

	DCC Number: E0900207-v1
	Date Prepared: 17 July 2009

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
Derek Bridges	Derek Bridges	225-686-3189	HLTS Prototype	LIGO.FAB3-5.1- NSFLIGO.0757058

Dwg/Part Number	Rev	Part Description / Material	Serial Number	Qty
D070442	V1	HLTS Structural Weldment		1

Used In (next higher assembly): D070447 HLTS Structure

Vendor Name	PO/Contract Number

Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.

Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Transfer weldment from Mike Gerfen to Bob Taylor					
2	Pre-cleaning of weldment by Bob Taylor					
3	Transfer weldment to					

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
	electropolisher by Caltech Transportation					
4	Electropolishing of weldment					
5	Transfer weldment from electropolisher to Bob Taylor by Caltech Transportation.					
6	Cleaning of weldment by Bob Taylor			Clean according to latest approved version of E960022.		
7	Transfer of weldment to Mike Gerfen for clean installation of clinch nuts					
8	File traveler			Please forward to Derek Bridges to file in DCC.		
END: Go to Traveler or procedure associated with next higher assembly processing						

Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

Norna Robertson is the Caltech local contact for this work.

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