

4

3

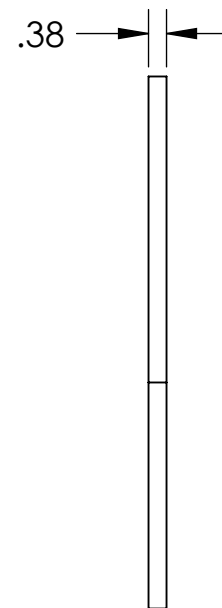
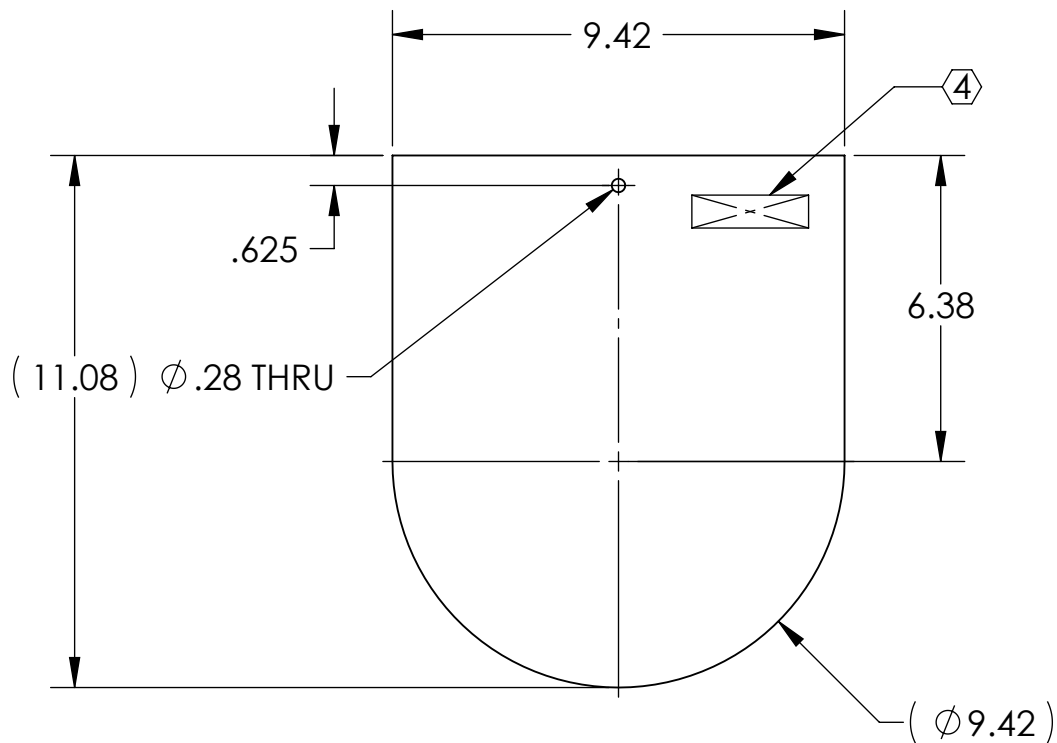
2

1

NOTES CONTINUED:

④ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.
 EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

REV.	DATE	DCN #	DRAWING TREE #
v1	21 DEC 2009	E0900484	-
v2	22 JAN 2010	E1000014	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
 .XX ± .01
 .XXX ± .005

ANGULAR ± 0.5°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.

MATERIAL: AR POLYCARBONATE
 FINISH: N/A μinch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM: ADVANCED LIGO SUB-SYSTEM: VE
 NEXT ASSY: D080367

PART NAME: VIEWPORT SHIELD

DESIGNER	M. MEYER	17 JUL 2008	SIZE	DWG. NO.	REV.
DRAFTER	M. MEYER	17 JUL 2008	A	D080366	v2
CHECKER	D. BRIDGES	18 JUL 2008			
APPROVAL			SCALE: 1:4	PROJECTION:	SHEET 1 OF 1

4

1

3

2

1

1