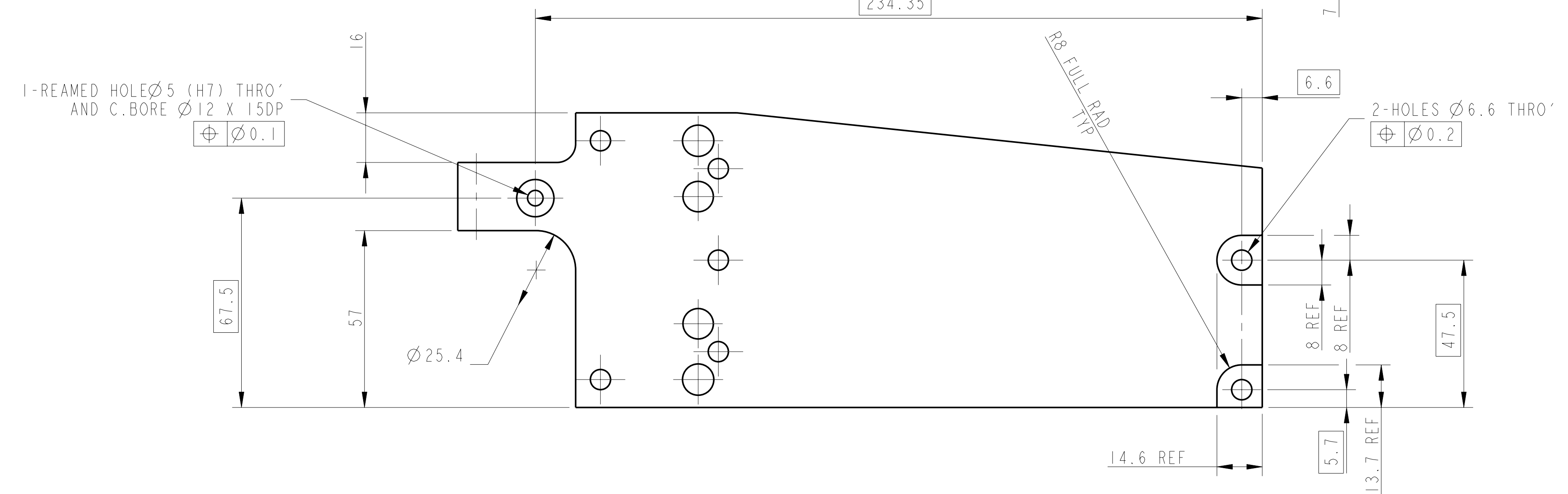
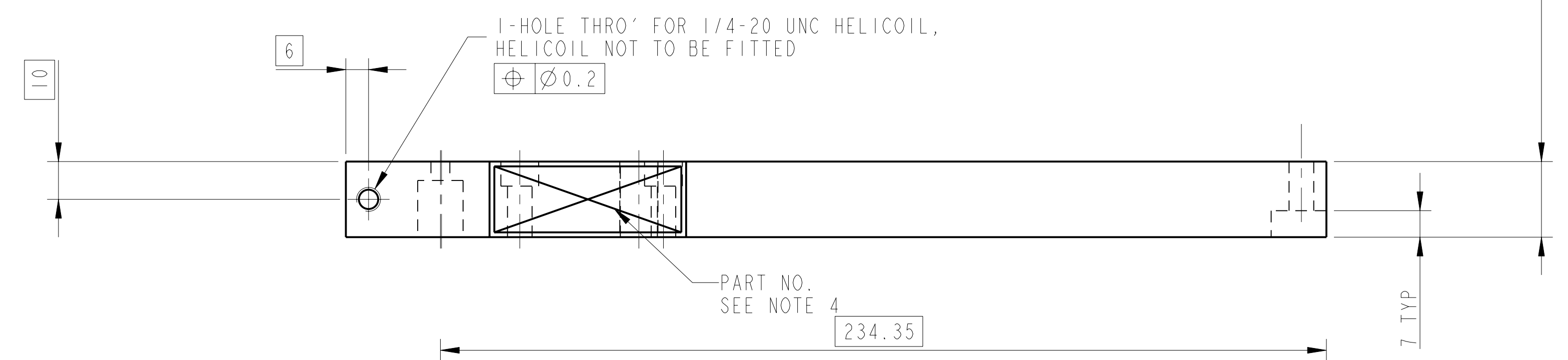
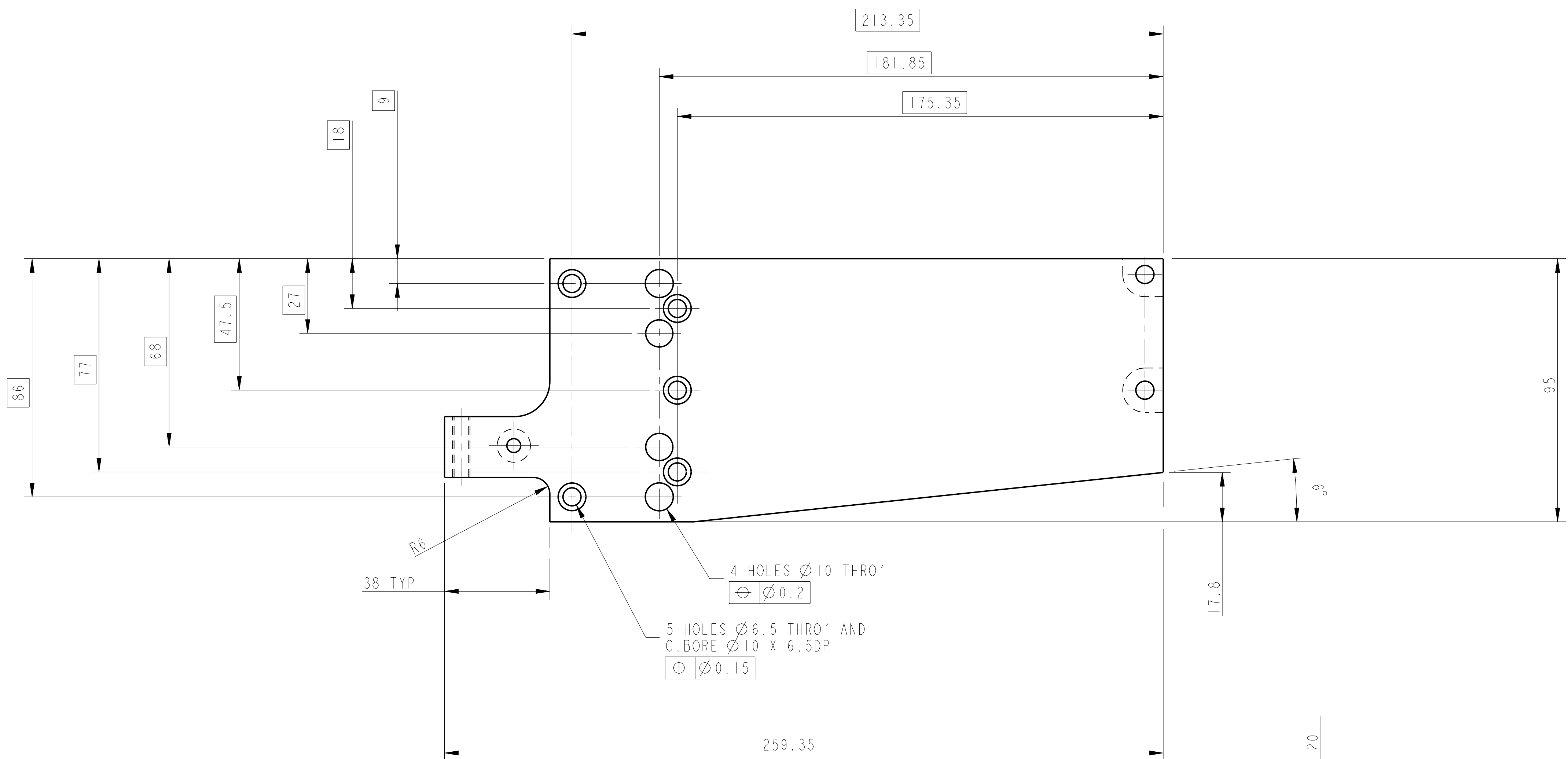


