
Triple Acquisition Driver Unit Test Report

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Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P84.....Serial No.....
Test Engineer.....Xen.....
Date.....17/9/10.....

Drive Card ID.....T_ACQ84.....
Monitor Card ID....Mon250.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P84.....Serial No.....
Test Engineer.....Xen.....
Date.....17/9/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P84.....Serial No.....
Test Engineer.....Xen.....
Date.....17/9/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P84.....Serial No.....
 Test Engineer.....Xen.....
 Date.....17/9/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P84.....Serial No.....
Test Engineer.....Xen.....
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6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
Connect power to the unit
Set the supplies to 16.5v
Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P84.....Serial No.....
 Test Engineer.....Xen.....
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7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P84.....Serial No.....
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8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.92	2	1.86v r.m.s	√
2	1.93	5	1.86v r.m.s	√
3	1.92	8	1.86v r.m.s	√
4	1.92	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.96	1	1.86v dc	√
2	1.96	4	1.86v dc	√
3	1.96	7	1.86v dc	√
4	1.96	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.77	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.57	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.61	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.66	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P84.....Serial No.....
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9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P84.....Serial No.....
 Test Engineer.....Xen.....
 Date.....17/9/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.324	22.9mA	>2.5mA peak	√
Ch2	0.323	22.8mA	>2.5mA peak	√
Ch3	0.323	22.8mA	>2.5mA peak	√
Ch4	0.323	22.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.390	27.6mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.389	27.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P84.....Serial No.....
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 Date.....17/9/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	15mV	750uA	>2.5mA peak	
Ch4	16mV	800uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.123	8.7mA	>2.5mA peak	√
Ch2	0.126	8.9mA	>2.5mA peak	√
Ch3	0.122	8.6mA	>2.5mA peak	√
Ch4	0.124	8.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.238	16.8mA	>2.5mA peak	√
Ch2	0.242	17.1mA	>2.5mA peak	√
Ch3	0.236	16.7mA	>2.5mA peak	√
Ch4	0.238	16.8mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.368	26.0mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.369	26.1mA	>2.5mA peak	√
Ch4	0.368	26.0mA	>2.5mA peak	√

Unit.....T_ACQ_P84.....Serial No.....
 Test Engineer.....Xen.....
 Date.....17/9/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.97	2.8	139.3mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.98	2.8	140.0mA	>125mA peak	√
Ch4	1.97	2.8	139.3mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

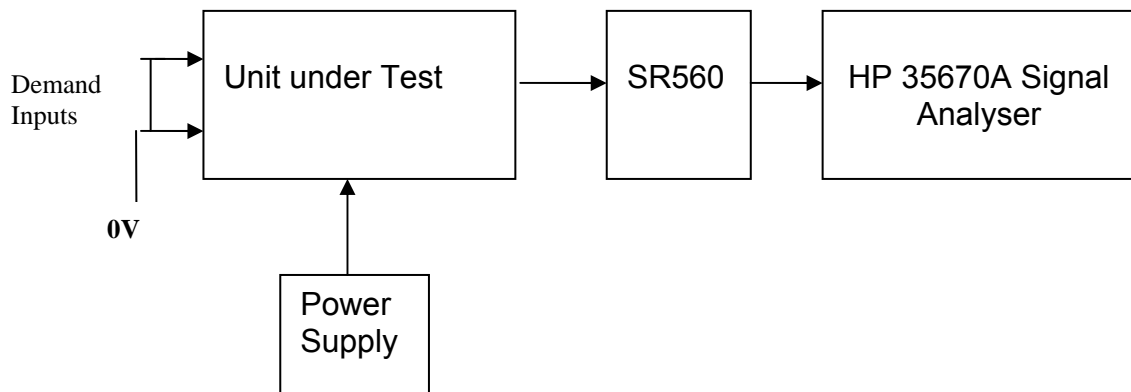
5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.66	2.3	117.4mA	>125mA peak	
Ch2	1.68	2.4	118.8mA	>125mA peak	
Ch3	1.68	2.4	118.8mA	>125mA peak	
Ch4	1.67	2.4	118.1mA	>125mA peak	

Unit.....T_ACQ_P84.....Serial No.....
 Test Engineer.....Xen.....
 Date.....17/9/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-93.0	-153.0	22.4	√
Ch2	-143.5	-92.9	-152.9	22.6	√
Ch3	-143.5	-91.6	-151.6	26.3	√
Ch4	-143.5	-91.7	-151.7	26.0	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ84P.....Serial No

Test EngineerRMC

Date4/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TASCQ48P
Driver board ID	TASCQ48P
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON250
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P1.....Serial No.....
Test Engineer.....Xen.....
Date.....19/10/10.....

Drive Card ID.....T_ACQ1.....
Monitor Card ID....Mon183.....

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- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
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- 5 Test Set Up**
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- 8 Monitor Outputs**
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1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P1.....Serial No.....
Test Engineer.....Xen.....
Date.....19/10/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P1.....Serial No.....
Test Engineer.....Xen.....
Date.....14/10/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P1.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/10/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
	5	0V	✓	
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
	5	0V	✓	
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P1.....Serial No.....
Test Engineer.....Xen.....
Date.....14/10/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
Connect power to the unit
Set the supplies to 16.5v
Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P1.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/10/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P1.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/10/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.91	2	1.86v r.m.s	√
2	1.91	5	1.86v r.m.s	√
3	1.91	8	1.86v r.m.s	√
4	1.91	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.95	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.94	7	1.86v dc	√
4	1.95	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.60	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.85	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.43	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.00	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P1.....Serial No.....
Test Engineer.....Xen.....
Date.....14/10/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P1.....Serial No.....
 Test Engineer.....Xen.....
 Date.....19/10/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.323	22.8mA	>2.5mA peak	√
Ch2	0.322	22.8mA	>2.5mA peak	√
Ch3	0.325	23.0mA	>2.5mA peak	√
Ch4	0.322	22.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.390	27.6mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.391	27.6mA	>2.5mA peak	√
Ch4	0.389	27.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.415	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P1.....Serial No.....
 Test Engineer.....Xen.....
 Date.....19/10/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	15mV	750uA	>2.5mA peak	
Ch3	16mV	800uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.129	9.1mA	>2.5mA peak	√
Ch2	0.128	9.0mA	>2.5mA peak	√
Ch3	0.130	9.2mA	>2.5mA peak	√
Ch4	0.132	9.3mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.246	17.4mA	>2.5mA peak	√
Ch2	0.245	17.3mA	>2.5mA peak	√
Ch3	0.247	17.5mA	>2.5mA peak	√
Ch4	0.249	17.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P1.....Serial No.....
 Test Engineer.....Xen.....
 Date.....19/10/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.99	2.8	140.7mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.99	2.8	140.7mA	>125mA peak	√
Ch4	1.97	2.8	140.7mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.68	2.4	118.8mA	>125mA peak	
Ch2	1.67	2.4	118.1mA	>125mA peak	
Ch3	1.68	2.4	118.8mA	>125mA peak	
Ch4	1.67	2.4	118.1mA	>125mA peak	

Unit.....T_ACQ_P1.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/10/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-92.4	-152.4	24.0	√
Ch2	-143.5	-92.8	-152.8	22.9	√
Ch3	-143.5	-89.3	-149.3	34.3	√
Ch4	-143.5	-92.7	-152.7	23.2	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)
 Total resistance at 10Hz, in Low noise mode = 6.7k
 Amplifier noise voltage should therefore be = 67 nV√Hz
 67 nV√Hz = -143.5 dB√Hz

Unit.....Serial No
 Test Engineer
 Date

12. Final Assembly Tests

1. Remove the lid of the box.
2. Unplug all external connections.
3. Check that the 9mm pillars are in place in the corners of the Monitor Board towards the centre of the box.
4. Check that all internal connectors are firmly mated.
5. Tighten the screw-locks holding all the external connectors.
6. Check that the nuts holding the tabs of the power drivers are secure – tighten as necessary. Test with a DVM that none of the tabs are shorted to chassis.
7. Check that all the LEDs are nicely centred.
8. Check that all links W4 and W2 are in place.
9. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	
Driver board ID	
Driver board Drawing No/Issue No	
Driver board Serial Number	
Monitor board ID	
Monitor board Drawing No/Issue No	
Monitor board Serial Number	

10. Check the security of any modification wires.
11. Visually inspect.
12. Put the lid on and fasten all screws,
 Check all external screws for tightness.

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

Inform aligo_sus

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d.2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P2.....Serial No.....
Test Engineer.....Xen.....
Date.....20/5/10.....

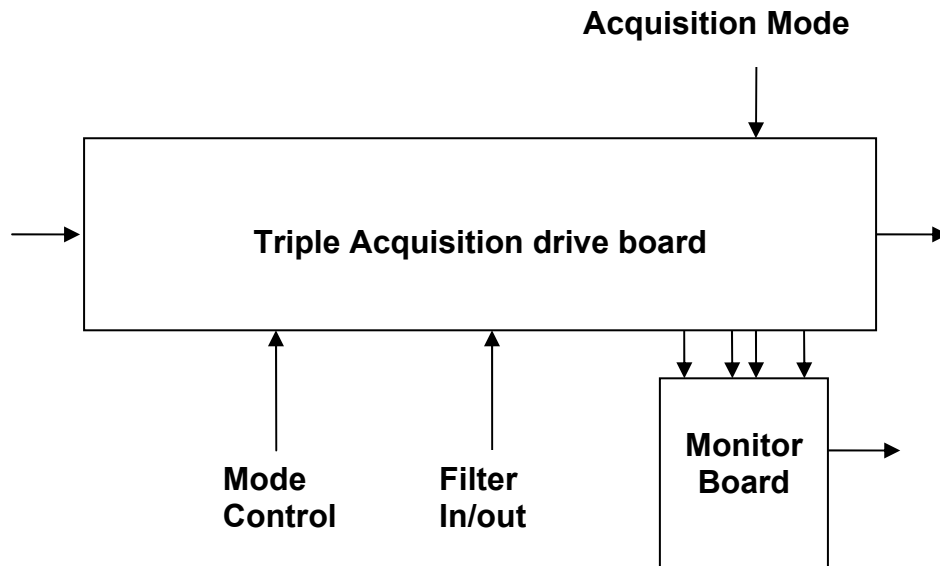
Drive Card ID.....T_ACQ2P.....
Monitor Card ID...Mon137.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P2.....Serial No.....
Test Engineer.....Xen.....
Date.....20/5/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P2.....Serial No.....
Test Engineer.....Xen.....
Date.....20/5/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P2.....Serial No.....
 Test Engineer.....Xen.....
 Date.....20/5/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
	5	0V	✓	
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
	5	0V	✓	
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P2.....Serial No.....
 Test Engineer.....Xen.....
 Date.....20/5/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P2.....Serial No.....
 Test Engineer.....Xen.....
 Date.....20/5/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P2.....Serial No.....
 Test Engineer.....Xen.....
 Date.....20/5/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.93	2	1.86v r.m.s	√
2	1.93	5	1.86v r.m.s	√
3	1.93	8	1.86v r.m.s	√
4	1.93	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.96	1	1.86v dc	√
2	1.96	4	1.86v dc	√
3	1.96	7	1.86v dc	√
4	1.96	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.66	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		0.94	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.43	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		0.92	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P2.....Serial No.....
Test Engineer.....Xen.....
Date.....20/5/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P2.....Serial No.....
 Test Engineer.....Xen.....
 Date.....20/5/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	64.5mV	3.2mA	>2.5mA peak	√
Ch2	64.5mV	3.2mA	>2.5mA peak	√
Ch3	64.5mV	3.2mA	>2.5mA peak	√
Ch4	64.5mV	3.2mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.321	22.7mA	>2.5mA peak	√
Ch2	0.323	22.8mA	>2.5mA peak	√
Ch3	0.324	22.9mA	>2.5mA peak	√
Ch4	0.324	22.9mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.389	27.5mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.390	27.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.413	29.2mA	>2.5mA peak	√

Unit.....T_ACQ_P2.....Serial No.....
 Test Engineer.....Xen.....
 Date.....20/5/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	16mV	800uA	>2.5mA peak	
Ch2	16mV	800uA	>2.5mA peak	
Ch3	16mV	800uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.131	9.3mA	>2.5mA peak	√
Ch2	0.131	9.3mA	>2.5mA peak	√
Ch3	0.127	9.0mA	>2.5mA peak	√
Ch4	0.133	9.4mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.248	17.5mA	>2.5mA peak	√
Ch2	0.248	17.5mA	>2.5mA peak	√
Ch3	0.243	17.2mA	>2.5mA peak	√
Ch4	0.250	17.7mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.371	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P2.....Serial No.....
 Test Engineer.....Xen.....
 Date.....20/5/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.0	2.8	141.4mA	>125mA peak	√
Ch2	2.0	2.8	141.4mA	>125mA peak	√
Ch3	2.0	2.8	141.4mA	>125mA peak	√
Ch4	2.0	2.8	141.4mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

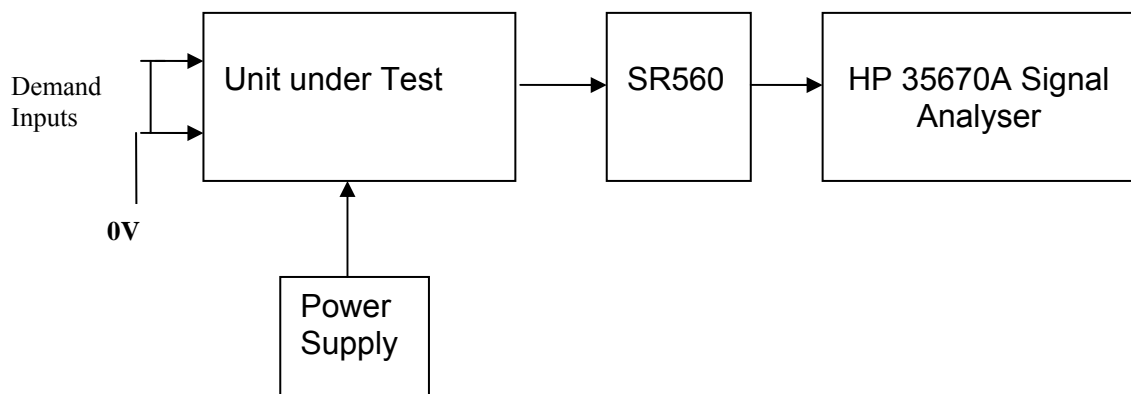
5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.7	2.4	120.2mA	>125mA peak	
Ch2	1.7	2.4	120.2mA	>125mA peak	
Ch3	1.7	2.4	120.2mA	>125mA peak	
Ch4	1.7	2.4	120.2mA	>125mA peak	

Unit.....T_ACQ_P2.....Serial No.....
 Test Engineer.....Xen.....
 Date.....3/6/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-91.7	-151.7	26.0	√
Ch2	-143.5	-91.7	-151.7	26.0	√
Ch3	-143.5	-93.0	-153.0	22.4	√
Ch4	-143.5	-91.5	-151.5	26.6	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)
 Total resistance at 10Hz, in Low noise mode = 6.7k
 Amplifier noise voltage should therefore be = 67 nV√Hz
 67 nV√Hz = -143.5 dB√Hz

Unit.....Serial No
 Test Engineer
 Date

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 9mm pillars are in place in the corners of the Monitor Board towards the centre of the box. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that the nuts holding the tabs of the power drivers are secure – tighten as necessary. Test with a DVM that none of the tabs are shorted to chassis. N/A
7. Check that all the LEDs are nicely centred. ✓
8. Check that all links W4 are in place. ✓
9. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. ✓Record below:

UoB box ID	TACQ2 P
Driver board ID	TACQ2
Driver board Drawing No/Issue No	D0901047_V2
Driver board Serial Number	TACQ2
Monitor board ID	MON137
Monitor board Drawing No/Issue No	D070480_4_K
Monitor board Serial Number	MON137 P

10. Check the security of any modification wires. None
11. Visually inspect. ✓
12. Put the lid on and fasten all screws, ✓
 Check all external screws for tightness. ✓

LIGO- T0900xxxx

Advanced LIGO UK

March 2010

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

Inform aligo_sus

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d.2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P3.....Serial No.....
Test Engineer.....Xen.....
Date.....20/5/10.....

Drive Card ID.....T_ACQ3P.....
Monitor Card ID...Mon136.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P3.....Serial No.....
Test Engineer.....Xen.....
Date.....20/5/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P3.....Serial No.....
Test Engineer.....Xen.....
Date.....19/5/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P3.....Serial No.....
 Test Engineer.....Xen.....
 Date.....19/5/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
	5	0V	✓	
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
	5	0V	✓	
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P3.....Serial No.....
 Test Engineer.....Xen.....
 Date.....19/5/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P3.....Serial No.....
 Test Engineer.....Xen.....
 Date.....19/5/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P3.....Serial No.....
 Test Engineer.....Xen.....
 Date.....19/5/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.93	2	1.86v r.m.s	√
2	1.93	5	1.86v r.m.s	√
3	1.93	8	1.86v r.m.s	√
4	1.93	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.97	1	1.86v dc	√
2	1.96	4	1.86v dc	√
3	1.97	7	1.86v dc	√
4	1.96	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.14	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		0.92	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.20	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.48	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P3.....Serial No.....
Test Engineer.....Xen.....
Date.....3/6/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P3.....Serial No.....
 Test Engineer.....Xen.....
 Date.....19/5/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	65mV	3.3mA	>2.5mA peak	√
Ch2	65mV	3.3mA	>2.5mA peak	√
Ch3	65mV	3.3mA	>2.5mA peak	√
Ch4	65mV	3.3mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.064	4.5mA	>2.5mA peak	√
Ch2	0.064	4.5mA	>2.5mA peak	√
Ch3	0.065	4.6mA	>2.5mA peak	√
Ch4	0.064	4.5mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.322	22.8mA	>2.5mA peak	√
Ch2	0.323	22.8mA	>2.5mA peak	√
Ch3	0.326	23.0mA	>2.5mA peak	√
Ch4	0.322	22.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.389	27.5mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.391	27.6mA	>2.5mA peak	√
Ch4	0.389	27.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P3.....Serial No.....
 Test Engineer.....Xen.....
 Date.....20/5/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	12mV	600uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	130mV	9.2mA	>2.5mA peak	√
Ch2	130mV	9.2mA	>2.5mA peak	√
Ch3	130mV	9.2mA	>2.5mA peak	√
Ch4	125mV	8.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.246	17.4mA	>2.5mA peak	√
Ch2	0.247	17.5mA	>2.5mA peak	√
Ch3	0.247	17.5mA	>2.5mA peak	√
Ch4	0.240	17.0mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.369	26.1mA	>2.5mA peak	√
Ch2	0.371	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.368	26.0mA	>2.5mA peak	√

Unit.....T_ACQ_P3.....Serial No.....
 Test Engineer.....Xen.....
 Date.....20/5/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.0	2.8	141.4mA	>125mA peak	√
Ch2	2.0	2.8	141.4mA	>125mA peak	√
Ch3	2.0	2.8	141.4mA	>125mA peak	√
Ch4	2.0	2.8	141.4mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

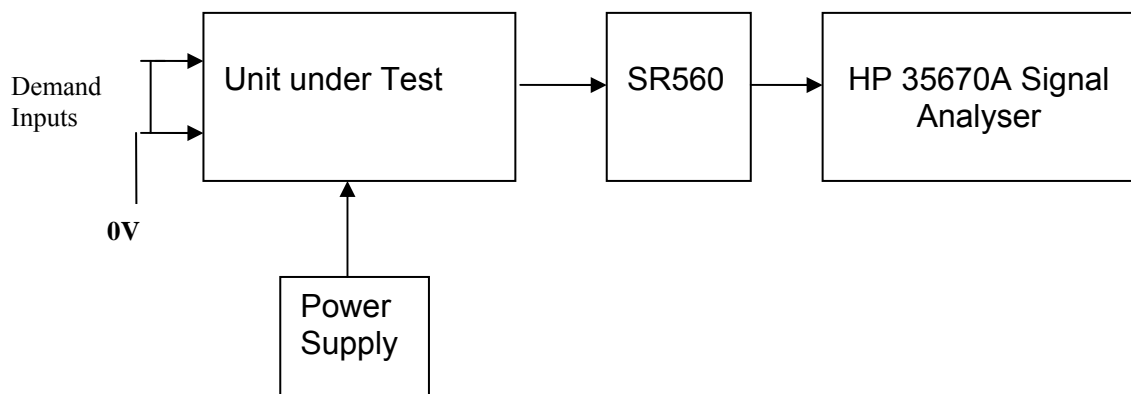
5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.7	2.4	120.2mA	>125mA peak	
Ch2	1.7	2.4	120.2mA	>125mA peak	
Ch3	1.7	2.4	120.2mA	>125mA peak	
Ch4	1.7	2.4	120.2mA	>125mA peak	

Unit.....T_ACQ_P3.....Serial No.....
 Test Engineer.....Xen.....
 Date.....20/5/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dBV√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-91.1	-151.1	27.9	√
Ch2	-143.5	-90.7	-150.7	29.2	√
Ch3	-143.5	-90.5	-150.5	29.9	√
Ch4	-143.5	-91.1	-151.1	27.9	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)
 Total resistance at 10Hz, in Low noise mode = 6.7k
 Amplifier noise voltage should therefore be = 67 nV√Hz
 67 nV√Hz = -143.5 dB√Hz

Unit.....TAQ3.....Serial No
Test Engineer ... RMC
Date9/6/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 9mm pillars are in place in the corners of the Monitor Board towards the centre of the box. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that the nuts holding the tabs of the power drivers are secure – tighten as necessary. Test with a DVM that none of the tabs are shorted to chassis.
7. Check that all the LEDs are nicely centred. ✓
8. Check that all links W4 are in place. ✓
9. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TAQ3 P
Driver board ID	TAQ3
Driver board Drawing No/Issue No	D0901047_P
Driver board Serial Number	TAQ3
Monitor board ID	MON136
Monitor board Drawing No/Issue No	D070480_4_K
Monitor board Serial Number	MON136

10. Check the security of any modification wires. None
11. Visually inspect. ✓
12. Put the lid on and fasten all screws, ✓
 Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

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This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d.2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P4.....Serial No.....
Test Engineer.....Xen.....
Date.....18/5/10.....

Drive Card ID.....T_ACQ4P.....
Monitor Card ID.....Mon134.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P4.....Serial No.....
Test Engineer.....Xen.....
Date.....18/5/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P4.....Serial No.....
Test Engineer.....Xen.....
Date.....18/5/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P4.....Serial No.....
 Test Engineer.....Xen.....
 Date.....18/5/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
	5	0V	✓	
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
	5	0V	✓	
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P4.....Serial No.....
 Test Engineer.....Xen.....
 Date.....18/5/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P4.....Serial No.....
 Test Engineer.....Xen.....
 Date.....18/5/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P4.....Serial No.....
 Test Engineer.....Xen.....
 Date.....18/5/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.90	2	1.86v r.m.s	√
2	1.90	5	1.86v r.m.s	√
3	1.91	8	1.86v r.m.s	√
4	1.90	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.94	1	1.86v dc	√
2	1.94	4	1.86v dc	√
3	1.94	7	1.86v dc	√
4	1.93	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.88	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		0.88	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.28	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.87	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P4.....Serial No.....
Test Engineer.....Xen.....
Date.....18/5/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P4.....Serial No.....
 Test Engineer.....Xen.....
 Date.....18/5/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	66.5mV	3.3mA	>2.5mA peak	√
Ch2	66.5mV	3.3mA	>2.5mA peak	√
Ch3	66.5mV	3.3mA	>2.5mA peak	√
Ch4	66.5mV	3.3mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.323	22.8mA	>2.5mA peak	√
Ch2	0.323	22.8mA	>2.5mA peak	√
Ch3	0.323	22.8mA	>2.5mA peak	√
Ch4	0.324	22.9mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.390	27.6mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.390	27.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.415	29.3mA	>2.5mA peak	√
Ch2	0.416	29.4mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P4.....Serial No.....
 Test Engineer.....Xen.....
 Date.....18/5/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.126	8.9mA	>2.5mA peak	√
Ch2	0.129	9.1mA	>2.5mA peak	√
Ch3	0.131	9.3mA	>2.5mA peak	√
Ch4	0.122	8.6mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.242	17.1mA	>2.5mA peak	√
Ch2	0.245	17.3mA	>2.5mA peak	√
Ch3	0.249	17.6mA	>2.5mA peak	√
Ch4	0.235	16.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.368	26.0mA	>2.5mA peak	√

Unit.....T_ACQ_P4.....Serial No.....
 Test Engineer.....Xen.....
 Date.....18/5/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.0	2.8	141.4mA	>125mA peak	√
Ch2	2.0	2.8	141.4mA	>125mA peak	√
Ch3	2.0	2.8	141.4mA	>125mA peak	√
Ch4	2.0	2.8	141.4mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

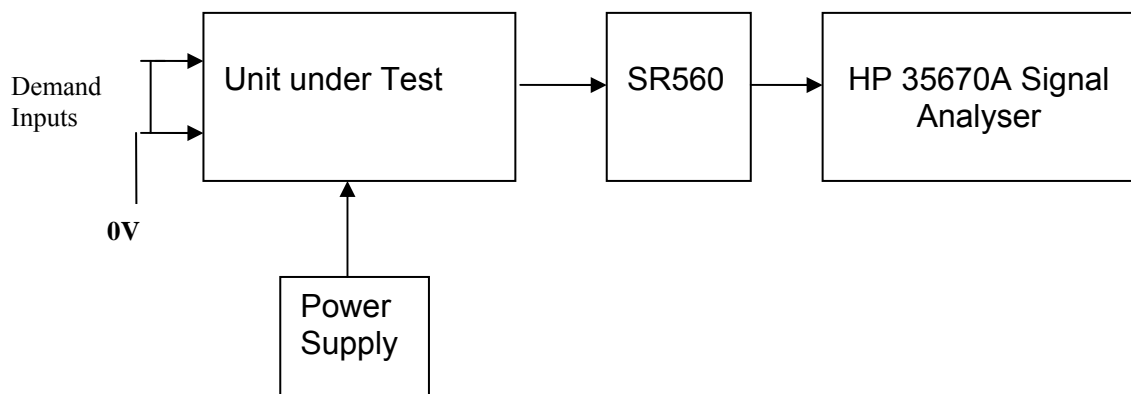
5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.7	2.4	120.2mA	>125mA peak	
Ch2	1.7	2.4	120.2mA	>125mA peak	
Ch3	1.7	2.4	120.2mA	>125mA peak	
Ch4	1.7	2.4	120.2mA	>125mA peak	

Unit.....T_ACQ_P4.....Serial No.....
 Test Engineer.....Xen.....
 Date.....18/5/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-91.4	-151.4	26.9	√
Ch2	-143.5	-91.4	-151.4	26.9	√
Ch3	-143.5	-94.1	-154.1	19.7	√
Ch4	-143.5	-92.1	-152.1	24.8	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ4 P.....Serial No

Test EngineerRMC

Date9/6/10

12. Final Assembly Tests

1. Remove the lid of the box ✓
2. Unplug all external connections. ✓
3. Check that the 9mm pillars are in place in the corners of the Monitor Board towards the centre of the box. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that the nuts holding the tabs of the power drivers are secure – tighten as necessary. Test with a DVM that none of the tabs are shorted to chassis.
7. Check that all the LEDs are nicely centred. ✓
8. Check that all links W4 are in place. ✓
9. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ4 P
Driver board ID	TACQ4 P
Driver board Drawing No/Issue No	D0901047_V2
Driver board Serial Number	TACQ4 P
Monitor board ID	MON134
Monitor board Drawing No/Issue No	D070480_4_K
Monitor board Serial Number	MON134

10. Check the security of any modification wires. None
11. Visually inspect. ✓
12. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

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This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d.2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P5.....Serial No.....
Test Engineer.....Xen.....
Date.....18/5/10.....

