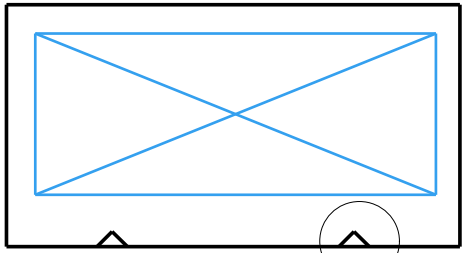
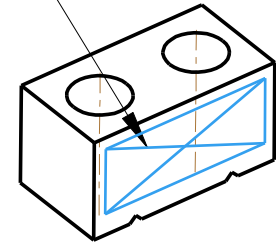


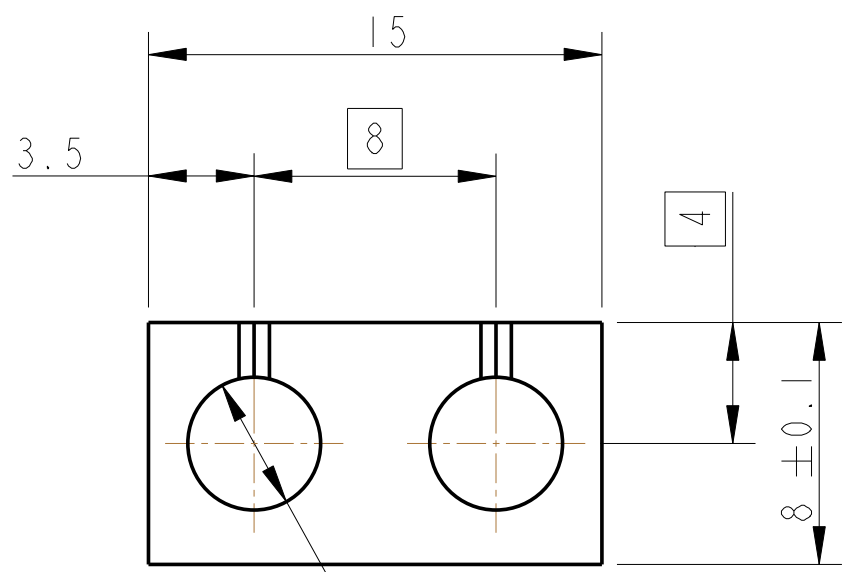
REV.	DATE	DCN #	DRAWING TREE #
A	15/OCT/06	E060240	.
B	20/DEC/07	E060240-B	.
F	18/JULY/08	E080370	.



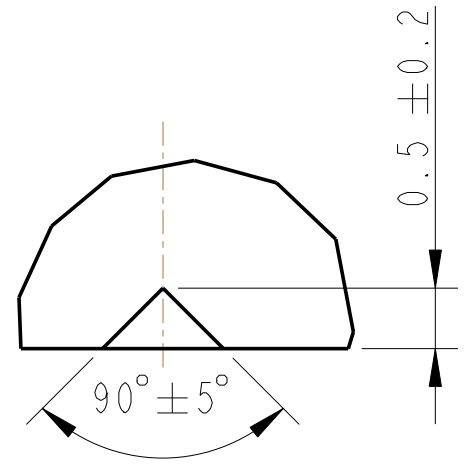
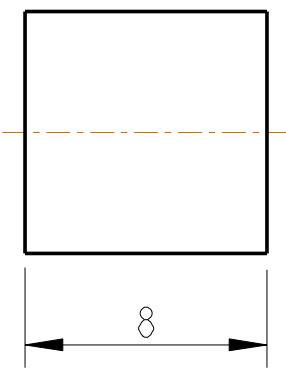
PART NO. (SEE NOTE 4)  
TO BE ETCHED OR STAMPED  
IN APPROX POSITION SHOWN.



3D VIEW  
SCALE 2:1

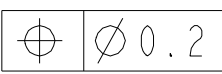


SCALE 4:1



DETAIL A  
SCALE 16:1  
2 PLACES

2 HOLES  $\varnothing 4.4$  THRO'



NOTES: (UNLESS OTHERWISE SPECIFIED)		DIMENSIONS ARE IN mm [INCHES]		TOLERANCES:	
1. REMOVE ALL SHARP EDGES, R.02 MIN. 2. DO NOT SCALE FROM DRAWING. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) 4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.		$X.XX \pm 0.2$ mm ANGULAR $\pm 0.25^\circ$		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES	
MATERIAL: ST. STEEL 304/316		FINISH: CLEAN, GREASE FREE $\sqrt{\mu m}$ [ $\mu in$ ] $R_a = 1.6$		SYSTEM <b>ADVANCED LIGO</b>	
DRAWN J O'DELL 12/JAN/06		CHECKED AJB 5MAY08		SUB-SYSTEM <b>SUS</b>	
APPROVED AJB 18/JULY/08		NAME DATE		NEXT ASSY <b>ROUND MASS WIRE CLAMP</b>	
SCALE 1:1		PROJECTION:		PART NAME <b>ROUND MASS CLAMP JAW</b>	
SIZE <b>A</b>		DRG. NO. <b>D060340</b>		PART NAME <b>PEN-RE MASS WIRE CLAMP</b>	
SHEET 1 OF 1		REV <b>F.</b>		SHEET 1 OF 1	