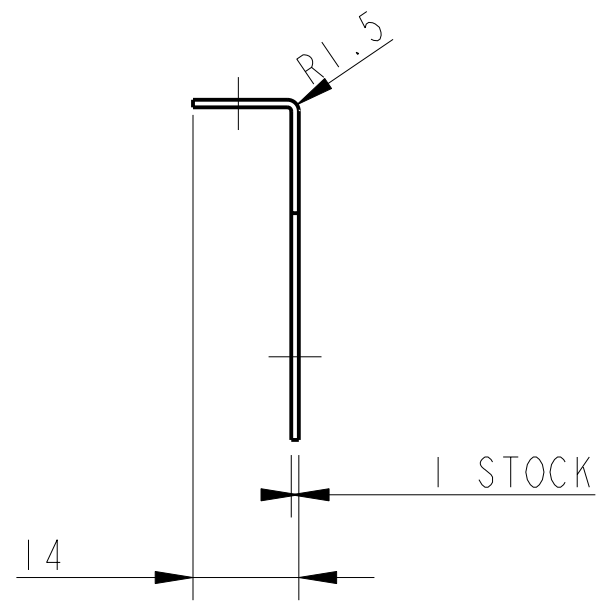
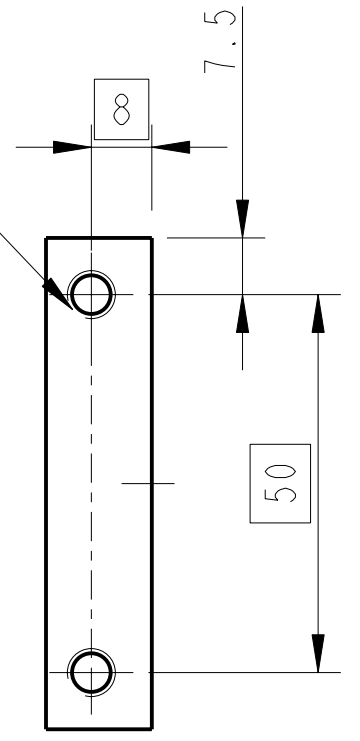
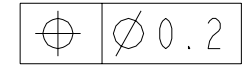


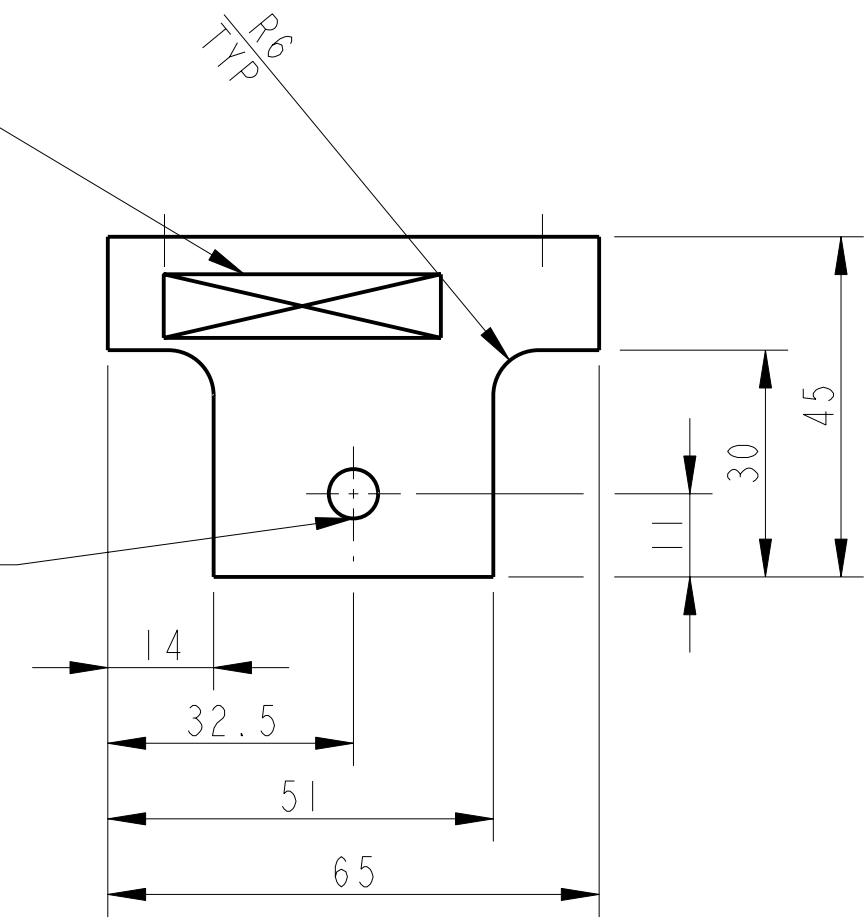
REV.	DATE	DCN #	DRAWING TREE #

2 HOLES TAPPED
1/4-20 UNC 0.005"
THRO'



PART NO.
SEE NOTE 4

1 HOLE $\varnothing 6.7$ THRO'



NOTES: (UNLESS OTHERWISE SPECIFIED)

- REMOVE ALL SHARP EDGES, R.02 MIN.
- DO NOT SCALE FROM DRAWING.
- ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
- SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm [INCHES]
TOLERANCES:
X.XX ± 0.2 mm
ANGULAR $\pm 0.25^\circ$

MATERIAL: AL ALLOY
5083 OR SIMILAR

FINISH: CLEAN AND DEGREASED
 $\sqrt{\mu m}$ [μin] $R_a = 1.6$

NAME	DATE
DRAWN I WILMUT	14/JUN/07
CHECKED J'OD	14/JUN/07
APPROVED IW	14/JUN/07

CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
IGR, GLASGOW UNIVERSITY GEO 600 GROUP
RUTHERFORD APPLETON LABORATORIES

SYSTEM **ADVANCED LIGO**

SUB-SYSTEM **SUS**

NEXT ASSY **QUAD N-PTYPE WIRING HARNESS**

PART NAME **PEN RE MASS WIRE CLAMP**

SIZE **B** DRG. NO. **D070223** REV **A.**

SCALE 1:1 PROJECTION: SHEET 1 OF 1