



PART NO. (SEE NOTE 4) TO  
BE ETCHED OR STAMPED I  
APPROX. POSITION SHOWN

NOTES: (UNLESS OTHERWISE SPECIFIED)			CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES	
1. REMOVE ALL SHARP EDGES, R.02 MIN. 2. DO NOT SCALE FROM DRAWING. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) 4. SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.	DIMENSIONS ARE IN mm [INCHES] TOLERANCES:		SYSTEM <b>ADVANCED LIGO</b>	
	X.XX ± 0.2 mm ANGULAR ± 0.25 °		SUB-SYSTEM <b>SUS</b>	
	MATERIAL: ST. STEEL 304/316		NEXT ASSY <b>D070435</b>	
	FINISH: CLEAN, GREASE FREE √μm [μin] Ra = 1.6		PART NAME <b>BLADE WIRE CLAMP BODY BS TOP MASS</b>	
DRAWN REV/FEL 10/01/08		SIZE <b>B</b>	DRG. NO. <b>D070427</b>	REV <b>E.</b>
CHECKED J'OD JAN 08		SCALE 1:1 PROJECTION:		
APPROVED IW JAN 08		SHEET 1 OF 1		