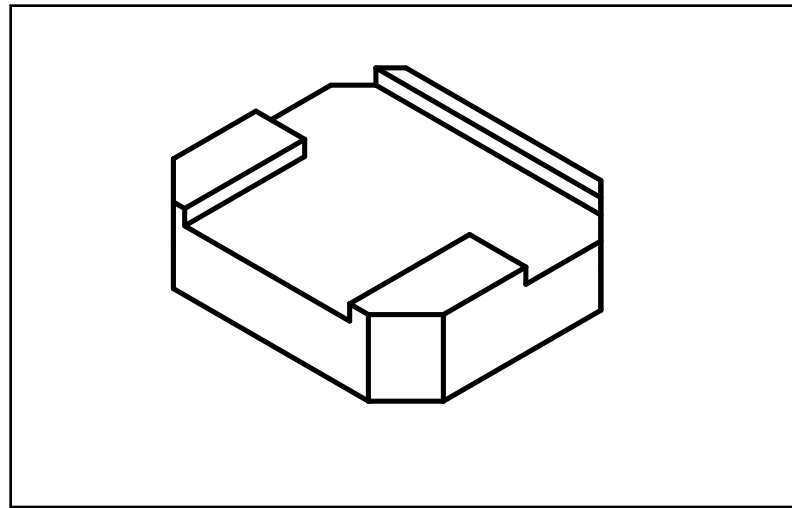
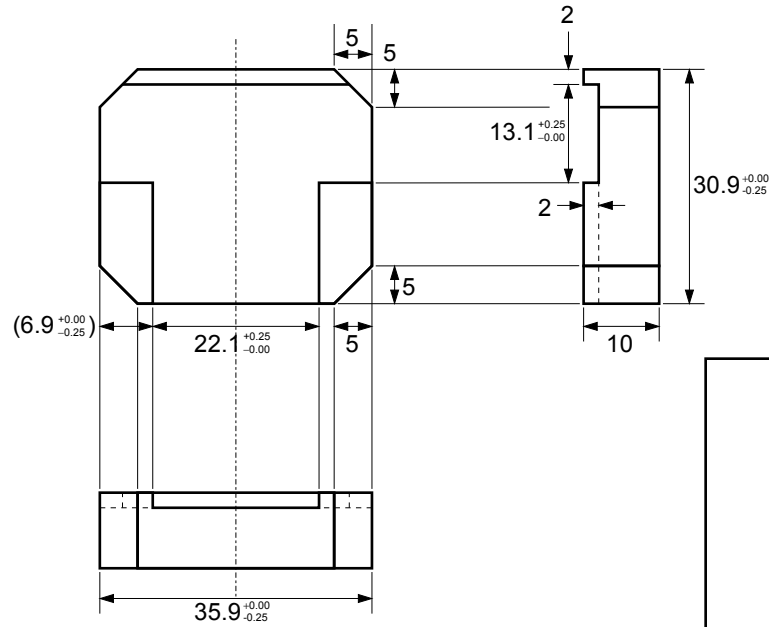


REV.	DATE	DCN #	DRAWING TREE #
00		Initial Release	



NOTES: (UNLESS OTHERWISE SPECIFIED)

- DO NOT SCALE FROM DRAWING
- REMOVE ALL SHARP EDGES, R.02 MAX.
- ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
- SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER, REVISION ON NOTED SURFACE OF PART AND THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE 2 mm HIGH CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE: D020188-00 SN 001

DIMENSIONS IN MILLIMETERS

TOLERANCES:

.X ± 0.2
.XX ± 0.05

ANGULAR ± 0.5 °

MATERIAL

5803 Alloy

FINISH

32 μ inch

	NAME	DATE
DRAWN	Koji Arai	15 Feb 10
CHECKED		
APPROVED		



CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM **LIGO 40M**

SUBSYSTEM **Passive Tip-Tilt**

NEXT ASSY **Tip-Tilt Structure**

PARTNAME **ECD Locator 1**

SIZE DWG. NO. **A D1000387**

REV. **v1**

SCALE: 1:1 PROJECTION: SHEET OF 1