Drive Card ID.....T_ACQ11P.....
Monitor Card ID...Mon135.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P5.....Serial No.....
Test Engineer.....Xen.....
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2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P5.....Serial No.....
Test Engineer.....Xen.....
Date.....18/5/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P5.....Serial No.....
 Test Engineer.....Xen.....
 Date.....18/5/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
	5	0V	✓	
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
	5	0V	✓	
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P5.....Serial No.....
 Test Engineer.....Xen.....
 Date.....18/5/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P5.....Serial No.....
 Test Engineer.....Xen.....
 Date.....18/5/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P5.....Serial No.....
 Test Engineer.....Xen.....
 Date.....18/5/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.91	2	1.86v r.m.s	√
2	1.92	5	1.86v r.m.s	√
3	1.91	8	1.86v r.m.s	√
4	1.91	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.94	1	1.86v dc	√
2	1.96	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.95	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		2.03	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		2.12	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		0.94	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		0.95	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P5.....Serial No.....
Test Engineer.....Xen.....
Date.....18/5/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P5.....Serial No.....
 Test Engineer.....Xen.....
 Date.....18/5/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	65mV	3.3mA	>2.5mA peak	√
Ch2	65mV	3.3mA	>2.5mA peak	√
Ch3	65mV	3.3mA	>2.5mA peak	√
Ch4	64.5mV	3.2mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.064	4.5mA	>2.5mA peak	√
Ch2	0.064	4.5mA	>2.5mA peak	√
Ch3	0.064	4.5mA	>2.5mA peak	√
Ch4	0.064	4.5mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.321	22.7mA	>2.5mA peak	√
Ch2	0.323	22.8mA	>2.5mA peak	√
Ch3	0.321	22.9mA	>2.5mA peak	√
Ch4	0.320	22.6mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.389	27.5mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.389	27.5mA	>2.5mA peak	√
Ch4	0.388	27.4mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P5.....Serial No.....
 Test Engineer.....Xen.....
 Date.....18/5/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.125	8.8mA	>2.5mA peak	√
Ch2	0.132	9.2mA	>2.5mA peak	√
Ch3	0.128	9.0mA	>2.5mA peak	√
Ch4	0.130	9.2mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.240	17.0mA	>2.5mA peak	√
Ch2	0.249	17.6mA	>2.5mA peak	√
Ch3	0.245	17.3mA	>2.5mA peak	√
Ch4	0.248	17.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.369	26.1mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.370	26.2mA	>2.5mA peak	√

Unit.....T_ACQ_P5.....Serial No.....
 Test Engineer.....Xen.....
 Date.....18/5/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.0	2.8	141.4mA	>125mA peak	√
Ch2	2.0	2.8	141.4mA	>125mA peak	√
Ch3	2.0	2.8	141.4mA	>125mA peak	√
Ch4	2.0	2.8	141.4mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.7	2.4	120.2mA	>125mA peak	
Ch2	1.7	2.4	120.2mA	>125mA peak	
Ch3	1.7	2.4	120.2mA	>125mA peak	
Ch4	1.7	2.4	120.2mA	>125mA peak	

Unit.....T_ACQ_P5.....Serial No.....
 Test Engineer.....Xen.....
 Date.....18/5/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-92.3	-152.3	24.3	√
Ch2	-143.5	-90.4	-150.4	30.2	√
Ch3	-143.5	-92.7	-152.7	23.2	√
Ch4	-143.5	-92.0	-152.0	25.1	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)
 Total resistance at 10Hz, in Low noise mode = 6.7k
 Amplifier noise voltage should therefore be = 67 nV√Hz
 67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ5.....Serial No
Test EngineerRMC
Date9/6/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 9mm pillars are in place in the corners of the Monitor Board towards the centre of the box. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that the nuts holding the tabs of the power drivers are secure – tighten as necessary. Test with a DVM that none of the tabs are shorted to chassis.
7. Check that all the LEDs are nicely centred. ✓
8. Check that all links W4 are in place. ✓
9. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ5 P
Driver board ID	TACQ5
Driver board Drawing No/Issue No	D0901047_V2
Driver board Serial Number	TACQ5
Monitor board ID	MON135
Monitor board Drawing No/Issue No	D070480_4_K
Monitor board Serial Number	MON135

10. Check the security of any modification wires. None
11. Visually inspect. ✓
12. Put the lid on and fasten all screws, ✓

Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d.2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P6.....Serial No.....
Test Engineer.....Xen.....
Date.....18/5/10.....

Drive Card ID.....T_ACQ6P.....
Monitor Card ID...Mon133.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
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1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P6.....Serial No.....
Test Engineer.....Xen.....
Date.....18/5/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P6.....Serial No.....
Test Engineer.....Xen.....
Date.....17/5/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P6.....Serial No.....
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4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
	5	0V	✓	
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
	5	0V	✓	
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P6.....Serial No.....
 Test Engineer.....Xen.....
 Date.....17/5/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P6.....Serial No.....
 Test Engineer.....Xen.....
 Date.....17/5/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P6.....Serial No.....
 Test Engineer.....Xen.....
 Date.....17/5/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.
 With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.
 Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.91	2	1.86v r.m.s	√
2	1.91	5	1.86v r.m.s	√
3	1.91	8	1.86v r.m.s	√
4	1.91	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.94	1	1.86v dc	√
2	1.93	4	1.86v dc	√
3	1.96	7	1.86v dc	√
4	1.94	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.
 Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.
 Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.53	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.06	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.38	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.38	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P6.....Serial No.....
Test Engineer.....Xen.....
Date.....3/6/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P6.....Serial No.....
 Test Engineer.....Xen.....
 Date.....3/6/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	65mV	3.3mA	>2.5mA peak	√
Ch2	65mV	3.3mA	>2.5mA peak	√
Ch3	65mV	3.3mA	>2.5mA peak	√
Ch4	65mV	3.3mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.065	4.6mA	>2.5mA peak	√
Ch2	0.064	4.6mA	>2.5mA peak	√
Ch3	0.064	4.6mA	>2.5mA peak	√
Ch4	0.064	4.6mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.324	22.9mA	>2.5mA peak	√
Ch2	0.323	22.8mA	>2.5mA peak	√
Ch3	0.323	22.8mA	>2.5mA peak	√
Ch4	0.322	22.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.390	27.6mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.389	27.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.415	29.3mA	>2.5mA peak	√
Ch2	0.416	29.4mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P6.....Serial No.....
 Test Engineer.....Xen.....
 Date.....3/6/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	16mV	800uA	>2.5mA peak	
Ch2	16mV	800uA	>2.5mA peak	
Ch3	16mV	800uA	>2.5mA peak	
Ch4	16mV	800uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.131	9.3mA	>2.5mA peak	√
Ch2	0.131	9.3mA	>2.5mA peak	√
Ch3	0.125	8.8mA	>2.5mA peak	√
Ch4	0.126	8.9mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.248	17.5mA	>2.5mA peak	√
Ch2	0.248	17.5mA	>2.5mA peak	√
Ch3	0.241	17.0mA	>2.5mA peak	√
Ch4	0.242	17.1mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.371	26.2mA	>2.5mA peak	√
Ch3	0.369	26.1mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P6.....Serial No.....
 Test Engineer.....Xen.....
 Date.....3/6/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.0	2.8	141.4mA	>125mA peak	√
Ch2	2.0	2.8	141.4mA	>125mA peak	√
Ch3	2.0	2.8	141.4mA	>125mA peak	√
Ch4	2.0	2.8	141.4mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.7	2.4	120.2mA	>125mA peak	
Ch2	1.7	2.4	120.2mA	>125mA peak	
Ch3	1.7	2.4	120.2mA	>125mA peak	
Ch4	1.7	2.4	120.2mA	>125mA peak	

Unit.....T_ACQ_P6.....Serial No.....
 Test Engineer.....Xen.....
 Date.....3/6/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dBV√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-88.7	-148.7	36.7	√
Ch2	-143.5	-91.1	-151.1	27.9	√
Ch3	-143.5	-93.3	-153.3	21.6	√
Ch4	-143.5	-92.1	-152.1	24.8	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ6 P.....Serial No

Test EngineerRMC

Date9/6/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 9mm pillars are in place in the corners of the Monitor Board towards the centre of the box. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that the nuts holding the tabs of the power drivers are secure – tighten as necessary. Test with a DVM that none of the tabs are shorted to chassis.
7. Check that all the LEDs are nicely centred. ✓
8. Check that all links W4 are in place. ✓
9. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ6 P
Driver board ID	TACQ6
Driver board Drawing No/Issue No	D0901047_V2
Driver board Serial Number	TACQ6
Monitor board ID	MON133
Monitor board Drawing No/Issue No	D070480_4_K
Monitor board Serial Number	MON133

10. Check the security of any modification wires. None
11. Visually inspect. ✓
12. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P7.....Serial No.....
Test Engineer.....Xen.....
Date.....17/5/10.....

Drive Card ID.....T_ACQ11P.....
Monitor Card ID...Mon132.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P7.....Serial No.....
Test Engineer.....Xen.....
Date.....17/5/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P7.....Serial No.....
Test Engineer.....Xen.....
Date.....17/5/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P7.....Serial No.....
 Test Engineer.....Xen.....
 Date.....17/5/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
	5	0V	✓	
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
	5	0V	✓	
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P7.....Serial No.....
 Test Engineer.....Xen.....
 Date.....17/5/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P7.....Serial No.....
 Test Engineer.....Xen.....
 Date.....17/5/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P7.....Serial No.....
 Test Engineer.....Xen.....
 Date.....17/5/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.91	2	1.86v r.m.s	√
2	1.91	5	1.86v r.m.s	√
3	1.91	8	1.86v r.m.s	√
4	1.91	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.95	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.96	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for CH2.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		2.14	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.69	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.66	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.85	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P7.....Serial No.....
Test Engineer.....Xen.....
Date.....17/5/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P7.....Serial No.....
 Test Engineer.....Xen.....
 Date.....17/5/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	64.5mV	3.3mA	>2.5mA peak	√
Ch2	64.5mV	3.3mA	>2.5mA peak	√
Ch3	64.5mV	3.3mA	>2.5mA peak	√
Ch4	64.5mV	3.3mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.064	4.5mA	>2.5mA peak	√
Ch2	0.064	4.5mA	>2.5mA peak	√
Ch3	0.064	4.5mA	>2.5mA peak	√
Ch4	0.064	4.5mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.320	22.6mA	>2.5mA peak	√
Ch2	0.322	22.8mA	>2.5mA peak	√
Ch3	0.322	22.8mA	>2.5mA peak	√
Ch4	0.320	22.6mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.388	27.4mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.388	27.4mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.415	29.3mA	>2.5mA peak	√
Ch2	0.416	29.4mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P7.....Serial No.....
 Test Engineer.....Xen.....
 Date.....17/5/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	127mV	9.0mA	>2.5mA peak	√
Ch2	128mV	9.0mA	>2.5mA peak	√
Ch3	131mV	9.3mA	>2.5mA peak	√
Ch4	130mV	9.2mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.244	17.3mA	>2.5mA peak	√
Ch2	0.245	17.3mA	>2.5mA peak	√
Ch3	0.248	17.5mA	>2.5mA peak	√
Ch4	0.247	17.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.371	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P7.....Serial No.....
 Test Engineer.....Xen.....
 Date.....17/5/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.0	2.8	141.4mA	>125mA peak	√
Ch2	2.0	2.8	141.4mA	>125mA peak	√
Ch3	2.0	2.8	141.4mA	>125mA peak	√
Ch4	2.0	2.8	141.4mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.7	2.4	120.2mA	>125mA peak	
Ch2	1.7	2.4	120.2mA	>125mA peak	
Ch3	1.7	2.4	120.2mA	>125mA peak	
Ch4	1.7	2.4	120.2mA	>125mA peak	

Unit.....T_ACQ_P7.....Serial No.....
 Test Engineer.....Xen.....
 Date.....17/5/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-90.6	-150.6	31.6	√
Ch2	-143.5	-92.1	-152.1	24.8	√
Ch3	-143.5	-92.2	-152.2	24.5	√
Ch4	-143.5	-92.0	-152.0	25.1	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ7 P.....Serial No
Test EngineerRMC
Date10/6/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 9mm pillars are in place in the corners of the Monitor Board towards the centre of the box. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that the nuts holding the tabs of the power drivers are secure – tighten as necessary. Test with a DVM that none of the tabs are shorted to chassis.
7. Check that all the LEDs are nicely centred. ✓
8. Check that all links W4 are in place. ✓
9. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. ✓ Record below:

UoB box ID	TACQ7P
Driver board ID	TACQ7
Driver board Drawing No/Issue No	D0901047_V2
Driver board Serial Number	TACQ7
Monitor board ID	MON132
Monitor board Drawing No/Issue No	D070480_4_K
Monitor board Serial Number	MON132

10. Check the security of any modification wires. None
11. Visually inspect. . ✓
12. Put the lid on and fasten all screws, ✓
 Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:
Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P8.....Serial No.....
Test Engineer.....Xen.....
Date.....14/5/10.....

Drive Card ID.....T_ACQ8P.....
Monitor Card ID.....Mon131.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P8.....Serial No.....
Test Engineer.....Xen.....
Date.....14/5/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P8.....Serial No.....
Test Engineer.....Xen.....
Date.....14/5/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P8.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/5/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
	5	0V	✓	
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
	5	0V	✓	
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P8.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/5/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P8.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/5/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P8.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/5/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.89	2	1.86v r.m.s	√
2	1.89	5	1.86v r.m.s	√
3	1.89	8	1.86v r.m.s	√
4	1.89	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.93	1	1.86v dc	√
2	1.93	4	1.86v dc	√
3	1.93	7	1.86v dc	√
4	1.93	10	1.86v dc	√

8.4 Noise Monitors

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}\sqrt{\text{Hz}}$ on the noise monitor outputs. Correct for the pre-amplifier gain. $10\mu\text{A}\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.67	$2.9\mu\text{V}\sqrt{\text{Hz}}$	√
2		1.25	$2.9\mu\text{V}\sqrt{\text{Hz}}$	√
3		2.69	$2.9\mu\text{V}\sqrt{\text{Hz}}$	√
4		1.72	$2.9\mu\text{V}\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P8.....Serial No.....
Test Engineer.....Xen.....
Date.....14/5/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P8.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/5/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	66mV	3.3mA	>2.5mA peak	√
Ch2	66mV	3.3mA	>2.5mA peak	√
Ch3	66mV	3.3mA	>2.5mA peak	√
Ch4	66mV	3.3mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.067	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.067	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.327	23.1mA	>2.5mA peak	√
Ch2	0.325	23.0mA	>2.5mA peak	√
Ch3	0.327	23.1mA	>2.5mA peak	√
Ch4	0.325	23.0mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.393	27.8mA	>2.5mA peak	√
Ch2	0.392	27.7mA	>2.5mA peak	√
Ch3	0.393	27.8mA	>2.5mA peak	√
Ch4	0.393	27.8mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.418	29.6mA	>2.5mA peak	√
Ch2	0.418	29.6mA	>2.5mA peak	√
Ch3	0.418	29.6mA	>2.5mA peak	√
Ch4	0.418	29.6mA	>2.5mA peak	√

Unit.....T_ACQ_P8.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/5/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	15mV	750uA	>2.5mA peak	
Ch2	15mV	750uA	>2.5mA peak	
Ch3	15mV	750uA	>2.5mA peak	
Ch4	15mV	750uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.129	9.1mA	>2.5mA peak	√
Ch2	0.131	9.3mA	>2.5mA peak	√
Ch3	0.126	8.9mA	>2.5mA peak	√
Ch4	0.129	9.1mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.246	17.4mA	>2.5mA peak	√
Ch2	0.249	17.6mA	>2.5mA peak	√
Ch3	0.242	17.1mA	>2.5mA peak	√
Ch4	0.247	17.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.373	26.4mA	>2.5mA peak	√
Ch2	0.373	26.4mA	>2.5mA peak	√
Ch3	0.372	26.3mA	>2.5mA peak	√
Ch4	0.373	26.4mA	>2.5mA peak	√

Unit.....T_ACQ_P8.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/5/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.0	2.8	141.4mA	>125mA peak	√
Ch2	2.0	2.8	141.4mA	>125mA peak	√
Ch3	2.0	2.8	141.4mA	>125mA peak	√
Ch4	2.0	2.8	141.4mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

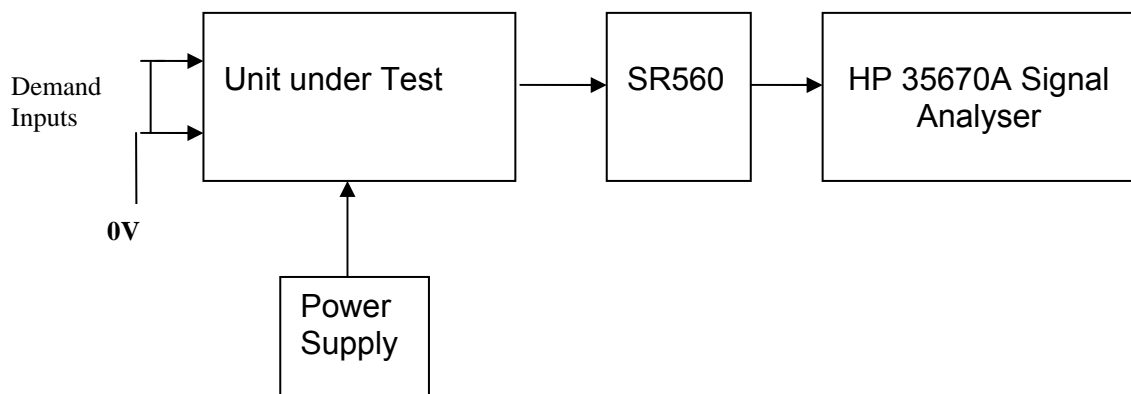
5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.7	2.4	120.2mA	>125mA peak	
Ch2	1.7	2.4	120.2mA	>125mA peak	
Ch3	1.7	2.4	120.2mA	>125mA peak	
Ch4	1.7	2.4	120.2mA	>125mA peak	

Unit.....T_ACQ_P8.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/5/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-93.1	-153.1	22.1	√
Ch2	-143.5	-91.6	-151.6	26.3	√
Ch3	-143.5	-91.4	-151.4	26.9	√
Ch4	-143.5	-90.5	-150.5	29.9	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ8 P.....Serial No

Test EngineerRMC

Date10/6/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 9mm pillars are in place in the corners of the Monitor Board towards the centre of the box. . ✓
4. Check that all internal connectors are firmly mated. . ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that the nuts holding the tabs of the power drivers are secure – tighten as necessary. Test with a DVM that none of the tabs are shorted to chassis.
7. Check that all the LEDs are nicely centred. ✓
8. Check that all links W4 are in place. ✓
9. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. ✓ Record below:

UoB box ID	TACQ8
Driver board ID	TACQ8 P
Driver board Drawing No/Issue No	D0901047_V2
Driver board Serial Number	TACQ8
Monitor board ID	MON131
Monitor board Drawing No/Issue No	D070480_4_K
Monitor board Serial Number	MON131

10. Check the security of any modification wires. None
11. Visually inspect. ✓
12. Put the lid on and fasten all screws, ✓
 - Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

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This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P9.....Serial No.....
Test Engineer.....Xen.....
Date.....14/5/10.....

Drive Card ID.....T_ACQ9P.....
Monitor Card ID...Mon130.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P9.....Serial No.....
Test Engineer.....Xen.....
Date.....14/5/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P9.....Serial No.....
Test Engineer.....Xen.....
Date.....14/5/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P9.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/5/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
	5	0V	✓	
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
	5	0V	✓	
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P9.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/5/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P9.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/5/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P9.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/5/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.89	2	1.86v r.m.s	√
2	1.89	5	1.86v r.m.s	√
3	1.89	8	1.86v r.m.s	√
4	1.89	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.92	1	1.86v dc	√
2	1.93	4	1.86v dc	√
3	1.93	7	1.86v dc	√
4	1.93	10	1.86v dc	√

8.4 Noise Monitors

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}\sqrt{\text{Hz}}$ on the noise monitor outputs. Correct for the pre-amplifier gain. $10\mu\text{A}\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.12	$2.9\mu\text{V}\sqrt{\text{Hz}}$	√
2		1.22	$2.9\mu\text{V}\sqrt{\text{Hz}}$	√
3		1.71	$2.9\mu\text{V}\sqrt{\text{Hz}}$	√
4		1.27	$2.9\mu\text{V}\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P9.....Serial No.....
Test Engineer.....Xen.....
Date.....14/5/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P9.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/5/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.067	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.067	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.327	23.1mA	>2.5mA peak	√
Ch2	0.324	22.9mA	>2.5mA peak	√
Ch3	0.324	22.9mA	>2.5mA peak	√
Ch4	0.326	23.0mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.394	27.9mA	>2.5mA peak	√
Ch2	0.392	27.7mA	>2.5mA peak	√
Ch3	0.391	27.6mA	>2.5mA peak	√
Ch4	0.393	27.8mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.418	29.6mA	>2.5mA peak	√
Ch2	0.418	29.6mA	>2.5mA peak	√
Ch3	0.417	29.5mA	>2.5mA peak	√
Ch4	0.418	29.6mA	>2.5mA peak	√

Unit.....T_ACQ_P9.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/5/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.129	9.1mA	>2.5mA peak	√
Ch2	0.132	9.3mA	>2.5mA peak	√
Ch3	0.126	8.9mA	>2.5mA peak	√
Ch4	0.128	9.0mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.246	17.4mA	>2.5mA peak	√
Ch2	0.252	17.8mA	>2.5mA peak	√
Ch3	0.244	17.3mA	>2.5mA peak	√
Ch4	0.246	17.4mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.373	26.4mA	>2.5mA peak	√
Ch2	0.374	26.4mA	>2.5mA peak	√
Ch3	0.373	26.4mA	>2.5mA peak	√
Ch4	0.374	26.4mA	>2.5mA peak	√

Unit.....T_ACQ_P9.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/5/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.0	2.8	141.4mA	>125mA peak	√
Ch2	2.0	2.8	141.4mA	>125mA peak	√
Ch3	2.0	2.8	141.4mA	>125mA peak	√
Ch4	2.0	2.8	141.4mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.7	2.4	120.2mA	>125mA peak	
Ch2	1.7	2.4	120.2mA	>125mA peak	
Ch3	1.7	2.4	120.2mA	>125mA peak	
Ch4	1.7	2.4	120.2mA	>125mA peak	

Unit.....T_ACQ_P9.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/5/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-91.4	-151.4	26.9	√
Ch2	-143.5	-91.8	-151.8	25.7	√
Ch3	-143.5	-92.8	-152.8	22.9	√
Ch4	-143.5	-92.9	-152.9	22.6	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ9 P.....Serial No

Test EngineerRMC

Date10/6/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 9mm pillars are in place in the corners of the Monitor Board towards the centre of the box. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that the nuts holding the tabs of the power drivers are secure – tighten as necessary. Test with a DVM that none of the tabs are shorted to chassis.
7. Check that all the LEDs are nicely centred. ✓
8. Check that all links W4 are in place. ✓
9. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. ✓ Record below:

UoB box ID	TACQ9 P
Driver board ID	TACQ9
Driver board Drawing No/Issue No	D0901047_V2
Driver board Serial Number	TACQ9
Monitor board ID	MON130
Monitor board Drawing No/Issue No	D070480_4_K
Monitor board Serial Number	MON130

10. Check the security of any modification wires. None
11. Visually inspect. ✓
12. Put the lid on and fasten all screws,
Check all external screws for tightness.

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

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This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P10.....Serial No

Test Engineer.....Xen.....

Date.....14/5/10.....

Drive Card ID.....T_ACQ11P.....

Monitor Card ID...Mon129.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
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1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P10.....Serial No

Test Engineer.....Xen.....

Date.....14/5/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P10.....Serial No

Test Engineer.....Xen.....

Date.....12/5/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P10.....Serial No

Test Engineer.....Xen.....

Date.....12/5/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
	5	0V	✓	
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
	5	0V	✓	
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P10.....Serial No

Test Engineer.....Xen.....

Date.....12/5/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P10.....Serial No

Test Engineer.....Xen.....

Date.....12/5/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P10.....Serial No

Test Engineer.....Xen.....

Date.....12/5/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.91	2	1.86v r.m.s	√
2	1.91	5	1.86v r.m.s	√
3	1.91	8	1.86v r.m.s	√
4	1.91	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.95	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.94	7	1.86v dc	√
4	1.93	10	1.86v dc	√

8.4 Noise Monitors

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}\sqrt{\text{Hz}}$ on the noise monitor outputs. Correct for the pre-amplifier gain. $10\mu\text{A}\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.28	$2.9\mu\text{V}\sqrt{\text{Hz}}$	√
2		1.58	$2.9\mu\text{V}\sqrt{\text{Hz}}$	√
3		1.37	$2.9\mu\text{V}\sqrt{\text{Hz}}$	√
4		1.90	$2.9\mu\text{V}\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P10.....Serial No

Test Engineer.....Xen.....

Date.....13/5/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, f = 1kHz. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P10.....Serial No

Test Engineer.....Xen.....

Date.....13/5/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	64.5mV	3.2mA	>2.5mA peak	√
Ch2	64.5mV	3.2mA	>2.5mA peak	√
Ch3	64.5mV	3.2mA	>2.5mA peak	√
Ch4	64.5mV	3.2mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.064	4.5mA	>2.5mA peak	√
Ch2	0.064	4.5mA	>2.5mA peak	√
Ch3	0.064	4.5mA	>2.5mA peak	√
Ch4	0.064	4.5mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.321	22.7mA	>2.5mA peak	√
Ch2	0.322	22.8mA	>2.5mA peak	√
Ch3	0.322	22.8mA	>2.5mA peak	√
Ch4	0.320	22.6mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.389	27.5mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.388	27.4mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.415	29.3mA	>2.5mA peak	√
Ch2	0.416	29.4mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P10.....Serial No

Test Engineer.....Xen.....

Date.....13/5/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	12mV	600uA	>2.5mA peak	
Ch3	16mV	800uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.126	8.9mA	>2.5mA peak	√
Ch2	0.126	8.9mA	>2.5mA peak	√
Ch3	0.128	9.0mA	>2.5mA peak	√
Ch4	0.124	8.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.242	17.1mA	>2.5mA peak	√
Ch2	0.242	17.1mA	>2.5mA peak	√
Ch3	0.245	17.3mA	>2.5mA peak	√
Ch4	0.239	16.9mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.372	26.3mA	>2.5mA peak	√
Ch2	0.372	26.3mA	>2.5mA peak	√
Ch3	0.372	26.3mA	>2.5mA peak	√
Ch4	0.372	26.3mA	>2.5mA peak	√

Unit.....T_ACQ_P10.....Serial No

Test Engineer.....Xen.....

Date.....13/5/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.0	2.8	141.4mA	>125mA peak	√
Ch2	2.0	2.8	141.4mA	>125mA peak	√
Ch3	2.0	2.8	141.4mA	>125mA peak	√
Ch4	2.0	2.8	141.4mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.7	2.4	120.2mA	>125mA peak	
Ch2	1.7	2.4	120.2mA	>125mA peak	
Ch3	1.7	2.4	120.2mA	>125mA peak	
Ch4	1.7	2.4	120.2mA	>125mA peak	

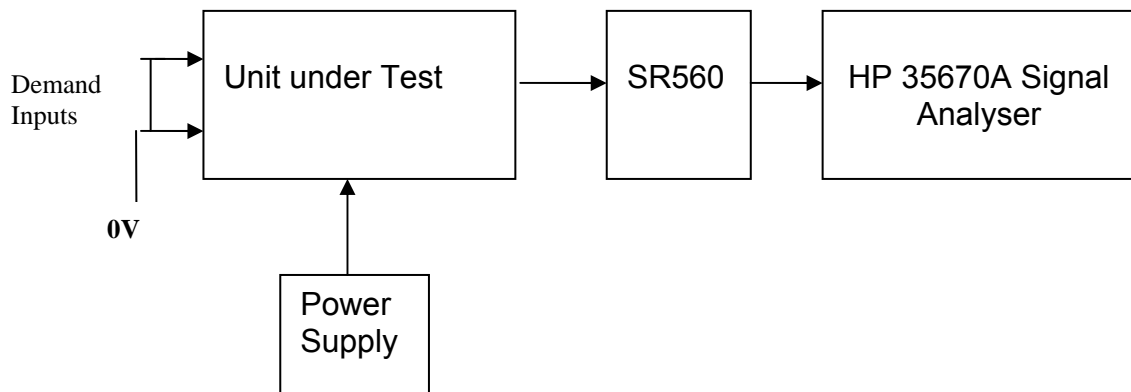
Unit.....T_ACQ_P10.....Serial No

Test Engineer.....Xen.....

Date.....14/5/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V/ $\sqrt{\text{Hz}}$	Measured @ 10Hz	- 60dB =	Measured in nV/ $\sqrt{\text{Hz}}$	OK?
Ch1	-143.5	-92.9	-152.9	22.6	✓
Ch2	-143.5	-91.8	-151.8	25.7	✓
Ch3	-143.5	-92.0	-152.0	25.1	✓
Ch4	-143.5	-90.4	-150.4	30.2	✓

Notes:

Specified noise output current at 10 Hz = 10pA/ $\sqrt{\text{Hz}}$ (worst case)
 Total resistance at 10Hz, in Low noise mode = 6.7k
 Amplifier noise voltage should therefore be = 67 nV/ $\sqrt{\text{Hz}}$
 67 nV/ $\sqrt{\text{Hz}}$ = -143.5 dB/ $\sqrt{\text{Hz}}$

Unit.....TACQ10 P.....Serial No

Test EngineerRMC

Date10/6/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 9mm pillars are in place in the corners of the Monitor Board towards the centre of the box. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that the nuts holding the tabs of the power drivers are secure – tighten as necessary. Test with a DVM that none of the tabs are shorted to chassis.
7. Check that all the LEDs are nicely centred. ✓
8. Check that all links W4 are in place. ✓
9. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. ✓ Record below:

UoB box ID	TACQ10 P
Driver board ID	TACQ10
Driver board Drawing No/Issue No	D0901047_V2
Driver board Serial Number	TACQ10
Monitor board ID	MON129
Monitor board Drawing No/Issue No	D070480_4_K
Monitor board Serial Number	MON129

10. Check the security of any modification wires. None
11. Visually inspect. ✓
12. Put the lid on and fasten all screws, ✓
 - Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P11.....Serial No

Test Engineer.....Xen.....

