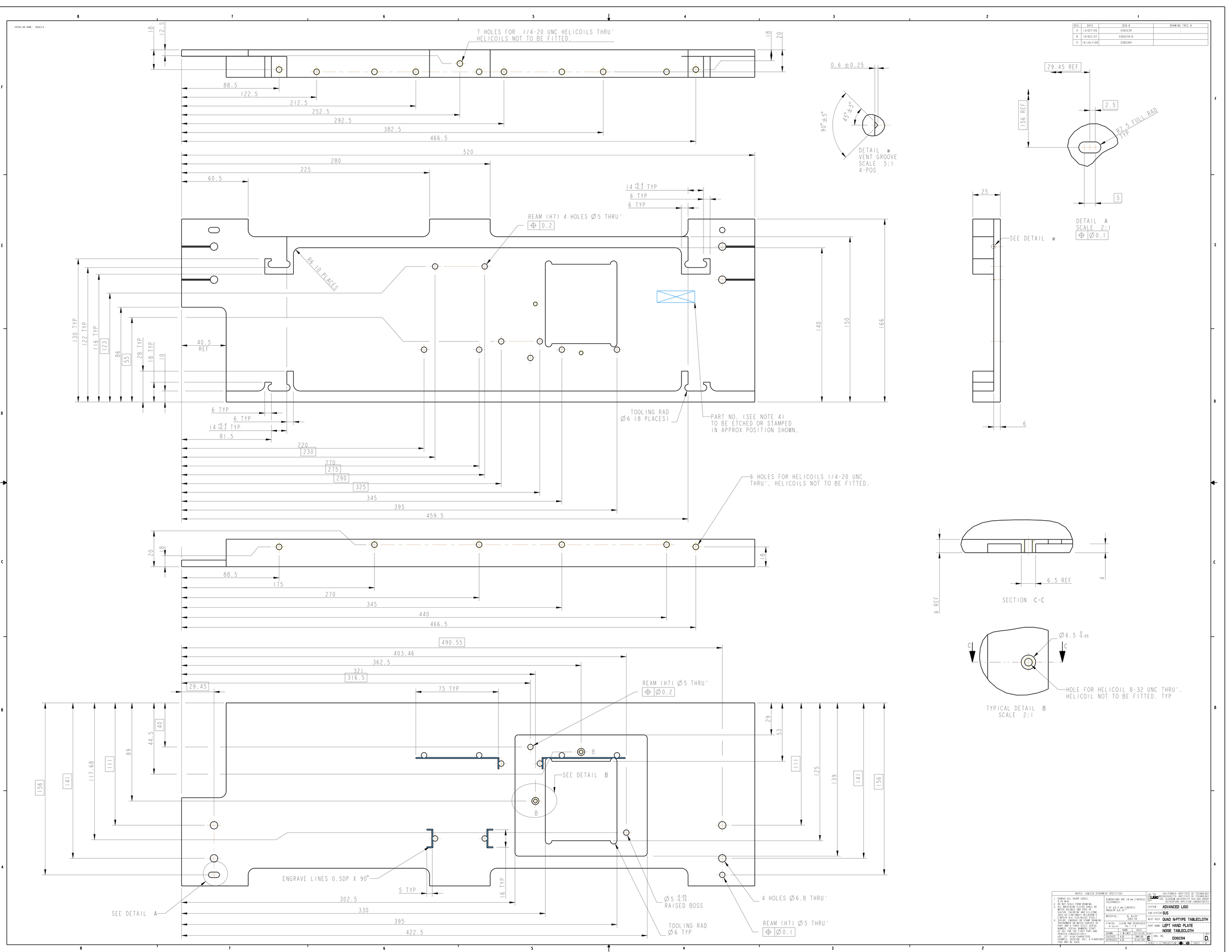

REV.	DATE	DCN #	DRAWING TREE #
A	13/OCT/06	E060239	.
B	19/DEC/07	E060239-B	.
D	16/JULY/08	E080369	

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. REMOVE ALL SHARP EDGES, R.02 MIN.
2. DO NOT SCALE FROM DRAWING.
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILLACRON'S CIMTECH 610 (STAINLESS STEEL).
4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188-001, A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm (INCHES)
TOLERANCES:
X.XX ±0.2 mm (INCHES)
ANGULAR ±0.25°

MATERIAL: AL ALLOY 5083 H4

FINISH: CLEAN AND DEGREASED m (µin) Ra = 1.6

	NAME	DATE
DRAWN	J.WILMUT	03/10/06
CHECKED	AJB	SMAYER
APPROVED	AJB	16/JUL/08

CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
IGR, GLASGOW UNIVERSITY GEO 600 GROUP
RUTHERFORD APPLETON LABORATORIES

SYSTEM: ADVANCED LIGO
SUB-SYSTEM: SUS
NEXT ASSY: QUAD N-PTYPE TABLECLOTH
PART NAME: LEFT HAND PLATE NOISE TABLECLOTH
SIZE: E
DRG. NO.: D060314
REV: D.
SCALE: 1:1 PROJECTION: SHEET 1 OF 1