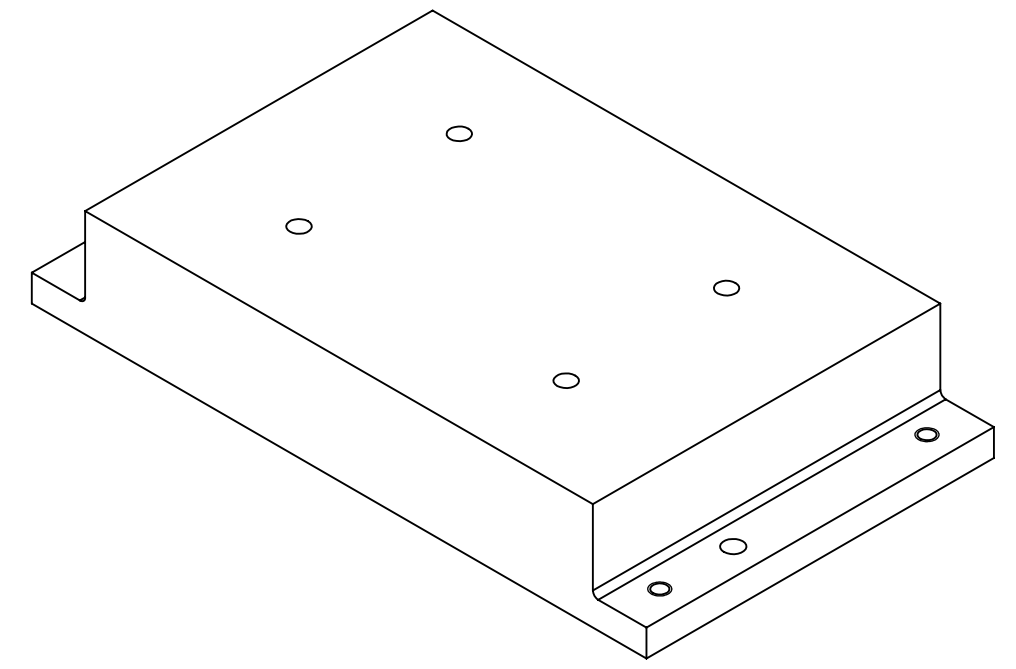
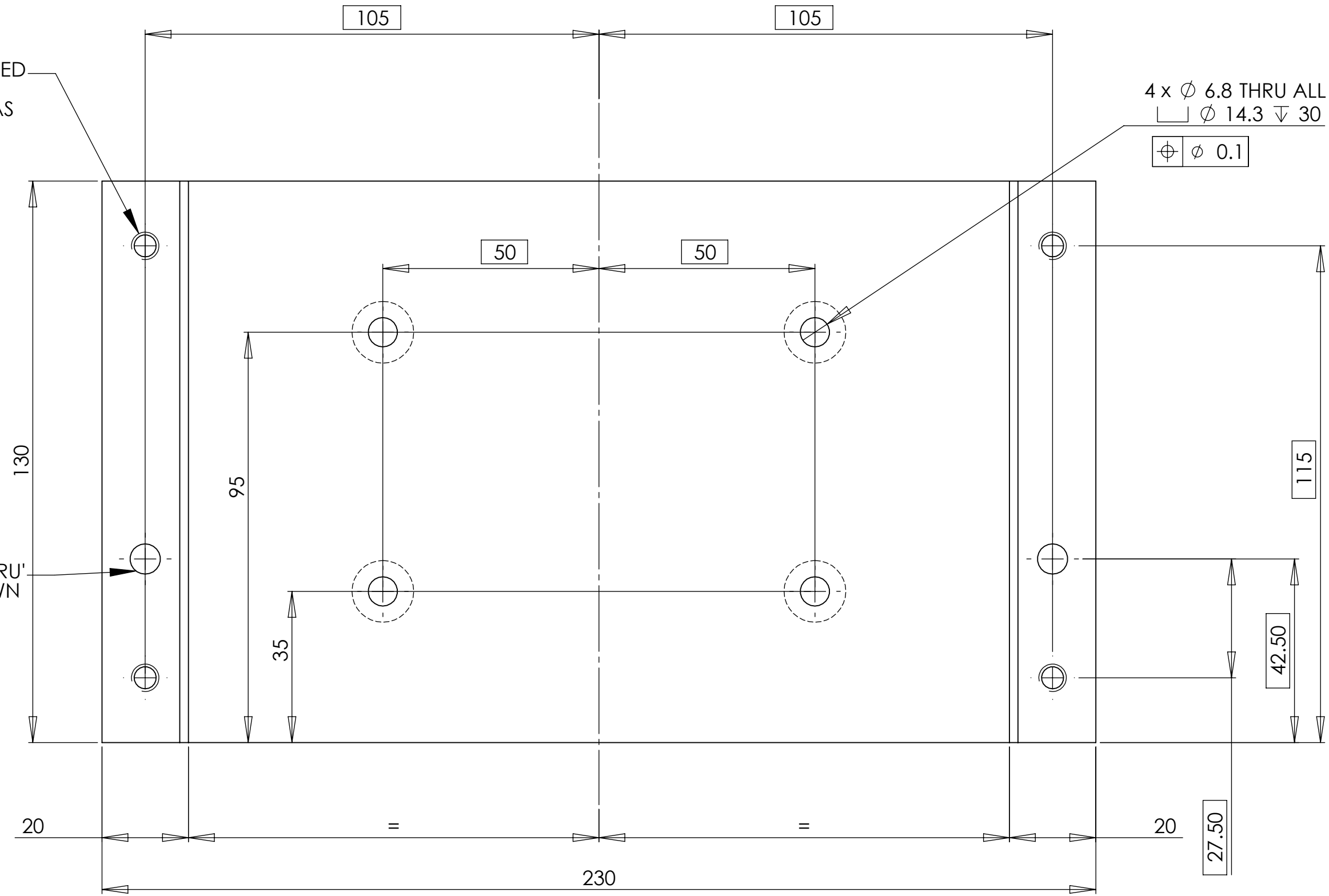


