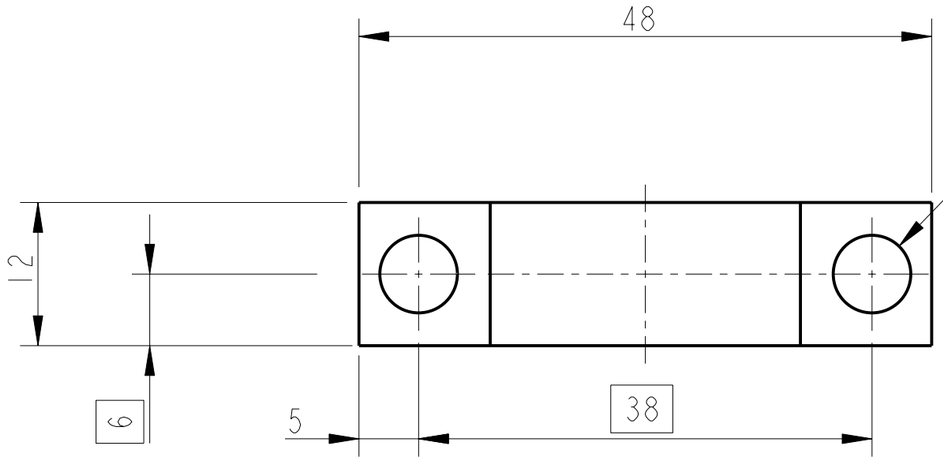
INTRALINK NAME: D060386

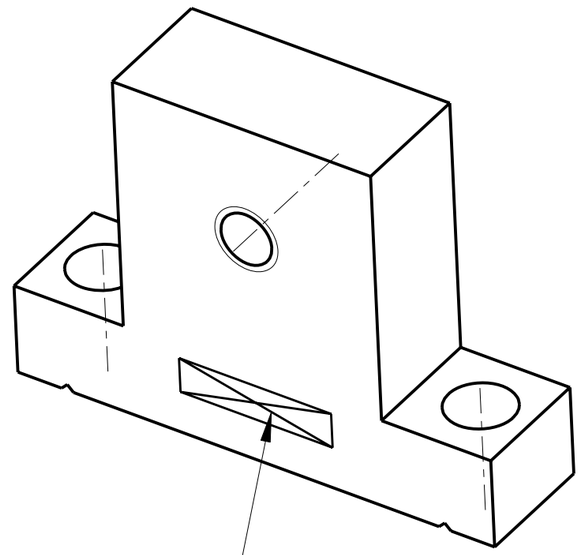
REV.	DATE	DCN #	DRAWING TREE #
A	18/OCT/06	E060247	.
H	21/JULY/08	E080371	



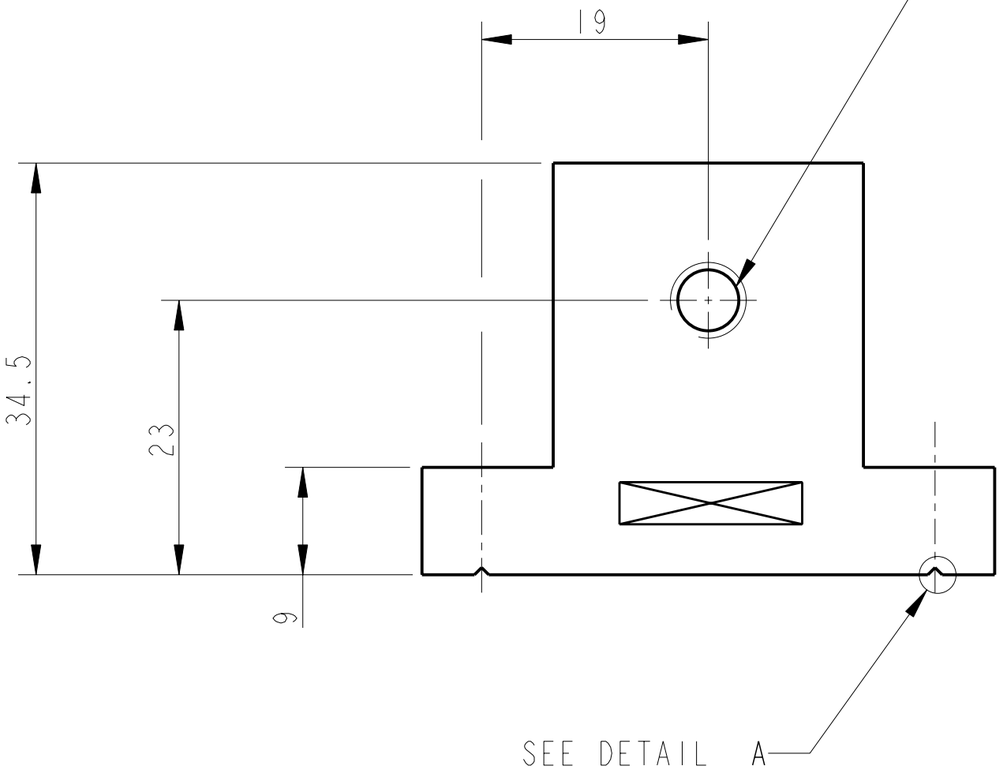
2-HOLES ∅6.5 THRU'

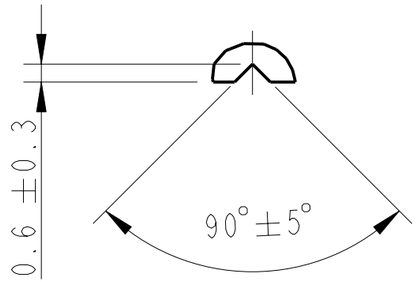
⌖ ∅0.2

1-HOLE THRU' FOR 1/4-20 UNC X 1.5D 1g HELICOIL. HELICOIL NOT TO BE FITTED.



PART NO.(SEE NOTE 4) TO BE ETCHED OR STAMPED IN APPROX POSITION SHOWN.





DETAIL A
VENT GROOVE
SCALE 5:1
(2-POS)

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. REMOVE ALL SHARP EDGES, R.02 MIN.
2. DO NOT SCALE FROM DRAWING.
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm [INCHES]
TOLERANCES:
X.XX ±0.2 mm
ANGULAR ±0.25 °

MATERIAL: ST STEEL 304/316

FINISH: CLEAN & DE-GREASED
√µm [µin] Ra = 1.6

	NAME	DATE
DRAWN	NJS/FEL	15/SEP/06
CHECKED	AJB	10JUNE08
APPROVED	AJB	21/JULY/08

CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
IGR, GLASGOW UNIVERSITY GEO 600 GROUP
RUTHERFORD APPLETON LABORATORIES

SYSTEM **ADVANCED LIGO**

SUB-SYSTEM **SUS**

NEXT ASSY **QUAD N-PTYPE UI MASS**

PART NAME **MOUNT BLOCK**
UI MASS FLAG MOUNT

SIZE B | DRG. NO. D060386 | REV H.

SCALE 2:1 | PROJECTION: | SHEET 1 OF 1