Date.....12/5/10.....

Drive Card ID.....T_ACQ11P.....

Monitor Card ID...Mon128.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P11.....Serial No

Test Engineer.....Xen.....

Date.....12/5/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P11.....Serial No

Test Engineer.....Xen.....

Date.....11/5/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed on all channels to 1nF.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P11.....Serial No

Test Engineer.....Xen.....

Date.....11/5/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	√
2	PD2P	Photodiode B+	2	√
3	PD3P	Photodiode C+	3	√
4	PD4P	Photodiode D+	4	√
	5	0V	√	
6	PD1N	Photodiode A-	14	√
7	PD2N	Photodiode B-	15	√
8	PD3N	Photodiode C-	16	√
9	PD4N	Photodiode D-	17	√

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	√
2	Imon2P		6	√
3	Imon3P		7	√
4	Imon4P		8	√
	5	0V	√	
6	Imon1N		18	√
7	Imon2N		19	√
8	Imon3N		20	√
9	Imon4N		21	√

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	√
10	V+ (TP1)	+17v Supply	√
11	V- (TP2)	-17v Supply	√
12	V- (TP2)	-17v Supply	√
13	0V (TP3)		√
22	0V (TP3)		√
23	0V (TP3)		√
24	0V (TP3)		√
25	0V (TP3)		√

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P11.....Serial No

Test Engineer.....Xen.....

Date.....11/5/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P11.....Serial No

Test Engineer.....Xen.....

Date.....11/5/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P11.....Serial No

Test Engineer.....Xen.....

Date.....11/5/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	3.32	3	0.33v	√
2	3.31	6	0.33v	√
3	3.32	9	0.33v	√
4	3.31	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.91	2	1.86v r.m.s	√
2	1.91	5	1.86v r.m.s	√
3	1.91	8	1.86v r.m.s	√
4	1.91	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.95	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.95	10	1.86v dc	√

8.4 Noise Monitors

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs. Correct for the pre-amplifier gain. $10\mu\text{A}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷(Pre-amplifier gain)	Expected Value	Comparison
1		1.89	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.45	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.73	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.37	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P11.....Serial No

Test Engineer.....Xen.....

Date.....11/5/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P11.....Serial No

Test Engineer.....Xen.....

Date.....11/5/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	65mV	3.3mA	>2.5mA peak	√
Ch2	65mV	3.3mA	>2.5mA peak	√
Ch3	65mV	3.3mA	>2.5mA peak	√
Ch4	65mV	3.3mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.064	4.5mA	>2.5mA peak	√
Ch2	0.065	4.6mA	>2.5mA peak	√
Ch3	0.065	4.6mA	>2.5mA peak	√
Ch4	0.064	4.5mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.322	22.8mA	>2.5mA peak	√
Ch2	0.324	22.9mA	>2.5mA peak	√
Ch3	0.324	22.9mA	>2.5mA peak	√
Ch4	0.321	22.7mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.389	27.5mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.389	27.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P11.....Serial No

Test Engineer.....Xen.....

Date.....12/5/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	16mV	800uA	>2.5mA peak	
Ch2	16mV	800uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.127	9.0mA	>2.5mA peak	√
Ch2	0.126	8.9mA	>2.5mA peak	√
Ch3	0.130	9.2mA	>2.5mA peak	√
Ch4	0.132	9.3mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.243	17.2mA	>2.5mA peak	√
Ch2	0.241	17.0mA	>2.5mA peak	√
Ch3	0.246	17.4mA	>2.5mA peak	√
Ch4	0.249	17.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.370	26.2mA	>2.5mA peak	√

Unit.....T_ACQ_P11.....Serial No

Test Engineer.....Xen.....

Date.....12/5/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	1.97	2.79	139mA	>125mA peak	√
Ch2	1.96	2.77	139mA	>125mA peak	√
Ch3	1.96	2.77	139mA	>125mA peak	√
Ch4	1.97	2.79	139mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	156mA	>125mA peak	√
Ch2	2.2	3.1	156mA	>125mA peak	√
Ch3	2.2	3.1	156mA	>125mA peak	√
Ch4	2.2	3.1	156mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	156mA	>125mA peak	√
Ch2	2.3	3.3	163mA	>125mA peak	√
Ch3	2.2	3.1	156mA	>125mA peak	√
Ch4	2.3	3.3	163mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	1.7	2.4	120.2mA	>125mA peak	
Ch2	1.7	2.4	120.2mA	>125mA peak	
Ch3	1.7	2.4	120.2mA	>125mA peak	
Ch4	1.7	2.4	120.2mA	>125mA peak	

Unit.....T_ACQ_P11.....Serial No

Test Engineer.....Xen.....

Date.....12/5/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V/ $\sqrt{\text{Hz}}$	Measured @ 10Hz	- 60dB =	Measured in nV/ $\sqrt{\text{Hz}}$	OK?
Ch1	-143.5	-91.3	-151.3	27.2	✓
Ch2	-143.5	-92.2	-152.2	24.5	✓
Ch3	-143.5	-92.5	-152.5	23.7	✓
Ch4	-143.5	-90.3	-150.3	30.5	✓

Notes:

Specified noise output current at 10 Hz = 10pA/root Hz (worst case)
 Total resistance at 10Hz, in Low noise mode = 6.7k
 Amplifier noise voltage should therefore be = 67 nV/ $\sqrt{\text{Hz}}$
 67 nV/ $\sqrt{\text{Hz}}$ = -143.5 dB/ $\sqrt{\text{Hz}}$

Unit.....TACQ11 P.....Serial No

Test EngineerRMC

Date10/6/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 9mm pillars are in place in the corners of the Monitor Board towards the centre of the box. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that the nuts holding the tabs of the power drivers are secure – tighten as necessary. Test with a DVM that none of the tabs are shorted to chassis.
7. Check that all the LEDs are nicely centred. ✓
8. Check that all links W4 are in place. ✓
9. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ11 P
Driver board ID	TACQ11
Driver board Drawing No/Issue No	D0901047_V2
Driver board Serial Number	TACQ11
Monitor board ID	MON128
Monitor board Drawing No/Issue No	D
Monitor board Serial Number	MON128

10. Check the security of any modification wires. None
11. Visually inspect. ✓
12. Put the lid on and fasten all screws, ✓

Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P12.....Serial No.....
Test Engineer.....Xen.....
Date.....6/8/10.....

Drive Card ID.....T_ACQ12.....
Monitor Card ID....Mon146.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P12.....Serial No.....
Test Engineer.....Xen.....
Date.....6/8/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P12.....Serial No.....
Test Engineer.....Xen.....
Date.....4/8/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P12.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/8/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P12.....Serial No.....
Test Engineer.....Xen.....
Date.....4/8/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
Connect power to the unit
Set the supplies to 16.5v
Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P12.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/8/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P12.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/8/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.91	2	1.86v r.m.s	√
2	1.91	5	1.86v r.m.s	√
3	1.91	8	1.86v r.m.s	√
4	1.91	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.94	1	1.86v dc	√
2	1.94	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.94	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.60	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.39	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.82	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		0.80	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P12.....Serial No.....
Test Engineer.....Xen.....
Date.....5/8/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P12.....Serial No.....
 Test Engineer.....Xen.....
 Date.....5/8/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.324	22.9mA	>2.5mA peak	√
Ch2	0.322	22.8mA	>2.5mA peak	√
Ch3	0.323	22.8mA	>2.5mA peak	√
Ch4	0.323	22.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.391	27.6mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.390	27.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.415	29.3mA	>2.5mA peak	√
Ch2	0.416	29.4mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.415	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P12.....Serial No.....
 Test Engineer.....Xen.....
 Date.....5/8/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	√
Ch2	14mV	700uA	>2.5mA peak	√
Ch3	14mV	700uA	>2.5mA peak	√
Ch4	14mV	700uA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.130	9.2mA	>2.5mA peak	√
Ch2	0.130	9.2mA	>2.5mA peak	√
Ch3	0.132	9.3mA	>2.5mA peak	√
Ch4	0.132	9.3mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.247	17.5mA	>2.5mA peak	√
Ch2	0.248	17.5mA	>2.5mA peak	√
Ch3	0.250	17.7mA	>2.5mA peak	√
Ch4	0.249	17.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.371	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.370	26.2mA	>2.5mA peak	√

Unit.....T_ACQ_P12.....Serial No.....
 Test Engineer.....Xen.....
 Date.....5/8/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	1.98	2.8	140.0mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.97	2.8	140.0mA	>125mA peak	√
Ch4	1.97	2.8	140.0mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	1.68	2.4	118.8mA	>125mA peak	√
Ch2	1.68	2.4	118.8mA	>125mA peak	√
Ch3	1.67	2.4	118.1mA	>125mA peak	√
Ch4	1.68	2.4	118.8mA	>125mA peak	√

Unit.....T_ACQ_P12.....Serial No.....
 Test Engineer.....Xen.....
 Date.....5/8/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-90.8	-150.8	28.8	√
Ch2	-143.5	-91.0	-151.0	28.2	√
Ch3	-143.5	-92.5	-152.5	23.7	√
Ch4	-143.5	-92.6	-152.6	23.4	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ12.....Serial No
Test EngineerRMC
Date2/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ12P
Driver board ID	TACQ12
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON146
Monitor board Drawing No/Issue No	D070480_4_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
 Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P13.....Serial No.....
Test Engineer.....Xen.....
Date.....6/8/10.....

Drive Card ID.....T_ACQ13.....
Monitor Card ID...Mon186.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P13.....Serial No.....
Test Engineer.....Xen.....
Date.....6/8/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P13.....Serial No.....
Test Engineer.....Xen.....
Date.....3/8/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P13.....Serial No.....
 Test Engineer.....Xen.....
 Date.....3/8/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P13.....Serial No.....
 Test Engineer.....Xen.....
 Date.....3/8/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P13.....Serial No.....
 Test Engineer.....Xen.....
 Date.....3/8/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P13.....Serial No.....
 Test Engineer.....Xen.....
 Date.....3/8/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	
2	0.33	6	0.33v	
3	0.33	9	0.33v	
4	0.33	12	0.33v	

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.93	2	1.86v r.m.s	
2	1.93	5	1.86v r.m.s	
3	1.92	8	1.86v r.m.s	
4	1.92	11	1.86v r.m.s	

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.97	1	1.86v dc	The output is slightly high due to the output of the driver being 1.2% higher than calculated.
2	1.97	4	1.86v dc	
3	1.97	7	1.86v dc	
4	1.96	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}\sqrt{\text{Hz}}$ on the noise monitor outputs. Correct for the pre-amplifier gain. $10\text{pA}\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.36	$2.9\mu\text{V}\sqrt{\text{Hz}}$	√
2		1.38	$2.9\mu\text{V}\sqrt{\text{Hz}}$	√
3		1.11	$2.9\mu\text{V}\sqrt{\text{Hz}}$	√
4		1.49	$2.9\mu\text{V}\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P13.....Serial No.....
Test Engineer.....Xen.....
Date.....3/8/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P13.....Serial No.....
 Test Engineer.....Xen.....
 Date.....3/8/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.065	4.6mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.321	22.7mA	>2.5mA peak	√
Ch2	0.323	22.8mA	>2.5mA peak	√
Ch3	0.325	23.0mA	>2.5mA peak	√
Ch4	0.324	22.9mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.388	27.4mA	>2.5mA peak	√
Ch2	0.389	27.5mA	>2.5mA peak	√
Ch3	0.391	27.6mA	>2.5mA peak	√
Ch4	0.390	27.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.414	29.3mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P13.....Serial No.....
 Test Engineer.....Xen.....
 Date.....3/8/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	16mV	800uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.130	9.2mA	>2.5mA peak	√
Ch2	0.123	8.7mA	>2.5mA peak	√
Ch3	0.128	9.0mA	>2.5mA peak	√
Ch4	0.128	9.0mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.247	17.5mA	>2.5mA peak	√
Ch2	0.237	16.8mA	>2.5mA peak	√
Ch3	0.244	17.3mA	>2.5mA peak	√
Ch4	0.243	17.2mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.369	26.1mA	>2.5mA peak	√
Ch2	0.368	26.0mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P13.....Serial No.....
 Test Engineer.....Xen.....
 Date.....3/8/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.97	2.8	139.3mA	>125mA peak	√
Ch2	1.97	2.8	139.3mA	>125mA peak	√
Ch3	2.00	2.8	141.4mA	>125mA peak	√
Ch4	1.98	2.8	140.0mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.3	3.3	155.5mA	>125mA peak	√
Ch4	2.3	3.3	155.5mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.66	2.3	117.4mA	>125mA peak	√
Ch2	1.66	2.3	117.4mA	>125mA peak	√
Ch3	1.70	2.4	120.2mA	>125mA peak	√
Ch4	1.67	2.4	118.1mA	>125mA peak	√

Unit.....T_ACQ_P13.....Serial No.....
 Test Engineer.....Xen.....
 Date.....3/8/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-92.1	-152.1	24.8	√
Ch2	-143.5	-92.5	-152.5	23.7	√
Ch3	-143.5	-91.0	-151.0	28.2	√
Ch4	-143.5	-93.5	-153.5	21.1	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ13.....Serial No
Test EngineerRMC
Date2/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ13P
Driver board ID	TACQ13
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON186
Monitor board Drawing No/Issue No	D070480_4_K

9. Check the security of any modification wires. None
10. Visually inspect. None
11. Put the lid on and fasten all screws, ✓
 Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

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Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P14.....Serial No.....
Test Engineer.....Xen.....
Date.....6/8/10.....

Drive Card ID.....T_ACQ14.....
Monitor Card ID...Mon187.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P14.....Serial No.....
Test Engineer.....Xen.....
Date.....6/8/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P14.....Serial No.....
Test Engineer.....Xen.....
Date.....2/8/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P14.....Serial No.....
 Test Engineer.....Xen.....
 Date.....2/8/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	√
2	PD2P	Photodiode B+	2	√
3	PD3P	Photodiode C+	3	√
4	PD4P	Photodiode D+	4	√
5	0V	√		
6	PD1N	Photodiode A-	14	√
7	PD2N	Photodiode B-	15	√
8	PD3N	Photodiode C-	16	√
9	PD4N	Photodiode D-	17	√

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	√
2	Imon2P		6	√
3	Imon3P		7	√
4	Imon4P		8	√
5	0V	√		
6	Imon1N		18	√
7	Imon2N		19	√
8	Imon3N		20	√
9	Imon4N		21	√

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	√
10	V+ (TP1)	+17v Supply	√
11	V- (TP2)	-17v Supply	√
12	V- (TP2)	-17v Supply	√
13	0V (TP3)		√
22	0V (TP3)		√
23	0V (TP3)		√
24	0V (TP3)		√
25	0V (TP3)		√

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P14.....Serial No.....
Test Engineer.....Xen.....
Date.....2/8/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
Connect power to the unit
Set the supplies to 16.5v
Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P14.....Serial No.....
 Test Engineer.....Xen.....
 Date.....2/8/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P14.....Serial No.....
 Test Engineer.....Xen.....
 Date.....3/8/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.93	2	1.86v r.m.s	√
2	1.93	5	1.86v r.m.s	√
3	1.93	8	1.86v r.m.s	√
4	1.93	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.97	1	1.86v dc	The output is slightly high due to the output of the driver being 1.2% higher than calculated.
2	1.97	4	1.86v dc	
3	1.97	7	1.86v dc	
4	1.97	10	1.86v dc	

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.04	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.03	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.21	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.56	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P14.....Serial No.....
Test Engineer.....Xen.....
Date.....4/8/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P14.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/8/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.322	22.8mA	>2.5mA peak	√
Ch2	0.324	22.9mA	>2.5mA peak	√
Ch3	0.322	22.8mA	>2.5mA peak	√
Ch4	0.323	22.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.389	27.5mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.389	27.5mA	>2.5mA peak	√
Ch4	0.389	27.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P14.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/8/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	16mV	800uA	>2.5mA peak	
Ch2	12mV	600uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.129	9.1mA	>2.5mA peak	√
Ch2	0.127	9.0mA	>2.5mA peak	√
Ch3	0.123	8.7mA	>2.5mA peak	√
Ch4	0.130	9.2mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.245	17.3mA	>2.5mA peak	√
Ch2	0.243	17.2mA	>2.5mA peak	√
Ch3	0.238	16.8mA	>2.5mA peak	√
Ch4	0.247	17.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.369	26.1mA	>2.5mA peak	√
Ch2	0.369	26.1mA	>2.5mA peak	√
Ch3	0.369	26.1mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P14.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/8/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.96	2.8	138.6mA	>125mA peak	√
Ch2	1.97	2.8	139.3mA	>125mA peak	√
Ch3	1.97	2.8	139.3mA	>125mA peak	√
Ch4	1.97	2.8	139.3mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.66	2.3	117.4mA	>125mA peak	
Ch2	1.66	2.3	117.4mA	>125mA peak	
Ch3	1.67	2.4	118.1mA	>125mA peak	
Ch4	1.67	2.4	118.1mA	>125mA peak	

Unit.....T_ACQ_P14.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/8/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-92.7	-152.7	23.2	√
Ch2	-143.5	-93.1	-153.1	22.1	√
Ch3	-143.5	-91.3	-151.3	27.2	√
Ch4	-143.5	-93.2	-153.2	21.9	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)
 Total resistance at 10Hz, in Low noise mode = 6.7k
 Amplifier noise voltage should therefore be = 67 nV√Hz
 67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ14P.....Serial No

Test EngineerRMC

Date1/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ14P
Driver board ID	TACQ14P
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON187
Monitor board Drawing No/Issue No	D070480_4_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Check all external screws for tightness.

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

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This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P15.....Serial No.....
Test Engineer.....Xen.....
Date.....6/8/10.....

Drive Card ID.....T_ACQ15.....
Monitor Card ID....Mon155.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
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- 10 Load Tests**
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- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P15.....Serial No.....
Test Engineer.....Xen.....
Date.....6/8/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P15.....Serial No.....
Test Engineer.....Xen.....
Date.....4/8/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P15.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/8/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P15.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/8/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P15.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/8/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P15.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/8/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.91	2	1.86v r.m.s	√
2	1.91	5	1.86v r.m.s	√
3	1.91	8	1.86v r.m.s	√
4	1.90	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.94	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.94	7	1.86v dc	√
4	1.93	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.47	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		0.92	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.37	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.31	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P15.....Serial No.....
Test Engineer.....Xen.....
Date.....4/8/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P15.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/8/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.322	22.8mA	>2.5mA peak	√
Ch2	0.323	22.8mA	>2.5mA peak	√
Ch3	0.322	22.8mA	>2.5mA peak	√
Ch4	0.321	22.7mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.389	27.5mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.389	27.5mA	>2.5mA peak	√
Ch4	0.388	27.4mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.417	29.5mA	>2.5mA peak	√
Ch2	0.417	29.5mA	>2.5mA peak	√
Ch3	0.416	29.4mA	>2.5mA peak	√
Ch4	0.416	29.4mA	>2.5mA peak	√

Unit.....T_ACQ_P15.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/8/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	16mV	800uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.129	9.1mA	>2.5mA peak	√
Ch2	0.132	9.3mA	>2.5mA peak	√
Ch3	0.130	9.2mA	>2.5mA peak	√
Ch4	0.125	8.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.245	17.3mA	>2.5mA peak	√
Ch2	0.249	17.6mA	>2.5mA peak	√
Ch3	0.247	17.5mA	>2.5mA peak	√
Ch4	0.241	17.0mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P15.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/8/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.98	2.8	140.0mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.97	2.8	139.3mA	>125mA peak	√
Ch4	1.97	2.8	139.3mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

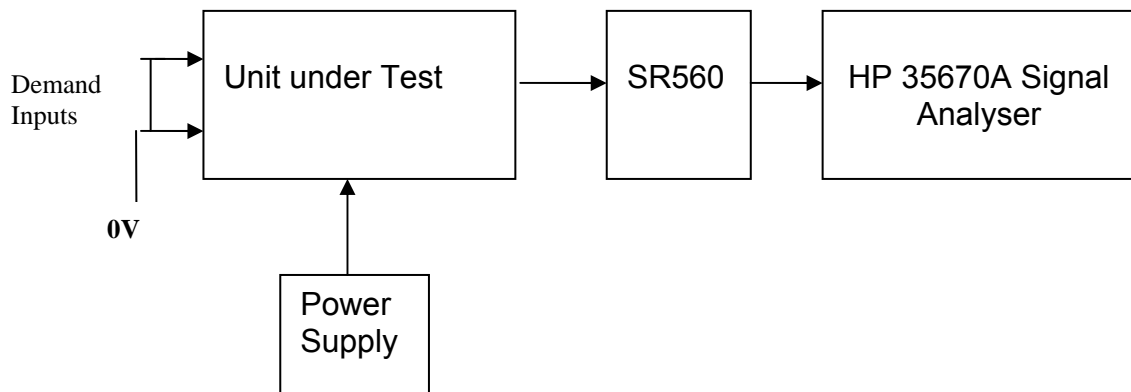
5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.68	2.4	118.8mA	>125mA peak	√
Ch2	1.67	2.4	118.1mA	>125mA peak	√
Ch3	1.67	2.4	118.1mA	>125mA peak	√
Ch4	1.67	2.4	118.1mA	>125mA peak	√

Unit.....T_ACQ_P15.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/8/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-92.0	-152.0	25.1	√
Ch2	-143.5	-92.0	-152.0	25.1	√
Ch3	-143.5	-91.7	-151.7	26.0	√
Ch4	-143.5	-92.3	-152.3	24.3	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ15P.....Serial No

Test EngineerRMC

Date1/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ15P
Driver board ID	TACQ15
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON155
Monitor board Drawing No/Issue No	D070480_4_K

9. Check the security of any modification wires. **None**
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:
Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d.2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P16.....Serial No.....
Test Engineer.....Xen.....
Date.....4/8/10.....

Drive Card ID.....T_ACQ16.....
Monitor Card ID....Mon159.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P16.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/8/10.....

2. Test equipment

- Power supplies (At least +/- 20v variable, 1A)
- Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
- Analogue oscilloscope
- Agilent Dynamic Signal Analyser (or similar)
- Low noise Balanced Driver circuit
- Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P16.....Serial No.....
Test Engineer.....Xen.....
Date.....4/8/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P16.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/8/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P16.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/8/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P16.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/8/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P16.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/8/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.92	2	1.86v r.m.s	√
2	1.92	5	1.86v r.m.s	√
3	1.92	8	1.86v r.m.s	√
4	1.92	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.96	1	1.86v dc	√
2	1.96	4	1.86v dc	√
3	1.96	7	1.86v dc	√
4	1.95	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}\sqrt{\text{Hz}}$ on the noise monitor outputs. Correct for the pre-amplifier gain. $10\text{pA}\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.30	$2.9\mu\text{V}\sqrt{\text{Hz}}$	√
2		1.24	$2.9\mu\text{V}\sqrt{\text{Hz}}$	√
3		0.92	$2.9\mu\text{V}\sqrt{\text{Hz}}$	√
4		1.45	$2.9\mu\text{V}\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P16.....Serial No.....
Test Engineer.....Xen.....
Date.....4/8/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P16.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/8/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.065	4.6mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.322	22.8mA	>2.5mA peak	√
Ch2	0.322	22.8mA	>2.5mA peak	√
Ch3	0.324	22.9mA	>2.5mA peak	√
Ch4	0.320	22.6mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.389	27.5mA	>2.5mA peak	√
Ch2	0.389	27.5mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.388	27.4mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P16.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/8/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	16mV	800uA	>2.5mA peak	
Ch3	16mV	800uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.130	9.2mA	>2.5mA peak	√
Ch2	0.131	9.3mA	>2.5mA peak	√
Ch3	0.127	9.0mA	>2.5mA peak	√
Ch4	0.130	9.2mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.247	17.5mA	>2.5mA peak	√
Ch2	0.248	17.5mA	>2.5mA peak	√
Ch3	0.243	17.2mA	>2.5mA peak	√
Ch4	0.247	17.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.369	26.1mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.369	26.1mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P16.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/8/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.97	2.8	139.3mA	>125mA peak	√
Ch2	1.98	2.8	139.3mA	>125mA peak	√
Ch3	1.97	2.8	139.3mA	>125mA peak	√
Ch4	1.97	2.8	139.3mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

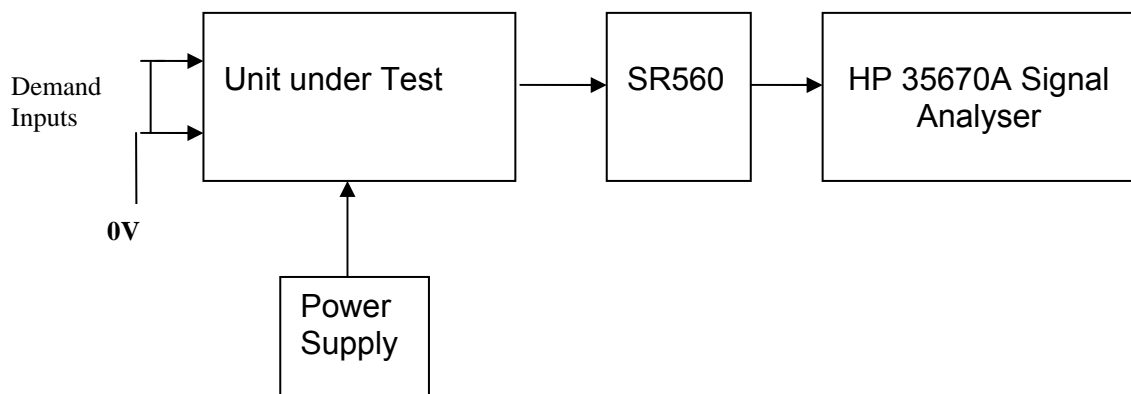
5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.66	2.3	117.4mA	>125mA peak	
Ch2	1.68	2.4	118.8mA	>125mA peak	
Ch3	1.67	2.4	118.1mA	>125mA peak	
Ch4	1.67	2.4	118.1mA	>125mA peak	

Unit.....T_ACQ_P16.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/8/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-91.8	-151.8	25.7	√
Ch2	-143.5	-91.6	-151.6	26.3	√
Ch3	-143.5	-91.5	-151.5	26.6	√
Ch4	-143.5	-92.5	-152.5	23.7	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)
 Total resistance at 10Hz, in Low noise mode = 6.7k
 Amplifier noise voltage should therefore be = 67 nV√Hz
 67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ16P.....Serial No

Test EngineerRMC

Date1/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ16P
Driver board ID	TACQ16P
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON159
Monitor board Drawing No/Issue No	D070480_4_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P17.....Serial No.....
Test Engineer.....Xen.....
Date.....15/9/10.....

Drive Card ID.....T_ACQ17.....
Monitor Card ID....Mon245.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P17.....Serial No.....
Test Engineer.....Xen.....
Date.....15/9/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P17.....Serial No.....
Test Engineer.....Xen.....
Date.....14/9/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P17.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/9/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P17.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/9/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P17.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/9/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P17.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/9/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.91	2	1.86v r.m.s	√
2	1.91	5	1.86v r.m.s	√
3	1.91	8	1.86v r.m.s	√
4	1.91	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.95	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.95	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.81	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.80	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.43	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.63	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P17.....Serial No.....
Test Engineer.....Xen.....
Date.....15/9/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P17.....Serial No.....
 Test Engineer.....Xen.....
 Date.....15/9/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.067	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.322	22.8mA	>2.5mA peak	√
Ch2	0.328	23.2mA	>2.5mA peak	√
Ch3	0.324	22.9mA	>2.5mA peak	√
Ch4	0.323	22.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.389	27.5mA	>2.5mA peak	√
Ch2	0.392	27.7mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.389	27.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P17.....Serial No.....
 Test Engineer.....Xen.....
 Date.....15/9/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	15mV	750uA	>2.5mA peak	
Ch2	16mV	800uA	>2.5mA peak	
Ch3	15mV	750uA	>2.5mA peak	
Ch4	15mV	750uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.130	9.2mA	>2.5mA peak	√
Ch2	0.128	9.0mA	>2.5mA peak	√
Ch3	0.130	9.2mA	>2.5mA peak	√
Ch4	0.127	9.0mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.247	17.5mA	>2.5mA peak	√
Ch2	0.243	17.2mA	>2.5mA peak	√
Ch3	0.247	17.5mA	>2.5mA peak	√
Ch4	0.242	17.1mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P17.....Serial No.....
 Test Engineer.....Xen.....
 Date.....15/9/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	1.98	2.8	140.0mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.98	2.8	140.0mA	>125mA peak	√
Ch4	1.97	2.8	139.3mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

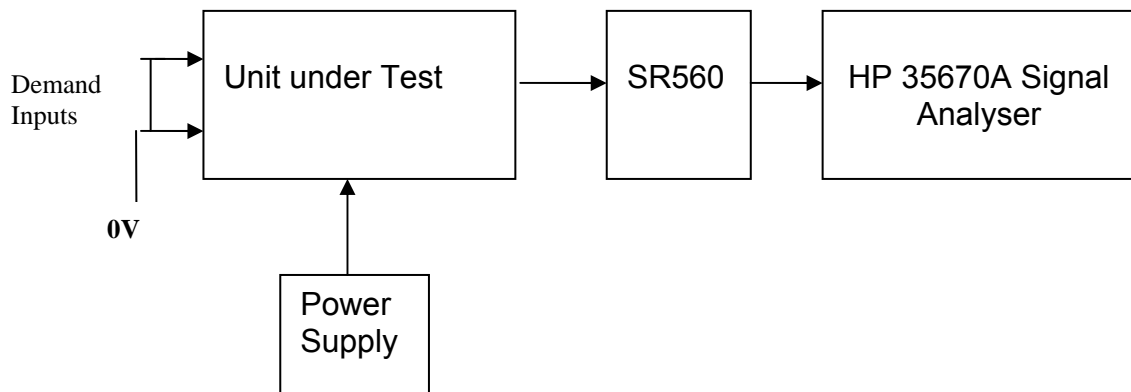
5 kHz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.68	2.4	118.8mA	>125mA peak	
Ch3	1.68	2.4	118.8mA	>125mA peak	
Ch4	1.67	2.4	118.1mA	>125mA peak	

Unit.....T_ACQ_P17.....Serial No.....
 Test Engineer.....Xen.....
 Date.....15/9/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-93.1	-153.1	22.1	√
Ch2	-143.5	-92.5	-152.5	23.7	√
Ch3	-143.5	-93.7	-153.7	20.7	√
Ch4	-143.5	-91.9	-151.9	25.4	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ17P.....Serial No

Test EngineerRMC

Date1/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ17P
Driver board ID	TACQ17
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON245
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. **None**
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

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This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d.2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P18.....Serial No.....
Test Engineer.....Xen.....
Date.....14/9/10.....

