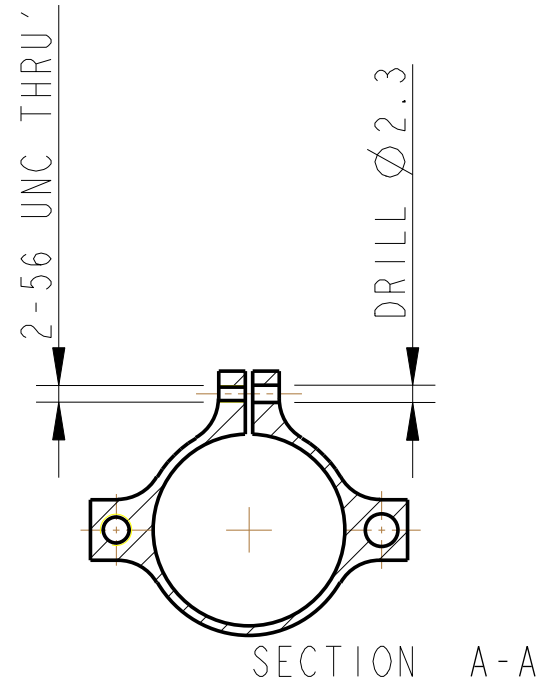
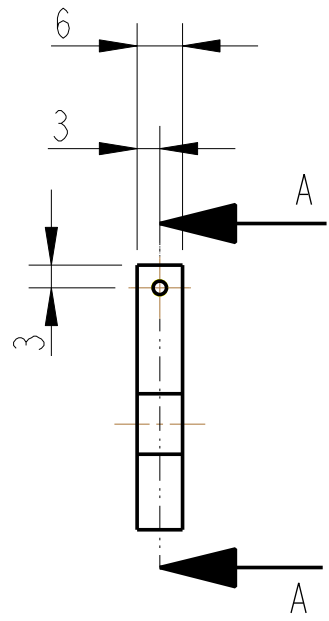
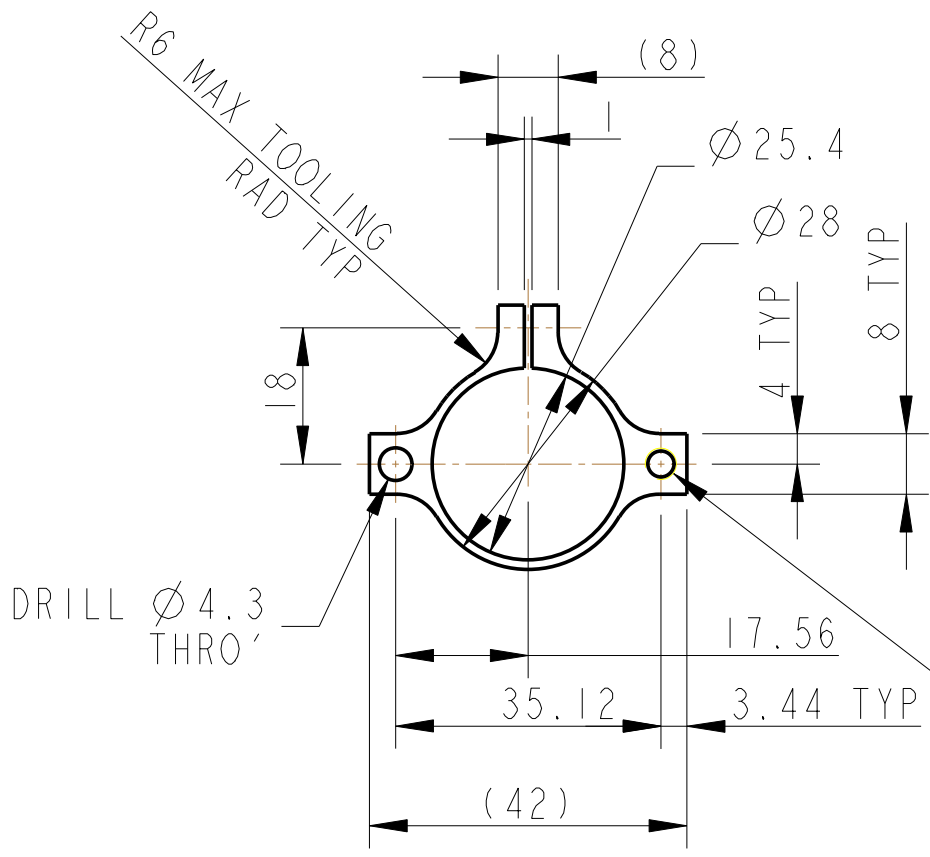
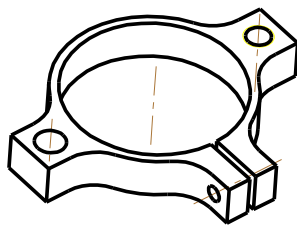


REV.	DATE	DCN #	DRAWING TREE #
A	15/OCT/06	E060240	.
B	20/DEC/07	E060240-B	.



HOLE THRO' FOR 8-32  
UNC HELICOIL  
HELICOIL NOT TO BE FITTED



3D VIEW

NOTES: (UNLESS OTHERWISE SPECIFIED)		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES												
1. REMOVE ALL SHARP EDGES, R.02 MIN. 2. DO NOT SCALE FROM DRAWING. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) 4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.	DIMENSIONS ARE IN mm [INCHES] TOLERANCES: X.XX ±0.2 mm ANGULAR ±0.25 °		SYSTEM <b>ADVANCED LIGO</b>											
	MATERIAL: AL ALLOY 5083		SUB-SYSTEM <b>SUS</b>											
	FINISH: CLEAN √µm [µin] Ra = 1.6		NEXT ASSY <b>PENRE ETM QUAD N-PTYPE</b>											
	<table border="1"> <thead> <tr> <th></th> <th>NAME</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td>DRAWN</td> <td>J O'DELL</td> <td>19/09/06</td> </tr> <tr> <td>CHECKED</td> <td>IW</td> <td>28/SEP/06</td> </tr> <tr> <td>APPROVED</td> <td>IW</td> <td>28/SEP/06</td> </tr> </tbody> </table>			NAME	DATE	DRAWN	J O'DELL	19/09/06	CHECKED	IW	28/SEP/06	APPROVED	IW	28/SEP/06
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CHECKED	IW	28/SEP/06												
APPROVED	IW	28/SEP/06												
SIZE <b>A</b>		DRG. NO. <b>D060350</b>	REV <b>E.</b>											
SCALE 1:1 PROJECTION:  SHEET 1 OF 1														