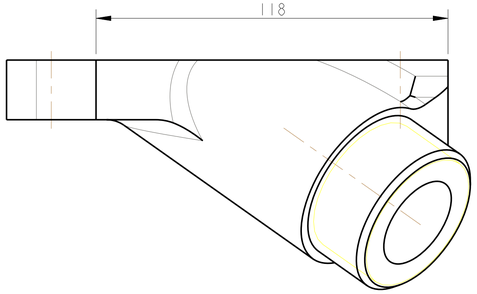
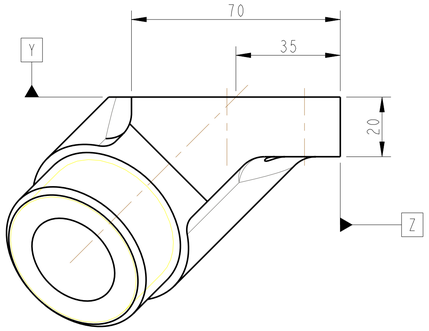
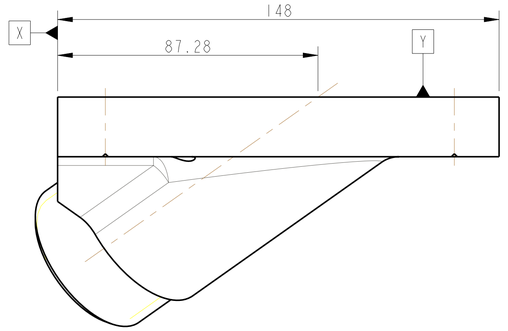
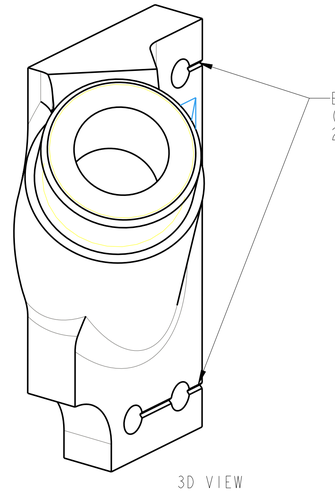
INTRALINK NAME: D080508-X

REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-

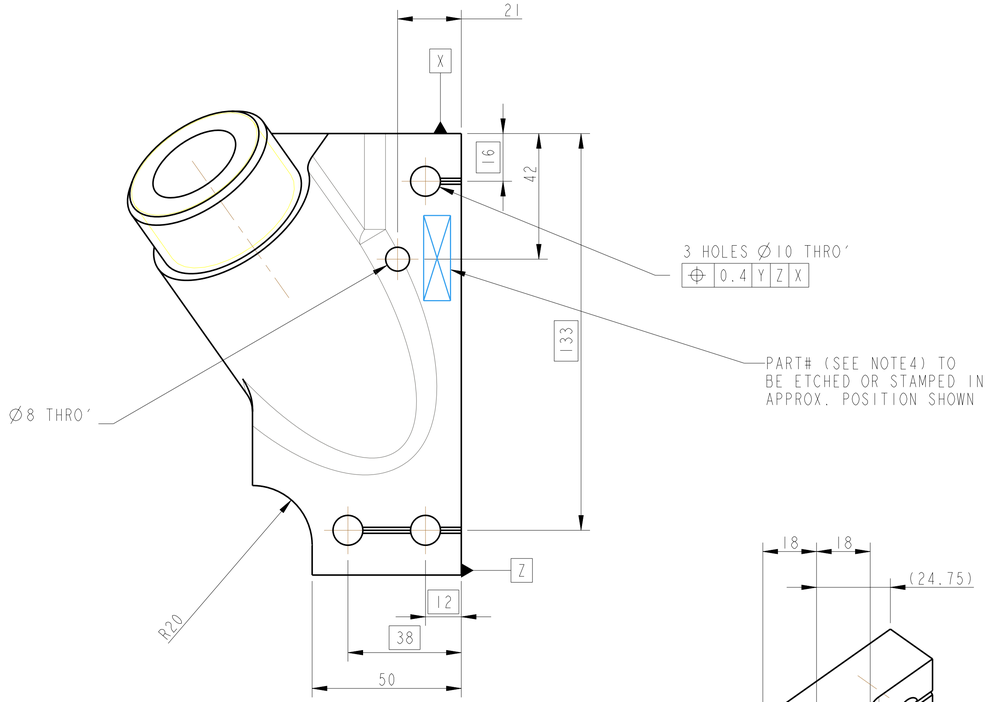


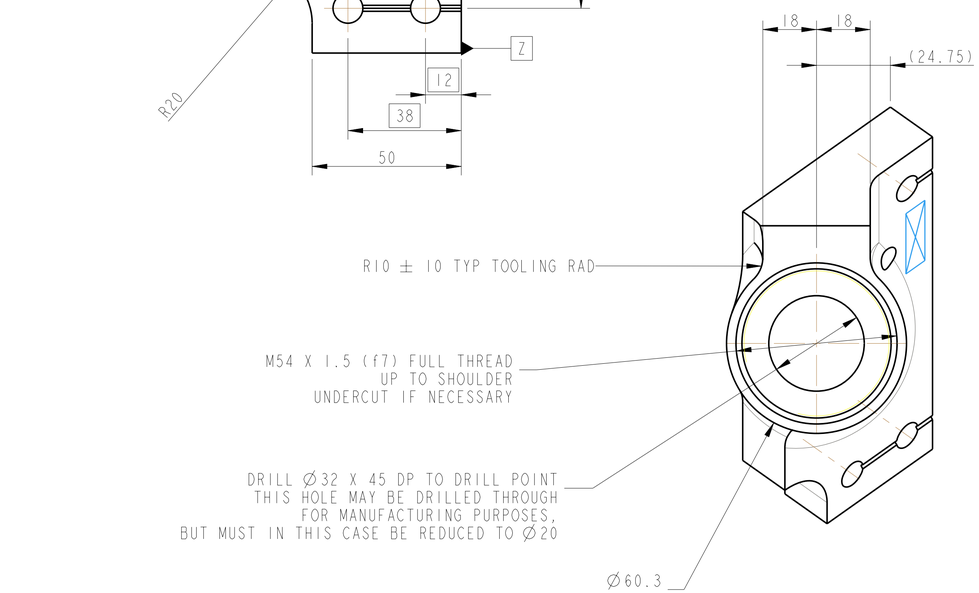


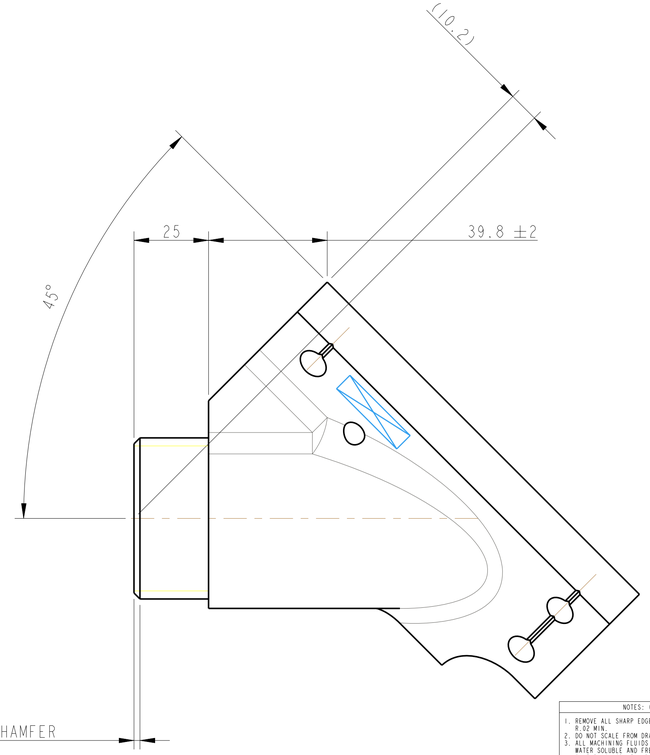




3D VIEW







NOTES: (UNLESS OTHERWISE SPECIFIED)

1. REMOVE ALL SHARP EDGES, 0.02 MIN.
2. DO NOT SCALE FROM DRAWING.
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
4. SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm (INCHES)
TOLERANCES:
X.XX ± 0.2
ANGULAR ±0.25 °

MATERIAL: AL ALLOY 5083 OR SIMILAR
FINISH: CLEAN, GREASE FREE
ρfilm (µin) Ra : 1.6

	NAME	DATE
DRAWN	J. O'DELL	09/01/09
CHECKED	AJB	--/--/--
APPROVED	JOD	--/--/--

CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
IGR, GLASGOW UNIVERSITY GEO 600 GROUP
RUTHERFORD APPLETON LABORATORIES

SYSTEM ADVANCED LIGO
SUB-SYSTEM SUS
NEXT ASSY BS/FM UPPER STRUCTURE
PART NAME BS UPPER STRUCTURE
STAY BRACKET ×3

SIZE D | DRG. NO. D080508 | REV G.

SCALE 1:1 | PROJECTION: | SHEET 1 OF 1