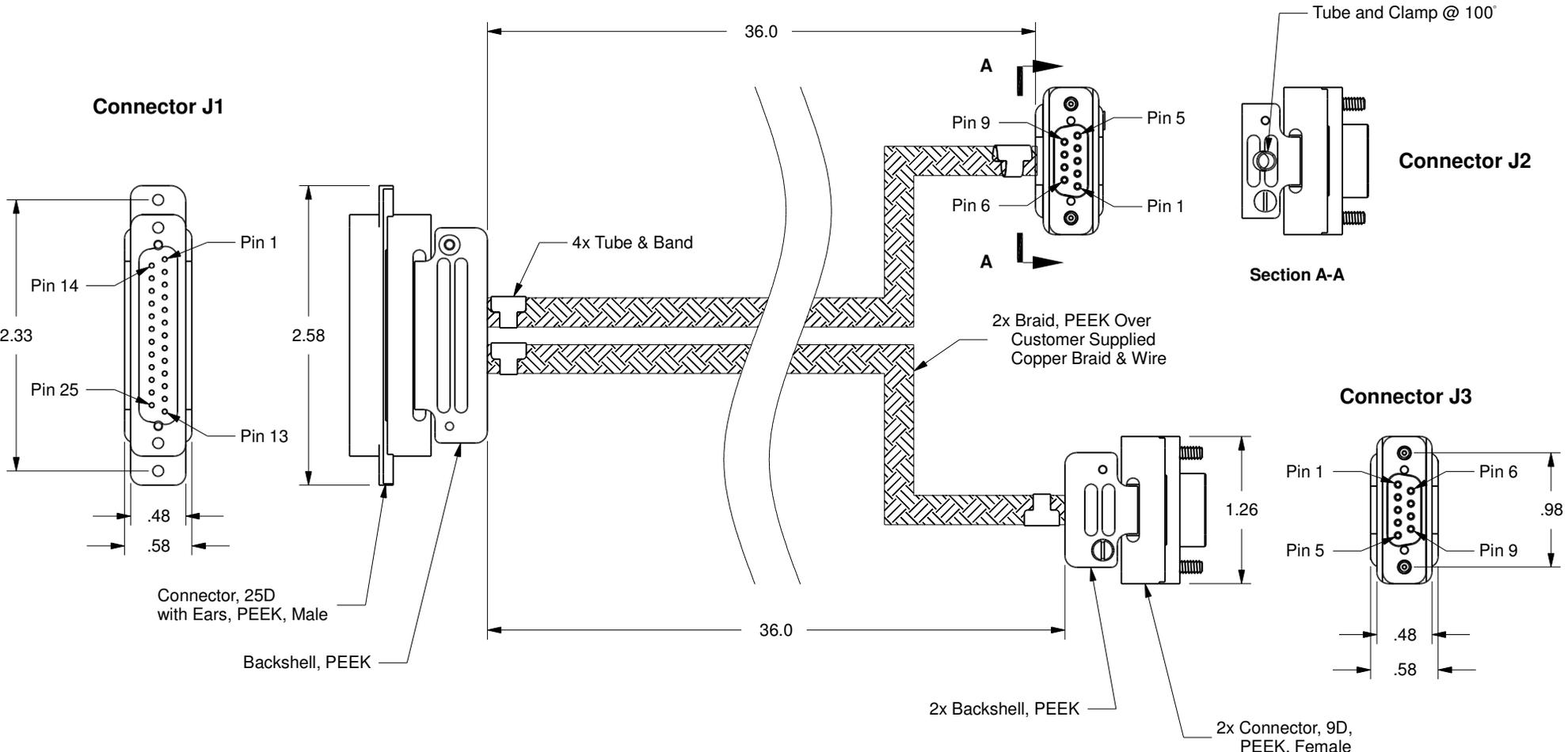


Notes

1. Custom cable assembled with 1 ea. male PEEK 25 pin connector with mounting ears and 2 ea. female PEEK 9 pin D-type connectors, PEEK backshells (1-100°-A+ procedure/customer supplied tubes and bands) & PEEK braid along with customer supplied cable & copper shield. 36" long, (D1000227).
2. See Sheet 2 of 2 for Pin Out.

Rev.	Description	Date	Made By	Approval
A	Initial Release	6/2/2020	Farrell	



**Accu-Glass Products Inc.**  
 25047 Anza Drive  
 Valencia, CA 91355  
 T 818-365-4215  
 F 818-365-7074  
 www.accuglassproducts.com

**UNCONTROLLED WEB DRAWING**

Proprietary and Confidential  
 The information contained in this drawing is the sole property of Accu-Glass, Products Inc. Any reproduction, in part or as whole, without the written permission of Accu-Glass Products, Inc., is strictly prohibited.

Material See Individual Components	
Tolerances, unless otherwise specified	
.X ± .030	Angles ± 0.5°
.XX ± .010	Finish 63Ra
.XXX ± .005	

Title D1000227			
Drawn by Farrell	Date 6/2/2020	No. <b>6-105346</b>	Rev. <b>A</b>
Approved			Sheet 1 of 3

Notes

1. Custom cable assembled with 1 ea. male PEEK 25 pin connector with mounting ears & 2 ea. female PEEK 9 pin D-type connectors, PEEK backshells (1-90°) & PEEK braid along with customer supplied cable & copper shield.

