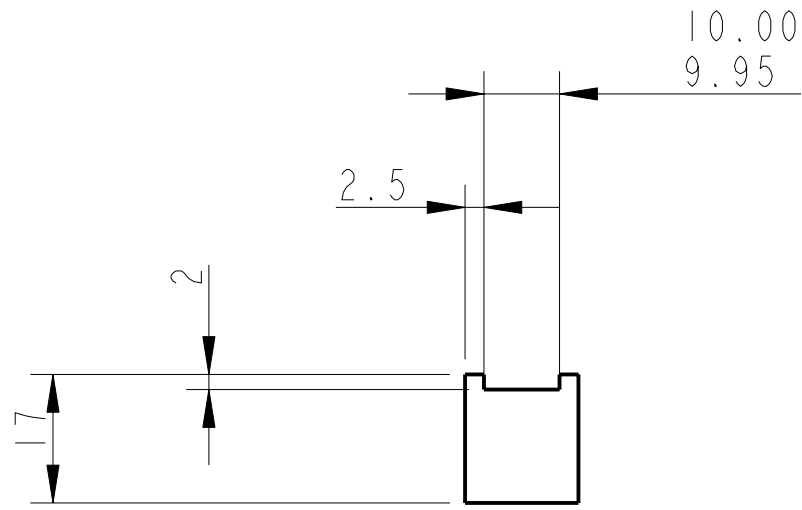
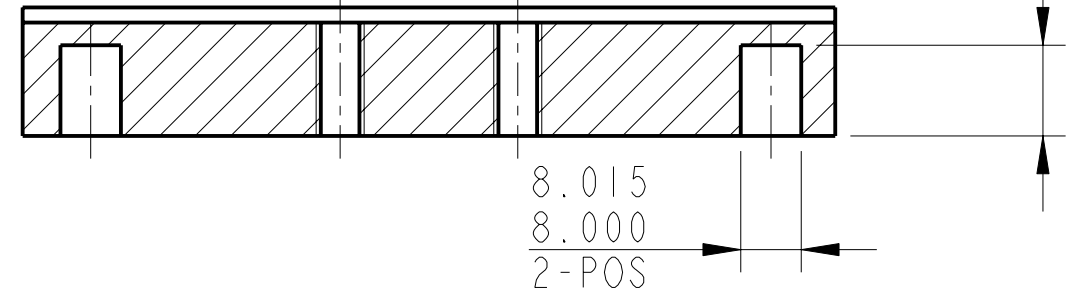


REV.	DATE	DCN #	DRAWING TREE #
A	30-OCT-06	E060260-00	.
B	21/DEC/07	E060260-B	.