Drive Card ID.....T_ACQ18.....
Monitor Card ID....Mon246.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P18.....Serial No.....
Test Engineer.....Xen.....
Date.....14/9/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P18.....Serial No.....
Test Engineer.....Xen.....
Date.....14/9/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P18.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/9/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P18.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/9/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P18.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/9/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P18.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/9/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.91	2	1.86v r.m.s	√
2	1.91	5	1.86v r.m.s	√
3	1.91	8	1.86v r.m.s	√
4	1.91	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.94	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.95	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.80	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.72	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.78	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.74	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P18.....Serial No.....
Test Engineer.....Xen.....
Date.....14/9/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P18.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/9/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.067	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.323	22.8mA	>2.5mA peak	√
Ch2	0.326	23.0mA	>2.5mA peak	√
Ch3	0.325	23.0mA	>2.5mA peak	√
Ch4	0.324	22.9mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.389	27.5mA	>2.5mA peak	√
Ch2	0.391	27.6mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.390	27.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.414	29.3mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P18.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/9/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	16mV	800uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.132	9.3mA	>2.5mA peak	√
Ch2	0.134	9.5mA	>2.5mA peak	√
Ch3	0.127	9.0mA	>2.5mA peak	√
Ch4	0.134	9.5mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.249	17.6mA	>2.5mA peak	√
Ch2	0.251	17.7mA	>2.5mA peak	√
Ch3	0.242	17.1mA	>2.5mA peak	√
Ch4	0.251	17.7mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.369	26.1mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.369	26.1mA	>2.5mA peak	√
Ch4	0.370	26.2mA	>2.5mA peak	√

Unit.....T_ACQ_P18.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/9/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.96	2.8	138.6mA	>125mA peak	√
Ch2	1.97	2.8	139.3mA	>125mA peak	√
Ch3	1.97	2.8	139.3mA	>125mA peak	√
Ch4	1.97	2.8	139.3mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.66	2.3	117.4mA	>125mA peak	
Ch2	1.66	2.3	117.4mA	>125mA peak	
Ch3	1.67	2.4	118.1mA	>125mA peak	
Ch4	1.68	2.4	118.8mA	>125mA peak	

Unit.....T_ACQ_P18.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/9/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-91.4	-151.4	26.9	√
Ch2	-143.5	-93.1	-153.1	22.1	√
Ch3	-143.5	-92.9	-152.9	22.6	√
Ch4	-143.5	-92.7	-152.7	23.2	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ18P.....Serial No

Test EngineerRMC

Date1/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ18P
Driver board ID	TACQ18
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON246
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

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This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P19.....Serial No.....
Test Engineer.....Xen.....
Date.....16/9/10.....

Drive Card ID.....T_ACQ19.....
Monitor Card ID....Mon248.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P19.....Serial No.....
Test Engineer.....Xen.....
Date.....16/9/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P19.....Serial No.....
Test Engineer.....Xen.....
Date.....16/9/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P19.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/9/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P19.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/9/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P19.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/9/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P19.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/9/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.92	2	1.86v r.m.s	√
2	1.92	5	1.86v r.m.s	√
3	1.92	8	1.86v r.m.s	√
4	1.92	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.96	1	1.86v dc	√
2	1.96	4	1.86v dc	√
3	1.96	7	1.86v dc	√
4	1.96	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.47	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.68	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.55	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.56	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P19.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/9/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, f = 1kHz. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P19.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/9/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.065	4.6mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.325	23.0mA	>2.5mA peak	√
Ch2	0.323	22.8mA	>2.5mA peak	√
Ch3	0.321	22.7mA	>2.5mA peak	√
Ch4	0.324	22.9mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.390	27.6mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.389	27.5mA	>2.5mA peak	√
Ch4	0.389	27.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.413	29.2mA	>2.5mA peak	√

Unit.....T_ACQ_P19.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/9/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	16mV	800uA	>2.5mA peak	
Ch2	16mV	800uA	>2.5mA peak	
Ch3	13mV	650uA	>2.5mA peak	
Ch4	16mV	800uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.128	9.0mA	>2.5mA peak	√
Ch2	0.126	8.9mA	>2.5mA peak	√
Ch3	0.123	8.7mA	>2.5mA peak	√
Ch4	0.128	9.0mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.243	17.2mA	>2.5mA peak	√
Ch2	0.241	17.0mA	>2.5mA peak	√
Ch3	0.238	16.8mA	>2.5mA peak	√
Ch4	0.244	17.3mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.369	26.1mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.369	26.1mA	>2.5mA peak	√
Ch4	0.368	26.0mA	>2.5mA peak	√

Unit.....T_ACQ_P19.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/9/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.98	2.8	140.0mA	>125mA peak	√
Ch2	1.99	2.8	140.7mA	>125mA peak	√
Ch3	1.99	2.8	140.7mA	>125mA peak	√
Ch4	1.97	2.8	139.3mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

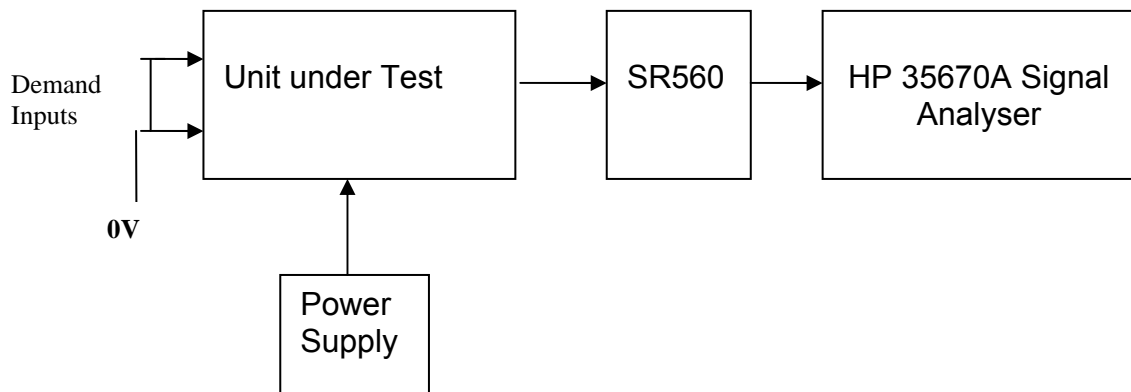
5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.67	2.4	118.1mA	>125mA peak	
Ch3	1.68	2.4	118.8mA	>125mA peak	
Ch4	1.66	2.3	117.4mA	>125mA peak	

Unit.....T_ACQ_P19.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/9/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-92.5	-152.5	23.7	√
Ch2	-143.5	-91.1	-151.1	27.9	√
Ch3	-143.5	-92.6	-152.6	23.4	√
Ch4	-143.5	-93.2	-153.2	21.9	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)
 Total resistance at 10Hz, in Low noise mode = 6.7k
 Amplifier noise voltage should therefore be = 67 nV√Hz
 67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ19P.....Serial No

Test EngineerRMC

Date

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ19P
Driver board ID	TACQ19
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON248
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

Inform aligo_sus

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P20.....Serial No.....
Test Engineer.....Xen.....
Date.....16/9/10.....

Drive Card ID.....T_ACQ20.....
Monitor Card ID....Mon247.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
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 - 10.1 Noisy Mode**
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 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P20.....Serial No.....
Test Engineer.....Xen.....
Date.....16/9/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P20.....Serial No.....
Test Engineer.....Xen.....
Date.....15/9/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P20.....Serial No.....
 Test Engineer.....Xen.....
 Date.....15/9/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P20.....Serial No.....
 Test Engineer.....Xen.....
 Date.....15/9/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P20.....Serial No.....
 Test Engineer.....Xen.....
 Date.....15/9/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P20.....Serial No.....
 Test Engineer.....Xen.....
 Date.....15/9/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.92	2	1.86v r.m.s	√
2	1.92	5	1.86v r.m.s	√
3	1.92	8	1.86v r.m.s	√
4	1.92	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.96	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.96	7	1.86v dc	√
4	1.95	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.52	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.40	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.68	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.44	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P20.....Serial No.....
Test Engineer.....Xen.....
Date.....15/9/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P20.....Serial No.....
 Test Engineer.....Xen.....
 Date.....15/9/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.322	22.8mA	>2.5mA peak	√
Ch2	0.321	22.7mA	>2.5mA peak	√
Ch3	0.323	22.8mA	>2.5mA peak	√
Ch4	0.323	22.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.389	27.5mA	>2.5mA peak	√
Ch2	0.389	27.5mA	>2.5mA peak	√
Ch3	0.389	27.5mA	>2.5mA peak	√
Ch4	0.389	27.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P20.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/9/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	15mV	750uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.132	9.3mA	>2.5mA peak	√
Ch2	0.130	9.2mA	>2.5mA peak	√
Ch3	0.127	9.0mA	>2.5mA peak	√
Ch4	0.129	9.1mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.249	17.6mA	>2.5mA peak	√
Ch2	0.247	17.5mA	>2.5mA peak	√
Ch3	0.243	17.2mA	>2.5mA peak	√
Ch4	0.246	17.4mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.371	26.2mA	>2.5mA peak	√
Ch3	0.369	26.1mA	>2.5mA peak	√
Ch4	0.370	26.2mA	>2.5mA peak	√

Unit.....T_ACQ_P20.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/9/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	1.97	2.8	139.3mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.97	2.8	139.3mA	>125mA peak	√
Ch4	1.98	2.8	140.0mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.68	2.4	118.8mA	>125mA peak	
Ch3	1.66	2.3	117.4mA	>125mA peak	
Ch4	1.68	2.4	118.8mA	>125mA peak	

Unit.....T_ACQ_P20.....Serial No.....
 Test Engineer.....Xen.....
 Date.....15/9/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-92.9	-152.9	22.6	√
Ch2	-143.5	-92.4	-152.4	24.0	√
Ch3	-143.5	-90.2	-150.2	30.9	√
Ch4	-143.5	-92.4	-152.4	24.0	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ20P.....Serial No

Test EngineerRMC

Date13/10/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ20P
Driver board ID	TACQ20
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON247
Monitor board Drawing No/Issue No	D070480_4_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws,
Check all external screws for tightness.

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P21.....Serial No.....
Test Engineer.....Xen.....
Date.....13/9/10.....

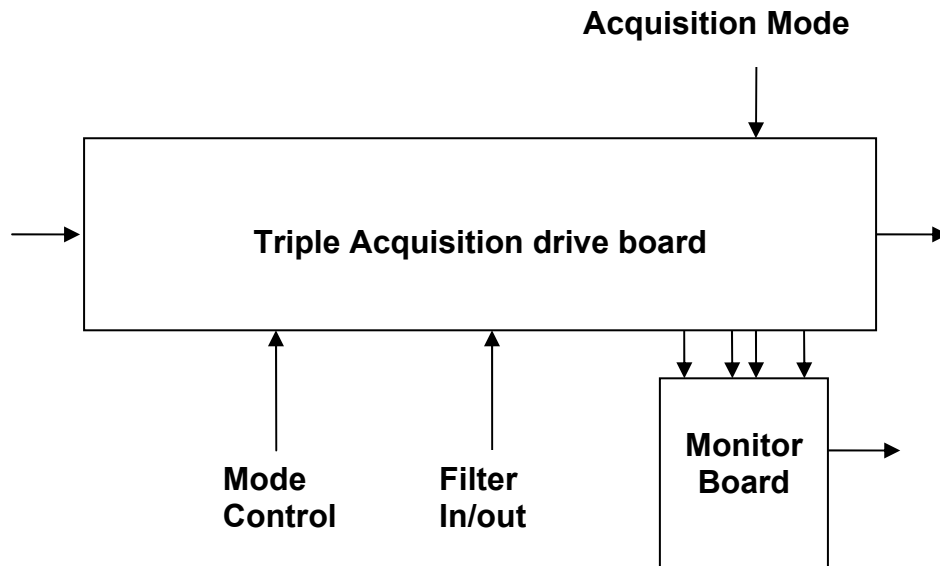
Drive Card ID.....T_ACQ21.....
Monitor Card ID....Mon237.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P21.....Serial No.....
Test Engineer.....Xen.....
Date.....13/9/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P21.....Serial No.....
Test Engineer.....Xen.....
Date.....13/9/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P21.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/9/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P21.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/9/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P21.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/9/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P21.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/9/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.92	2	1.86v r.m.s	√
2	1.92	5	1.86v r.m.s	√
3	1.92	8	1.86v r.m.s	√
4	1.91	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.95	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.95	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.50	$2.9\mu\text{V}\sqrt{\text{Hz}}$	√
2		1.65	$2.9\mu\text{V}\sqrt{\text{Hz}}$	√
3		1.74	$2.9\mu\text{V}\sqrt{\text{Hz}}$	√
4		1.49	$2.9\mu\text{V}\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P21.....Serial No.....
Test Engineer.....Xen.....
Date.....13/9/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P21.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/9/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.323	22.8mA	>2.5mA peak	√
Ch2	0.325	23.0mA	>2.5mA peak	√
Ch3	0.322	22.8mA	>2.5mA peak	√
Ch4	0.324	22.9mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.389	27.5mA	>2.5mA peak	√
Ch2	0.391	27.6mA	>2.5mA peak	√
Ch3	0.389	27.5mA	>2.5mA peak	√
Ch4	0.390	27.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P21.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/9/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	15mV	750uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.129	9.1mA	>2.5mA peak	√
Ch2	0.131	9.3mA	>2.5mA peak	√
Ch3	0.130	9.2mA	>2.5mA peak	√
Ch4	0.129	9.1mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.245	17.3mA	>2.5mA peak	√
Ch2	0.248	17.5mA	>2.5mA peak	√
Ch3	0.247	17.5mA	>2.5mA peak	√
Ch4	0.245	17.3mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.369	26.1mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P21.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/9/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.97	2.8	139.3mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.98	2.8	140.0mA	>125mA peak	√
Ch4	1.98	2.8	140.0mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.1	162.6mA	>125mA peak	√
Ch2	2.3	3.1	162.6mA	>125mA peak	√
Ch3	2.3	3.1	162.6mA	>125mA peak	√
Ch4	2.3	3.1	162.6mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.67	2.4	118.1mA	>125mA peak	
Ch3	1.67	2.4	118.1mA	>125mA peak	
Ch4	1.67	2.4	118.1mA	>125mA peak	

Unit.....T_ACQ_P21.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/9/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-93.8	-153.8	20.4	√
Ch2	-143.5	-92.8	-152.8	22.9	√
Ch3	-143.5	-93.6	-153.6	20.9	√
Ch4	-143.5	-94.0	-154.0	20.0	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)
 Total resistance at 10Hz, in Low noise mode = 6.7k
 Amplifier noise voltage should therefore be = 67 nV√Hz
 67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ21P.....Serial No
Test EngineerRMC
Date13/10/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ21P
Driver board ID	TACQ21P
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON237
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. ✓
10. Visually inspect. ✓
11. Put the lid on and fasten all screws,
Check all external screws for tightness.

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:
Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P22.....Serial No.....
Test Engineer.....Xen.....
Date.....13/9/10.....

Drive Card ID.....T_ACQ22.....
Monitor Card ID....Mon238.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P22.....Serial No.....
Test Engineer.....Xen.....
Date.....13/9/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P22.....Serial No.....
Test Engineer.....Xen.....
Date.....13/9/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P22.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/9/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P22.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/9/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P22.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/9/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P22.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/9/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.92	2	1.86v r.m.s	√
2	1.91	5	1.86v r.m.s	√
3	1.92	8	1.86v r.m.s	√
4	1.91	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.95	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.95	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.66	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.59	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.60	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.84	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P22.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/9/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, f = 1kHz. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P22.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/9/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.323	22.8mA	>2.5mA peak	√
Ch2	0.325	23.0mA	>2.5mA peak	√
Ch3	0.322	22.8mA	>2.5mA peak	√
Ch4	0.324	22.9mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.390	27.6mA	>2.5mA peak	√
Ch2	0.391	27.6mA	>2.5mA peak	√
Ch3	0.389	27.5mA	>2.5mA peak	√
Ch4	0.390	27.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.415	29.3mA	>2.5mA peak	√
Ch2	0.416	29.4mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P22.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/9/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	16mV	800uA	>2.5mA peak	
Ch2	13mV	650uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	12mV	600uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.132	9.3mA	>2.5mA peak	√
Ch2	0.128	9.0mA	>2.5mA peak	√
Ch3	0.129	9.1mA	>2.5mA peak	√
Ch4	0.128	9.0mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.249	17.6mA	>2.5mA peak	√
Ch2	0.244	17.3mA	>2.5mA peak	√
Ch3	0.246	17.4mA	>2.5mA peak	√
Ch4	0.244	17.3mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P22.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/9/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.97	2.8	139.3mA	>125mA peak	√
Ch2	1.99	2.8	140.7mA	>125mA peak	√
Ch3	1.98	2.8	140.0mA	>125mA peak	√
Ch4	1.98	2.8	140.0mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.1	162.6mA	>125mA peak	√
Ch2	2.3	3.1	162.6mA	>125mA peak	√
Ch3	2.3	3.1	162.6mA	>125mA peak	√
Ch4	2.3	3.1	162.6mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.68	2.4	118.8mA	>125mA peak	
Ch3	1.67	2.4	118.1mA	>125mA peak	
Ch4	1.68	2.4	118.8mA	>125mA peak	

Unit.....T_ACQ_P22.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/9/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-91.1	-151.1	27.9	√
Ch2	-143.5	-92.0	-152.0	25.1	√
Ch3	-143.5	-84.7	-144.7	58.2	√
Ch4	-143.5	-91.6	-151.6	26.3	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ22P.....Serial No

Test EngineerRMC

Date13/10/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ22P
Driver board ID	TACQ22
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON238
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

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This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P23.....Serial No.....
Test Engineer.....Xen.....
Date.....24/9/10.....

Drive Card ID.....T_ACQ23.....
Monitor Card ID....Mon259.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P23.....Serial No.....
Test Engineer.....Xen.....
Date.....24/9/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P23.....Serial No.....
Test Engineer.....Xen.....
Date.....24/9/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P23.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/9/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P23.....Serial No.....
Test Engineer.....Xen.....
Date.....24/9/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
Connect power to the unit
Set the supplies to 16.5v
Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P23.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/9/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P23.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/9/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.91	2	1.86v r.m.s	√
2	1.91	5	1.86v r.m.s	√
3	1.91	8	1.86v r.m.s	√
4	1.91	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.94	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.94	7	1.86v dc	√
4	1.95	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.69	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.86	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.44	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.42	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P23.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/9/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P23.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/9/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.322	22.8mA	>2.5mA peak	√
Ch2	0.322	22.8mA	>2.5mA peak	√
Ch3	0.325	23.0mA	>2.5mA peak	√
Ch4	0.321	22.7mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.389	27.5mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.391	27.6mA	>2.5mA peak	√
Ch4	0.388	27.4mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.415	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P23.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/9/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	16mV	800uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	16mV	800uA	>2.5mA peak	
Ch4	16mV	800uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.129	9.1mA	>2.5mA peak	√
Ch2	0.134	9.5mA	>2.5mA peak	√
Ch3	0.128	9.0mA	>2.5mA peak	√
Ch4	0.128	9.0mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.246	17.4mA	>2.5mA peak	√
Ch2	0.252	17.8mA	>2.5mA peak	√
Ch3	0.244	17.3mA	>2.5mA peak	√
Ch4	0.244	17.3mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.371	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P23.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/9/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.98	2.8	140.0mA	>125mA peak	√
Ch2	1.97	2.8	139.3mA	>125mA peak	√
Ch3	1.97	2.8	139.3mA	>125mA peak	√
Ch4	1.97	2.8	139.3mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

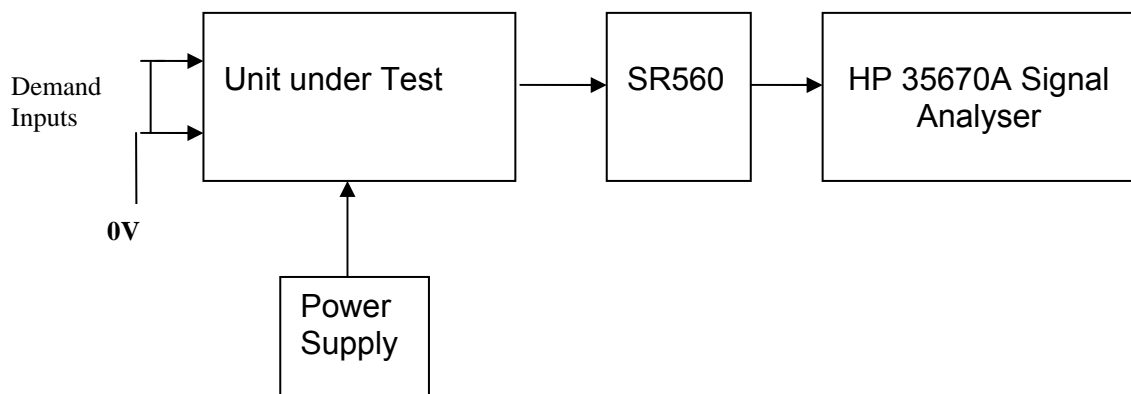
5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.67	2.4	118.1mA	>125mA peak	
Ch3	1.67	2.4	118.1mA	>125mA peak	
Ch4	1.66	2.3	117.4mA	>125mA peak	

Unit.....T_ACQ_P23.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/9/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-92.4	-152.4	24.0	√
Ch2	-143.5	-92.5	-152.5	23.7	√
Ch3	-143.5	-92.9	-152.9	22.9	√
Ch4	-143.5	-93.5	-153.5	21.1	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)
 Total resistance at 10Hz, in Low noise mode = 6.7k
 Amplifier noise voltage should therefore be = 67 nV√Hz
 67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ23P.....Serial No

Test EngineerRMC

Date13/10/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ23P
Driver board ID	TACQ23
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON259
Monitor board Drawing No/Issue No	D070480 5 K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

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This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P24.....Serial No.....
Test Engineer.....Xen.....
Date.....24/9/10.....

Drive Card ID.....T_ACQ24.....
Monitor Card ID....Mon260.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
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 - 10.1 Noisy Mode**
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1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P24.....Serial No.....
Test Engineer.....Xen.....
Date.....24/9/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P24.....Serial No.....
Test Engineer.....Xen.....
Date.....24/9/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P24.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/9/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P24.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/9/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P24.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/9/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P24.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/9/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.90	2	1.86v r.m.s	√
2	1.91	5	1.86v r.m.s	√
3	1.90	8	1.86v r.m.s	√
4	1.90	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.93	1	1.86v dc	√
2	1.94	4	1.86v dc	√
3	1.94	7	1.86v dc	√
4	1.94	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.82	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.77	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.63	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.51	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P24.....Serial No.....
Test Engineer.....Xen.....
Date.....24/9/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P24.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/9/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.067	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.326	23.0mA	>2.5mA peak	√
Ch2	0.325	23.0mA	>2.5mA peak	√
Ch3	0.324	22.9mA	>2.5mA peak	√
Ch4	0.322	22.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.391	27.6mA	>2.5mA peak	√
Ch2	0.391	27.6mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.389	27.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.415	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P24.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/9/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	16mV	800uA	>2.5mA peak	
Ch4	16mV	800uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.131	9.3mA	>2.5mA peak	√
Ch2	0.124	8.8mA	>2.5mA peak	√
Ch3	0.130	9.2mA	>2.5mA peak	√
Ch4	0.132	9.3mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.247	17.5mA	>2.5mA peak	√
Ch2	0.239	16.9mA	>2.5mA peak	√
Ch3	0.246	17.4mA	>2.5mA peak	√
Ch4	0.250	17.7mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.369	26.1mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.370	26.2mA	>2.5mA peak	√

Unit.....T_ACQ_P24.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/9/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.99	2.8	140.7mA	>125mA peak	√
Ch2	1.97	2.8	139.3mA	>125mA peak	√
Ch3	1.98	2.8	140.0mA	>125mA peak	√
Ch4	1.97	2.8	139.3mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.68	2.4	118.8mA	>125mA peak	
Ch3	1.67	2.4	118.1mA	>125mA peak	
Ch4	1.67	2.4	118.1mA	>125mA peak	

Unit.....T_ACQ_P24.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/9/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-93.0	-153.0	22.4	√
Ch2	-143.5	-93.6	-153.6	20.9	√
Ch3	-143.5	-94.3	-154.3	19.3	√
Ch4	-143.5	-93.4	-153.4	21.4	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)
 Total resistance at 10Hz, in Low noise mode = 6.7k
 Amplifier noise voltage should therefore be = 67 nV√Hz
 67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ24P.....Serial No

Test EngineerRMC

Date13/10/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ24P
Driver board ID	TACQ24
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON260
Monitor board Drawing No/Issue No	D070480 5 K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P25.....Serial No.....
Test Engineer.....Xen.....
Date.....25/8/10.....

Drive Card ID.....T_ACQ25.....
Monitor Card ID....Mon150.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P25.....Serial No.....
Test Engineer.....Xen.....
Date.....25/8/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P25.....Serial No.....
Test Engineer.....Xen.....
Date.....25/8/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P25.....Serial No.....
 Test Engineer.....Xen.....
 Date.....25/8/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P25.....Serial No.....
Test Engineer.....Xen.....
Date.....25/8/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
Connect power to the unit
Set the supplies to 16.5v
Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P25.....Serial No.....
 Test Engineer.....Xen.....
 Date.....25/8/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P25.....Serial No.....
 Test Engineer.....Xen.....
 Date.....25/8/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.91	2	1.86v r.m.s	√
2	1.91	5	1.86v r.m.s	√
3	1.91	8	1.86v r.m.s	√
4	1.91	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.94	1	1.86v dc	√
2	1.94	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.95	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.55	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.39	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.01	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.41	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P25.....Serial No.....
Test Engineer.....Xen.....
Date.....25/8/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P25.....Serial No.....
 Test Engineer.....Xen.....
 Date.....25/8/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.323	22.8mA	>2.5mA peak	√
Ch2	0.322	22.8mA	>2.5mA peak	√
Ch3	0.323	22.8mA	>2.5mA peak	√
Ch4	0.322	22.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.390	27.6mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.389	27.5mA	>2.5mA peak	√
Ch4	0.389	27.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.413	29.2mA	>2.5mA peak	√

Unit.....T_ACQ_P25.....Serial No.....
 Test Engineer.....Xen.....
 Date.....25/8/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	16mV	800uA	>2.5mA peak	
Ch2	13.5mV	675uA	>2.5mA peak	
Ch3	13.5mV	675uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.131	9.3mA	>2.5mA peak	√
Ch2	0.125	8.8mA	>2.5mA peak	√
Ch3	0.123	8.7mA	>2.5mA peak	√
Ch4	0.127	9.0mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.248	17.5mA	>2.5mA peak	√
Ch2	0.241	17.0mA	>2.5mA peak	√
Ch3	0.238	16.8mA	>2.5mA peak	√
Ch4	0.242	17.1mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.369	26.1mA	>2.5mA peak	√
Ch3	0.368	26.0mA	>2.5mA peak	√
Ch4	0.368	26.0mA	>2.5mA peak	√

Unit.....T_ACQ_P25.....Serial No.....
 Test Engineer.....Xen.....
 Date.....25/8/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.98	2.8	140.0mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.96	2.8	138.6mA	>125mA peak	√
Ch4	1.96	2.8	138.6mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

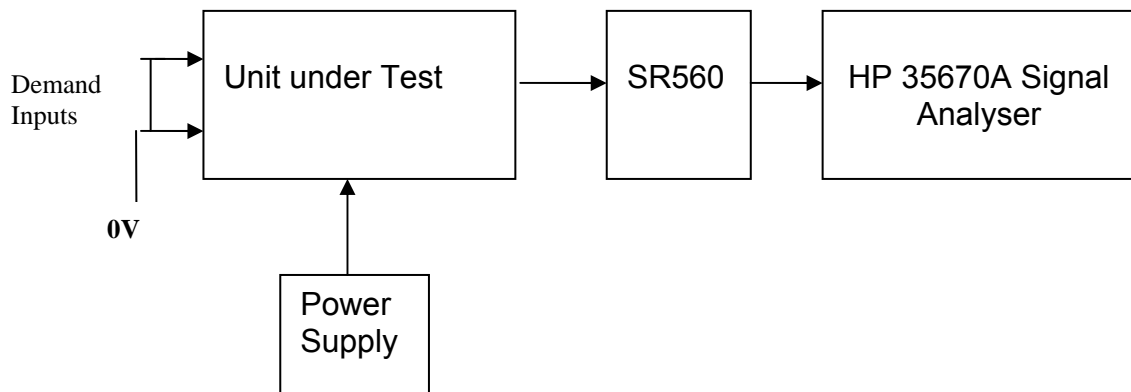
5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.67	2.4	118.1mA	>125mA peak	
Ch3	1.67	2.4	118.1mA	>125mA peak	
Ch4	1.66	2.3	117.4mA	>125mA peak	

Unit.....T_ACQ_P25.....Serial No.....
 Test Engineer.....Xen.....
 Date.....25/8/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-93.3	-153.3	21.6	√
Ch2	-143.5	-94.3	-154.3	19.3	√
Ch3	-143.5	-91.8	-151.8	25.7	√
Ch4	-143.5	-91.9	-151.9	25.4	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ25P.....Serial No

Test EngineerRMC

Date14/10/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ25P
Driver board ID	TACQ25P
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON150
Monitor board Drawing No/Issue No	D070480_4_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P26.....Serial No.....
Test Engineer.....Xen.....
Date.....25/8/10.....

