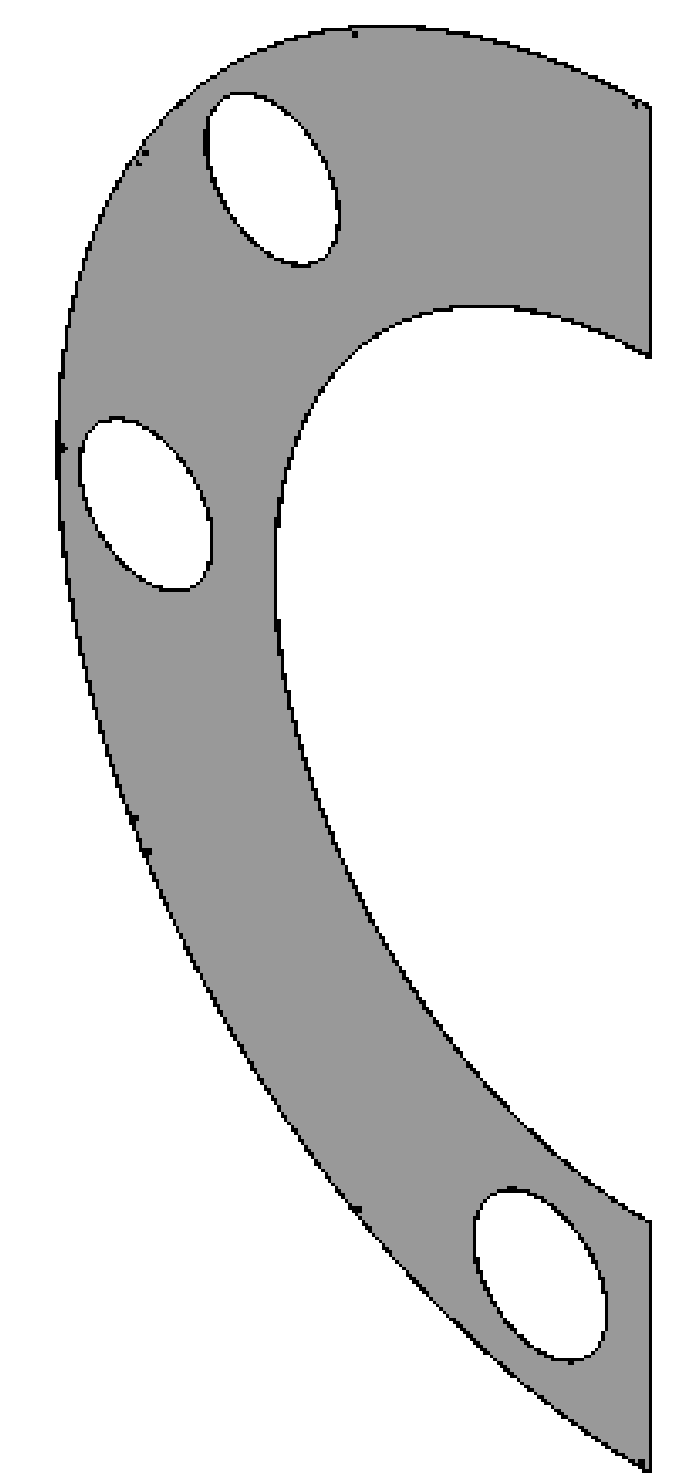


REV.	DATE	DCN #	DRAWING TREE #
-	-	E1000360	E1000359
-	-	-	-
-	-	-	-



D:\060557 at LIGO_Mantfold_Cryo_Baffle_half_Face_Plate_ITMX_H1-H2_P1.dwg, 17 MAY 2010 10:14, DRAWING TDM REV. X.004

H
G
F
E
D
C
B
A

H
G
F
E
D
C
B
A

DIMENSIONS ARE IN INCHES TOLERANCES: XX ± .06 XXX ± .010 ANGULAR ± 0.5°		NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED) 1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R 02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME MANIFOLD-CRYO BAFFLE HALF FACE PLATE, ITMX H1-H2	
MATERIAL 18GA A424 TYPE I STEEL		FINISH 6 μinch		SYSTEM ADVANCED LIGO		SUB-SYSTEM AOS	
NEXT ASSY D1002061		DESIGNER H. KELMAN 17 MAY 2010		DRAFTER TQ, NGUYEN 18 AUG 2010		CHECKER APPROVAL	
DWG. NO. D0902657		REV. v1		SCALE: 1:8		PROJECTION:	
SHEET 1 OF 1							