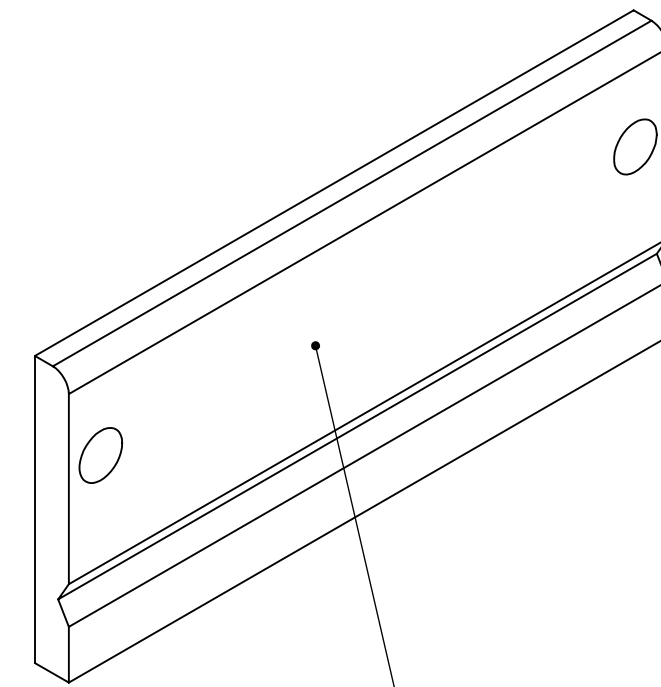


NOTES CONTINUED:

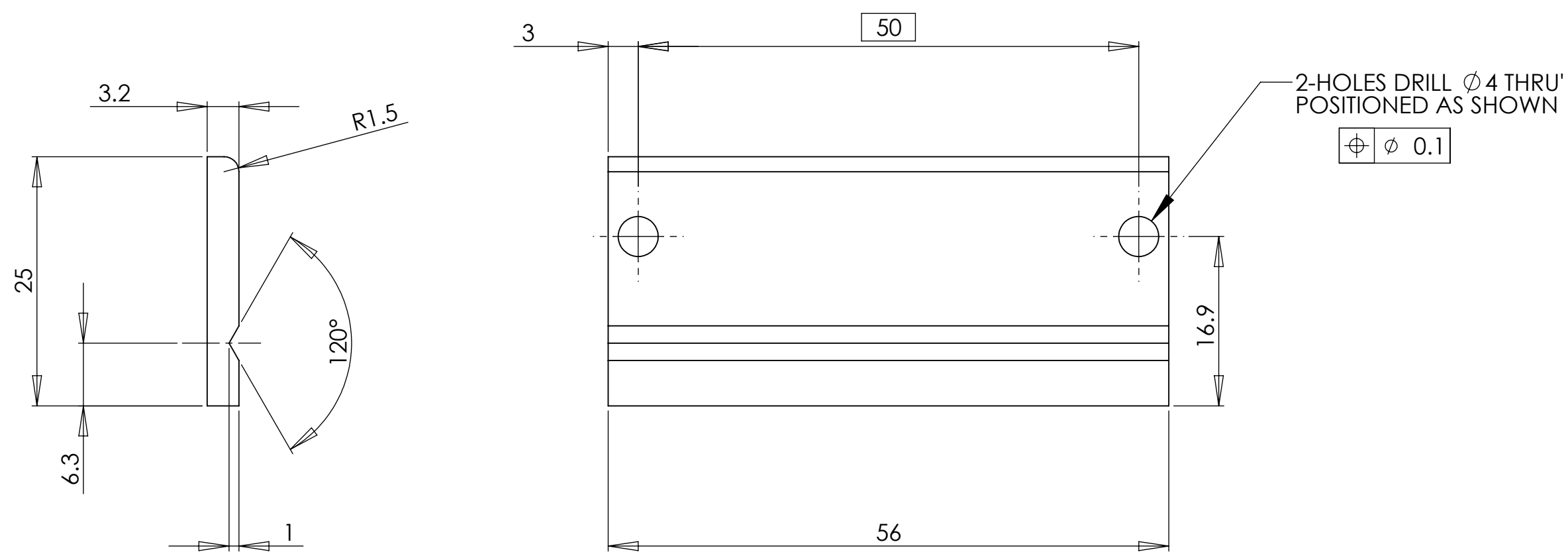
⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

⑥ MACHINE ALL SURFACES.

REV.	DATE	DCN #	DRAWING TREE #



ENGRAVE PART NO. SEE NOTES



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN MILLIMETERS
 GENERAL TOLERANCES: ±0.1mm
 ANGULAR: ±0.2°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL
 6061-T6 (SS)

FINISH
 0.8 μm



SYSTEM
 ADVANCED LIGO

SUB-SYSTEM
 SUS

NEXT ASSY

PART NAME

ANGLE SECTION 7

DESIGNER L CUNNINGHAM 28/06/10
DRAFTER L CUNNINGHAM 30/06/10
CHECKER
APPROVAL

SIZE c
DWG. NO. D0902515

REV. v3

SCALE: 2:1 **PROJECTION:** SHEET 1 OF 1