0900200-v1		REV. v1	
				SCALE: 1:2		PROJECTION:	
						SHEET 1 OF 1	