

REV.	DATE	DCN #	DRAWING TREE #
B	21/DEC/07	E060260-B	
C	22/JULY/08	E080372	
E	20/APR/11	E1100371	

D
C
B
A

D
C
B
A

Ø8 TYP

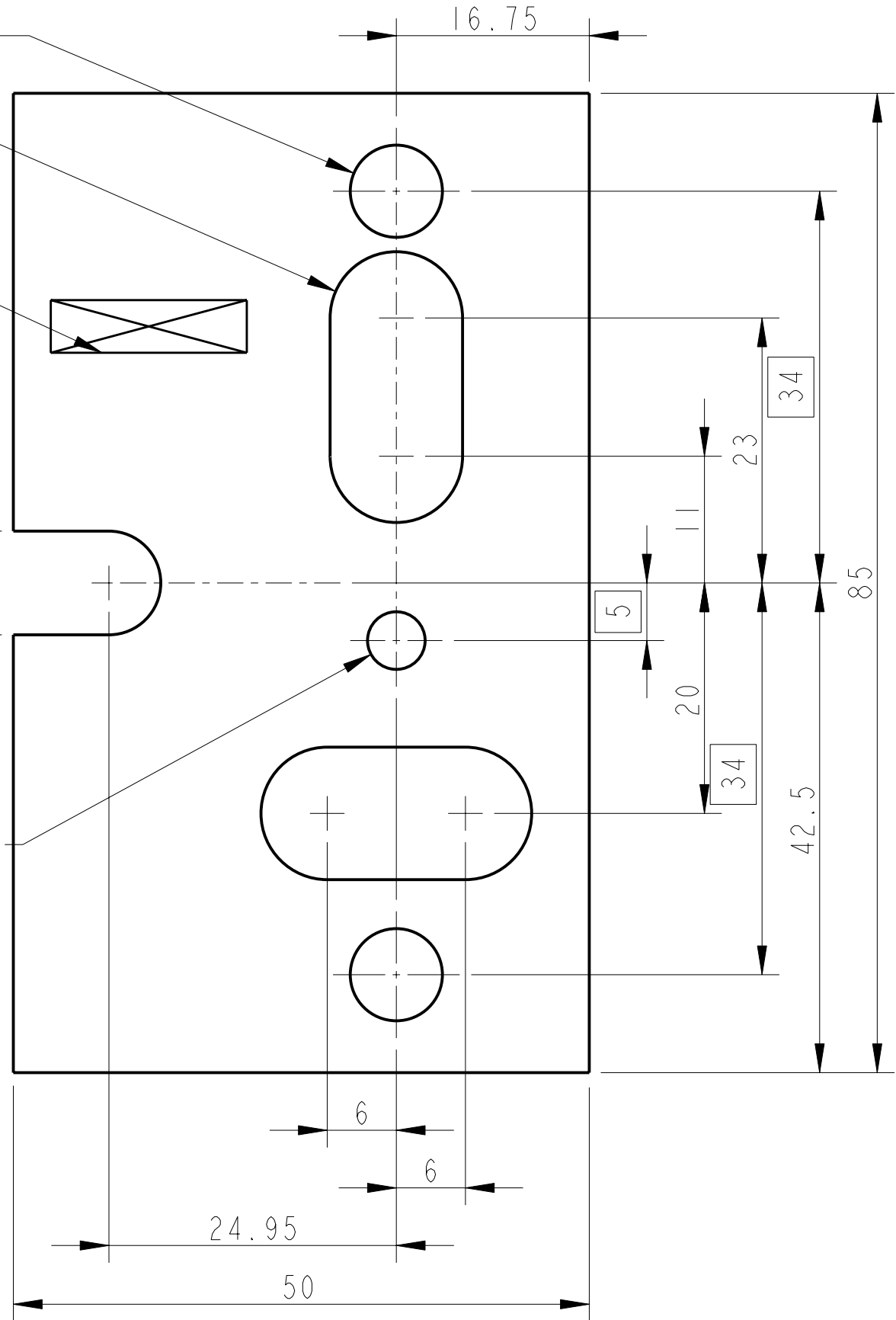
⊕	Ø0.2
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Ø11.5 ^{+0.15}/_{+0.05}
TYP

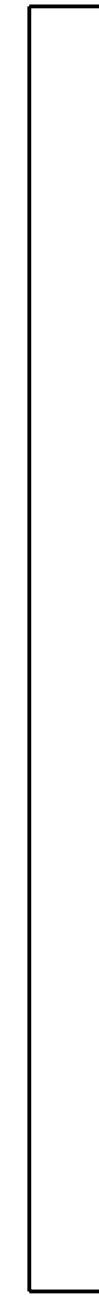
PART No.
SEE NOTE 4

REAM Ø5 (H7) THRO

⊕	Ø0.2
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5



ADDITIONAL NOTES:

5. START SERIAL NUMBERS AT 500

NOTES: (UNLESS OTHERWISE SPECIFIED)		DIMENSIONS ARE IN mm [INCHES]		TOLERANCES:									
1. REMOVE ALL SHARP EDGES, R.02 MIN. 2. DO NOT SCALE FROM DRAWING. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) 4. SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.		X.XX ±0.2 mm ANGULAR ±0.25 °		MATERIAL: AL ALLOY 5083									
		FINISH: CLEAN AND DEGREASED √μm [μin] Ra = 1.6		SYSTEM aLIGO									
		<table border="1"> <tr> <th>NAME</th> <th>DATE</th> </tr> <tr> <td>DRAWN I WILMUT</td> <td>04/Dec/07</td> </tr> <tr> <td>CHECKED MB</td> <td>15/MAR/10</td> </tr> <tr> <td>APPROVED JOD</td> <td>15/MAR/10</td> </tr> </table>		NAME	DATE	DRAWN I WILMUT	04/Dec/07	CHECKED MB	15/MAR/10	APPROVED JOD	15/MAR/10	SUB-SYSTEM SUS	
NAME	DATE												
DRAWN I WILMUT	04/Dec/07												
CHECKED MB	15/MAR/10												
APPROVED JOD	15/MAR/10												
		NEXT ASSY QUAD LOWER STRUCTURE		PART NAME UIM MASS STOP BOTH CHAINS									
		SIZE B		DRG. NO. D070548									
		SCALE 2:1		PROJECTION:									
		SHEET 1 OF 1		REV E.									