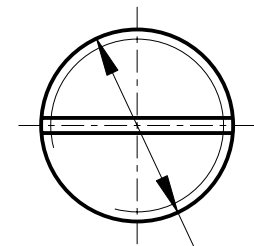
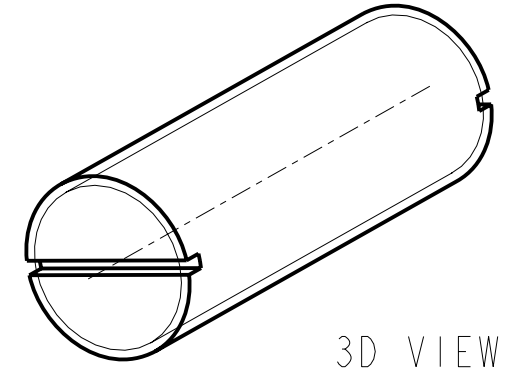
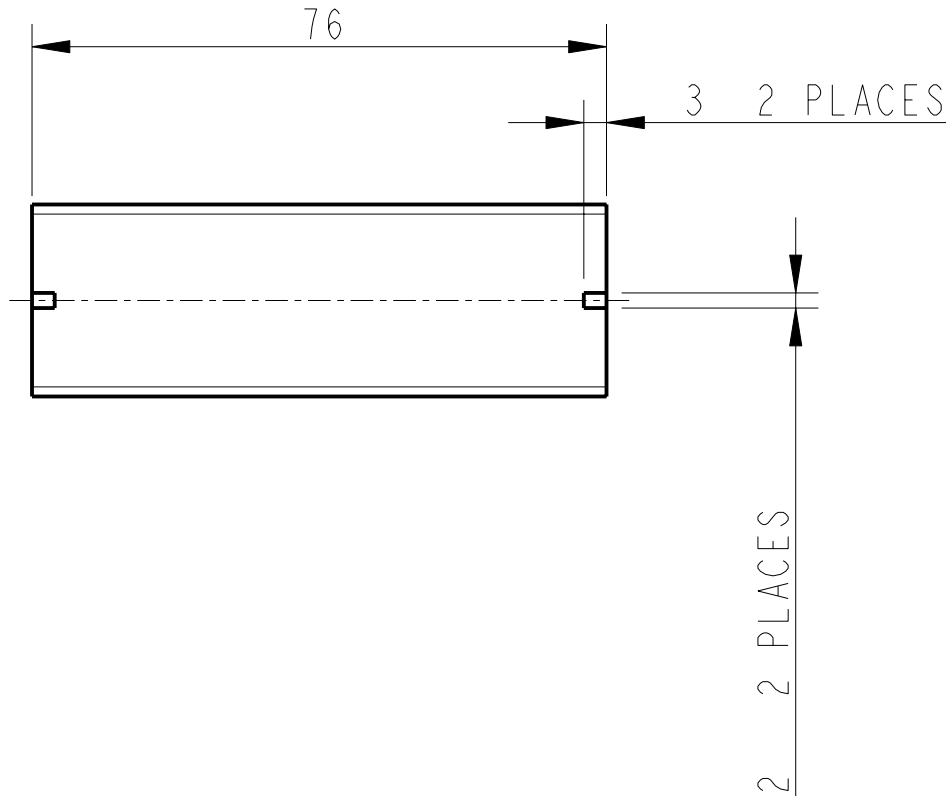


REV.	DATE	DCN #	DRAWING TREE #
A	19/OCT/06.	E060248	.
B	17/DEC/07	E060248-B	.
H	15/JULY/08	E080368	



NOTES: (UNLESS OTHERWISE SPECIFIED)


- REMOVE ALL SHARP EDGES, R.02 MIN.
- DO NOT SCALE FROM DRAWING.
- ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
- SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm [INCHES]
TOLERANCES:
X.XX ±0.2 mm
ANGULAR ±0.25 °

MATERIAL: ST. STEEL 304


FINISH: CLEAN, GREASE FREE
√μm [μin] Ra = 1.6

	NAME	DATE
DRAWN	J O'DELL	19/Oct/06
CHECKED	AJB	5MAY08
APPROVED	AJB	15/JULY/08

 CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 IGR, GLASGOW UNIVERSITY GEO 600 GROUP
 RUTHERFORD APPLETON LABORATORIES

SYSTEM	ADVANCED LIGO
SUB-SYSTEM	SUS
NEXT ASSY	TOP MASS QUAD N-PTYPE
PART NAME	PITCH ADJUSTER

SIZE	DRG. NO.	REV
A	D060405	H.

SCALE 1:1 PROJECTION:  SHEET 1 OF 1