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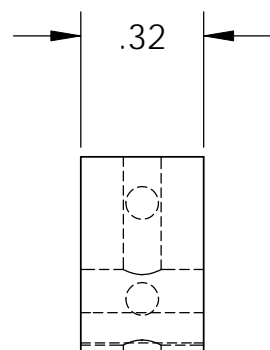
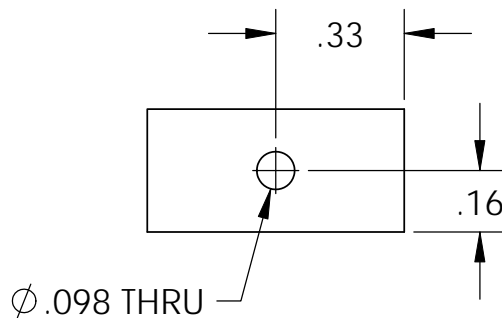
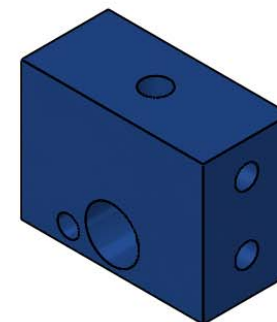
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NOTES CONTINUED:

⑤ BAG ALL ITEMS AND MARK OR TAG EACH BAG WITH DRAWING NUMBER, REVISION, AND QUANTITY. EXAMPLE: DXXXXXX-VY, QTY: TBD

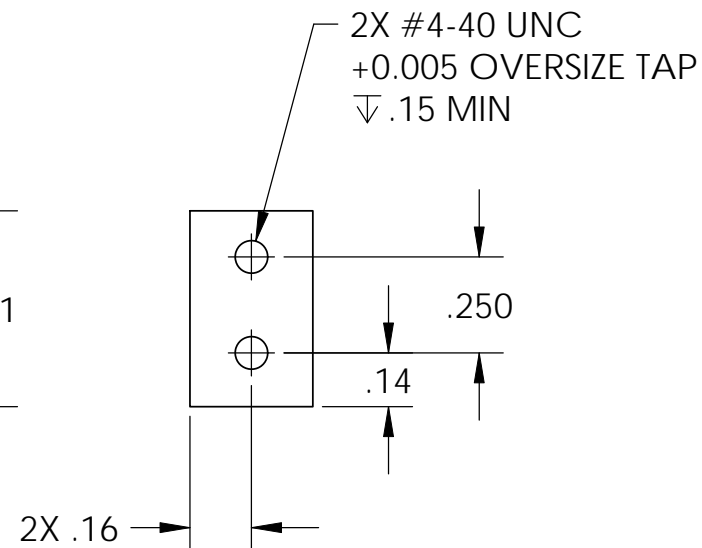
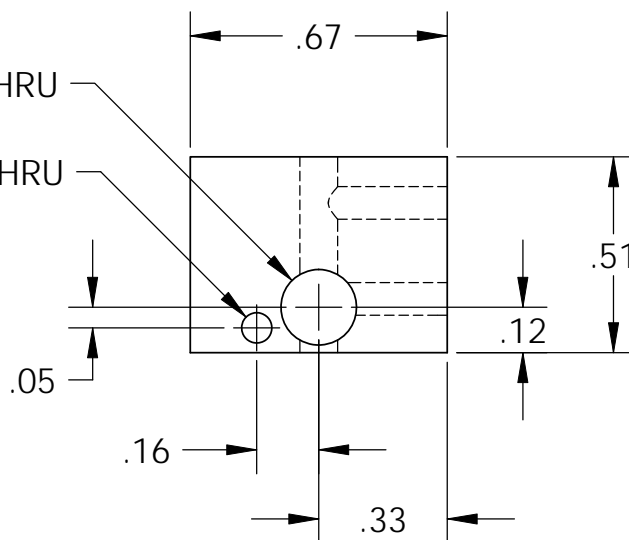
6. MACHINE ALL SURFACES

REV.	DATE	DCN #	DRAWING TREE #
v1	19 OCT 2009	E0900345-v1	E0900344-v1
-	-	-	-
-	-	-	-



$\phi .197^{+.003}_{-.000}$  THRU

$\phi .079$  THRU



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:  
XX ± .01  
XXX ± .005

ANGULAR ± 1.0°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL 6061-T6 ALUMINUM

FINISH 32 μin. Ra

**LIGO** CALIFORNIA INSTITUTE OF TECHNOLOGY  
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM **ADVANCED LIGO** SUB-SYSTEM **AOS**

NEXT ASSY **D0902447**

PART NAME **LASTI TCS RING HEATER BLOCK**

DESIGNER	KMAILAND	16 JUN 2009	SIZE	DWG. NO.	REV.
DRAFTER	C. CONLEY	09 OCT 2009	<b>A</b>	<b>D0902450</b>	<b>v1</b>
CHECKER			SCALE: NONE	PROJECTION:	SHEET 1 OF 1
APPROVAL					

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