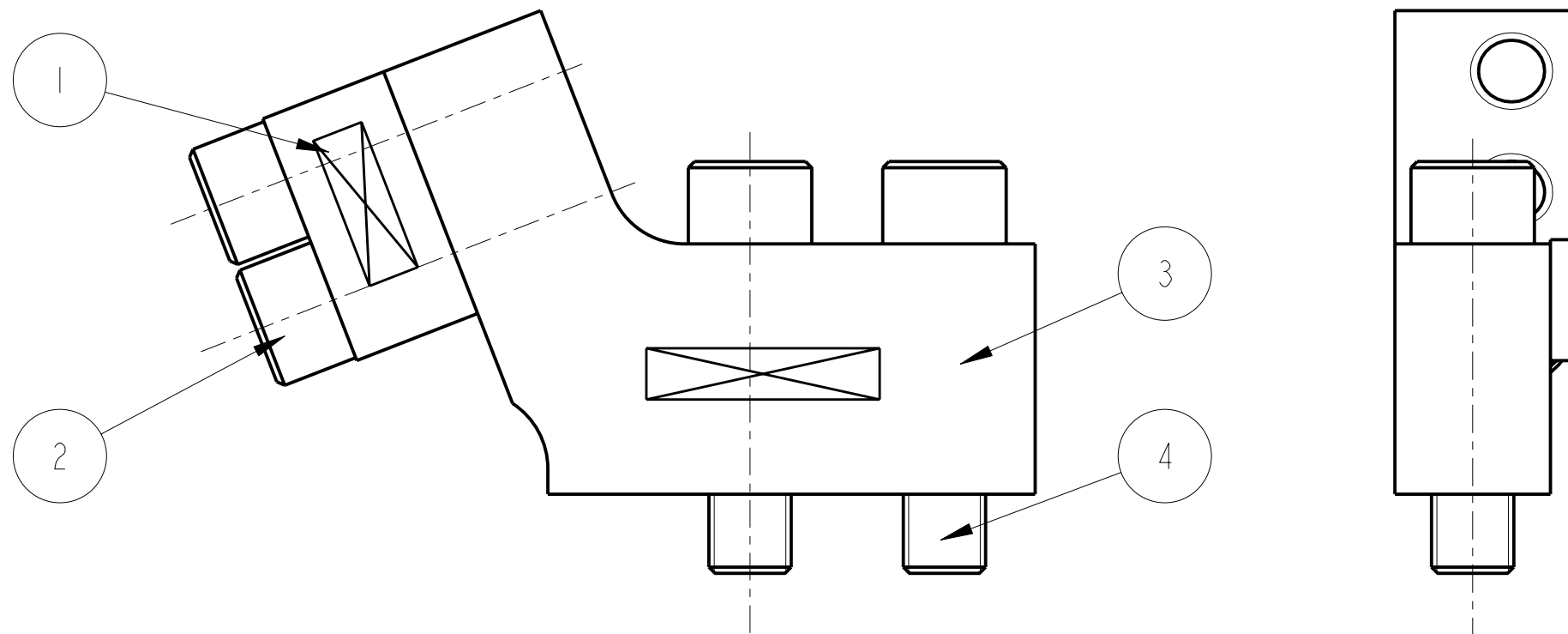


REV.	DATE	DCN #	DRAWING TREE #
A	9/OCT/06	E060248	



ITEM	QTY	SPARE	TOTAL	PART NUMBER	DESCRIPTION	MATERIALS
1	1			D060334	WIRE CLAMP JAW; ALL MASSES	ST STEEL: 303/304/316
2	2			D060335	RECESSED 1/4" 20 UNC; X 0.75" CAP HEAD	ST STEEL: 303/304/316
3	1			D060390	WIRE CLAMP BODY; MIDDLE WIRE	ST STEEL: 303/304/316
4	2				1/4" 20 UNC X 1" CAP HEAD; .	

PARTS LIST

NOTES: (UNLESS OTHERWISE SPECIFIED)

<p>1. REMOVE ALL SHARP EDGES, R.02 MIN.</p> <p>2. DO NOT SCALE FROM DRAWING.</p> <p>3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)</p> <p>4. SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.</p>	<p>DIMENSIONS ARE IN mm [INCHES]</p> <p>TOLERANCES:</p> <p>X.XX ± mm</p> <p>ANGULAR ± °</p> <p>MATERIAL: SEE ITEMS LIST</p> <p>FINISH: CLEAN</p> <p>√μm [μin] Ra = --</p> <table border="1" style="width: 100%;"> <tr> <th>NAME</th> <th>DATE</th> </tr> <tr> <td>DRAWN NJS/FEL</td> <td>10/AUG/06</td> </tr> <tr> <td>CHECKED J'OD</td> <td>15/SEPT/06</td> </tr> <tr> <td>APPROVED IW</td> <td>15/SEPT/06</td> </tr> </table>	NAME	DATE	DRAWN NJS/FEL	10/AUG/06	CHECKED J'OD	15/SEPT/06	APPROVED IW	15/SEPT/06
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CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 IGR, GLASGOW UNIVERSITY GEO 600 GROUP
 RUTHERFORD APPLETON LABORATORIES

SYSTEM **ADVANCED LIGO**

SUB-SYSTEM **SUS**

NEXT ASSY **QUAD N-PTYPE TOP MASS**

PART NAME **TOP WIRE CLAMP (TOP MASS)**

SIZE **B**

DRG. NO. **D060391**

SCALE 2:1 PROJECTION: SHEET 1 OF 1