Drive Card ID.....T_ACQ26.....
Monitor Card ID....Mon151.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P26.....Serial No.....
Test Engineer.....Xen.....
Date.....25/8/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P26.....Serial No.....
Test Engineer.....Xen.....
Date.....25/8/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P26.....Serial No.....
 Test Engineer.....Xen.....
 Date.....25/8/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P26.....Serial No.....
 Test Engineer.....Xen.....
 Date.....25/8/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P26.....Serial No.....
 Test Engineer.....Xen.....
 Date.....25/8/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P26.....Serial No.....
 Test Engineer.....Xen.....
 Date.....25/8/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.91	2	1.86v r.m.s	√
2	1.91	5	1.86v r.m.s	√
3	1.91	8	1.86v r.m.s	√
4	1.91	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.94	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.95	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs. Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.47	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.37	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		0.96	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.88	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P26.....Serial No.....
Test Engineer.....Xen.....
Date.....25/8/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P26.....Serial No.....
 Test Engineer.....Xen.....
 Date.....25/8/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.322	22.8mA	>2.5mA peak	√
Ch2	0.322	22.8mA	>2.5mA peak	√
Ch3	0.321	22.7mA	>2.5mA peak	√
Ch4	0.323	22.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.389	27.5mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.389	27.5mA	>2.5mA peak	√
Ch4	0.389	27.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.415	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.413	29.2mA	>2.5mA peak	√

Unit.....T_ACQ_P26.....Serial No.....
 Test Engineer.....Xen.....
 Date.....25/8/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	16mV	800uA	>2.5mA peak	
Ch2	15mV	750uA	>2.5mA peak	
Ch3	15mV	750uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.128	9.0mA	>2.5mA peak	√
Ch2	0.131	9.3mA	>2.5mA peak	√
Ch3	0.127	9.0mA	>2.5mA peak	√
Ch4	0.128	9.0mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.244	17.3mA	>2.5mA peak	√
Ch2	0.248	17.5mA	>2.5mA peak	√
Ch3	0.243	17.2mA	>2.5mA peak	√
Ch4	0.244	17.3mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.369	26.1mA	>2.5mA peak	√
Ch2	0.371	26.2mA	>2.5mA peak	√
Ch3	0.369	26.1mA	>2.5mA peak	√
Ch4	0.368	26.0mA	>2.5mA peak	√

Unit.....T_ACQ_P26.....Serial No.....
 Test Engineer.....Xen.....
 Date.....25/8/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.98	2.8	140.0mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.97	2.8	139.3mA	>125mA peak	√
Ch4	1.97	2.8	139.3mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	√
Ch2	1.68	2.4	118.8mA	>125mA peak	√
Ch3	1.66	2.3	117.4mA	>125mA peak	√
Ch4	1.66	2.3	117.4mA	>125mA peak	√

Unit.....T_ACQ_P26.....Serial No.....
 Test Engineer.....Xen.....
 Date.....25/8/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-91.4	-151.4	26.9	√
Ch2	-143.5	-91.1	-151.1	27.9	√
Ch3	-143.5	-93.0	-153.0	22.4	√
Ch4	-143.5	-93.1	-153.1	22.1	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)
 Total resistance at 10Hz, in Low noise mode = 6.7k
 Amplifier noise voltage should therefore be = 67 nV√Hz
 67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ26P.....Serial No

Test EngineerRMC

Date14/10/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ26P
Driver board ID	TACQ26
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON151
Monitor board Drawing No/Issue No	D070480/4/K

9. Check the security of any modification wires. **None**
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
 Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

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This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P27.....Serial No.....
Test Engineer.....Xen.....
Date.....6/8/10.....

Drive Card ID.....T_ACQ27.....
Monitor Card ID....Mon144.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P27.....Serial No.....
Test Engineer.....Xen.....
Date.....6/8/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P27.....Serial No.....
Test Engineer.....Xen.....
Date.....5/8/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P27.....Serial No.....
 Test Engineer.....Xen.....
 Date.....5/8/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	√
2	PD2P	Photodiode B+	2	√
3	PD3P	Photodiode C+	3	√
4	PD4P	Photodiode D+	4	√
5	0V	√		
6	PD1N	Photodiode A-	14	√
7	PD2N	Photodiode B-	15	√
8	PD3N	Photodiode C-	16	√
9	PD4N	Photodiode D-	17	√

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	√
2	Imon2P		6	√
3	Imon3P		7	√
4	Imon4P		8	√
5	0V	√		
6	Imon1N		18	√
7	Imon2N		19	√
8	Imon3N		20	√
9	Imon4N		21	√

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	√
10	V+ (TP1)	+17v Supply	√
11	V- (TP2)	-17v Supply	√
12	V- (TP2)	-17v Supply	√
13	0V (TP3)		√
22	0V (TP3)		√
23	0V (TP3)		√
24	0V (TP3)		√
25	0V (TP3)		√

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P27.....Serial No.....
 Test Engineer.....Xen.....
 Date.....5/8/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P27.....Serial No.....
 Test Engineer.....Xen.....
 Date.....5/8/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P27.....Serial No.....
 Test Engineer.....Xen.....
 Date.....5/8/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.93	2	1.86v r.m.s	√
2	1.93	5	1.86v r.m.s	√
3	1.93	8	1.86v r.m.s	√
4	1.92	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.96	1	1.86v dc	√
2	1.96	4	1.86v dc	√
3	1.96	7	1.86v dc	√
4	1.96	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.05	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		0.99	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.14	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.51	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P27.....Serial No.....
Test Engineer.....Xen.....
Date.....5/8/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P27.....Serial No.....
 Test Engineer.....Xen.....
 Date.....5/8/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.065	4.6mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.323	22.8mA	>2.5mA peak	√
Ch2	0.321	22.7mA	>2.5mA peak	√
Ch3	0.322	22.8mA	>2.5mA peak	√
Ch4	0.322	22.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.389	27.5mA	>2.5mA peak	√
Ch2	0.389	27.5mA	>2.5mA peak	√
Ch3	0.389	27.5mA	>2.5mA peak	√
Ch4	0.389	27.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P27.....Serial No.....
 Test Engineer.....Xen.....
 Date.....5/8/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	16mV	800uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.130	9.2mA	>2.5mA peak	√
Ch2	0.129	9.1mA	>2.5mA peak	√
Ch3	0.127	9.0mA	>2.5mA peak	√
Ch4	0.129	9.1mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.247	17.5mA	>2.5mA peak	√
Ch2	0.246	17.4mA	>2.5mA peak	√
Ch3	0.243	17.2mA	>2.5mA peak	√
Ch4	0.246	17.4mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.369	26.1mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.369	26.1mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P27.....Serial No.....
 Test Engineer.....Xen.....
 Date.....5/8/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.97	2.8	139.3mA	>125mA peak	√
Ch2	1.97	2.8	139.3mA	>125mA peak	√
Ch3	1.97	2.8	139.3mA	>125mA peak	√
Ch4	1.97	2.8	139.3mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

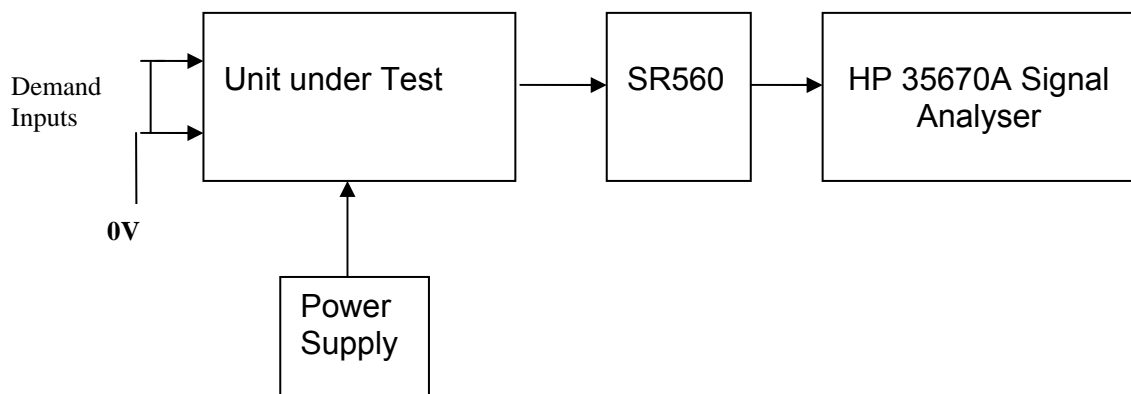
5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.67	2.4	118.1mA	>125mA peak	
Ch3	1.67	2.4	118.1mA	>125mA peak	
Ch4	1.67	2.4	118.1mA	>125mA peak	

Unit.....T_ACQ_P27.....Serial No.....
 Test Engineer.....Xen.....
 Date.....5/8/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-92.8	-152.8	22.9	√
Ch2	-143.5	-92.3	-152.3	24.3	√
Ch3	-143.5	-92.0	-152.0	25.1	√
Ch4	-143.5	-92.5	-152.5	23.7	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ27P.....Serial No

Test EngineerRMC

Date14/10/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ27P
Driver board ID	TACQ27
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON144
Monitor board Drawing No/Issue No	D070480_4_K

9. Check the security of any modification wires. **None**
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

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This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P28.....Serial No.....
Test Engineer.....Xen.....
Date.....8/10/10.....

Drive Card ID.....T_ACQ28.....
Monitor Card ID...Mon216.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P28.....Serial No.....
Test Engineer.....Xen.....
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2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P28.....Serial No.....
Test Engineer.....Xen.....
Date.....7/10/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P28.....Serial No.....
 Test Engineer.....Xen.....
 Date.....7/10/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
	5	0V	✓	
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
	5	0V	✓	
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P28.....Serial No.....
 Test Engineer.....Xen.....
 Date.....7/10/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P28.....Serial No.....
 Test Engineer.....Xen.....
 Date.....7/10/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P28.....Serial No.....
 Test Engineer.....Xen.....
 Date.....7/10/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.91	2	1.86v r.m.s	√
2	1.91	5	1.86v r.m.s	√
3	1.91	8	1.86v r.m.s	√
4	1.91	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.95	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.94	7	1.86v dc	√
4	1.95	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.45	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.55	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.38	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.53	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P28.....Serial No.....
Test Engineer.....Xen.....
Date.....8/10/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P28.....Serial No.....
 Test Engineer.....Xen.....
 Date.....8/10/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.324	22.9mA	>2.5mA peak	√
Ch2	0.323	22.8mA	>2.5mA peak	√
Ch3	0.322	22.8mA	>2.5mA peak	√
Ch4	0.324	22.9mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.391	27.6mA	>2.5mA peak	√
Ch2	0.391	27.6mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.390	27.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.415	29.3mA	>2.5mA peak	√
Ch2	0.416	29.4mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P28.....Serial No.....
 Test Engineer.....Xen.....
 Date.....8/10/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	16mV	800uA	>2.5mA peak	
Ch2	16mV	800uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.132	9.3mA	>2.5mA peak	√
Ch2	0.127	9.0mA	>2.5mA peak	√
Ch3	0.129	9.1mA	>2.5mA peak	√
Ch4	0.131	9.3mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.249	17.6mA	>2.5mA peak	√
Ch2	0.243	17.2mA	>2.5mA peak	√
Ch3	0.246	17.4mA	>2.5mA peak	√
Ch4	0.247	17.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P28.....Serial No.....
 Test Engineer.....Xen.....
 Date.....8/10/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.98	2.8	140.0mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.98	2.8	140.0mA	>125mA peak	√
Ch4	1.98	2.8	140.0mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

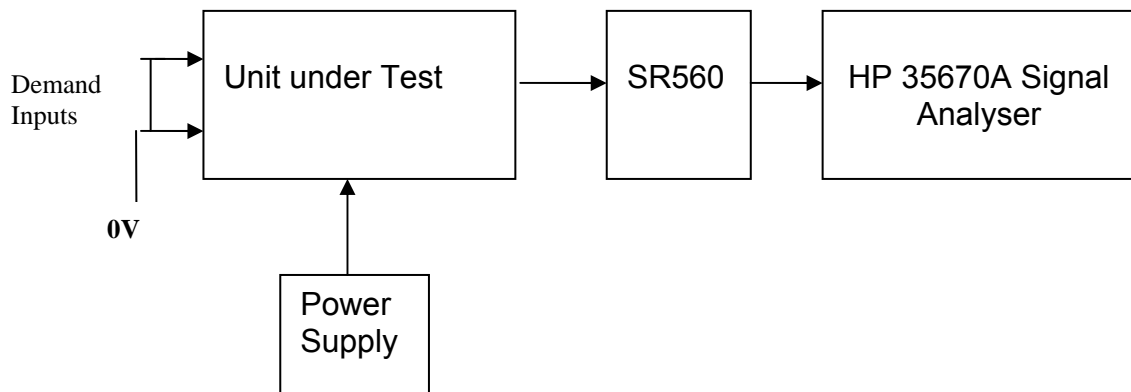
5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.68	2.4	118.8mA	>125mA peak	
Ch2	1.68	2.4	118.8mA	>125mA peak	
Ch3	1.67	2.4	118.1mA	>125mA peak	
Ch4	1.67	2.4	118.1mA	>125mA peak	

Unit.....T_ACQ_P28.....Serial No.....
 Test Engineer.....Xen.....
 Date.....7/10/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-92.5	-152.5	23.7	√
Ch2	-143.5	-92.3	-152.3	24.3	√
Ch3	-143.5	-92.3	-152.3	24.3	√
Ch4	-143.5	-91.8	-151.8	25.7	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)
 Total resistance at 10Hz, in Low noise mode = 6.7k
 Amplifier noise voltage should therefore be = 67 nV√Hz
 67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ29P.....Serial No
Test EngineerRMC
Date4/10/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ29P
Driver board ID	TACQ29P
Driver board Drawing No/Issue No	D0901047v4
Monitor board ID	MON244
Monitor board Drawing No/Issue No	DO7O480_5_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
 Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

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This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P29.....Serial No.....
Test Engineer.....Xen.....
Date.....14/9/10.....

Drive Card ID.....T_ACQ29.....
Monitor Card ID...Mon244.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
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1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P29.....Serial No.....
Test Engineer.....Xen.....
Date.....14/9/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P29.....Serial No.....
Test Engineer.....Xen.....
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3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P29.....Serial No.....
 Test Engineer.....Xen.....
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4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
	5	0V	✓	
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
	5	0V	✓	
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P29.....Serial No.....
Test Engineer.....Xen.....
Date.....14/9/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
Connect power to the unit
Set the supplies to 16.5v
Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P29.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/9/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P29.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/9/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.91	2	1.86v r.m.s	√
2	1.92	5	1.86v r.m.s	√
3	1.92	8	1.86v r.m.s	√
4	1.92	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.95	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.95	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.52	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.46	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.78	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.65	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P29.....Serial No.....
Test Engineer.....Xen.....
Date.....14/9/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P29.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/9/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.321	22.7mA	>2.5mA peak	√
Ch2	0.323	22.8mA	>2.5mA peak	√
Ch3	0.321	22.7mA	>2.5mA peak	√
Ch4	0.322	22.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.388	27.4mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.388	27.4mA	>2.5mA peak	√
Ch4	0.388	27.4mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.414	29.3mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.412	29.1mA	>2.5mA peak	√

Unit.....T_ACQ_P29.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/9/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	16mV	800uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	15mV	750uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.128	9.0mA	>2.5mA peak	√
Ch2	0.131	9.3mA	>2.5mA peak	√
Ch3	0.132	9.3mA	>2.5mA peak	√
Ch4	0.127	9.0mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.245	17.3mA	>2.5mA peak	√
Ch2	0.248	17.5mA	>2.5mA peak	√
Ch3	0.249	17.6mA	>2.5mA peak	√
Ch4	0.243	17.2mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.369	26.1mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.368	26.0mA	>2.5mA peak	√

Unit.....T_ACQ_P29.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/9/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.97	2.8	139.3mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.97	2.8	139.3mA	>125mA peak	√
Ch4	1.96	2.8	138.6mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

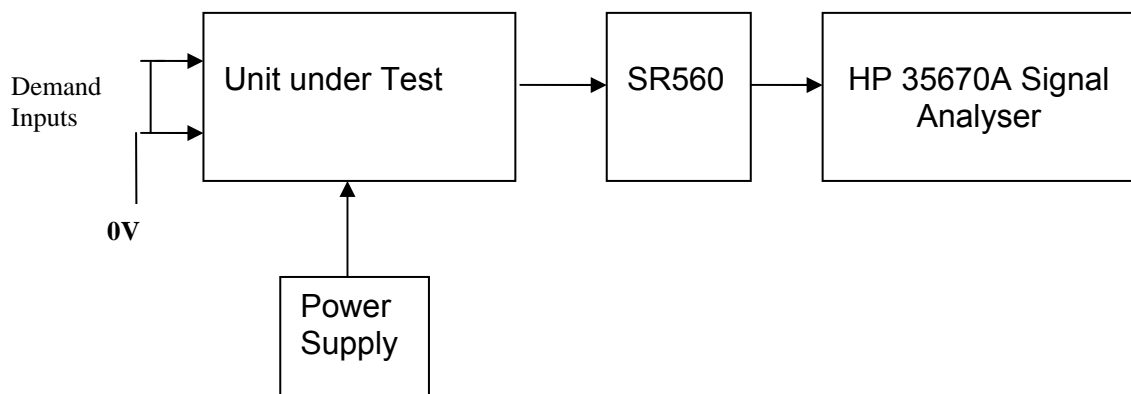
5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.67	2.4	118.1mA	>125mA peak	
Ch3	1.66	2.4	117.4mA	>125mA peak	
Ch4	1.65	2.3	116.7mA	>125mA peak	

Unit.....T_ACQ_P29.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/9/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-91.3	-151.3	27.2	√
Ch2	-143.5	-92.2	-152.2	24.5	√
Ch3	-143.5	-91.2	-151.2	27.5	√
Ch4	-143.5	-92.7	-152.7	23.2	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)
 Total resistance at 10Hz, in Low noise mode = 6.7k
 Amplifier noise voltage should therefore be = 67 nV√Hz
 67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ28P.....Serial No

Test EngineerRMC

Date14/10//10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ28P
Driver board ID	TACQ28
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON216
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws,
Check all external screws for tightness.

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P30.....Serial No.....
Test Engineer.....Xen.....
Date.....14/9/10.....

Drive Card ID.....T_ACQ30.....
Monitor Card ID...Mon241.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P30.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/9/10.....

2. Test equipment

- Power supplies (At least +/- 20v variable, 1A)
- Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
- Analogue oscilloscope
- Agilent Dynamic Signal Analyser (or similar)
- Low noise Balanced Driver circuit
- Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P30.....Serial No.....
Test Engineer.....Xen.....
Date.....13/9/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P30.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/9/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P30.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/9/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P30.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/9/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P30.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/9/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.91	2	1.86v r.m.s	√
2	1.91	5	1.86v r.m.s	√
3	1.91	8	1.86v r.m.s	√
4	1.91	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.95	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.95	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.52	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.39	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.55	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.69	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P30.....Serial No.....
Test Engineer.....Xen.....
Date.....14/9/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P30.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/9/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.067	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.324	22.9mA	>2.5mA peak	√
Ch2	0.322	22.8mA	>2.5mA peak	√
Ch3	0.327	23.1mA	>2.5mA peak	√
Ch4	0.322	22.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.390	27.6mA	>2.5mA peak	√
Ch2	0.389	27.5mA	>2.5mA peak	√
Ch3	0.391	27.6mA	>2.5mA peak	√
Ch4	0.389	27.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P30.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/9/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	16mV	800uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.127	9.0mA	>2.5mA peak	√
Ch2	0.128	9.0mA	>2.5mA peak	√
Ch3	0.132	9.3mA	>2.5mA peak	√
Ch4	0.132	9.3mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.242	17.1mA	>2.5mA peak	√
Ch2	0.245	17.3mA	>2.5mA peak	√
Ch3	0.248	17.5mA	>2.5mA peak	√
Ch4	0.249	17.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.369	26.1mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P30.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/9/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.98	2.8	140.0mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.97	2.8	139.3mA	>125mA peak	√
Ch4	1.98	2.8	140.0mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

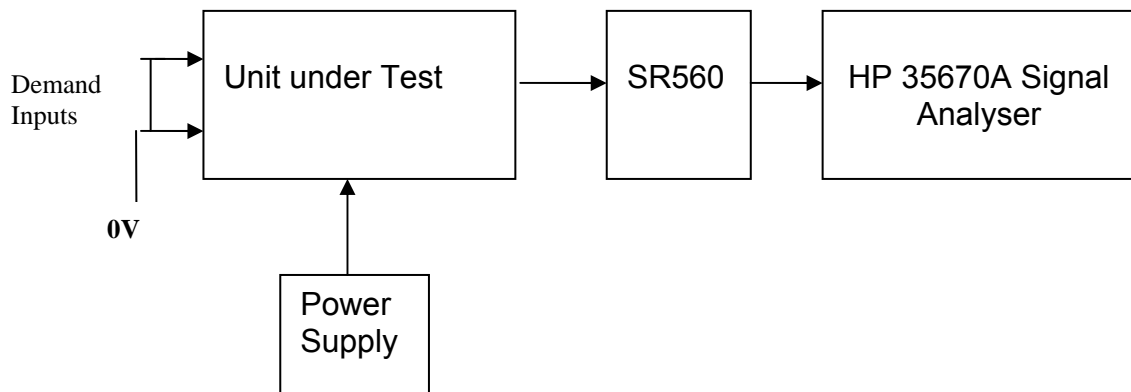
5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.67	2.4	118.1mA	>125mA peak	
Ch3	1.67	2.4	118.1mA	>125mA peak	
Ch4	1.67	2.4	118.1mA	>125mA peak	

Unit.....T_ACQ_P30.....Serial No.....
 Test Engineer.....Xen.....
 Date.....14/9/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-86.4	-146.4	47.9	√
Ch2	-143.5	-92.1	-152.1	24.8	√
Ch3	-143.5	-93.9	-153.9	20.2	√
Ch4	-143.5	-92.8	-152.8	22.9	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ30P.....Serial No

Test EngineerRMC

Date18/10/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ30P
Driver board ID	TACQ30
Driver board Drawing No/Issue No	D090147_V4
Monitor board ID	MON241
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P31.....Serial No.....
Test Engineer.....Xen.....
Date.....5/8/10.....

Drive Card ID.....T_ACQ31.....
Monitor Card ID....Mon172.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P31.....Serial No.....
Test Engineer.....Xen.....
Date.....5/8/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P31.....Serial No.....
Test Engineer.....Xen.....
Date.....5/8/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P31.....Serial No.....
 Test Engineer.....Xen.....
 Date.....5/8/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
	5	0V	✓	
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
	5	0V	✓	
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P31.....Serial No.....
 Test Engineer.....Xen.....
 Date.....5/8/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P31.....Serial No.....
 Test Engineer.....Xen.....
 Date.....5/8/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P31.....Serial No.....
 Test Engineer.....Xen.....
 Date.....5/8/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.91	2	1.86v r.m.s	√
2	1.91	5	1.86v r.m.s	√
3	1.91	8	1.86v r.m.s	√
4	1.91	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.94	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.94	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.11	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.07	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.24	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.10	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P31.....Serial No.....
 Test Engineer.....Xen.....
 Date.....5/8/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P31.....Serial No.....
 Test Engineer.....Xen.....
 Date.....5/8/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.322	22.8mA	>2.5mA peak	√
Ch2	0.322	22.8mA	>2.5mA peak	√
Ch3	0.322	22.8mA	>2.5mA peak	√
Ch4	0.322	22.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.389	27.5mA	>2.5mA peak	√
Ch2	0.389	27.5mA	>2.5mA peak	√
Ch3	0.389	27.5mA	>2.5mA peak	√
Ch4	0.389	27.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.414	29.3mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P31.....Serial No.....
 Test Engineer.....Xen.....
 Date.....5/8/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	16mV	800uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.126	8.9mA	>2.5mA peak	√
Ch2	0.121	8.6mA	>2.5mA peak	√
Ch3	0.123	8.7mA	>2.5mA peak	√
Ch4	0.129	9.1mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.242	17.1mA	>2.5mA peak	√
Ch2	0.235	16.6mA	>2.5mA peak	√
Ch3	0.238	16.8mA	>2.5mA peak	√
Ch4	0.246	17.4mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.369	26.1mA	>2.5mA peak	√
Ch2	0.368	26.0mA	>2.5mA peak	√
Ch3	0.368	26.0mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P31.....Serial No.....
 Test Engineer.....Xen.....
 Date.....5/8/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.97	2.8	139.3mA	>125mA peak	√
Ch2	1.97	2.8	139.3mA	>125mA peak	√
Ch3	1.97	2.8	139.3mA	>125mA peak	√
Ch4	1.98	2.8	140.0mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

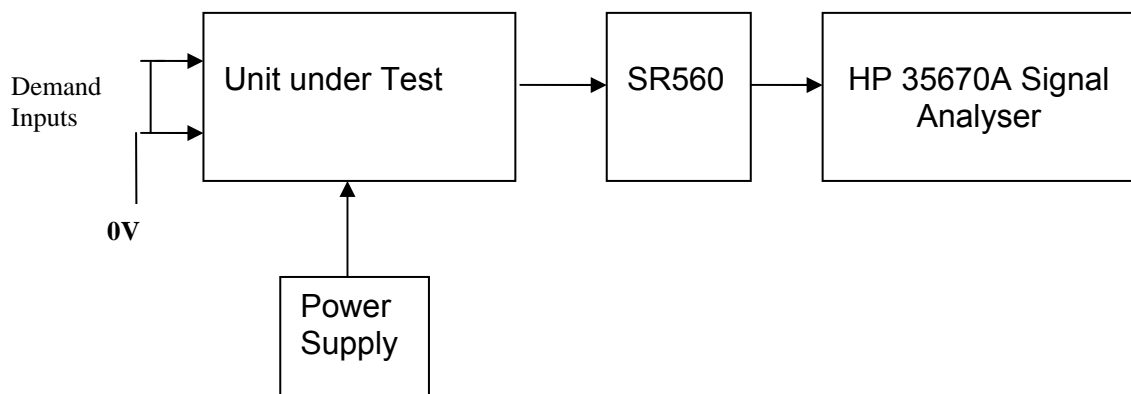
5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	√
Ch2	1.67	2.4	118.1mA	>125mA peak	√
Ch3	1.66	2.3	117.4mA	>125mA peak	√
Ch4	1.67	2.4	118.1mA	>125mA peak	√

Unit.....T_ACQ_P31.....Serial No.....
 Test Engineer.....Xen.....
 Date.....5/8/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-92.4	-152.4	24.0	√
Ch2	-143.5	-93.3	-153.3	21.6	√
Ch3	-143.5	-93.2	-153.2	21.9	√
Ch4	-143.5	-91.3	-151.3	27.2	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ31P.....Serial No

Test EngineerRMC

Date18/10/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ31P
Driver board ID	TACQ31
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON172
Monitor board Drawing No/Issue No	D070480_04_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

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This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P32.....Serial No.....
Test Engineer.....Xen.....
Date.....6/8/10.....

