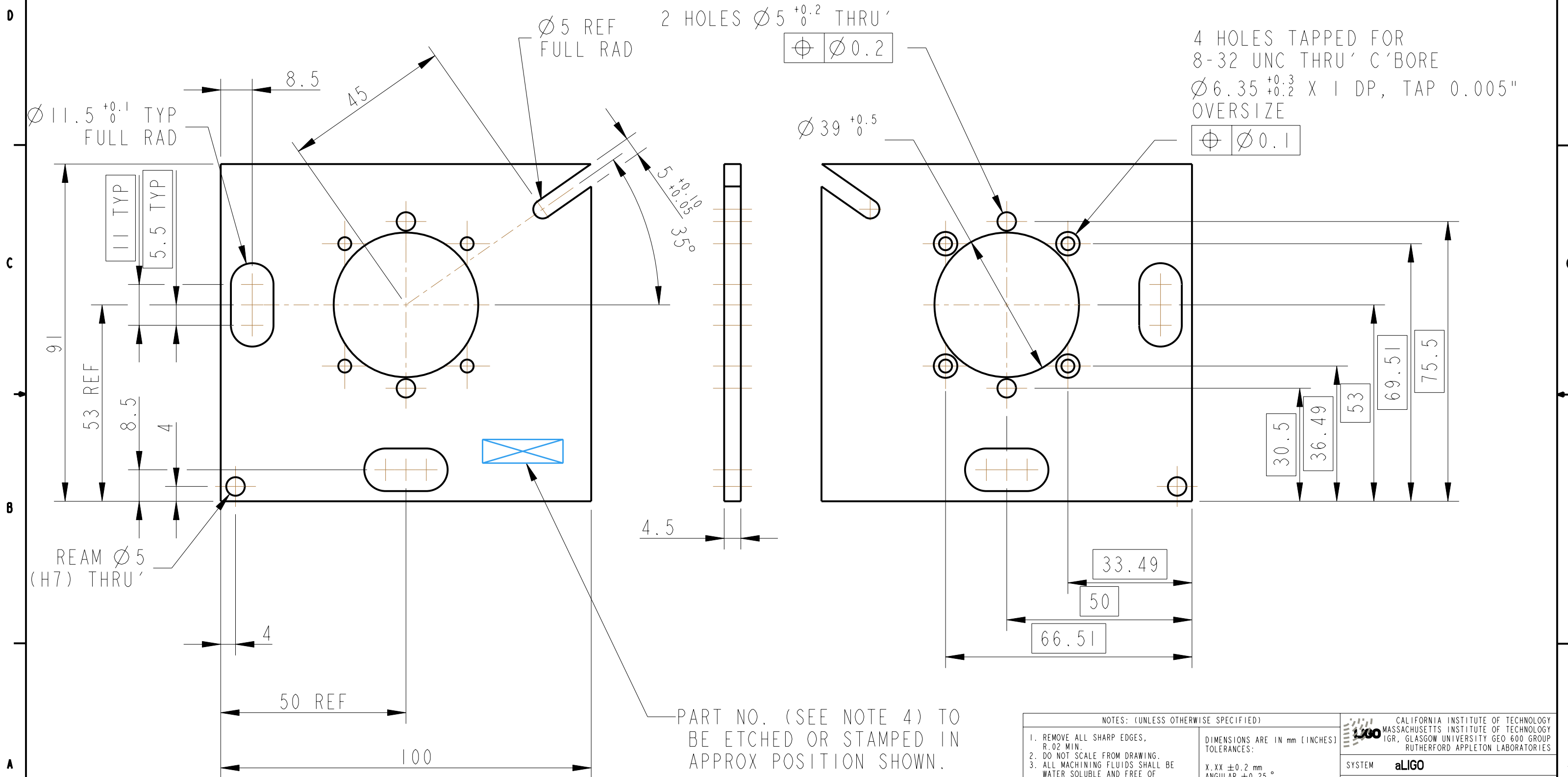


REV.	DATE	DCN #	DRAWING TREE #
A	13/OCT/06	E060239	.
B	19/DEC/07	E060239-B	.
E	16/JULY/08	E080369	.



NOTES: (UNLESS OTHERWISE SPECIFIED)			CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES	
1. REMOVE ALL SHARP EDGES, R.02 MIN.	DIMENSIONS ARE IN mm [INCHES]		SYSTEM <b>aLIGO</b>	
2. DO NOT SCALE FROM DRAWING.	TOLERANCES:		SUB-SYSTEM <b>SUS</b>	
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)	X.XX ±0.2 mm		NEXT ASSY <b>QUAD TABLECLOTH</b>	
4. SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.	ANGULAR ±0.25 °		PART NAME <b>TRANSVERSE OSEM POSITION ADJUSTMENT PLATE</b>	
	MATERIAL:	AL ALLOY 5083 H4	FINISH: CLEAN AND DEGREASED	
			Ra = 1.6	
	FINISH:	CLEAN AND DEGREASED	√μm [μin]	
	NAME	DATE	SIZE	
	DRAWN	I WILMUT 03/10/06	B	
	CHECKED	MB 15/MAR/10	DRG. NO.	D060323
	APPROVED	JOD 15/MAR/10	SHEET	1 OF 1
			SCALE	1:1
			PROJECTION	1st Angle