| REV. | DATE       | DCN #   | DRAWING TREE # |
|------|------------|---------|----------------|
| A    | 13/OCT/06  | E060238 |                |
| E    | 15/JULY/08 | E080367 |                |



NOTES: (UNLESS OTHERWISE SPECIFIED)

- REMOVE ALL SHARP EDGES. 0.02 MIN.
- DO NOT SCALE FROM DRAWING.
- ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE. SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL).
- SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE 07" HIGH CHARACTERS. EXAMPLE: 000100-001 - A VIBRATOR TOOL MAY BE USED.

DIMENSIONS ARE IN mm (INCHES) TOLERANCES:

X.XX  $\pm$  0.2 ANGULAR  $\pm 0.25^\circ$

MATERIAL: ST STEEL 304/316

FINISH: CLEAN AND DEGREASE  $\sqrt{Ra}$  (UM)  $Ra = 1.6$  (63)

DRAWN: I WILMOT 03/OCT/06  
 CHECKED: A J B SMTYOB  
 APPROVED: A J B 15/JULY/08

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 RUTHERFORD APPLIPON LABORATORIES

SYSTEM: ADVANCED LIGO  
 SUB-SYSTEM: SUS  
 NEXT ASSY: TOP STAGE QUAD N-PTYPE  
 PART NAME: ROTATIONAL ADJUSTER  
 BASE PLATE

DRG. NO. D060330  
 SCALE: 1:1 PROJECTION: SHEET 1 OF 1