

4

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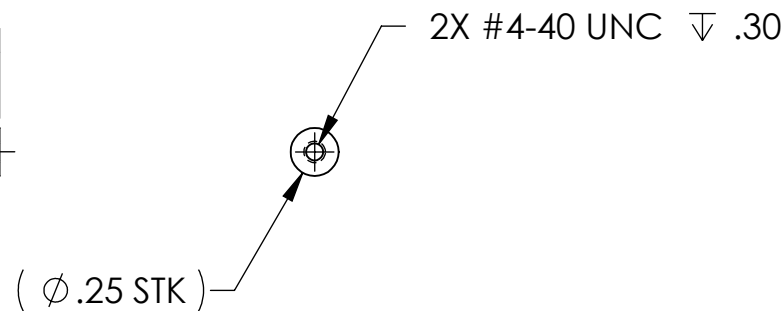
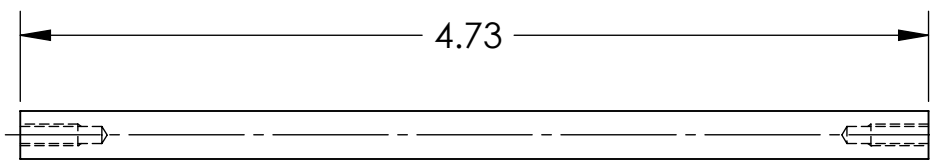
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NOTES CONTINUED:

Ⓢ BAG ALL ITEMS AND MARK OR TAG EACH BAG WITH DRAWING NUMBER, REVISION, AND QUANTITY. EXAMPLE: DXXXXXX-VY, QTY: TBD

REV.	DATE	DCN #	DRAWING TREE #
v1	22 OCT 2009	E0900369	E080191
-	-	-	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ± .01
.XXX ± .005

ANGULAR ± 0.5°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL: PFA440 HP (PRESHRUNK) FINISH: N/A μinch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM: **ADVANCED LIGO** SUB-SYSTEM: **SUS**

NEXT ASSY: **SAPPHIRE PRISM BONDING FIXTURE, HLTS**

PART NAME		SUPPORT CYLINDER	
DESIGNER	D. BRIDGES	13 NOV 2009	SIZE DWG. NO.
DRAFTER	D. BRIDGES	13 NOV 2009	A D0902669
CHECKER	M. MEYER	23 NOV 2009	REV. v1
APPROVAL			SCALE: 1:1 PROJECTION: SHEET 1 OF 1