Drive Card ID.....T_ACQ32.....
Monitor Card ID....Mon173.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P32.....Serial No.....
Test Engineer.....Xen.....
Date.....6/8/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P32.....Serial No.....
Test Engineer.....Xen.....
Date.....5/8/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P32.....Serial No.....
 Test Engineer.....Xen.....
 Date.....5/8/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P32.....Serial No.....
Test Engineer.....Xen.....
Date.....5/8/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
Connect power to the unit
Set the supplies to 16.5v
Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P32.....Serial No.....
 Test Engineer.....Xen.....
 Date.....5/8/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P32.....Serial No.....
 Test Engineer.....Xen.....
 Date.....6/8/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.91	2	1.86v r.m.s	√
2	1.91	5	1.86v r.m.s	√
3	1.91	8	1.86v r.m.s	√
4	1.91	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.93	1	1.86v dc	√
2	1.94	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.95	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs. Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.35	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.99	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.30	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.06	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P32.....Serial No.....
 Test Engineer.....Xen.....
 Date.....6/8/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, f = 1kHz. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P32.....Serial No.....
 Test Engineer.....Xen.....
 Date.....6/8/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.067	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.325	23.0mA	>2.5mA peak	√
Ch2	0.325	23.0mA	>2.5mA peak	√
Ch3	0.321	22.7mA	>2.5mA peak	√
Ch4	0.321	22.7mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.390	27.6mA	>2.5mA peak	√
Ch2	0.391	27.6mA	>2.5mA peak	√
Ch3	0.389	27.5mA	>2.5mA peak	√
Ch4	0.388	27.4mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.415	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.413	29.2mA	>2.5mA peak	√

Unit.....T_ACQ_P32.....Serial No.....
 Test Engineer.....Xen.....
 Date.....6/8/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	15mV	750uA	>2.5mA peak	
Ch2	15mV	750mA	>2.5mA peak	
Ch3	16mV	800uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.131	9.3mA	>2.5mA peak	√
Ch2	0.129	9.1mA	>2.5mA peak	√
Ch3	0.129	9.1mA	>2.5mA peak	√
Ch4	0.130	9.2mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.248	17.5mA	>2.5mA peak	√
Ch2	0.246	17.4mA	>2.5mA peak	√
Ch3	0.246	17.4mA	>2.5mA peak	√
Ch4	0.247	17.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.369	26.1mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P32.....Serial No.....
 Test Engineer.....Xen.....
 Date.....6/8/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.97	2.8	139.3mA	>125mA peak	√
Ch2	1.97	2.8	139.3mA	>125mA peak	√
Ch3	1.97	2.8	139.3mA	>125mA peak	√
Ch4	1.96	2.8	138.6mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.68	2.4	118.8mA	>125mA peak	
Ch3	1.66	2.3	117.4mA	>125mA peak	
Ch4	1.66	2.3	117.4mA	>125mA peak	

Unit.....T_ACQ_P32.....Serial No.....
 Test Engineer.....Xen.....
 Date.....6/8/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-91.9	-151.9	25.4	√
Ch2	-143.5	-93.2	-153.2	21.9	√
Ch3	-143.5	-92.0	-152.0	25.1	√
Ch4	-143.5	-93.2	-153.2	21.9	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)
 Total resistance at 10Hz, in Low noise mode = 6.7k
 Amplifier noise voltage should therefore be = 67 nV√Hz
 67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ32P.....Serial No

Test EngineerRMC

Date18/10/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ32P
Driver board ID	TACQ32
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON173
Monitor board Drawing No/Issue No	D070480_4_K

9. Check the security of any modification wires. ✓
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
 Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

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of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P33.....Serial No.....
Test Engineer.....Xen.....
Date.....19/8/10.....

Drive Card ID.....T_ACQ33.....
Monitor Card ID...Mon227.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P33.....Serial No.....
Test Engineer.....Xen.....
Date.....19/8/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P33.....Serial No.....
Test Engineer.....Xen.....
Date.....19/8/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P33.....Serial No.....
 Test Engineer.....Xen.....
 Date.....19/8/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P33.....Serial No.....
 Test Engineer.....Xen.....
 Date.....19/8/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P33.....Serial No.....
 Test Engineer.....Xen.....
 Date.....19/8/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P33.....Serial No.....
 Test Engineer.....Xen.....
 Date.....19/8/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.91	2	1.86v r.m.s	√
2	1.91	5	1.86v r.m.s	√
3	1.91	8	1.86v r.m.s	√
4	1.91	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.94	1	1.86v dc	√
2	1.94	4	1.86v dc	√
3	1.94	7	1.86v dc	√
4	1.94	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.57	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.68	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.56	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.39	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P33.....Serial No.....
 Test Engineer.....Xen.....
 Date.....19/8/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, f = 1kHz. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P33.....Serial No.....
 Test Engineer.....Xen.....
 Date.....19/8/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.065	4.6mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.322	22.8mA	>2.5mA peak	√
Ch2	0.323	22.8mA	>2.5mA peak	√
Ch3	0.326	23.0mA	>2.5mA peak	√
Ch4	0.321	22.7mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.389	27.5mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.391	27.6mA	>2.5mA peak	√
Ch4	0.388	27.4mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.413	29.2mA	>2.5mA peak	√

Unit.....T_ACQ_P33.....Serial No.....
 Test Engineer.....Xen.....
 Date.....19/8/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	15mV	750uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.127	9.0mA	>2.5mA peak	√
Ch2	0.125	8.8mA	>2.5mA peak	√
Ch3	0.125	8.8mA	>2.5mA peak	√
Ch4	0.125	8.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.243	17.2mA	>2.5mA peak	√
Ch2	0.241	17.0mA	>2.5mA peak	√
Ch3	0.240	17.0mA	>2.5mA peak	√
Ch4	0.241	17.0mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.369	26.1mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.369	26.1mA	>2.5mA peak	√
Ch4	0.368	26.0mA	>2.5mA peak	√

Unit.....T_ACQ_P33.....Serial No.....
 Test Engineer.....Xen.....
 Date.....19/8/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.98	2.8	140.0mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.97	2.8	139.3mA	>125mA peak	√
Ch4	1.97	2.8	139.3mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.68	2.4	118.8mA	>125mA peak	
Ch2	1.68	2.4	118.8mA	>125mA peak	
Ch3	1.67	2.4	118.1mA	>125mA peak	
Ch4	1.66	2.3	117.4mA	>125mA peak	

Unit.....T_ACQ_P33.....Serial No.....
 Test Engineer.....Xen.....
 Date.....19/8/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-92.0	-152.0	25.1	√
Ch2	-143.5	-92.7	-152.7	23.2	√
Ch3	-143.5	-91.7	-151.7	26.0	√
Ch4	-143.5	-92.7	-152.7	23.2	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ33P.....Serial No

Test EngineerRMC

Date19/10/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ33P
Driver board ID	TACQ33
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON227
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P34.....Serial No.....
Test Engineer.....Xen.....
Date.....19/8/10.....

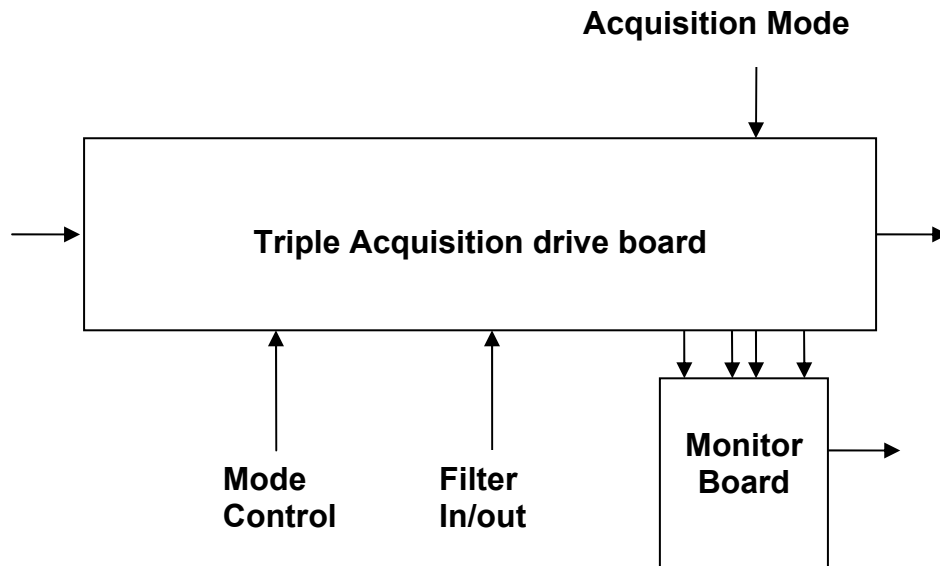
Drive Card ID.....T_ACQ34.....
Monitor Card ID...Mon226.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P34.....Serial No.....
Test Engineer.....Xen.....
Date.....19/8/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P34.....Serial No.....
Test Engineer.....Xen.....
Date.....19/8/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P34.....Serial No.....
 Test Engineer.....Xen.....
 Date.....19/8/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P34.....Serial No.....
 Test Engineer.....Xen.....
 Date.....19/8/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P34.....Serial No.....
 Test Engineer.....Xen.....
 Date.....19/8/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P34.....Serial No.....
 Test Engineer.....Xen.....
 Date.....19/8/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.91	2	1.86v r.m.s	√
2	1.91	5	1.86v r.m.s	√
3	1.92	8	1.86v r.m.s	√
4	1.91	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.95	1	1.86v dc	√
2	1.94	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.94	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.60	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.94	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.79	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.62	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P34.....Serial No.....
Test Engineer.....Xen.....
Date.....19/8/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P34.....Serial No.....
 Test Engineer.....Xen.....
 Date.....19/8/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.322	22.8mA	>2.5mA peak	√
Ch2	0.323	22.8mA	>2.5mA peak	√
Ch3	0.322	22.8mA	>2.5mA peak	√
Ch4	0.323	22.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.389	27.5mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.389	27.5mA	>2.5mA peak	√
Ch4	0.390	27.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.415	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P34.....Serial No.....
 Test Engineer.....Xen.....
 Date.....19/8/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.123	8.7mA	>2.5mA peak	√
Ch2	0.122	8.6mA	>2.5mA peak	√
Ch3	0.120	8.5mA	>2.5mA peak	√
Ch4	0.126	8.9mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.238	16.8mA	>2.5mA peak	√
Ch2	0.237	16.8mA	>2.5mA peak	√
Ch3	0.233	16.5mA	>2.5mA peak	√
Ch4	0.242	17.1mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.368	26.0mA	>2.5mA peak	√
Ch2	0.369	26.1mA	>2.5mA peak	√
Ch3	0.368	26.0mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P34.....Serial No.....
 Test Engineer.....Xen.....
 Date.....19/8/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.99	2.8	140.7mA	>125mA peak	√
Ch2	1.99	2.8	140.7mA	>125mA peak	√
Ch3	1.97	2.8	139.3mA	>125mA peak	√
Ch4	2.00	2.8	141.4mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

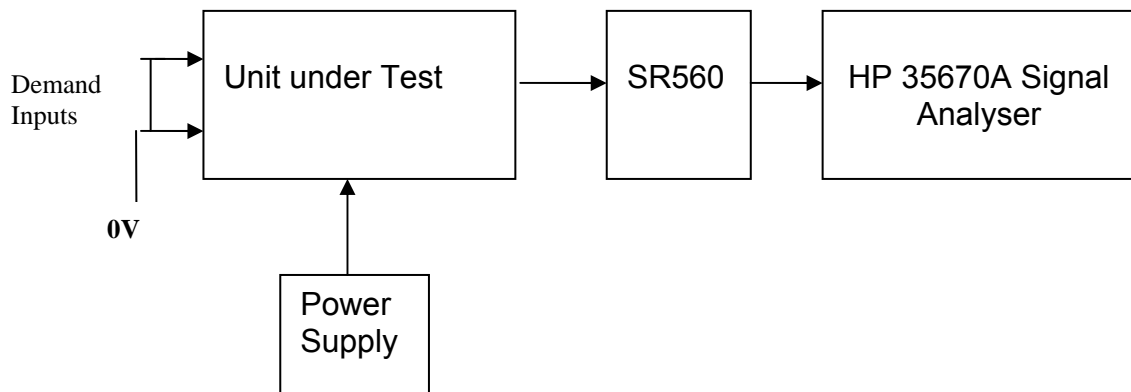
5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.68	2.4	118.8mA	>125mA peak	
Ch2	1.68	2.4	118.8mA	>125mA peak	
Ch3	1.66	2.3	117.4mA	>125mA peak	
Ch4	1.68	2.4	118.8mA	>125mA peak	

Unit.....T_ACQ_P34.....Serial No.....
 Test Engineer.....Xen.....
 Date.....19/8/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-91.4	-151.4	26.9	√
Ch2	-143.5	-92.9	-152.9	22.6	√
Ch3	-143.5	-89.3	-149.3	34.3	√
Ch4	-143.5	-92.5	-152.5	23.7	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ34P.....Serial No

Test EngineerRMC

Date19/10/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ34P
Driver board ID	TACQ34
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON226
Monitor board Drawing No/Issue No	D070480_05_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:
Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P35.....Serial No.....
Test Engineer.....Xen.....
Date.....18/7/10.....

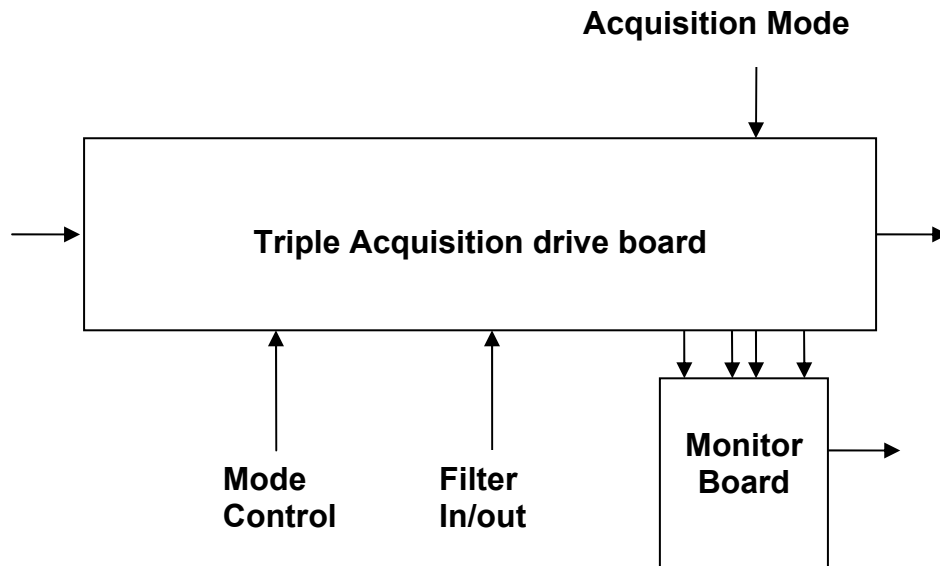
Drive Card ID.....T_ACQ35.....
Monitor Card ID.....Mon225.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P35.....Serial No.....
Test Engineer.....Xen.....
Date.....18/7/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P35.....Serial No.....
Test Engineer.....Xen.....
Date.....18/7/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P35.....Serial No.....
 Test Engineer.....Xen.....
 Date.....18/7/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
	5	0V	✓	
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
	5	0V	✓	
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P35.....Serial No.....
 Test Engineer.....Xen.....
 Date.....18/7/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P35.....Serial No.....
 Test Engineer.....Xen.....
 Date.....18/7/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P35.....Serial No.....
 Test Engineer.....Xen.....
 Date.....18/7/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.91	2	1.86v r.m.s	√
2	1.91	5	1.86v r.m.s	√
3	1.91	8	1.86v r.m.s	√
4	1.91	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.95	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.95	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.62	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.91	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.60	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.59	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P35.....Serial No.....
Test Engineer.....Xen.....
Date.....18/7/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P35.....Serial No.....
 Test Engineer.....Xen.....
 Date.....18/7/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	65mV	3.3mA	>2.5mA peak	√
Ch2	65mV	3.3mA	>2.5mA peak	√
Ch3	65mV	3.3mA	>2.5mA peak	√
Ch4	65mV	3.3mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.321	22.7mA	>2.5mA peak	√
Ch2	0.321	22.7mA	>2.5mA peak	√
Ch3	0.323	22.8mA	>2.5mA peak	√
Ch4	0.321	22.7mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.389	27.5mA	>2.5mA peak	√
Ch2	0.389	27.5mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.389	27.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P35.....Serial No.....
 Test Engineer.....Xen.....
 Date.....18/7/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	15mV	750uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.122	8.6mA	>2.5mA peak	√
Ch2	0.128	9.0mA	>2.5mA peak	√
Ch3	0.127	9.0mA	>2.5mA peak	√
Ch4	0.129	9.1mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.236	16.7mA	>2.5mA peak	√
Ch2	0.244	17.3mA	>2.5mA peak	√
Ch3	0.243	17.2mA	>2.5mA peak	√
Ch4	0.246	17.4mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.368	26.0mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.369	26.1mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P35.....Serial No.....
 Test Engineer.....Xen.....
 Date.....18/7/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.99	2.8	140.7mA	>125mA peak	√
Ch2	1.99	2.8	140.7mA	>125mA peak	√
Ch3	1.99	2.8	140.7mA	>125mA peak	√
Ch4	1.98	2.8	140.0mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.68	2.4	118.8mA	>125mA peak	
Ch3	1.68	2.4	118.8mA	>125mA peak	
Ch4	1.67	2.4	118.1mA	>125mA peak	

Unit.....T_ACQ_P35.....Serial No.....
 Test Engineer.....Xen.....
 Date.....18/7/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-94.0	-154.0	20.0	√
Ch2	-143.5	-93.2	-153.2	21.9	√
Ch3	-143.5	-91.0	-151.0	28.2	√
Ch4	-143.5	-92.8	-152.8	22.9	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)
 Total resistance at 10Hz, in Low noise mode = 6.7k
 Amplifier noise voltage should therefore be = 67 nV√Hz
 67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ35P.....Serial No

Test EngineerRMC

Date19/10/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ35P
Driver board ID	TACQ35
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON225
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. ✓
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P36.....Serial No.....
Test Engineer.....Xen.....
Date.....18/8/10.....

Drive Card ID.....T_ACQ36.....
Monitor Card ID....Mon223.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P36.....Serial No.....
Test Engineer.....Xen.....
Date.....18/8/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P36.....Serial No.....
Test Engineer.....Xen.....
Date.....17/8/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P36.....Serial No.....
 Test Engineer.....Xen.....
 Date.....17/8/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P36.....Serial No.....
 Test Engineer.....Xen.....
 Date.....17/8/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P36.....Serial No.....
 Test Engineer.....Xen.....
 Date.....17/8/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P36.....Serial No.....
 Test Engineer.....Xen.....
 Date.....17/8/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.92	2	1.86v r.m.s	√
2	1.92	5	1.86v r.m.s	√
3	1.92	8	1.86v r.m.s	√
4	1.92	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.96	1	1.86v dc	√
2	1.96	4	1.86v dc	√
3	1.96	7	1.86v dc	√
4	1.96	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.62	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.32	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.25	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.44	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P36.....Serial No.....
 Test Engineer.....Xen.....
 Date.....18/8/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, f = 1kHz. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P36.....Serial No.....
 Test Engineer.....Xen.....
 Date.....18/8/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.325	23.0mA	>2.5mA peak	√
Ch2	0.322	22.8mA	>2.5mA peak	√
Ch3	0.323	22.8mA	>2.5mA peak	√
Ch4	0.321	22.7mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.390	27.6mA	>2.5mA peak	√
Ch2	0.389	27.5mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.388	27.4mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P36.....Serial No.....
 Test Engineer.....Xen.....
 Date.....18/8/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	16mV	800uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.131	9.3mA	>2.5mA peak	√
Ch2	0.132	9.3mA	>2.5mA peak	√
Ch3	0.126	8.9mA	>2.5mA peak	√
Ch4	0.131	9.3mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.247	17.5mA	>2.5mA peak	√
Ch2	0.249	17.6mA	>2.5mA peak	√
Ch3	0.242	17.1mA	>2.5mA peak	√
Ch4	0.248	17.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.369	26.1mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.369	26.1mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P36.....Serial No.....
 Test Engineer.....Xen.....
 Date.....18/8/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	1.97	2.8	139.3mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	2.00	2.8	141.4mA	>125mA peak	√
Ch4	2.00	2.8	141.4mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

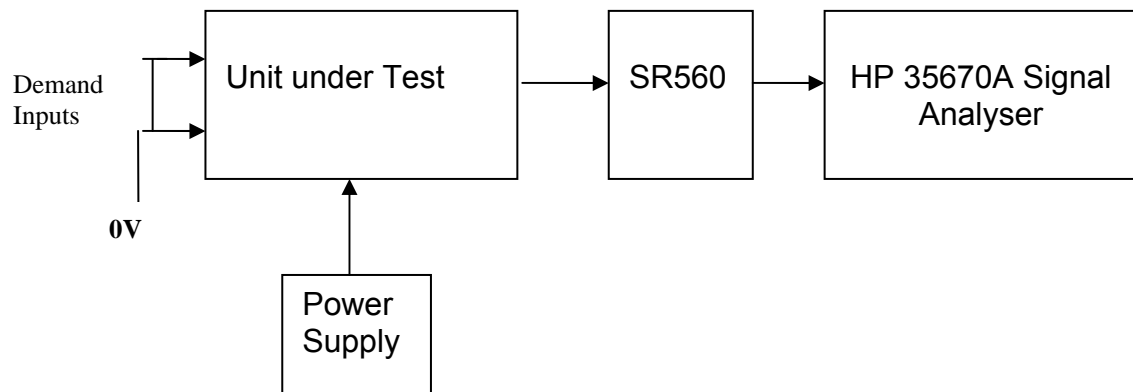
5 kHz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	√
Ch2	1.68	2.4	118.8mA	>125mA peak	√
Ch3	1.68	2.4	118.8mA	>125mA peak	√
Ch4	1.68	2.4	118.8mA	>125mA peak	√

Unit.....T_ACQ_P36.....Serial No.....
 Test Engineer.....Xen.....
 Date.....17/8/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-90.3	-150.3	30.5	√
Ch2	-143.5	-92.7	-152.7	23.2	√
Ch3	-143.5	-92.2	-152.2	24.5	√
Ch4	-143.5	-93.1	-153.1	22.1	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ36P.....Serial No

Test EngineerRMC

Date19/10/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ36P
Driver board ID	TACQ36
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON223
Monitor board Drawing No/Issue No	D070480_05_K

9. Check the security of any modification wires. ✓
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓

Check all external screws for tightness.

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

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This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P37.....Serial No.....
Test Engineer.....Xen.....
Date.....17/8/10.....

Drive Card ID.....T_ACQ37.....
Monitor Card ID...Mon224.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P37.....Serial No.....
Test Engineer.....Xen.....
Date.....17/8/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P37.....Serial No.....
Test Engineer.....Xen.....
Date.....17/8/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P37.....Serial No.....
 Test Engineer.....Xen.....
 Date.....17/8/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P37.....Serial No.....
Test Engineer.....Xen.....
Date.....17/8/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
Connect power to the unit
Set the supplies to 16.5v
Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P37.....Serial No.....
 Test Engineer.....Xen.....
 Date.....17/8/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P37.....Serial No.....
 Test Engineer.....Xen.....
 Date.....17/8/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.92	2	1.86v r.m.s	√
2	1.92	5	1.86v r.m.s	√
3	1.92	8	1.86v r.m.s	√
4	1.92	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.95	1	1.86v dc	√
2	1.96	4	1.86v dc	√
3	1.96	7	1.86v dc	√
4	1.96	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.64	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.47	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.82	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.77	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P37.....Serial No.....
Test Engineer.....Xen.....
Date.....17/8/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P37.....Serial No.....
 Test Engineer.....Xen.....
 Date.....17/8/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.321	22.7mA	>2.5mA peak	√
Ch2	0.324	22.9mA	>2.5mA peak	√
Ch3	0.323	22.8mA	>2.5mA peak	√
Ch4	0.321	22.7mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.389	27.5mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.389	27.5mA	>2.5mA peak	√
Ch4	0.388	27.4mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P37.....Serial No.....
 Test Engineer.....Xen.....
 Date.....17/8/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	15mV	750uA	>2.5mA peak	
Ch3	15mV	750uA	>2.5mA peak	
Ch4	16mV	800uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.129	9.1mA	>2.5mA peak	√
Ch2	0.132	9.3mA	>2.5mA peak	√
Ch3	0.129	9.1mA	>2.5mA peak	√
Ch4	0.126	8.9mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.246	17.4mA	>2.5mA peak	√
Ch2	0.249	17.6mA	>2.5mA peak	√
Ch3	0.246	17.4mA	>2.5mA peak	√
Ch4	0.242	17.1mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.369	26.1mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.369	26.1mA	>2.5mA peak	√
Ch4	0.368	26.0mA	>2.5mA peak	√

Unit.....T_ACQ_P37.....Serial No.....
 Test Engineer.....Xen.....
 Date.....17/8/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.97	2.8	139.3mA	>125mA peak	√
Ch2	1.97	2.8	139.3mA	>125mA peak	√
Ch3	1.97	2.8	139.3mA	>125mA peak	√
Ch4	1.97	2.8	139.3mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.67	2.4	118.1mA	>125mA peak	
Ch3	1.66	2.3	117.4mA	>125mA peak	
Ch4	1.67	2.4	118.1mA	>125mA peak	

Unit.....T_ACQ_P37.....Serial No.....
 Test Engineer.....Xen.....
 Date.....17/8/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-92.8	-152.8	22.9	√
Ch2	-143.5	-92.4	-152.4	24.0	√
Ch3	-143.5	-92.1	-152.1	24.8	√
Ch4	-143.5	-91.0	-151.0	28.1	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ37P.....Serial No

Test EngineerRMC

Date21/10/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ37P
Driver board ID	TACQ37
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON224
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. ✓
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

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This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P38.....Serial No.....
Test Engineer.....Xen.....
Date.....17/8/10.....

Drive Card ID.....T_ACQ38.....
Monitor Card ID...Mon221.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P38.....Serial No.....
Test Engineer.....Xen.....
Date.....17/8/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P38.....Serial No.....
Test Engineer.....Xen.....
Date.....16/8/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P38.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/8/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
	5	0V	✓	
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
	5	0V	✓	
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P38.....Serial No.....
Test Engineer.....Xen.....
Date.....16/8/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
Connect power to the unit
Set the supplies to 16.5v
Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P38.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/8/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P38.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/8/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.90	2	1.86v r.m.s	√
2	1.90	5	1.86v r.m.s	√
3	1.90	8	1.86v r.m.s	√
4	1.90	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.94	1	1.86v dc	√
2	1.94	4	1.86v dc	√
3	1.94	7	1.86v dc	√
4	1.93	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		2.02	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.80	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.52	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.81	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P38.....Serial No.....
 Test Engineer.....Xen.....
 Date.....17/8/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, f = 1kHz. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P38.....Serial No.....
 Test Engineer.....Xen.....
 Date.....17/8/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.325	23.0mA	>2.5mA peak	√
Ch2	0.325	23.0mA	>2.5mA peak	√
Ch3	0.323	22.8mA	>2.5mA peak	√
Ch4	0.324	22.9mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.391	27.6mA	>2.5mA peak	√
Ch2	0.391	27.6mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.390	27.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.415	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P38.....Serial No.....
 Test Engineer.....Xen.....
 Date.....17/8/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.123	8.7mA	>2.5mA peak	√
Ch2	0.120	8.5mA	>2.5mA peak	√
Ch3	0.129	9.1mA	>2.5mA peak	√
Ch4	0.122	8.6mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.238	16.8mA	>2.5mA peak	√
Ch2	0.234	16.5mA	>2.5mA peak	√
Ch3	0.246	17.4mA	>2.5mA peak	√
Ch4	0.236	16.7mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.369	26.1mA	>2.5mA peak	√
Ch2	0.368	26.0mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.368	26.0mA	>2.5mA peak	√

Unit.....T_ACQ_P38.....Serial No.....
 Test Engineer.....Xen.....
 Date.....17/8/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.99	2.8	140.7mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.98	2.8	140.0mA	>125mA peak	√
Ch4	1.97	2.8	139.3mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.68	2.4	118.8mA	>125mA peak	
Ch2	1.67	2.4	118.1mA	>125mA peak	
Ch3	1.67	2.4	118.1mA	>125mA peak	
Ch4	1.67	2.4	118.1mA	>125mA peak	

Unit.....T_ACQ_P38.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/8/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-93.3	-153.3	21.6	✓
Ch2	-143.5	-91.3	-151.3	27.2	✓
Ch3	-143.5	-92.4	-152.4	24.0	✓
Ch4	-143.5	-92.4	-152.4	24.0	✓

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ38P.....Serial No

Test EngineerRMC

Date19/10/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ38P
Driver board ID	TACQ38
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON221
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P39.....Serial No.....
Test Engineer.....Xen.....
Date.....8/10/10.....

