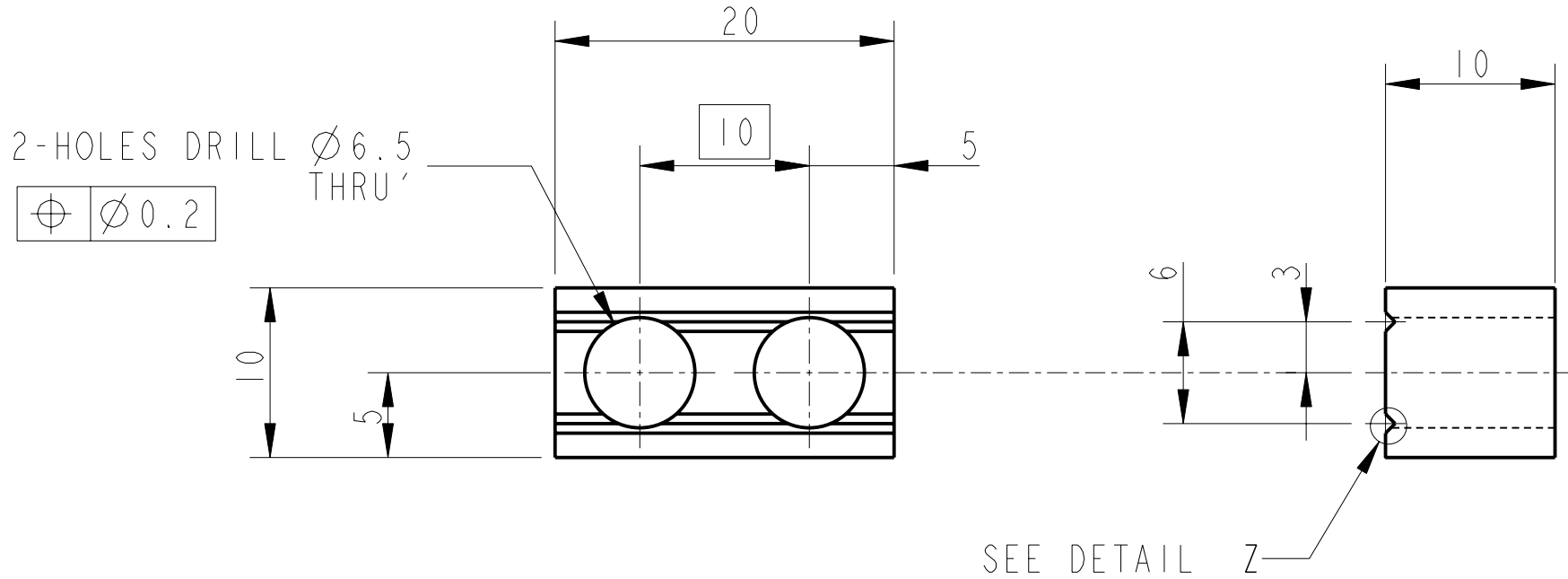
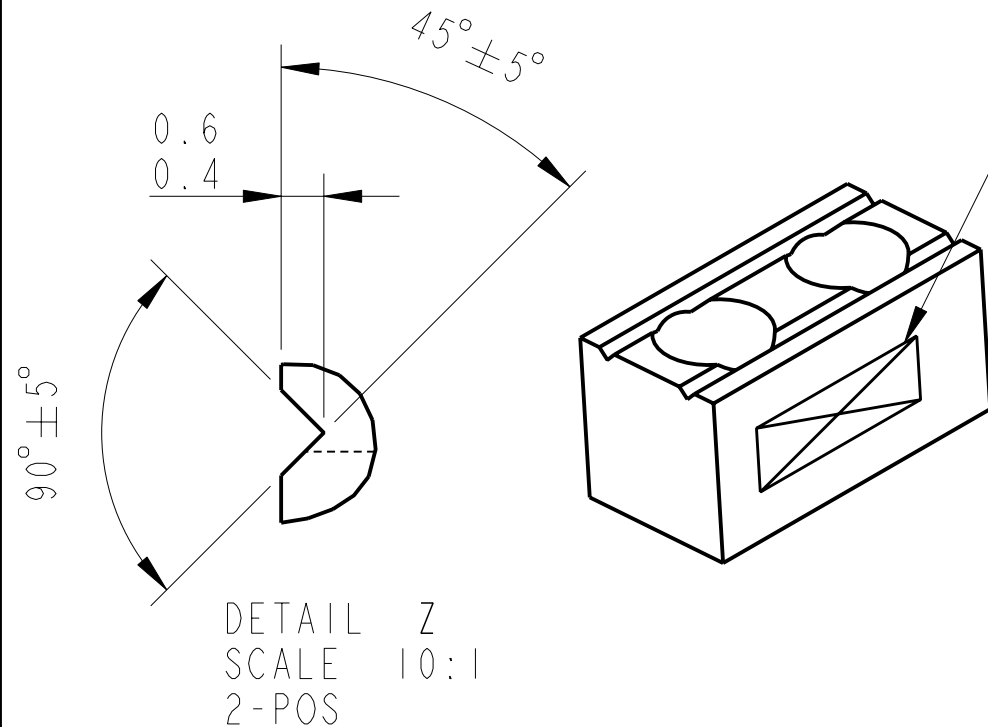


REV.	DATE	DCN #	DRAWING TREE #
A	18/OCT/06	E060247	



PART NO. (SEE NOTE 4) TO BE ETCHED OR STAMPED IN APPROX POSITION SHOWN.



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. REMOVE ALL SHARP EDGES, R.02 MIN.
2. DO NOT SCALE FROM DRAWING.
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm [INCHES]
TOLERANCES:

X.XX ± 0.2 mm
ANGULAR $\pm 0.25^\circ$

MATERIAL: ST STEEL
303/304/316

FINISH: CLEAN AND DEGREASED
 $R_a = 1.6$

	NAME	DATE
DRAWN	NJS/FEL	11/JULY/06
CHECKED	J'OD	15/SEPT/06
APPROVED	IW	30/SEP/06

CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
1GR, GLASGOW UNIVERSITY GEO 600 GROUP
RUTHERFORD APPLETON LABORATORIES

SYSTEM **ADVANCED LIGO**

SUB-SYSTEM **SUS**

NEXT ASSY **QUAD N-PTYPE**

PART NAME **WIRE CLAMP JAW
ALL MASSES**

SIZE **A** DRG. NO. **D060334**

SCALE 5:2 PROJECTION:

SHEET 1 OF

REV **F.**