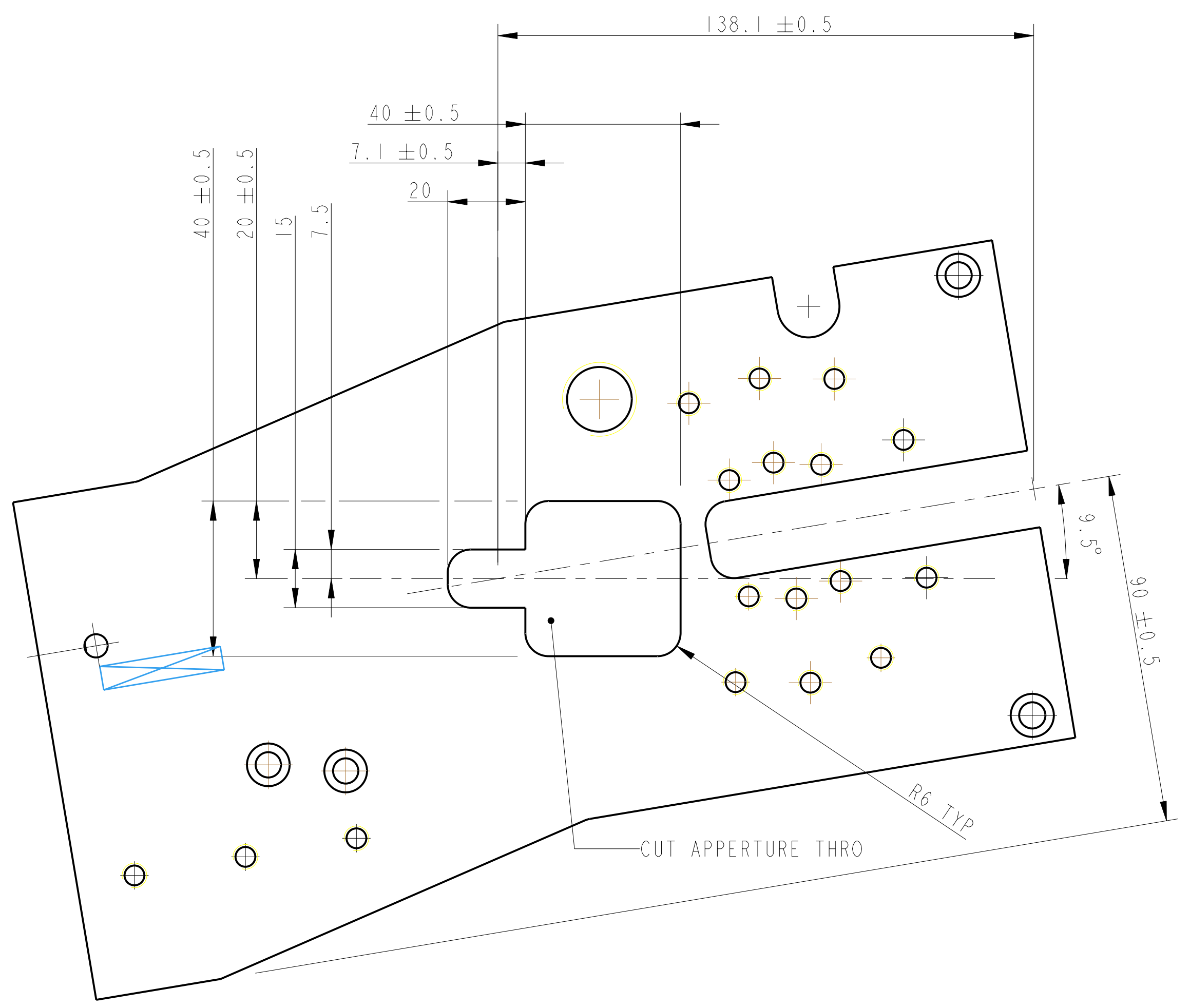
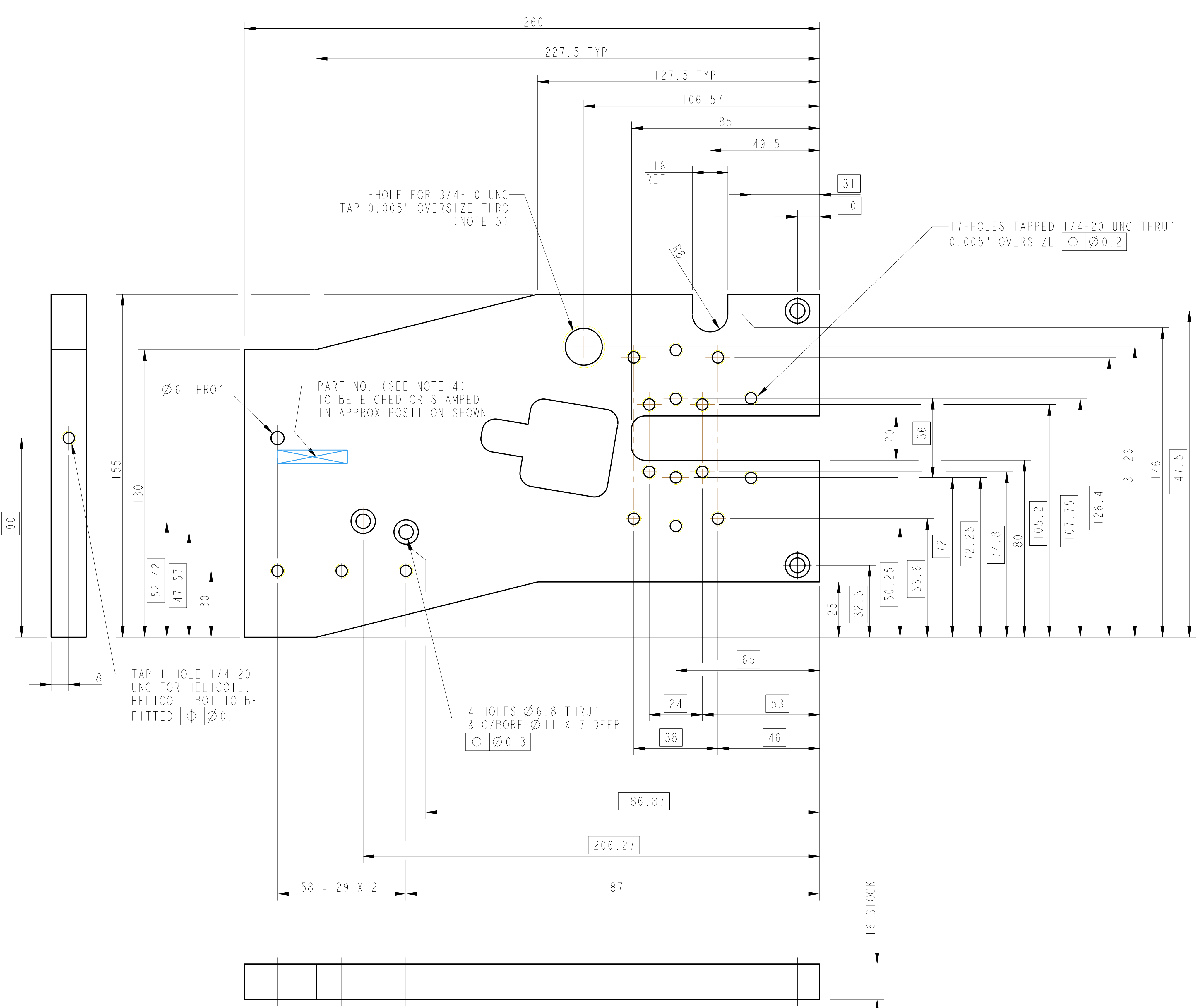