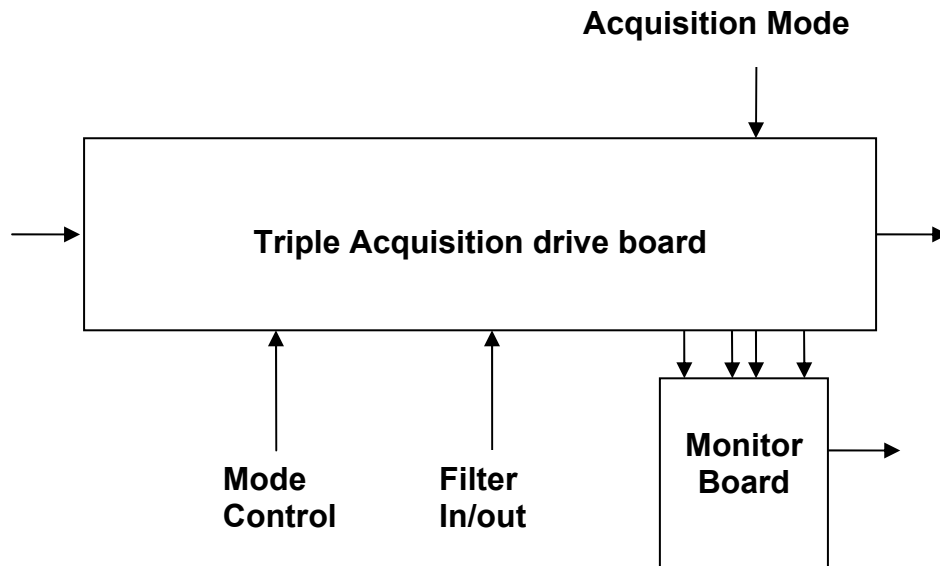
Drive Card ID.....T_ACQ39.....
Monitor Card ID....Mon175.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P39.....Serial No.....
Test Engineer.....Xen.....
Date.....8/10/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P39.....Serial No.....
Test Engineer.....Xen.....
Date.....8/10/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P39.....Serial No.....
 Test Engineer.....Xen.....
 Date.....8/10/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P39.....Serial No.....
Test Engineer.....Xen.....
Date.....8/10/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
Connect power to the unit
Set the supplies to 16.5v
Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P39.....Serial No.....
 Test Engineer.....Xen.....
 Date.....8/10/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P39.....Serial No.....
 Test Engineer.....Xen.....
 Date.....8/10/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.92	2	1.86v r.m.s	√
2	1.92	5	1.86v r.m.s	√
3	1.92	8	1.86v r.m.s	√
4	1.92	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.95	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.96	7	1.86v dc	√
4	1.96	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs. Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.45	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.39	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.50	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.42	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P39.....Serial No.....
Test Engineer.....Xen.....
Date.....8/10/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P39.....Serial No.....
 Test Engineer.....Xen.....
 Date.....8/10/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.067	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.324	22.9mA	>2.5mA peak	√
Ch2	0.323	22.8mA	>2.5mA peak	√
Ch3	0.324	22.9mA	>2.5mA peak	√
Ch4	0.325	23.0mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.390	27.6mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.390	27.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P39.....Serial No.....
 Test Engineer.....Xen.....
 Date.....8/10/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	15mV	750uA	>2.5mA peak	
Ch3	15mV	750uA	>2.5mA peak	
Ch4	16mV	800uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.131	9.3mA	>2.5mA peak	√
Ch2	0.131	9.3mA	>2.5mA peak	√
Ch3	0.123	8.7mA	>2.5mA peak	√
Ch4	0.129	9.1mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.248	17.5mA	>2.5mA peak	√
Ch2	0.247	17.5mA	>2.5mA peak	√
Ch3	0.238	16.8mA	>2.5mA peak	√
Ch4	0.245	17.3mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.369	26.1mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P39.....Serial No.....
 Test Engineer.....Xen.....
 Date.....8/10/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.97	2.8	139.3mA	>125mA peak	√
Ch2	1.97	2.8	139.3mA	>125mA peak	√
Ch3	1.97	2.8	139.3mA	>125mA peak	√
Ch4	1.97	2.8	139.3mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.67	2.4	118.1mA	>125mA peak	
Ch3	1.67	2.4	118.1mA	>125mA peak	
Ch4	1.67	2.4	118.1mA	>125mA peak	

Unit.....T_ACQ_P39.....Serial No.....
 Test Engineer.....Xen.....
 Date.....8/10/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V \sqrt Hz	Measured @ 10Hz	- 60dB =	Measured in nV \sqrt Hz	OK?
Ch1	-143.5	-92.3	-152.3	24.3	✓
Ch2	-143.5	-89.7	-149.7	32.7	✓
Ch3	-143.5	-92.8	-152.8	22.9	✓
Ch4	-143.5	-92.4	-152.4	24.0	✓

Notes:

Specified noise output current at 10 Hz = 10pA \sqrt Hz (worst case)
 Total resistance at 10Hz, in Low noise mode = 6.7k
 Amplifier noise voltage should therefore be = 67 nV \sqrt Hz
 67 nV \sqrt Hz = -143.5 dB \sqrt Hz

Unit.....TACQ39P.....Serial No

Test EngineerRMC

Date19/10/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ39P
Driver board ID	TACQ39
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON175
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. ✓
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
 Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:
Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P40.....Serial No.....
Test Engineer.....Xen.....
Date.....11/10/10.....

Drive Card ID.....T_ACQ40.....
Monitor Card ID....Mon156.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P40.....Serial No.....
Test Engineer.....Xen.....
Date.....11/10/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P40.....Serial No.....
Test Engineer.....Xen.....
Date.....8/10/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P40.....Serial No.....
 Test Engineer.....Xen.....
 Date.....8/10/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P40.....Serial No.....
 Test Engineer.....Xen.....
 Date.....8/10/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P40.....Serial No.....
 Test Engineer.....Xen.....
 Date.....8/10/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P40.....Serial No.....
 Test Engineer.....Xen.....
 Date.....8/10/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.93	2	1.86v r.m.s	√
2	1.93	5	1.86v r.m.s	√
3	1.93	8	1.86v r.m.s	√
4	1.93	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.96	1	1.86v dc	√
2	1.96	4	1.86v dc	√
3	1.96	7	1.86v dc	√
4	1.95	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.18	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.43	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.36	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.55	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P40.....Serial No.....
 Test Engineer.....Xen.....
 Date.....11/10/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, f = 1kHz. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P40.....Serial No.....
 Test Engineer.....Xen.....
 Date.....11/10/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.323	22.8mA	>2.5mA peak	√
Ch2	0.324	22.9mA	>2.5mA peak	√
Ch3	0.322	22.8mA	>2.5mA peak	√
Ch4	0.323	22.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.389	27.5mA	>2.5mA peak	√
Ch2	0.391	27.6mA	>2.5mA peak	√
Ch3	0.389	27.5mA	>2.5mA peak	√
Ch4	0.389	27.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.416	29.4mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P40.....Serial No.....
 Test Engineer.....Xen.....
 Date.....11/10/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	47mV	2.3mA	>2.5mA peak	
Ch2	47mV	2.3mA	>2.5mA peak	
Ch3	47mV	2.3mA	>2.5mA peak	
Ch4	47mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.125	8.8mA	>2.5mA peak	√
Ch2	0.131	9.3mA	>2.5mA peak	√
Ch3	0.132	9.3mA	>2.5mA peak	√
Ch4	0.130	9.2mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.240	17.0mA	>2.5mA peak	√
Ch2	0.249	17.6mA	>2.5mA peak	√
Ch3	0.250	17.7mA	>2.5mA peak	√
Ch4	0.246	17.4mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.369	26.1mA	>2.5mA peak	√
Ch2	0.371	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P40.....Serial No.....
 Test Engineer.....Xen.....
 Date.....11/10/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.97	2.8	139.3mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.97	2.8	139.3mA	>125mA peak	√
Ch4	1.97	2.8	139.3mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.66	2.3	117.4mA	>125mA peak	
Ch2	1.68	2.4	118.8mA	>125mA peak	
Ch3	1.66	2.3	117.4mA	>125mA peak	
Ch4	1.66	2.3	117.4mA	>125mA peak	

Unit.....T_ACQ_P40.....Serial No.....
 Test Engineer.....Xen.....
 Date.....8/10/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-92.3	-152.3	24.3	√
Ch2	-143.5	-91.5	-151.5	26.6	√
Ch3	-143.5	-91.6	-151.6	26.3	√
Ch4	-143.5	-91.6	-151.6	26.3	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ40P.....Serial No

Test EngineerRMC

Date21/10/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ40P
Driver board ID	TACQ40
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON156
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. ✓
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
 Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

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This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P41.....Serial No.....
Test Engineer.....Xen.....
Date.....23/9/10.....

Drive Card ID.....T_ACQ41.....
Monitor Card ID....Mon255.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P41.....Serial No.....
Test Engineer.....Xen.....
Date.....23/9/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P41.....Serial No.....
Test Engineer.....Xen.....
Date.....22/9/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P41.....Serial No.....
 Test Engineer.....Xen.....
 Date.....22/9/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P41.....Serial No.....
Test Engineer.....Xen.....
Date.....22/9/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
Connect power to the unit
Set the supplies to 16.5v
Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P41.....Serial No.....
 Test Engineer.....Xen.....
 Date.....22/9/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P41.....Serial No.....
 Test Engineer.....Xen.....
 Date.....22/9/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.94	2	1.86v r.m.s	√
2	1.94	5	1.86v r.m.s	√
3	1.93	8	1.86v r.m.s	√
4	1.93	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.98	1	1.86v dc	√
2	1.98	4	1.86v dc	√
3	1.97	7	1.86v dc	
4	1.97	10	1.86v dc	

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.42	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.88	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.53	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.63	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P41.....Serial No.....
 Test Engineer.....Xen.....
 Date.....23/9/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P41.....Serial No.....
 Test Engineer.....Xen.....
 Date.....23/9/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.322	22.8mA	>2.5mA peak	√
Ch2	0.322	22.8mA	>2.5mA peak	√
Ch3	0.322	22.8mA	>2.5mA peak	√
Ch4	0.323	22.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.389	27.5mA	>2.5mA peak	√
Ch2	0.389	27.5mA	>2.5mA peak	√
Ch3	0.389	27.5mA	>2.5mA peak	√
Ch4	0.389	27.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.413	29.2mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.413	29.2mA	>2.5mA peak	√

Unit.....T_ACQ_P41.....Serial No.....
 Test Engineer.....Xen.....
 Date.....23/9/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	13mV	650uA	>2.5mA peak	
Ch2	15mV	750uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.126	8.9mA	>2.5mA peak	√
Ch2	0.131	9.3mA	>2.5mA peak	√
Ch3	0.131	9.3mA	>2.5mA peak	√
Ch4	0.132	9.3mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.242	17.1mA	>2.5mA peak	√
Ch2	0.248	17.5mA	>2.5mA peak	√
Ch3	0.248	17.5mA	>2.5mA peak	√
Ch4	0.249	17.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.368	26.0mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P41.....Serial No.....
 Test Engineer.....Xen.....
 Date.....23/9/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.97	2.8	139.3mA	>125mA peak	√
Ch2	1.97	2.8	139.3mA	>125mA peak	√
Ch3	1.97	2.8	139.3mA	>125mA peak	√
Ch4	1.96	2.8	138.6mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

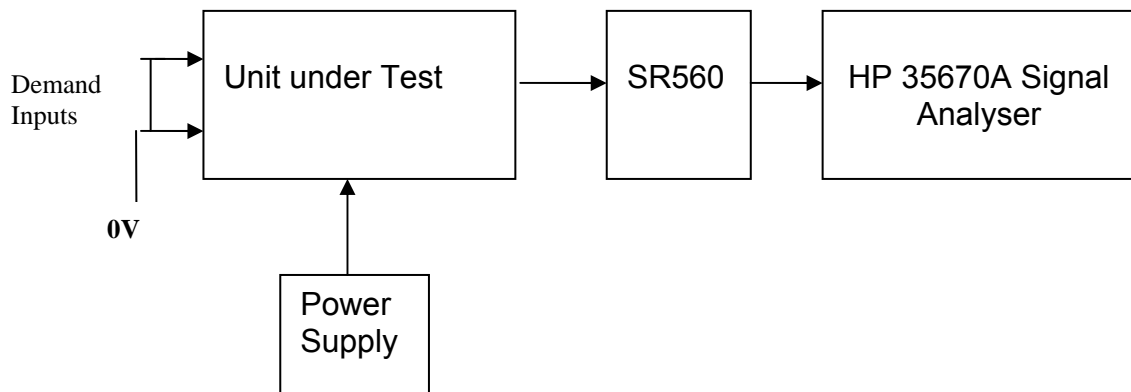
5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.66	2.3	117.4mA	>125mA peak	
Ch2	1.67	2.4	118.1mA	>125mA peak	
Ch3	1.67	2.4	118.1mA	>125mA peak	
Ch4	1.66	2.3	117.4mA	>125mA peak	

Unit.....T_ACQ_P41.....Serial No.....
 Test Engineer.....Xen.....
 Date.....23/9/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-92.5	-152.5	23.7	√
Ch2	-143.5	-92.2	-152.2	24.5	√
Ch3	-143.5	-91.8	-151.8	25.7	√
Ch4	-143.5	-92.3	-152.3	24.3	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ41P.....Serial No

Test EngineerRMC

Date21/10/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ41P
Driver board ID	TACQ41
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON255
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. ✓
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

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This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P42.....Serial No.....
Test Engineer.....Xen.....
Date.....22/9/10.....

Drive Card ID.....T_ACQ42.....
Monitor Card ID...Mon256.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P42.....Serial No.....
Test Engineer.....Xen.....
Date.....22/9/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P42.....Serial No.....
Test Engineer.....Xen.....
Date.....22/9/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P42.....Serial No.....
 Test Engineer.....Xen.....
 Date.....22/9/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P42.....Serial No.....
 Test Engineer.....Xen.....
 Date.....22/9/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P42.....Serial No.....
 Test Engineer.....Xen.....
 Date.....22/9/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P42.....Serial No.....
 Test Engineer.....Xen.....
 Date.....22/9/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.92	2	1.86v r.m.s	√
2	1.92	5	1.86v r.m.s	√
3	1.91	8	1.86v r.m.s	√
4	1.91	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.95	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.95	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs. Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.72	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		2.04	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.29	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.33	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P42.....Serial No.....
 Test Engineer.....Xen.....
 Date.....22/9/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, f = 1kHz. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P42.....Serial No.....
 Test Engineer.....Xen.....
 Date.....22/9/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.322	22.8mA	>2.5mA peak	√
Ch2	0.323	22.8mA	>2.5mA peak	√
Ch3	0.323	22.8mA	>2.5mA peak	√
Ch4	0.321	22.7mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.389	27.5mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.389	27.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P42.....Serial No.....
 Test Engineer.....Xen.....
 Date.....22/9/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	12mV	600uA	>2.5mA peak	
Ch4	12mV	600uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.128	9.0mA	>2.5mA peak	√
Ch2	0.128	9.0mA	>2.5mA peak	√
Ch3	0.126	8.9mA	>2.5mA peak	√
Ch4	0.126	8.9mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.244	17.3mA	>2.5mA peak	√
Ch2	0.244	17.3mA	>2.5mA peak	√
Ch3	0.242	17.1mA	>2.5mA peak	√
Ch4	0.242	17.1mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.369	26.1mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.369	26.1mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P42.....Serial No.....
 Test Engineer.....Xen.....
 Date.....22/9/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.98	2.8	140.0mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.98	2.8	140.0mA	>125mA peak	√
Ch4	1.98	2.8	140.0mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

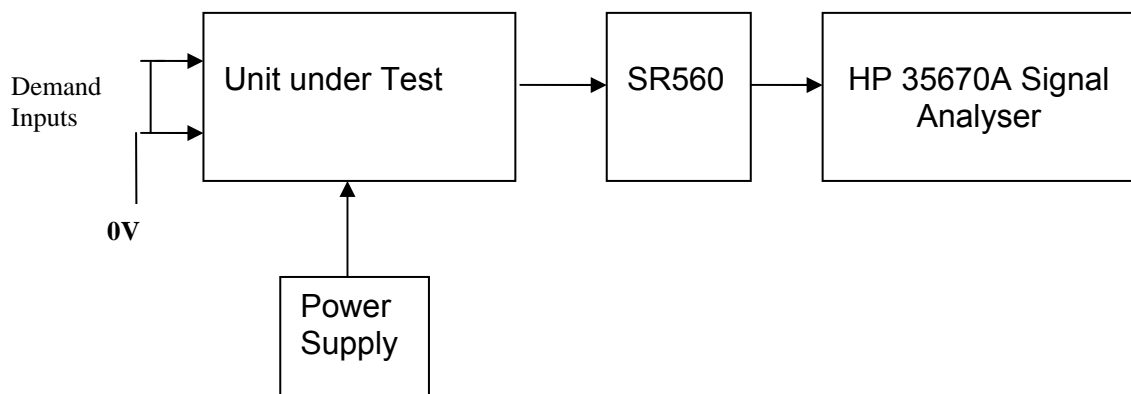
5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.68	2.4	118.8mA	>125mA peak	
Ch3	1.67	2.4	118.1mA	>125mA peak	
Ch4	1.67	2.4	118.1mA	>125mA peak	

Unit.....T_ACQ_P42.....Serial No.....
 Test Engineer.....Xen.....
 Date.....22/9/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-92.5	-152.5	23.7	√
Ch2	-143.5	-91.5	-151.5	26.6	√
Ch3	-143.5	-92.3	-152.3	24.3	√
Ch4	-143.5	-90.7	-150.7	29.2	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ42P.....Serial No

Test EngineerRMC

Date21/10/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ42P
Driver board ID	TACQ42
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON257
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. ✓
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P43.....Serial No.....
Test Engineer.....Xen.....
Date.....21/9/10.....

Drive Card ID.....T_ACQ43.....
Monitor Card ID....Mon252.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
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 - 10.1 Noisy Mode**
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 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P43.....Serial No.....
Test Engineer.....Xen.....
Date.....21/9/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P43.....Serial No.....
Test Engineer.....Xen.....
Date.....21/9/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P43.....Serial No.....
 Test Engineer.....Xen.....
 Date.....21/9/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P43.....Serial No.....
Test Engineer.....Xen.....
Date.....21/9/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
Connect power to the unit
Set the supplies to 16.5v
Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P43.....Serial No.....
 Test Engineer.....Xen.....
 Date.....21/9/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P43.....Serial No.....
 Test Engineer.....Xen.....
 Date.....21/9/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.91	2	1.86v r.m.s	√
2	1.91	5	1.86v r.m.s	√
3	1.91	8	1.86v r.m.s	√
4	1.91	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.94	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.94	7	1.86v dc	√
4	1.94	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.65	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.35	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.71	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.56	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P43.....Serial No.....
Test Engineer.....Xen.....
Date.....21/9/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P43.....Serial No.....
 Test Engineer.....Xen.....
 Date.....21/9/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.323	22.8mA	>2.5mA peak	√
Ch2	0.323	22.8mA	>2.5mA peak	√
Ch3	0.323	22.8mA	>2.5mA peak	√
Ch4	0.321	22.7mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.390	27.6mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.389	27.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.415	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P43.....Serial No.....
 Test Engineer.....Xen.....
 Date.....21/9/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	16mV	800uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	15mV	750uA	>2.5mA peak	
Ch4	15mV	750uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.131	9.3mA	>2.5mA peak	√
Ch2	0.132	9.3mA	>2.5mA peak	√
Ch3	0.130	9.2mA	>2.5mA peak	√
Ch4	0.128	9.0mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.249	17.6mA	>2.5mA peak	√
Ch2	0.249	17.6mA	>2.5mA peak	√
Ch3	0.247	17.6mA	>2.5mA peak	√
Ch4	0.244	17.3mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.371	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P43.....Serial No.....
 Test Engineer.....Xen.....
 Date.....21/9/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.98	2.8	140.0mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.98	2.8	140.0mA	>125mA peak	√
Ch4	1.98	2.8	140.0mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

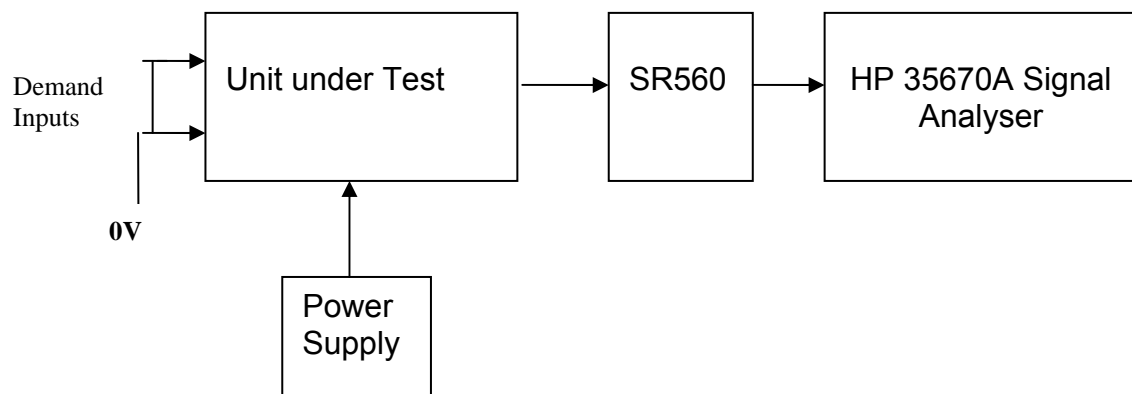
5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.68	2.4	118.8mA	>125mA peak	
Ch3	1.68	2.4	118.8mA	>125mA peak	
Ch4	1.67	2.4	118.1mA	>125mA peak	

Unit.....T_ACQ_P43.....Serial No.....
 Test Engineer.....Xen.....
 Date.....21/9/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-91.6	-151.6	26.3	√
Ch2	-143.5	-92.1	-152.1	24.8	√
Ch3	-143.5	-90.7	-150.7	29.2	√
Ch4	-143.5	-93.7	-153.7	20.7	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)
 Total resistance at 10Hz, in Low noise mode = 6.7k
 Amplifier noise voltage should therefore be = 67 nV√Hz
 67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ43P.....Serial No

Test EngineerRMC

Date21/10/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ43P
Driver board ID	TACQ43P
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON252
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. ✓
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P44.....Serial No.....
Test Engineer.....Xen.....
Date.....22/9/10.....

Drive Card ID.....T_ACQ44.....
Monitor Card ID....Mon251.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P44.....Serial No.....
Test Engineer.....Xen.....
Date.....22/9/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P44.....Serial No.....
Test Engineer.....Xen.....
Date.....21/9/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P44.....Serial No.....
 Test Engineer.....Xen.....
 Date.....21/9/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P44.....Serial No.....
Test Engineer.....Xen.....
Date.....21/9/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
Connect power to the unit
Set the supplies to 16.5v
Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P44.....Serial No.....
 Test Engineer.....Xen.....
 Date.....21/9/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P44.....Serial No.....
 Test Engineer.....Xen.....
 Date.....21/9/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.
 With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.
 Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.91	2	1.86v r.m.s	√
2	1.91	5	1.86v r.m.s	√
3	1.91	8	1.86v r.m.s	√
4	1.91	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.95	1	1.86v dc	√
2	1.94	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.94	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.
 Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.
 Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.48	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.44	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.49	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.66	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P44.....Serial No.....
Test Engineer.....Xen.....
Date.....22/9/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P44.....Serial No.....
 Test Engineer.....Xen.....
 Date.....22/9/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.067	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.322	22.8mA	>2.5mA peak	√
Ch2	0.327	23.1mA	>2.5mA peak	√
Ch3	0.322	22.8mA	>2.5mA peak	√
Ch4	0.324	22.9mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.389	27.5mA	>2.5mA peak	√
Ch2	0.392	27.7mA	>2.5mA peak	√
Ch3	0.389	27.5mA	>2.5mA peak	√
Ch4	0.390	27.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.415	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P44.....Serial No.....
 Test Engineer.....Xen.....
 Date.....22/9/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	13mV	650uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.130	9.2mA	>2.5mA peak	√
Ch2	0.133	9.4mA	>2.5mA peak	√
Ch3	0.129	9.1mA	>2.5mA peak	√
Ch4	0.132	9.3mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.247	17.5mA	>2.5mA peak	√
Ch2	0.250	17.7mA	>2.5mA peak	√
Ch3	0.245	17.3mA	>2.5mA peak	√
Ch4	0.249	17.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.369	26.1mA	>2.5mA peak	√
Ch4	0.370	26.2mA	>2.5mA peak	√

Unit.....T_ACQ_P44.....Serial No.....
 Test Engineer.....Xen.....
 Date.....22/9/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.98	2.8	140.0mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.97	2.8	139.3mA	>125mA peak	√
Ch4	1.98	2.8	140.0mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

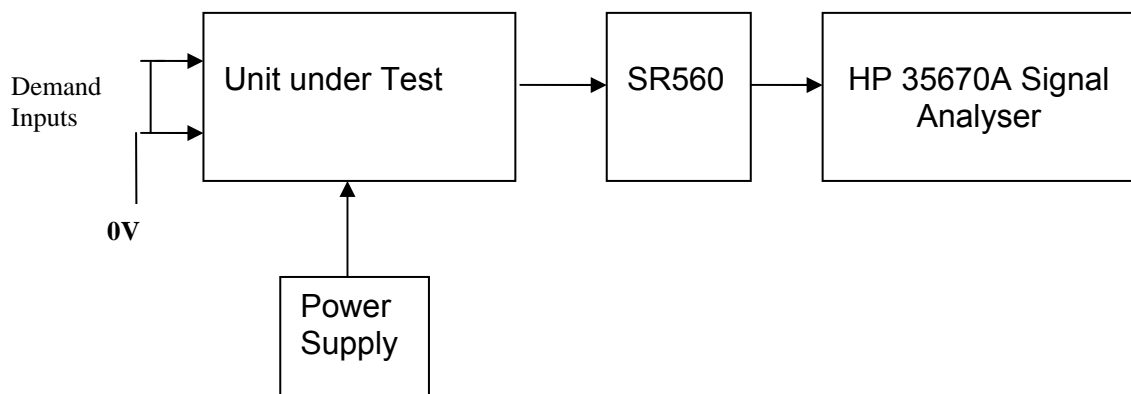
5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.68	2.4	118.8mA	>125mA peak	
Ch2	1.67	2.4	118.1mA	>125mA peak	
Ch3	1.66	2.3	117.4mA	>125mA peak	
Ch4	1.67	2.4	118.1mA	>125mA peak	

Unit.....T_ACQ_P44.....Serial No.....
 Test Engineer.....Xen.....
 Date.....21/9/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-92.6	-152.6	23.4	√
Ch2	-143.5	-91.6	-151.6	26.3	√
Ch3	-143.5	-93.3	-153.3	21.6	√
Ch4	-143.5	-93.6	-153.6	20.9	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)
 Total resistance at 10Hz, in Low noise mode = 6.7k
 Amplifier noise voltage should therefore be = 67 nV√Hz
 67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ44P.....Serial No

Test EngineerRMC

Date21/10/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred.
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ44P
Driver board ID	TACQ44P
Driver board Drawing No/Issue No	D090047_V4
Monitor board ID	MON251
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. ✓
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P45.....Serial No.....
Test Engineer.....Xen.....
Date.....21/9/10.....