Rev.	Description	Date	Made By	Approval
A	Initial Release	6/2/2020	Farrell	

Connector J1 25D Male	Connector J2 9D Female	Connector J3 9D Female	Twisted Pair	Notes
1	5	5	Shield	
2	4		TP-1	
3	3		TP-2	
4	2		TP-3	
5	1		TP-4	
6	Not Used			
7				
8				
9	5	5	Shield	
10		4	TP-5	
11		3	TP-6	
12		2	TP-7	
13		1	TP-8	
14	9		TP-1	
15	8		TP-2	
16	7		TP-3	
17	6		TP4	
18	Not Used			
19				
20				
21				
22		9	TP-5	
23		8	TP-6	
24		7	TP-7	
25		6	TP-8	

**UNCONTROLLED WEB DRAWING**

Proprietary and Confidential  
 The information contained in this drawing is the sole property of Accu-Glass, Products Inc. Any reproduction, in part or as whole, without the written permission of Accu-Glass Products, Inc., is strictly prohibited.

Material  
 See Individual Components

Tolerances,  
 unless otherwise specified

.X ± .030	Angles ± 0.5° Finish 63Ra
.XX ± .010	
.XXX ± .005	

Title  
 D1000227

Drawn by Date	Farrell 6/2/2020	No. <b>6-105346</b>	Rev. <b>A</b>
------------------	---------------------	---------------------	------------------

Approved \_\_\_\_\_ Sheet 2 of 3



**Accu-Glass Products Inc.**  
 25047 Anza Drive  
 Valencia, CA 91355  
 T 818-365-4215  
 F 818-365-7074  
 www.accuglassproducts.com

A

B

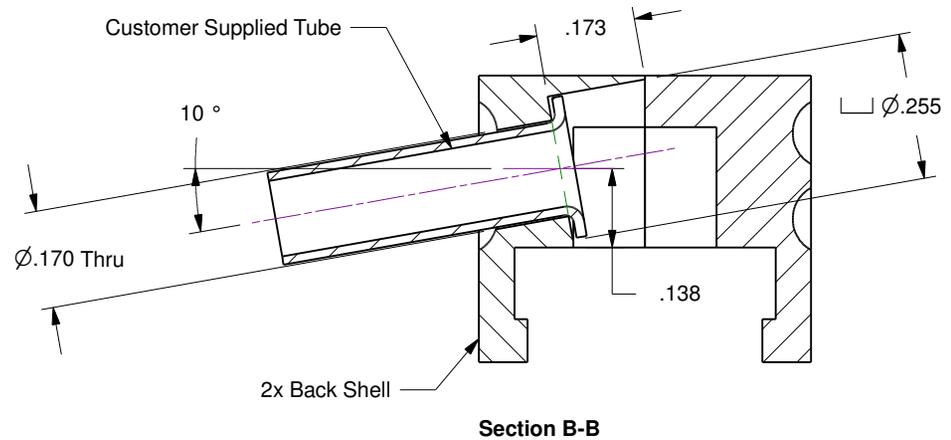
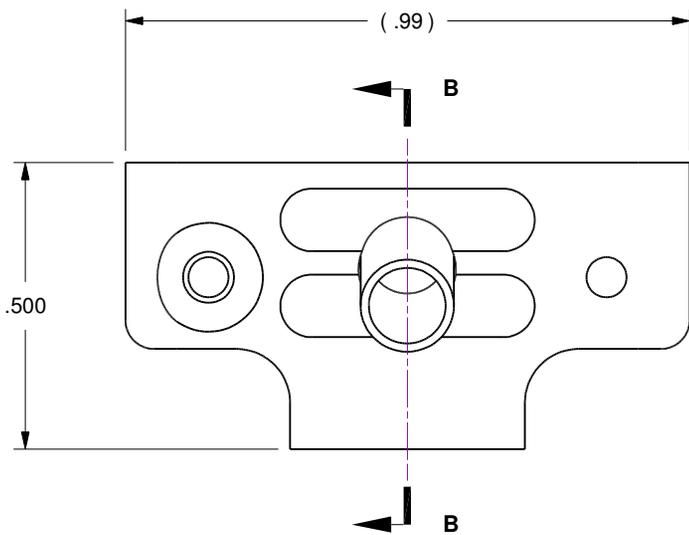
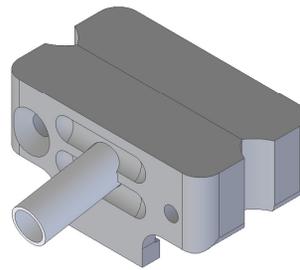
C

D

Notes

- 1. Dimensions Symmetrical About Centerlines.
- 2. Break All Sharp Edges, .005 - .010, Unless Otherwise Noted.

Rev.	Description	Date	Made By	Approval
A	Initial Release			



**UNCONTROLLED WEB DRAWING**

Proprietary and Confidential  
 The information contained in this drawing is the sole property of Accu-Glass, Products Inc. Any reproduction, in part or as whole, without the written permission of Accu-Glass Products, Inc., is strictly prohibited.

Material See Individual Components	
Tolerances, unless otherwise specified	
.X ± .030	Angles ± 0.5°
.XX ± .010	Finish 63Ra
.XXX ± .005	

Title D1000227			
Drawn by Farrell	Date 6/2/2020	No. <b>6-105346</b>	Rev. <b>A</b>
Approved		Sheet	3 of 3



**Accu-Glass Products Inc.**  
 25047 Anza Drive  
 Valencia, CA 91355  
 T 818-365-4215  
 F 818-365-7074  
 www.accuglassproducts.com