REV.	DATE	DCN #	DRAWING TREE #
A	18/OCT/06	E060247	
B	19/DEC/07	E060247-B	
H	21/JULY/08	E060371	

INTERNAL NAME: 0060382-A



ADDITIONAL NOTES:
 5. OVERSIZE TAPS CAN BE BROUGHT FROM MCMASTER CARR (WWW.MCMASTER.COM) PART NO. 2612A17 OR 2535A14 FOR 1/4-20 UNC

NOTES: (UNLESS OTHERWISE SPECIFIED)		DIMENSIONS ARE IN mm (INCHES)		TOLERANCES:	
1. REMOVE ALL SHARP EDGES.	0.02 MIN.	XX ± 0.2 (1)		ANGULAR ± 0.25°	
2. DO NOT SCALE FROM DRAWING.					
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE. SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL).		MATERIAL:	ST STEEL	304/316	
4. SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE 07* HIGH CHARACTERS. EXAMPLE: 000100-001 - A VIBRATOR TOOL MAY BE USED.		FINISH:	CLEAN AND DEGREASED	Ra = 1.6	
		DRAWN	NJS/FEL	1/5/SEP/06	SIZE
		CHECKED	MB	15/MAR/10	DRG. NO.
		APPROVED	JOD	15/MAR/10	D
					SCALE 1:1 PROJECTION

CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 RUTHERFORD APPLIION LABORATORIES

SYSTEM aLIGO
 SUB-SYSTEM SUS
 NEXT ASSY QUAD UI MASS
 PART NAME UI MASS TOP PLATE

DRG. NO. D060382
 SHEET 1 OF 1