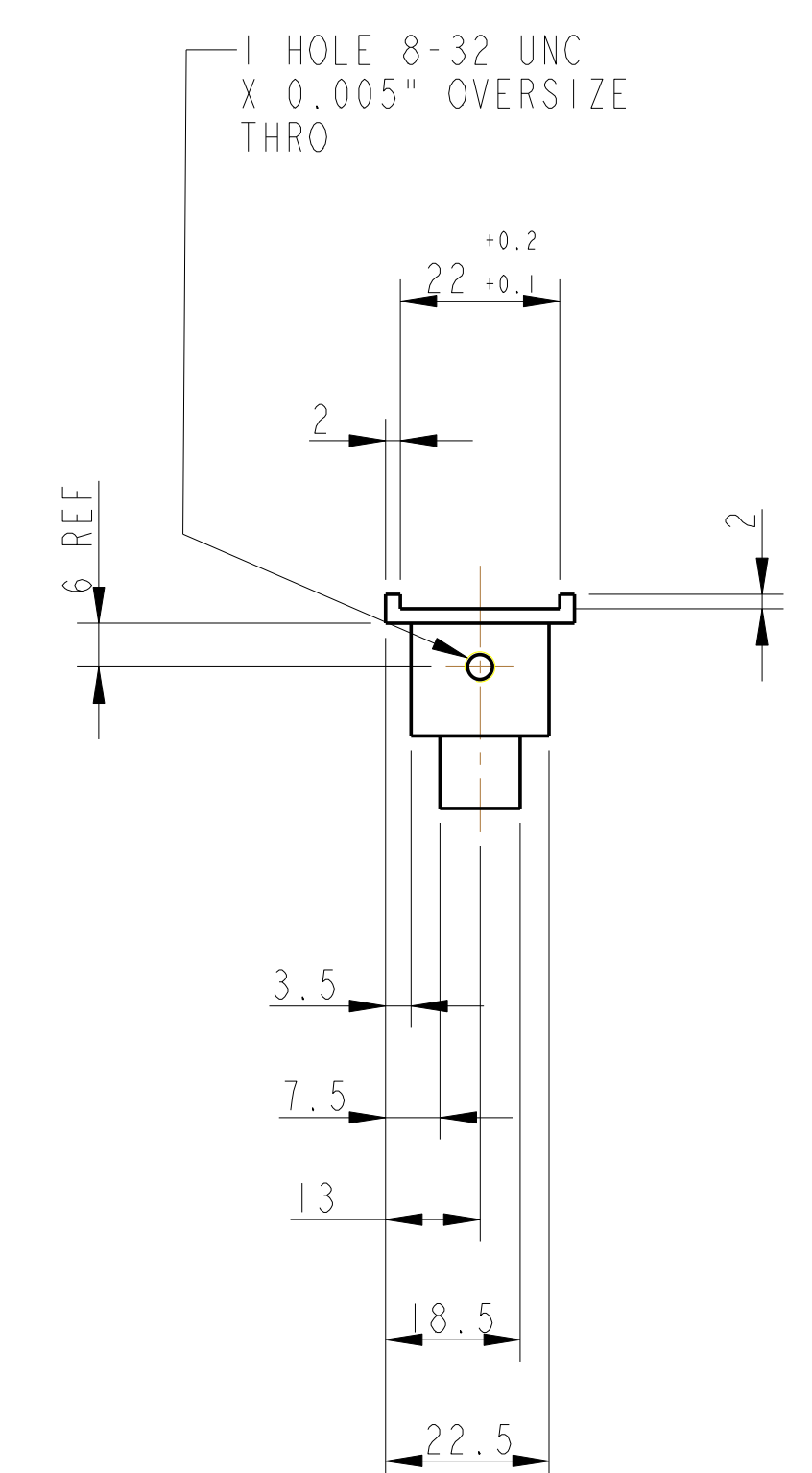
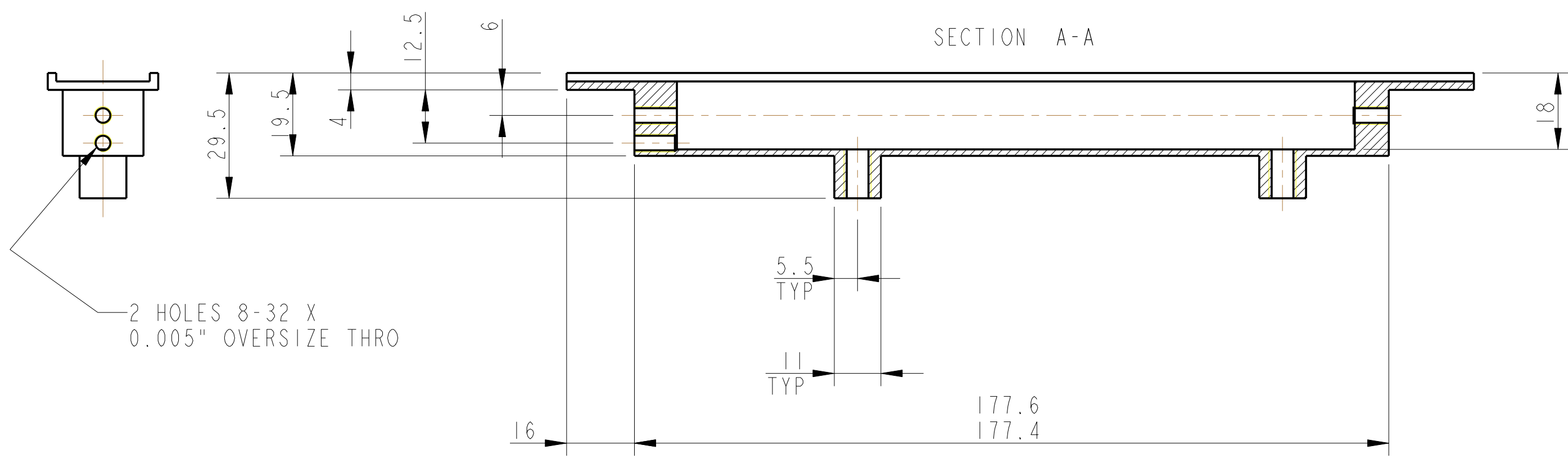
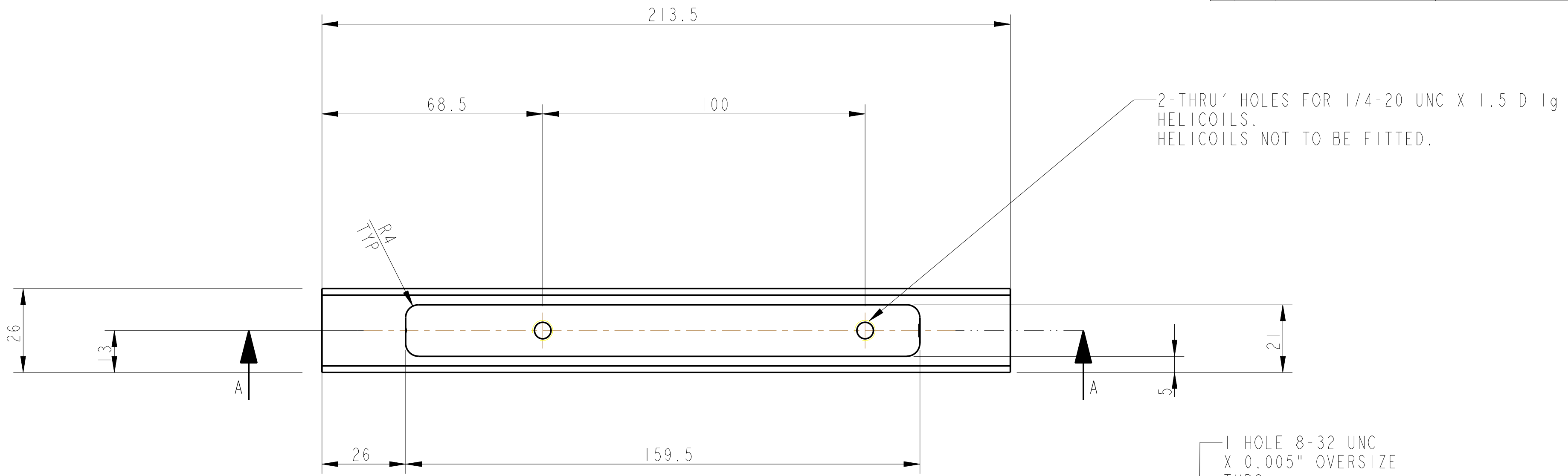
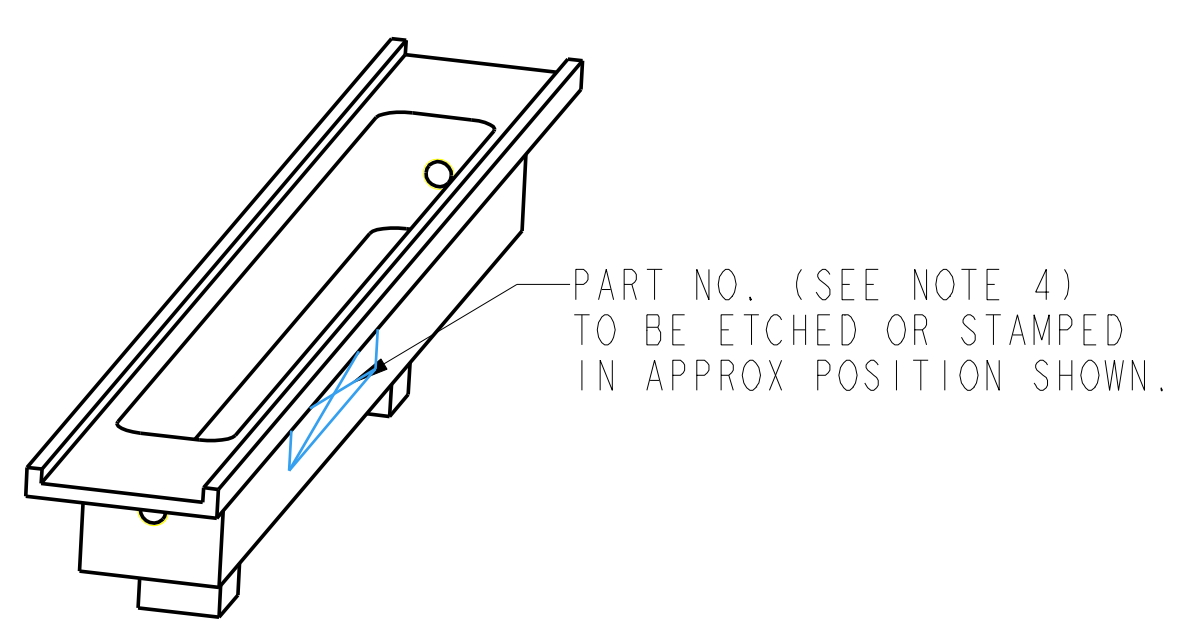


REV.	DATE	DCN #	DRAWING TREE #
A	30-OCT-06	E060260-00	.
B	21/DEC/07	E060260-B	.



2 HOLES 8-32 X 0.005" OVERSIZE THRO



NOTES: (UNLESS OTHERWISE SPECIFIED)

- REMOVE ALL SHARP EDGES, R.02 MIN.
- DO NOT SCALE FROM DRAWING.
- ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL).
- SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188-001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm [INCHES]

X.XX ± 0.2 mm [INCHES]

ANGULAR ± 0.25°

MATERIAL: AL. ALLOY 5083 H4 OR 6061

FINISH: CLEAN

√μm [μin] Ro = 1.6

DATE	NAME	SIZE
17 JULY 08	NJS/FEL	DRWN
---	J'OD	CHECKED
---	IW	APPROVED

SCALE 1:1 PROJECTION: SHEET 1 OF 1

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES

SYSTEM **ADVANCED LIGO**

SUB-SYSTEM **SUS**

NEXT ASSY **QUAD N-PTYPE LOWER STRUCTURE**

PART NAME **PENULTIMATE MASS LWR STOP MT 2**

DRG. NO. **D060478**

REV. **B.**