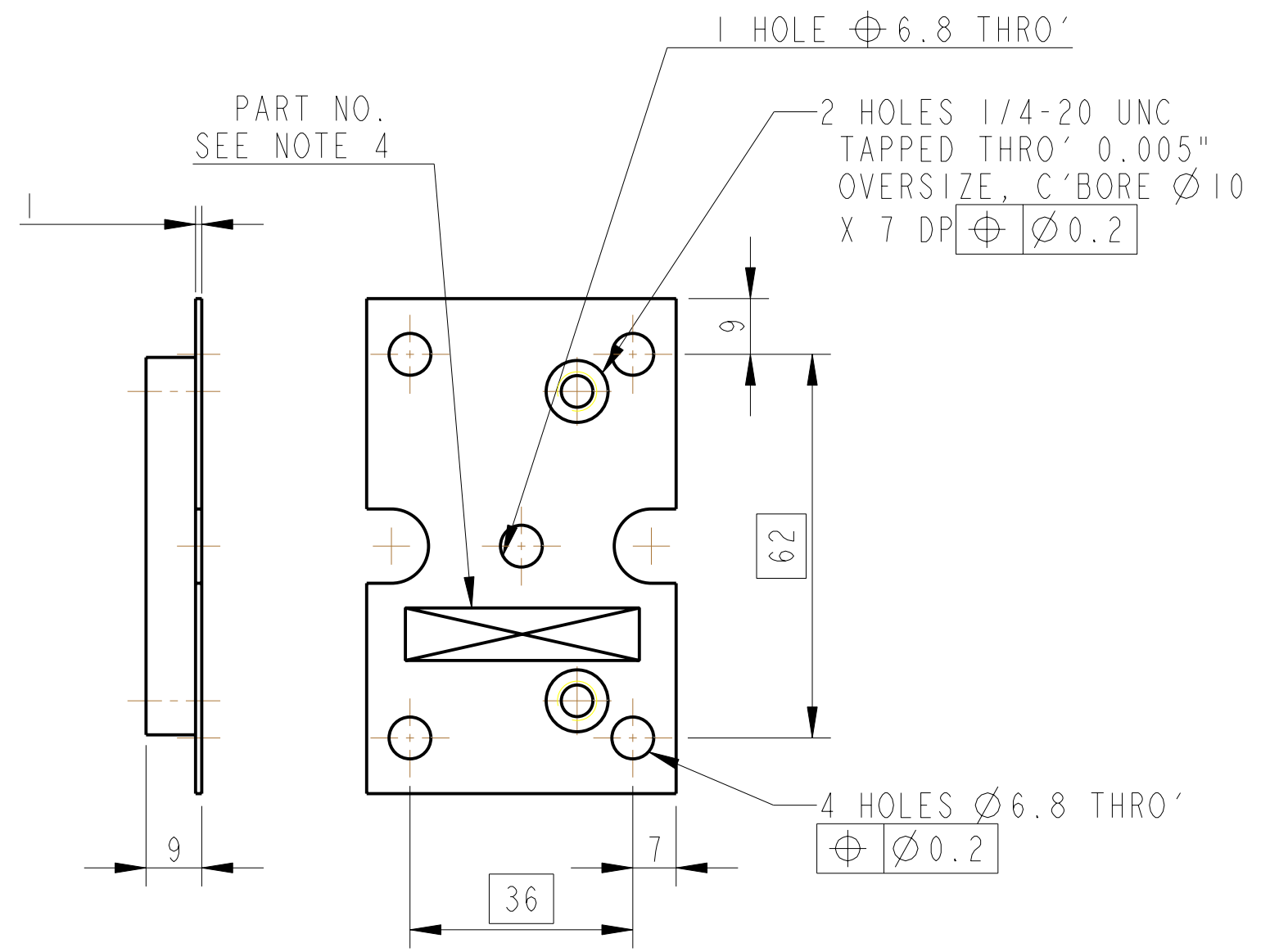
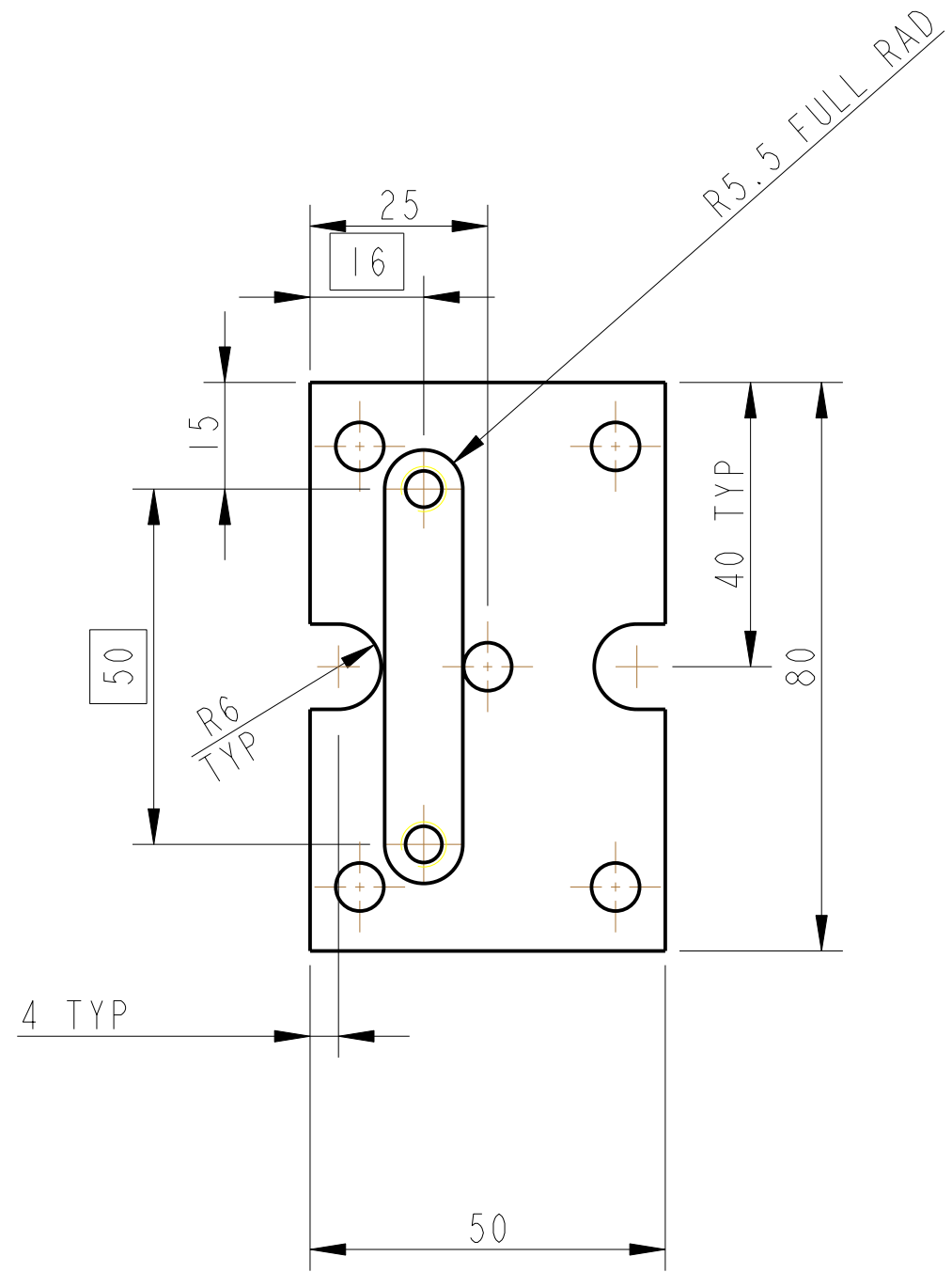


REV.	DATE	DCN #	DRAWING TREE #



NOTES: (UNLESS OTHERWISE SPECIFIED)

- REMOVE ALL SHARP EDGES, R.02 MIN.
- DO NOT SCALE FROM DRAWING.
- ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
- SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm [INCHES]	
TOLERANCES:	
X.XX ±0.2 mm	
ANGULAR ±0.25 °	
MATERIAL: AL ALLOY 5083 OR SIMILAR	
FINISH: CLEAN AND DEGREASED	
√μm [μin] Ra = 1.6	
NAME	DATE
DRAWN I WILMUT	14/JUN/07
CHECKED MB	15/MAR/10
APPROVED JOD	15/MAR/10

CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 IGR, GLASGOW UNIVERSITY GEO 600 GROUP
 RUTHERFORD APPLETON LABORATORIES

SYSTEM **aLIGO**

SUB-SYSTEM **SUS**

NEXT ASSY **QUAD WIREING HARNESS**

PART NAME **MASS WIRE CLAMP BASE**

SIZE **B** DRG. NO. **D070219** REV **B.**

SCALE 1:1 PROJECTION: SHEET 1 OF 1