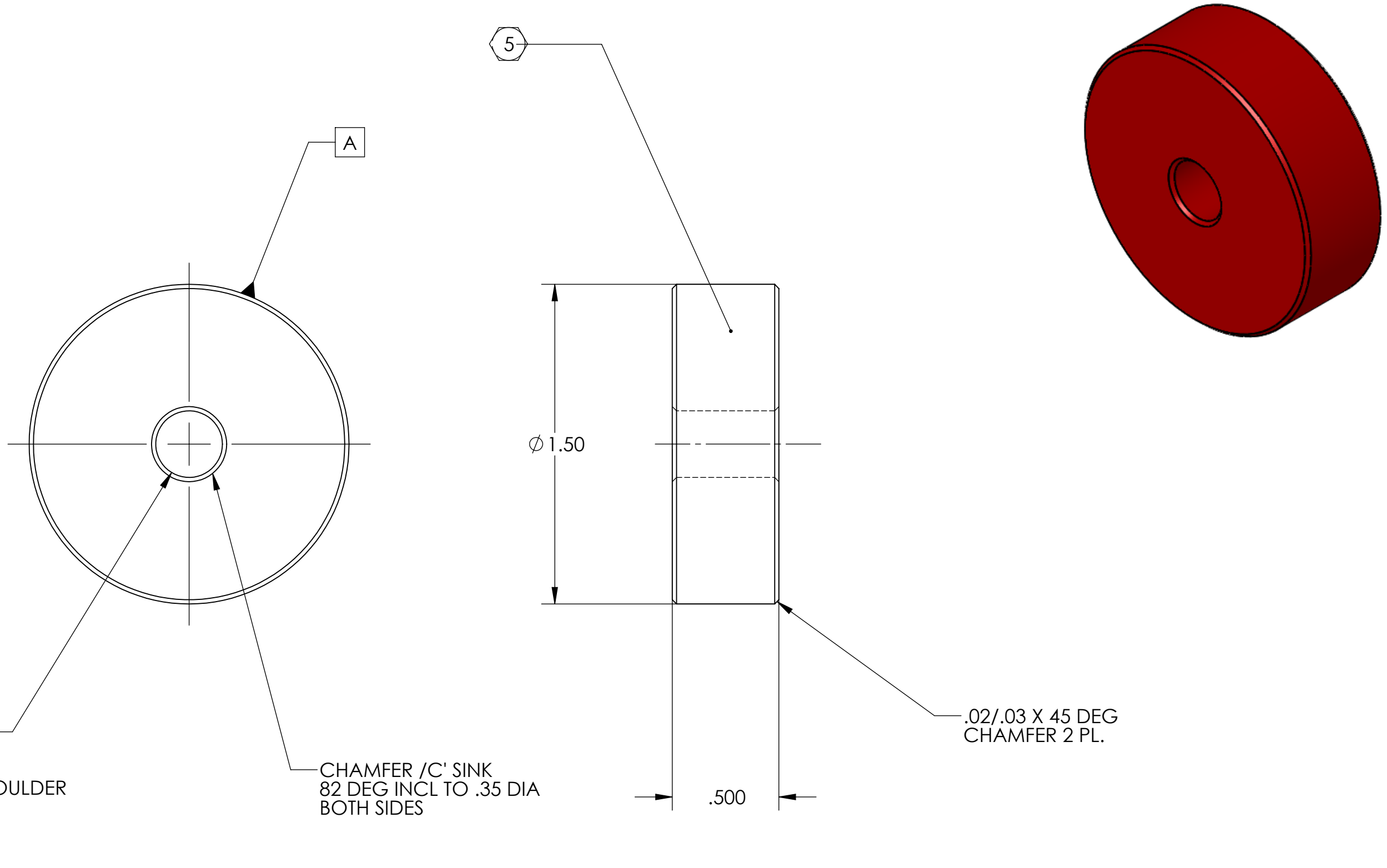


D0901430_ADLIGO_TCS_LASER_ENCLOSURE_SPACER, PART PDM REV: X-000, DRAWING PDM REV: X-001

NOTES CONTINUED:
 5 SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
-	07-29-2009	E0900223-v1	-
-	-	-	-
-	-	-	-



$\phi .313^{+.005}_{-.000}$
 CLEARANCE FOR 5/16 SHOULDER SCREW

CHAMFER /C' SINK
 82 DEG INCL TO .35 DIA BOTH SIDES

.02/.03 X 45 DEG
 CHAMFER 2 PL.

ϕ	.010	A
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NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)	
DIMENSIONS ARE IN INCHES	
TOLERANCES: .XX $\pm .02$.XXX $\pm .005$ ANGULAR $\pm 1.0^\circ$	
MATERIAL	FINISH
AISI 304/ 303	N/A μinch

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
ADVANCED LIGO		ADLIGO_TCS_LASER_ENCLOSURE_SPACER	
DESIGNER	KMAILAND	07-15-2009	SIZE DWG. NO.
DRAFTER	KMAILAND	07-18-2009	B
CHECKER			D0901430
APPROVAL			REV. v1
NEXT ASSY		SCALE: 2:1	PROJECTION: SHEET 1 OF 1
D0901417			