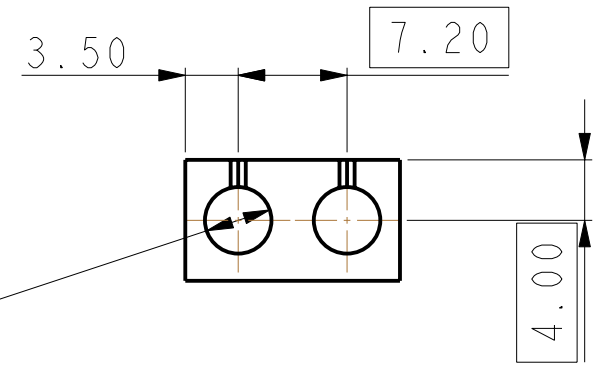


PART NO. (SEE NOTE 4) TO BE ETCHED OR STAMPED IN APPROX. POSITION SHOWN

SEE DETAIL A

Ø 4.40 THRO' TYP

⊕	Ø 0.2
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NOTES: (UNLESS OTHERWISE SPECIFIED)		
1. REMOVE ALL SHARP EDGES, R.02 MIN. 2. DO NOT SCALE FROM DRAWING. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) 4. SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.		
DIMENSIONS ARE IN mm [INCHES]		
TOLERANCES:		
X.XX ±0.200 mm		
ANGULAR ±0.250 °		
MATERIAL: ST. STEEL 304/316		
FINISH: CLEAN, GREASE FREE Ra = 1.6		
	NAME	DATE
DRAWN	REV/FEL	14/DEC/07
CHECKED	J'OD	JAN 08
APPROVED	IW	JAN 08

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY 1GR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES		
SYSTEM	ADVANCED LIGO	
SUB-SYSTEM	SUS	
NEXT ASSY	D070435	
PART NAME	WIRE CLAMP JAW BS MASSES	
SIZE	DRG. NO.	REV
A	D070433	E
SCALE 2:1	PROJECTION:	SHEET 1 OF