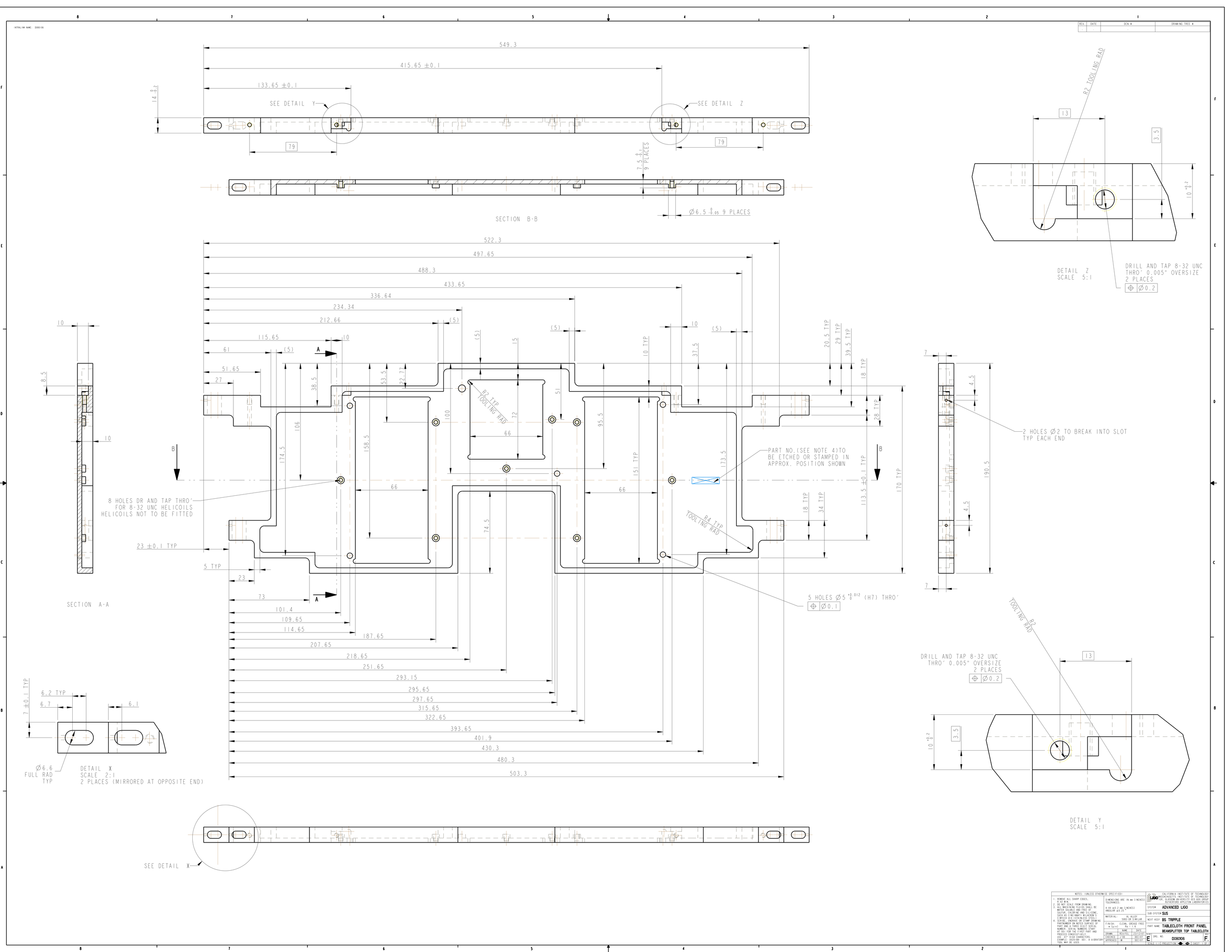

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. REMOVE ALL SHARP EDGES, 0.02 MIN.
2. DO NOT SCALE FROM DRAWING.
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON 5 CHITECH 4 OR ISTAINLESS STEEL.
4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020108-001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm (INCHES)
TOLERANCES:
X.XX ±0.2 mm (INCHES)
ANGULAR ±0.25°

MATERIAL: AL ALLOY 5083 OR SIMILAR

FINISH: CLEAN, GREASE FREE m (µin) Ra = 1.6

	NAME	DATE
DRAWN	REVITEL	23/12/07
CHECKED	J.OO	DEC/07
APPROVED	I.W	DEC/07

CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
LIGO, GLASGOW UNIVERSITY GEO 600 GROUP
RUTHERFORD APPLETON LABORATORIES

SYSTEM: ADVANCED LIGO
SUB-SYSTEM: SUS
NEXT ASSY: BS TRIPPLE
PART NAME: TABLECLOTH FRONT PANEL BEAMSPLITTER TOP TABLECLOTH
SIZE: E
DRG. NO.: D080106
REV: F.
SCALE 1:1 PROJECTION
SHEET 1 OF 1