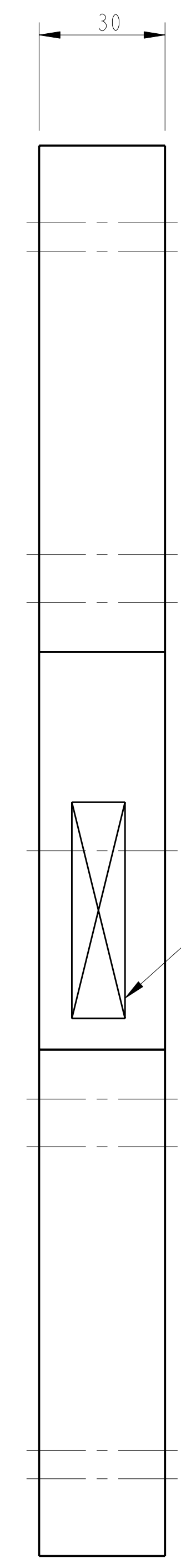
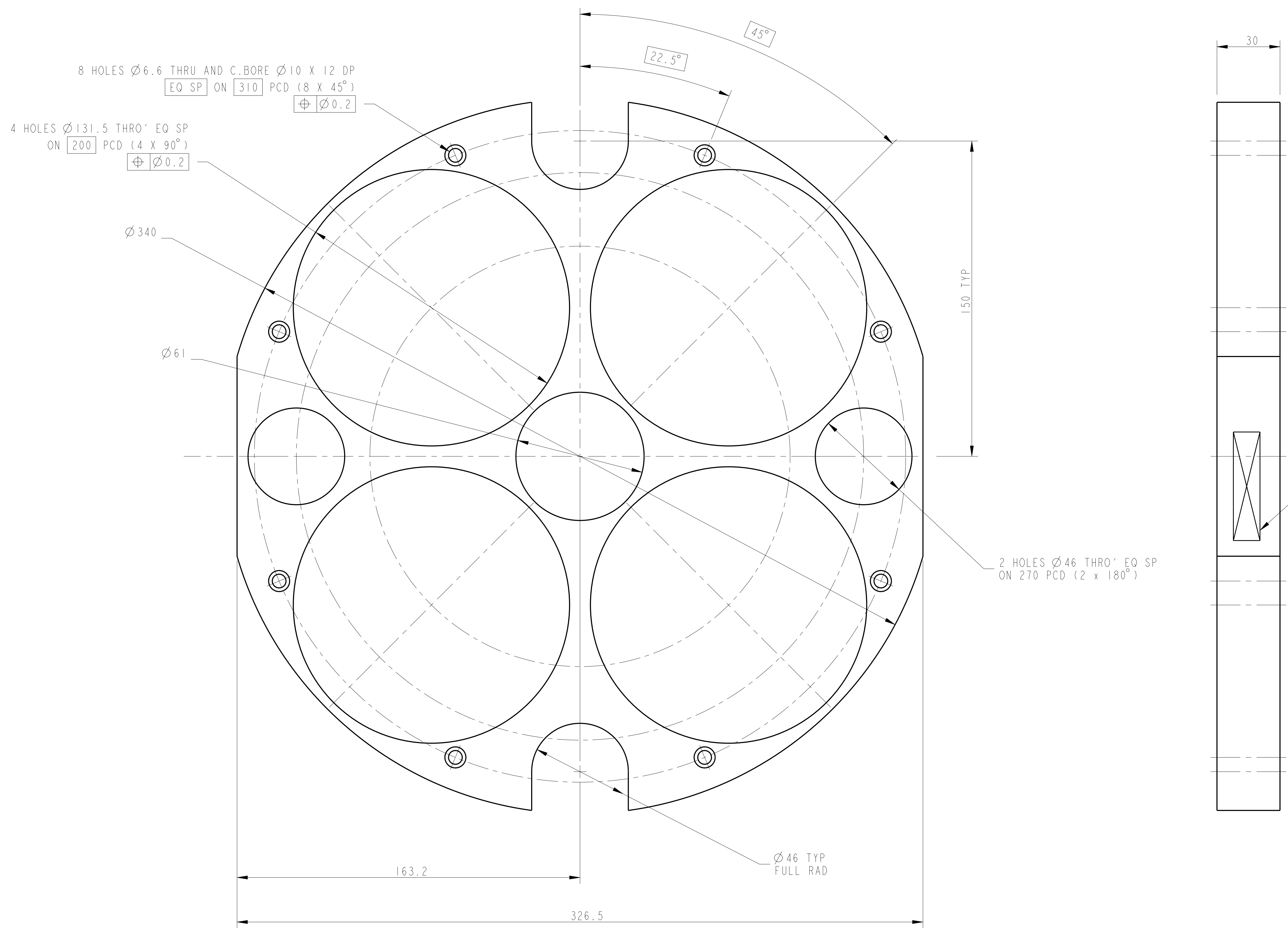


REV.	DATE	DCN #	DRAWING TREE #
A	15/OCT/06	E060240	
B	20/DEC/07	E060240-B	
F	21/JULY/08	E060370	



PART NO. (SEE NOTE 4)  
TO BE ETCHED OR STAMPED  
IN APPROX POSITION SHOWN.

NOTES: (UNLESS OTHERWISE SPECIFIED)

- REMOVE ALL SHARP EDGES. R.02 MIN.
- DO NOT SCALE FROM DRAWING.
- ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE. SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL).
- SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE 07" HIGH CHARACTERS. EXAMPLE: 000100-001 - A VIBRATOR TOOL MAY BE USED.

DIMENSIONS ARE IN mm (INCHES) TOLERANCES:  
X XX ± 0.2  
ANGULAR ±0.25 °

MATERIAL: ST STEEL 304/316

FINISH: CLEAN, GREASE FREE  
 $\sqrt{Ra}$  (µm) Ra = 1.6

NAME	DATE	BY
DRAWN	J O'BELL 04/JAN/06	SMY
CHECKED	AJB	SMY
APPROVED	AJB	16/JULY/08

SCALE: 1:1 PROJECTION:

CALIFORNIA INSTITUTE OF TECHNOLOGY  
MASSACHUSETTS INSTITUTE OF TECHNOLOGY  
GLASGOW UNIVERSITY GEC ROX GROUP  
RUTHERFORD APPLION LABORATORIES

SYSTEM: ADVANCED LIGO  
SUB-SYSTEM: SUS  
NEXT ASSY: PENRE ETM QUAD NPTYPE  
PART NAME: FRONT PLATE

DRG. NO.: D060343  
SHEET 1 OF 1