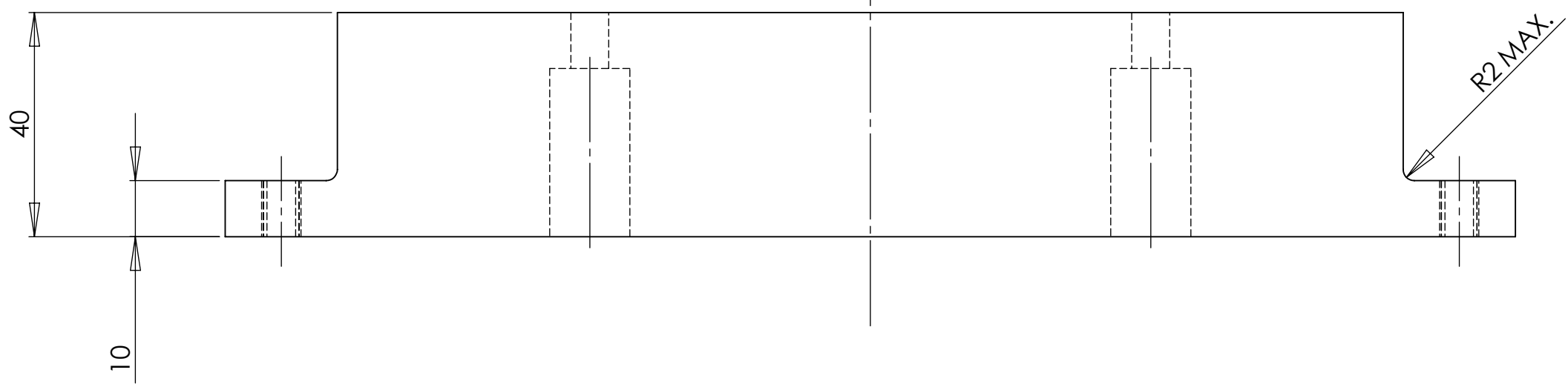
NOTES CONTINUED:
 5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

6. MACHINE ALL SURFACES.

REV.	DATE	DCN #	DRAWING TREE #



ISOMETRIC VIEW
SCALE 1:2



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

- 1. INTERPRET DRAWING PER ASME Y14.5-1994.
- 2. REMOVE ALL SHARP EDGES, R.02 MIN.
- 3. DO NOT SCALE FROM DRAWING.
- 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL: 6061-T6 Al
 FINISH: 1.6 μm

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 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM: ADVANCED LIGO SUB-SYSTEM: SUS

NEXT ASSY

PART NAME		DESIGNER		SIZE		DWG. NO.		REV.	
OPTIC SUPPORT BLOCK		L.CUNNINGHAM		c		D0902780		v3	
APPROVAL		CHECKER		SCALE: 1:1		PROJECTION:		SHEET 1 OF 1	

DIMENSIONS ARE IN MILLIMETERS

TOLERANCES:
 .XX ± .10
 .XXX ± .010

ANGULAR ± 0.2°