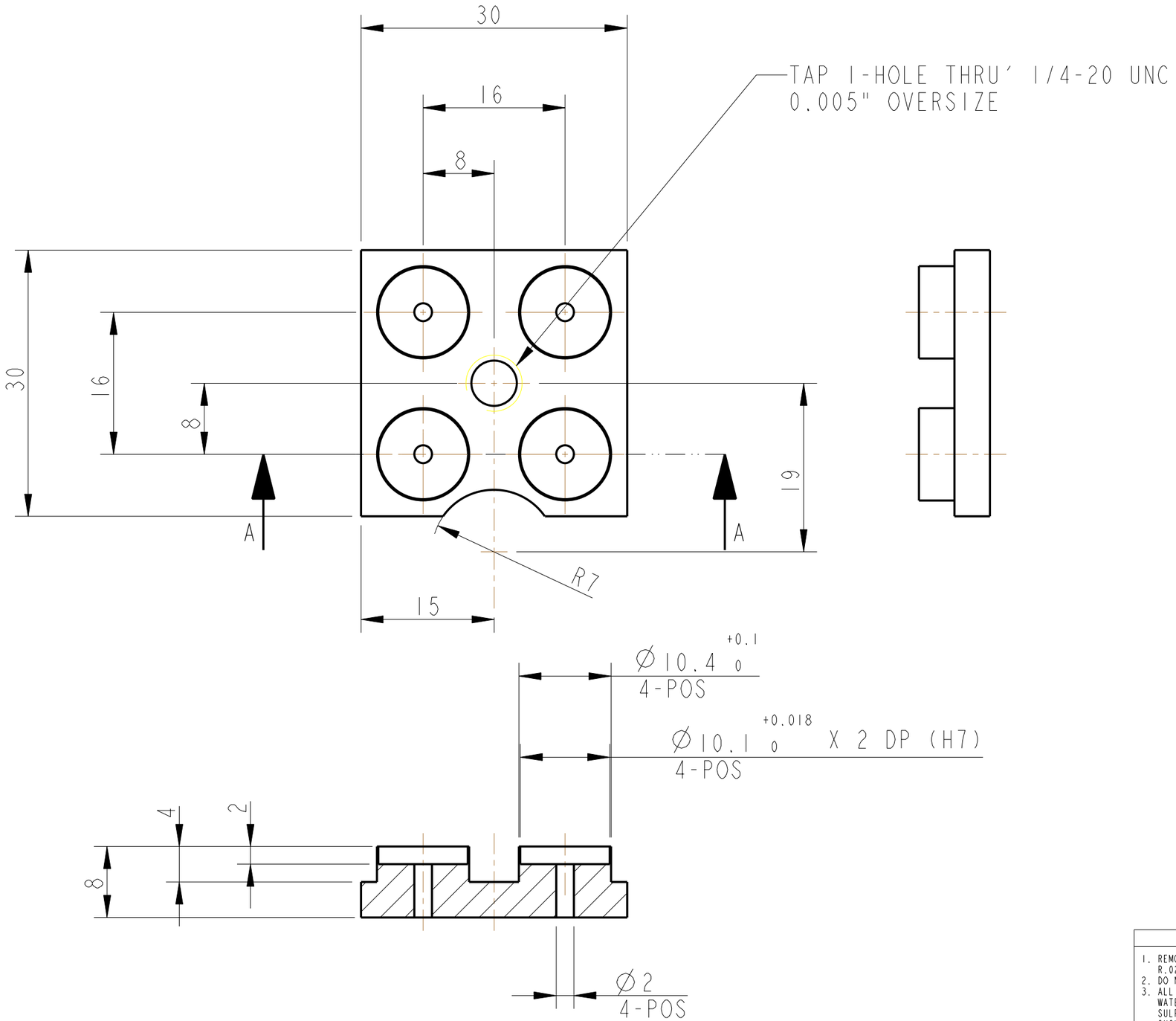
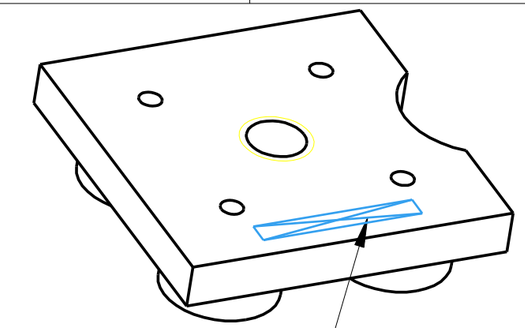
INTRALINK NAME: D060408

REV.	DATE	DCN #	DRAWING TREE #
A	19/OCT/06	E060248	.
B	17/DEC/07	E060248-B	.





PART NO.(SEE NOTE 4) TO BE ETCHED OR STAMPED IN APPROX POSITION SHOWN.

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. REMOVE ALL SHARP EDGES, R.02 MIN.
2. DO NOT SCALE FROM DRAWING.
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm [INCHES]
TOLERANCES:
X.XX ±0.2 mm
ANGULAR ±0.25 °

MATERIAL: AL ALLOY 6061 OR 5083

FINISH: CLEAN, GREASE FREE
√µm [µin] Ra = 1.6

	NAME	DATE
DRAWN	NJS/FEL	15/09/06
CHECKED	IW	07/DEC/05
APPROVED	IW	08/DEC/05

LIGO
CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
IGR, GLASGOW UNIVERSITY GEO 600 GROUP
RUTHERFORD APPLETON LABORATORIES

SYSTEM: ADVANCED LIGO
SUB-SYSTEM: SUS
NEXT ASSY: TOP MASS QUAD N-PTYPE
PART NAME: ECD MAGNET MOUNT PLATE OSEM MAGNET ASSEMBLY

SIZE: B
DRG. NO. D060408
REV: G.
SCALE 2:1 | PROJECTION: | SHEET 1 OF 1