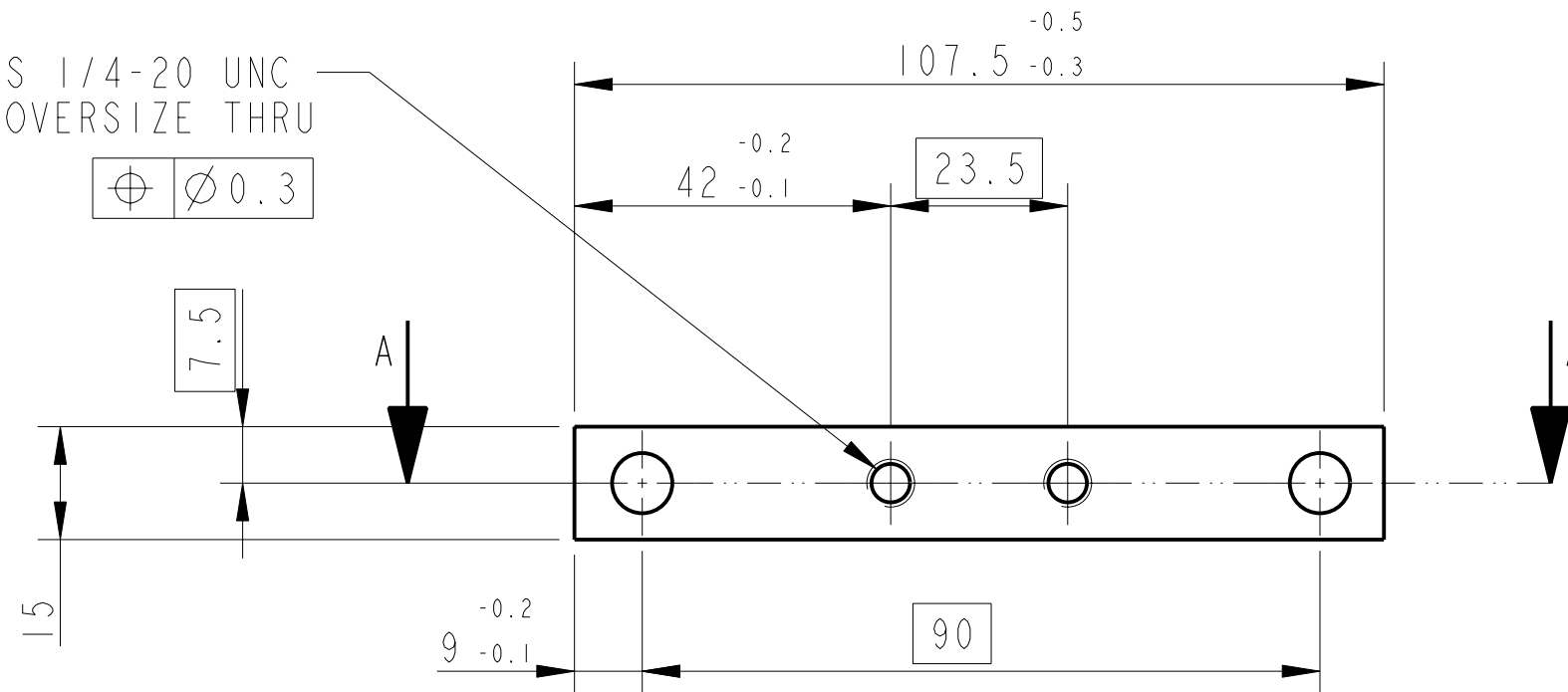
SECTION A-A



$\varnothing \varnothing 0.05$

TAP 2 HOLES 1/4-20 UNC
X 0.005" OVERSIZE THRU

$\varnothing \varnothing 0.3$



-0.5

107.5 -0.3

-0.2

42 -0.1

23.5

7.5

A

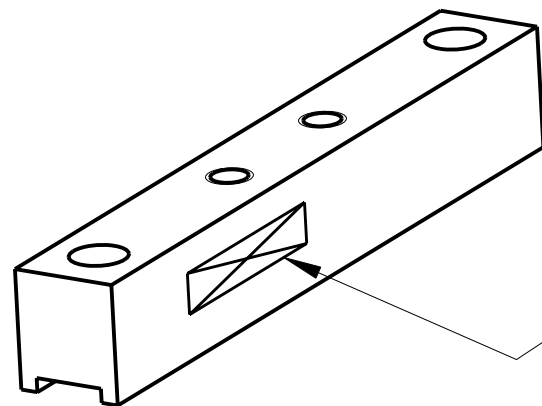
A

15

-0.2

9 -0.1

90



PART NO. (SEE NOTE 4)
TO BE ETCHED OR STAMPED
IN APPROX POSITION SHOWN.

NOTES: (UNLESS OTHERWISE SPECIFIED)		DIMENSIONS ARE IN mm [INCHES]		TOLERANCES:			
1. REMOVE ALL SHARP EDGES, R.02 MIN. 2. DO NOT SCALE FROM DRAWING. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) 4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.		X.XX ±0.2 mm		ANGULAR ±0.25 °			
		MATERIAL: AL. ALLOY 5083 H4 OR 6061		FINISH: CLEAN √μm [μin] Ra = 1.6			
		DRAWN	NJS/FEL	01/AUG/06	CHECKED	J'OD	--/--/--
		APPROVED	IW	--/--/--			
CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES		SYSTEM		ADVANCED LIGO			
		SUB-SYSTEM		SUS			
		NEXT ASSY		QUAD N-PTYPE LOWER STRUCTURE			
		PART NAME		ADJUSTABLE PAD JAW SHORT			
SIZE	B	DRG. NO.	D060459		REV		
SCALE 1:1		PROJECTION:		SHEET 1 OF 1			