Drive Card ID.....T_ACQ45.....
Monitor Card ID....Mon254.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P45.....Serial No.....
Test Engineer.....Xen.....
Date.....21/9/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P45.....Serial No.....
Test Engineer.....Xen.....
Date.....20/9/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P45.....Serial No.....
 Test Engineer.....Xen.....
 Date.....20/9/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P45.....Serial No.....
 Test Engineer.....Xen.....
 Date.....20/9/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P45.....Serial No.....
 Test Engineer.....Xen.....
 Date.....20/9/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P45.....Serial No.....
 Test Engineer.....Xen.....
 Date.....21/9/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.91	2	1.86v r.m.s	√
2	1.91	5	1.86v r.m.s	√
3	1.92	8	1.86v r.m.s	√
4	1.91	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.95	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.95	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.97	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.82	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.65	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.84	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P45.....Serial No.....
 Test Engineer.....Xen.....
 Date.....21/9/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, f = 1kHz. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P45.....Serial No.....
 Test Engineer.....Xen.....
 Date.....21/9/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.323	22.8mA	>2.5mA peak	√
Ch2	0.323	22.8mA	>2.5mA peak	√
Ch3	0.323	22.8mA	>2.5mA peak	√
Ch4	0.324	22.9mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.390	27.6mA	>2.5mA peak	√
Ch2	0.391	27.6mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.390	27.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.415	29.3mA	>2.5mA peak	√
Ch2	0.416	29.4mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.415	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P45.....Serial No.....
 Test Engineer.....Xen.....
 Date.....21/9/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	13mV	650uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.120	8.5mA	>2.5mA peak	√
Ch2	0.126	8.9mA	>2.5mA peak	√
Ch3	0.120	8.5mA	>2.5mA peak	√
Ch4	0.123	8.7mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.234	16.5mA	>2.5mA peak	√
Ch2	0.242	17.1mA	>2.5mA peak	√
Ch3	0.234	16.5mA	>2.5mA peak	√
Ch4	0.237	16.8mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.368	26.0mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.368	26.0mA	>2.5mA peak	√
Ch4	0.368	26.0mA	>2.5mA peak	√

Unit.....T_ACQ_P45.....Serial No.....
 Test Engineer.....Xen.....
 Date.....21/9/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.98	2.8	140.0mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.97	2.8	139.3mA	>125mA peak	√
Ch4	1.98	2.8	140.0mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.1	162.6mA	>125mA peak	√
Ch2	2.3	3.1	162.6mA	>125mA peak	√
Ch3	2.3	3.1	162.6mA	>125mA peak	√
Ch4	2.3	3.1	162.6mA	>125mA peak	√

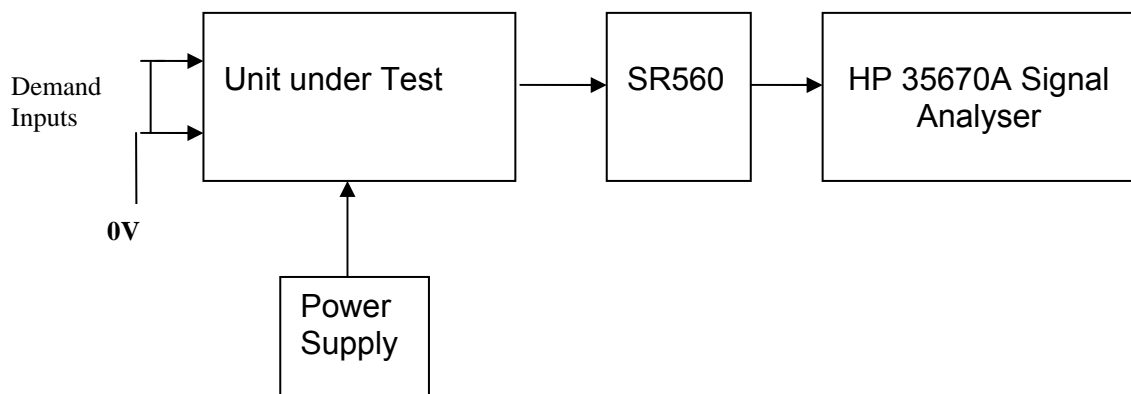
5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.67	2.4	118.1mA	>125mA peak	
Ch3	1.67	2.4	118.1mA	>125mA peak	
Ch4	1.67	2.4	118.1mA	>125mA peak	

Unit.....T_ACQ_P45.....Serial No.....
 Test Engineer.....Xen.....
 Date.....21/9/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-92.8	-152.8	22.9	√
Ch2	-143.5	-93.3	-153.3	21.6	√
Ch3	-143.5	-92.7	-152.7	23.2	√
Ch4	-143.5	-91.3	-151.3	27.2	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ45P.....Serial No

Test EngineerRMC

Date21/10/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ45P
Driver board ID	TACQ45P
Driver board Drawing No/Issue No	D0902047_V4
Monitor board ID	MON254
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. ✓
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

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This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P46.....Serial No.....
Test Engineer.....Xen.....
Date.....29/9/10.....

Drive Card ID.....T_ACQ46.....
Monitor Card ID...Mon184.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P46.....Serial No.....
Test Engineer.....Xen.....
Date.....29/9/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P46.....Serial No.....
Test Engineer.....Xen.....
Date.....28/9/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P46.....Serial No.....
 Test Engineer.....Xen.....
 Date.....28/9/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
	5	0V	✓	
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
	5	0V	✓	
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P46.....Serial No.....
 Test Engineer.....Xen.....
 Date.....28/9/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P46.....Serial No.....
 Test Engineer.....Xen.....
 Date.....28/9/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P46.....Serial No.....
 Test Engineer.....Xen.....
 Date.....28/9/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.91	2	1.86v r.m.s	√
2	1.91	5	1.86v r.m.s	√
3	1.91	8	1.86v r.m.s	√
4	1.91	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.95	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.95	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs. Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.59	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.49	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.73	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.29	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P46.....Serial No.....
Test Engineer.....Xen.....
Date.....29/9/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P46.....Serial No.....
 Test Engineer.....Xen.....
 Date.....29/9/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.067	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.067	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.323	22.8mA	>2.5mA peak	√
Ch2	0.327	23.1mA	>2.5mA peak	√
Ch3	0.323	22.8mA	>2.5mA peak	√
Ch4	0.326	23.0mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.390	27.6mA	>2.5mA peak	√
Ch2	0.392	27.7mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.391	27.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.415	29.3mA	>2.5mA peak	√
Ch2	0.416	29.4mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.415	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P46.....Serial No.....
 Test Engineer.....Xen.....
 Date.....29/9/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	16mV	800uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.132	9.3mA	>2.5mA peak	√
Ch2	0.133	9.4mA	>2.5mA peak	√
Ch3	0.128	9.0mA	>2.5mA peak	√
Ch4	0.129	9.1mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.249	17.6mA	>2.5mA peak	√
Ch2	0.250	17.7mA	>2.5mA peak	√
Ch3	0.244	17.3mA	>2.5mA peak	√
Ch4	0.245	17.3mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.371	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.370	26.2mA	>2.5mA peak	√

Unit.....T_ACQ_P46.....Serial No.....
 Test Engineer.....Xen.....
 Date.....29/9/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.98	2.4	140.0mA	>125mA peak	√
Ch2	1.98	2.4	140.0mA	>125mA peak	√
Ch3	1.97	2.4	139.3mA	>125mA peak	√
Ch4	1.98	2.4	140.0mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.68	2.4	118.8mA	>125mA peak	
Ch3	1.67	2.4	118.1mA	>125mA peak	
Ch4	1.68	2.4	118.8mA	>125mA peak	

Unit.....T_ACQ_P46.....Serial No.....
 Test Engineer.....Xen.....
 Date.....28/9/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-92.1	-152.1	24.8	√
Ch2	-143.5	-92.4	-152.4	24.0	√
Ch3	-143.5	-93.1	-153.1	22.1	√
Ch4	-143.5	-93.7	-153.7	20.7	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ46P.....Serial No

Test EngineerRMC

Date21/10/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ46P
Driver board ID	TACQ46P
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON184
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

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of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P47.....Serial No.....
Test Engineer.....Xen.....
Date.....27/9/10.....

Drive Card ID.....T_ACQ47.....
Monitor Card ID....Mon262.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
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1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P47.....Serial No.....
Test Engineer.....Xen.....
Date.....27/9/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P47.....Serial No.....
Test Engineer.....Xen.....
Date.....27/9/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P47.....Serial No.....
 Test Engineer.....Xen.....
 Date.....27/9/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	√
2	PD2P	Photodiode B+	2	√
3	PD3P	Photodiode C+	3	√
4	PD4P	Photodiode D+	4	√
5	0V	√		
6	PD1N	Photodiode A-	14	√
7	PD2N	Photodiode B-	15	√
8	PD3N	Photodiode C-	16	√
9	PD4N	Photodiode D-	17	√

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	√
2	Imon2P		6	√
3	Imon3P		7	√
4	Imon4P		8	√
5	0V	√		
6	Imon1N		18	√
7	Imon2N		19	√
8	Imon3N		20	√
9	Imon4N		21	√

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	√
10	V+ (TP1)	+17v Supply	√
11	V- (TP2)	-17v Supply	√
12	V- (TP2)	-17v Supply	√
13	0V (TP3)		√
22	0V (TP3)		√
23	0V (TP3)		√
24	0V (TP3)		√
25	0V (TP3)		√

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P47.....Serial No.....
Test Engineer.....Xen.....
Date.....27/9/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
Connect power to the unit
Set the supplies to 16.5v
Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P47.....Serial No.....
 Test Engineer.....Xen.....
 Date.....27/9/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P47.....Serial No.....
 Test Engineer.....Xen.....
 Date.....27/9/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.91	2	1.86v r.m.s	√
2	1.92	5	1.86v r.m.s	√
3	1.91	8	1.86v r.m.s	√
4	1.91	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.95	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.95	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs. Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.71	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.86	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.73	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.53	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P47.....Serial No.....
Test Engineer.....Xen.....
Date.....27/9/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P47.....Serial No.....
 Test Engineer.....Xen.....
 Date.....27/9/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.067	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.067	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.325	23.0mA	>2.5mA peak	√
Ch2	0.327	23.1mA	>2.5mA peak	√
Ch3	0.323	22.8mA	>2.5mA peak	√
Ch4	0.326	23.0mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.391	27.6mA	>2.5mA peak	√
Ch2	0.392	27.7mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.391	27.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.415	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P47.....Serial No.....
 Test Engineer.....Xen.....
 Date.....27/9/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	15mV	750uA	>2.5mA peak	
Ch2	15mV	750uA	>2.5mA peak	
Ch3	16mV	800uA	>2.5mA peak	
Ch4	16mV	800uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.131	9.3mA	>2.5mA peak	√
Ch2	0.132	9.3mA	>2.5mA peak	√
Ch3	0.127	9.0mA	>2.5mA peak	√
Ch4	0.132	9.3mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.248	17.5mA	>2.5mA peak	√
Ch2	0.249	17.6mA	>2.5mA peak	√
Ch3	0.243	17.2mA	>2.5mA peak	√
Ch4	0.249	17.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.371	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.370	26.2mA	>2.5mA peak	√

Unit.....T_ACQ_P47.....Serial No.....
 Test Engineer.....Xen.....
 Date.....27/9/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.98	2.8	140.0mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.98	2.8	140.0mA	>125mA peak	√
Ch4	1.99	2.8	140.7mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.67	2.4	118.1mA	>125mA peak	
Ch3	1.68	2.4	118.8mA	>125mA peak	
Ch4	1.67	2.4	118.1mA	>125mA peak	

Unit.....T_ACQ_P47.....Serial No.....
 Test Engineer.....Xen.....
 Date.....27/9/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-92.5	-152.5	23.7	√
Ch2	-143.5	-92.9	-152.9	22.6	√
Ch3	-143.5	-93.2	-153.2	21.9	√
Ch4	-143.5	-92.2	-152.2	24.5	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ47P.....Serial No

Test EngineerRMC

Date21/10/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight ✓.
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors.
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ47P
Driver board ID	TACQ47P
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON262
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P48.....Serial No.....
Test Engineer.....Xen.....
Date.....27/9/10.....

Drive Card ID.....T_ACQ48.....
Monitor Card ID....Mon261.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P48.....Serial No.....
Test Engineer.....Xen.....
Date.....27/9/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P48.....Serial No.....
Test Engineer.....Xen.....
Date.....24/9/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P48.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/9/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
	5	0V	✓	
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
	5	0V	✓	
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P48.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/9/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P48.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/9/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P48.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/9/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.92	2	1.86v r.m.s	√
2	1.91	5	1.86v r.m.s	√
3	1.91	8	1.86v r.m.s	√
4	1.91	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.95	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.95	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.61	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.55	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.66	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.54	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P48.....Serial No.....
 Test Engineer.....Xen.....
 Date.....27/9/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, f = 1kHz. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P48.....Serial No.....
 Test Engineer.....Xen.....
 Date.....27/9/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.324	22.9mA	>2.5mA peak	√
Ch2	0.324	22.9mA	>2.5mA peak	√
Ch3	0.323	22.8mA	>2.5mA peak	√
Ch4	0.325	23.0mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.390	27.6mA	>2.5mA peak	√
Ch2	0.391	27.6mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.391	27.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.415	29.3mA	>2.5mA peak	√
Ch2	0.417	29.5mA	>2.5mA peak	√
Ch3	0.416	29.4mA	>2.5mA peak	√
Ch4	0.415	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P48.....Serial No.....
 Test Engineer.....Xen.....
 Date.....27/9/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	16mV	800uA	>2.5mA peak	
Ch2	16mV	800uA	>2.5mA peak	
Ch3	13mV	650uA	>2.5mA peak	
Ch4	16mV	800uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.131	9.3mA	>2.5mA peak	√
Ch2	0.131	9.3mA	>2.5mA peak	√
Ch3	0.128	9.0mA	>2.5mA peak	√
Ch4	0.127	9.0mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.248	17.5mA	>2.5mA peak	√
Ch2	0.249	17.6mA	>2.5mA peak	√
Ch3	0.244	17.3mA	>2.5mA peak	√
Ch4	0.242	17.1mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.372	26.3mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P48.....Serial No.....
 Test Engineer.....Xen.....
 Date.....27/9/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.98	2.8	140.0mA	>125mA peak	√
Ch2	2.00	2.8	141.4mA	>125mA peak	√
Ch3	1.98	2.8	140.0mA	>125mA peak	√
Ch4	1.98	2.8	140.0mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.1	162.6mA	>125mA peak	√
Ch2	2.3	3.1	162.6mA	>125mA peak	√
Ch3	2.3	3.1	162.6mA	>125mA peak	√
Ch4	2.3	3.1	162.6mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.69	2.4	119.5mA	>125mA peak	
Ch3	1.68	2.4	118.8mA	>125mA peak	
Ch4	1.68	2.4	118.8mA	>125mA peak	

Unit.....T_ACQ_P48.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/9/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-92.1	-152.1	24.8	√
Ch2	-143.5	-93.7	-153.7	20.7	√
Ch3	-143.5	-93.6	-153.6	20.9	√
Ch4	-143.5	-92.5	-152.5	23.7	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)
 Total resistance at 10Hz, in Low noise mode = 6.7k
 Amplifier noise voltage should therefore be = 67 nV√Hz
 67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ48P.....Serial No
Test EngineerRMC
Date1/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ48P
Driver board ID	TACQ48P
Driver board Drawing No/Issue No	D0901048_V4
Monitor board ID	MON261
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
 Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P49.....Serial No.....
Test Engineer.....Xen.....
Date.....13/9/10.....

Drive Card ID.....T_ACQ49.....
Monitor Card ID....Mon243.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P49.....Serial No.....
Test Engineer.....Xen.....
Date.....13/9/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P49.....Serial No.....
Test Engineer.....Xen.....
Date.....10/9/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P49.....Serial No.....
 Test Engineer.....Xen.....
 Date.....10/9/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P49.....Serial No.....
 Test Engineer.....Xen.....
 Date.....10/9/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P49.....Serial No.....
 Test Engineer.....Xen.....
 Date.....10/9/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P49.....Serial No.....
 Test Engineer.....Xen.....
 Date.....10/9/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.92	2	1.86v r.m.s	√
2	1.92	5	1.86v r.m.s	√
3	1.92	8	1.86v r.m.s	√
4	1.92	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.95	1	1.86v dc	√
2	1.96	4	1.86v dc	√
3	1.96	7	1.86v dc	√
4	1.96	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.63	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.87	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.98	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.93	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P49.....Serial No.....
Test Engineer.....Xen.....
Date.....10/9/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P49.....Serial No.....
 Test Engineer.....Xen.....
 Date.....10/9/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.323	22.8mA	>2.5mA peak	√
Ch2	0.325	23.0mA	>2.5mA peak	√
Ch3	0.324	22.9mA	>2.5mA peak	√
Ch4	0.323	22.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.390	27.6mA	>2.5mA peak	√
Ch2	0.391	27.6mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.389	27.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P49.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/9/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	16mV	800uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	15mV	750uA	>2.5mA peak	
Ch4	15mV	750uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.129	9.1mA	>2.5mA peak	√
Ch2	0.127	9.0mA	>2.5mA peak	√
Ch3	0.130	9.2mA	>2.5mA peak	√
Ch4	0.132	9.3mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.245	17.3mA	>2.5mA peak	√
Ch2	0.242	17.1mA	>2.5mA peak	√
Ch3	0.247	17.5mA	>2.5mA peak	√
Ch4	0.249	17.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.370	26.2mA	>2.5mA peak	√

Unit.....T_ACQ_P49.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/9/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.98	2.8	140.0mA	>125mA peak	√
Ch2	1.99	2.8	140.7mA	>125mA peak	√
Ch3	1.99	2.8	140.7mA	>125mA peak	√
Ch4	1.98	2.8	140.0mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.68	2.4	118.8mA	>125mA peak	
Ch3	1.68	2.4	118.8mA	>125mA peak	
Ch4	1.68	2.4	118.8mA	>125mA peak	

Unit.....T_ACQ_P49.....Serial No.....
 Test Engineer.....Xen.....
 Date.....10/9/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-91.5	-151.5	26.6	√
Ch2	-143.5	-91.7	-151.7	26.0	√
Ch3	-143.5	-92.1	-152.1	24.8	√
Ch4	-143.5	-91.0	-151.0	28.2	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ49P.....Serial No

Test EngineerRMC

Date1/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ49P
Driver board ID	TACQ49
Driver board Drawing No/Issue No	DO901047_V4
Monitor board ID	MON243
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P50.....Serial No.....
Test Engineer.....Xen.....
Date.....9/9/10.....

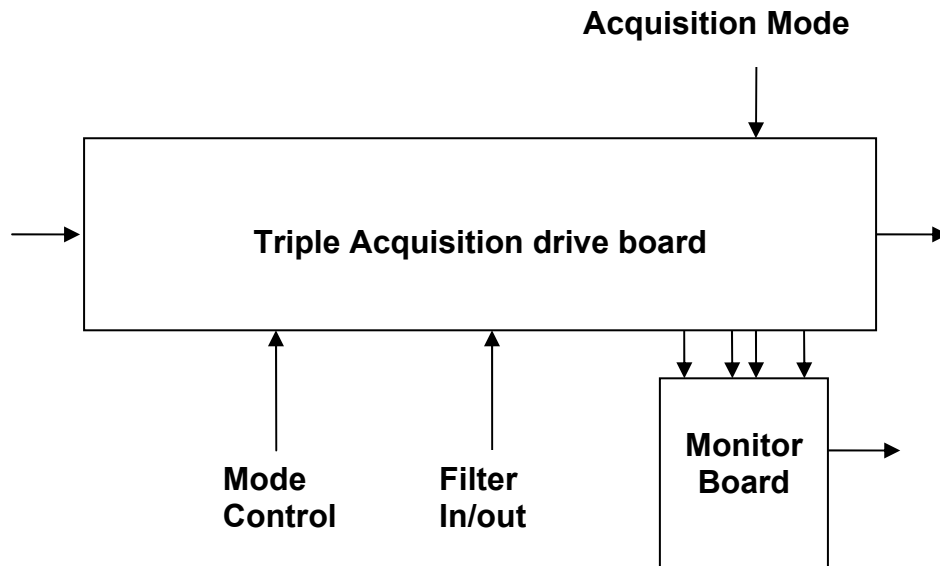
Drive Card ID.....T_ACQ50.....
Monitor Card ID....Mon242.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P50.....Serial No.....
Test Engineer.....Xen.....
Date.....9/9/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P50.....Serial No.....
Test Engineer.....Xen.....
Date.....9/9/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P50.....Serial No.....
 Test Engineer.....Xen.....
 Date.....9/9/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P50.....Serial No.....
Test Engineer.....Xen.....
Date.....9/9/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
Connect power to the unit
Set the supplies to 16.5v
Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P50.....Serial No.....
 Test Engineer.....Xen.....
 Date.....9/9/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P50.....Serial No.....
 Test Engineer.....Xen.....
 Date.....9/9/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.92	2	1.86v r.m.s	√
2	1.92	5	1.86v r.m.s	√
3	1.92	8	1.86v r.m.s	√
4	1.92	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.96	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.95	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.71	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.69	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.63	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.70	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P50.....Serial No.....
Test Engineer.....Xen.....
Date.....9/9/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P50.....Serial No.....
 Test Engineer.....Xen.....
 Date.....9/9/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.321	22.7mA	>2.5mA peak	√
Ch2	0.322	22.8mA	>2.5mA peak	√
Ch3	0.323	22.8mA	>2.5mA peak	√
Ch4	0.322	22.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.389	27.5mA	>2.5mA peak	√
Ch2	0.389	27.5mA	>2.5mA peak	√
Ch3	0.389	27.5mA	>2.5mA peak	√
Ch4	0.388	27.4mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.413	29.2mA	>2.5mA peak	√

Unit.....T_ACQ_P50.....Serial No.....
 Test Engineer.....Xen.....
 Date.....9/9/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	16mV	800uA	>2.5mA peak	
Ch3	12mV	600uA	>2.5mA peak	
Ch4	15mV	750uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.129	9.1mA	>2.5mA peak	√
Ch2	0.128	9.0mA	>2.5mA peak	√
Ch3	0.126	8.9mA	>2.5mA peak	√
Ch4	0.129	9.1mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.245	17.3mA	>2.5mA peak	√
Ch2	0.245	17.3mA	>2.5mA peak	√
Ch3	0.242	17.1mA	>2.5mA peak	√
Ch4	0.245	17.3mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.369	26.1mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.369	26.1mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P50.....Serial No.....
 Test Engineer.....Xen.....
 Date.....9/9/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.97	2.8	139.3mA	>125mA peak	√
Ch2	1.99	2.8	140.7mA	>125mA peak	√
Ch3	1.97	2.8	139.3mA	>125mA peak	√
Ch4	1.97	2.8	139.3mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.67	2.4	118.1mA	>125mA peak	
Ch3	1.66	2.3	117.4mA	>125mA peak	
Ch4	1.66	2.3	117.4mA	>125mA peak	

Unit.....T_ACQ_P50.....Serial No.....
 Test Engineer.....Xen.....
 Date.....9/9/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-93.0	-153.0	22.4	√
Ch2	-143.5	-91.4	-151.4	26.9	√
Ch3	-143.5	-92.2	-152.2	24.5	√
Ch4	-143.5	-94.6	-154.6	18.6	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ50P.....Serial No
Test EngineerRMC
Date2/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ50P
Driver board ID	TACQ50
Driver board Drawing No/Issue No	D0901047_5_K
Monitor board ID	MON242
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
 Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P51.....Serial No.....
Test Engineer.....Xen.....
Date.....1/10/10.....

Drive Card ID.....T_ACQ51.....
Monitor Card ID...Mon152.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P51.....Serial No.....
Test Engineer.....Xen.....
Date.....1/10/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P51.....Serial No.....
Test Engineer.....Xen.....
Date.....30/9/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P51.....Serial No.....
 Test Engineer.....Xen.....
 Date.....30/9/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P51.....Serial No.....
Test Engineer.....Xen.....
Date.....30/9/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
Connect power to the unit
Set the supplies to 16.5v
Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P51.....Serial No.....
 Test Engineer.....Xen.....
 Date.....30/9/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P51.....Serial No.....
 Test Engineer.....Xen.....
 Date.....30/9/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.92	2	1.86v r.m.s	√
2	1.92	5	1.86v r.m.s	√
3	1.92	8	1.86v r.m.s	√
4	1.92	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.96	1	1.86v dc	√
2	1.96	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.96	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.36	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.69	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.53	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.67	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P51.....Serial No.....
Test Engineer.....Xen.....
Date.....1/10/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P51.....Serial No.....
 Test Engineer.....Xen.....
 Date.....1/10/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.322	22.8mA	>2.5mA peak	√
Ch2	0.324	22.9mA	>2.5mA peak	√
Ch3	0.323	22.8mA	>2.5mA peak	√
Ch4	0.323	22.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.389	27.5mA	>2.5mA peak	√
Ch2	0.391	27.6mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.390	27.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P51.....Serial No.....
 Test Engineer.....Xen.....
 Date.....1/10/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	15mV	750uA	>2.5mA peak	
Ch2	15mV	750uA	>2.5mA peak	
Ch3	15mV	750uA	>2.5mA peak	
Ch4	16mV	800uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.132	9.3mA	>2.5mA peak	√
Ch2	0.129	9.1mA	>2.5mA peak	√
Ch3	0.132	9.3mA	>2.5mA peak	√
Ch4	0.127	9.0mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.249	17.6mA	>2.5mA peak	√
Ch2	0.246	17.4mA	>2.5mA peak	√
Ch3	0.249	17.6mA	>2.5mA peak	√
Ch4	0.243	17.2mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P51.....Serial No.....
 Test Engineer.....Xen.....
 Date.....1/10/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.97	2.8	139.3mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.98	2.8	140.0mA	>125mA peak	√
Ch4	1.98	2.8	140.0mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.67	2.4	118.1mA	>125mA peak	
Ch3	1.67	2.4	118.1mA	>125mA peak	
Ch4	1.67	2.4	118.1mA	>125mA peak	

Unit.....T_ACQ_P51.....Serial No.....
 Test Engineer.....Xen.....
 Date.....30/9/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V \sqrt Hz	Measured @ 10Hz	- 60dB =	Measured in nV \sqrt Hz	OK?
Ch1	-143.5	-91.2	-151.2	27.5	✓
Ch2	-143.5	-93.6	-153.6	20.9	✓
Ch3	-143.5	-92.0	-152.0	25.1	✓
Ch4	-143.5	-92.7	-152.7	23.2	✓

Notes:

Specified noise output current at 10 Hz = 10pA \sqrt Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV \sqrt Hz

67 nV \sqrt Hz = -143.5 dB \sqrt Hz

Unit.....TACQ51P.....Serial No
Test EngineerRMC
Date2/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ51P
Driver board ID	TACQ51
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON152
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
 Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

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This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P52.....Serial No.....
Test Engineer.....Xen.....
Date.....30/9/10.....

Drive Card ID.....T_ACQ52.....
Monitor Card ID...Mon192.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
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- 10 Load Tests**
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- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P52.....Serial No.....
Test Engineer.....Xen.....
Date.....30/9/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P52.....Serial No.....
Test Engineer.....Xen.....
Date.....30/9/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P52.....Serial No.....
 Test Engineer.....Xen.....
 Date.....30/9/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P52.....Serial No.....
 Test Engineer.....Xen.....
 Date.....30/9/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P52.....Serial No.....
 Test Engineer.....Xen.....
 Date.....30/9/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P52.....Serial No.....
 Test Engineer.....Xen.....
 Date.....30/9/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.
 With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.
 Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.91	2	1.86v r.m.s	√
2	1.91	5	1.86v r.m.s	√
3	1.91	8	1.86v r.m.s	√
4	1.91	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.95	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.94	7	1.86v dc	√
4	1.94	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.
 Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.
 Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.63	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.53	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.65	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.30	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P52.....Serial No.....
Test Engineer.....Xen.....
Date.....30/9/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P52.....Serial No.....
 Test Engineer.....Xen.....
 Date.....30/9/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.322	22.8mA	>2.5mA peak	√
Ch2	0.324	22.9mA	>2.5mA peak	√
Ch3	0.324	22.9mA	>2.5mA peak	√
Ch4	0.323	22.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.389	27.5mA	>2.5mA peak	√
Ch2	0.391	27.6mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.389	27.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.415	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P52.....Serial No.....
 Test Engineer.....Xen.....
 Date.....30/9/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	15mV	750uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.131	9.3mA	>2.5mA peak	√
Ch2	0.132	9.3mA	>2.5mA peak	√
Ch3	0.130	9.2mA	>2.5mA peak	√
Ch4	0.128	9.0mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.248	17.5mA	>2.5mA peak	√
Ch2	0.249	17.6mA	>2.5mA peak	√
Ch3	0.246	17.4mA	>2.5mA peak	√
Ch4	0.244	17.3mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.371	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P52.....Serial No.....
 Test Engineer.....Xen.....
 Date.....30/9/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	1.97	2.8	139.3mA	>125mA peak	√
Ch2	1.97	2.8	139.3mA	>125mA peak	√
Ch3	1.98	2.8	140.0mA	>125mA peak	√
Ch4	1.97	2.8	139.3mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.68	2.4	118.8mA	>125mA peak	
Ch3	1.67	2.4	118.1mA	>125mA peak	
Ch4	1.67	2.4	118.1mA	>125mA peak	

Unit.....T_ACQ_P52.....Serial No.....
 Test Engineer.....Xen.....
 Date.....30/9/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V $\sqrt{\text{Hz}}$	Measured @ 10Hz	- 60dB =	Measured in nV $\sqrt{\text{Hz}}$	OK?
Ch1	-143.5	-92.3	-152.3	24.3	✓
Ch2	-143.5	-92.5	-152.5	23.7	✓
Ch3	-143.5	-91.3	-151.3	27.2	✓
Ch4	-143.5	-92.6	-152.6	23.4	✓

Notes:

Specified noise output current at 10 Hz = 10pA $\sqrt{\text{Hz}}$ (worst case)
 Total resistance at 10Hz, in Low noise mode = 6.7k
 Amplifier noise voltage should therefore be = 67 nV $\sqrt{\text{Hz}}$
 67 nV $\sqrt{\text{Hz}}$ = -143.5 dB $\sqrt{\text{Hz}}$

Unit.....TACQ52P.....Serial No
Test EngineerRMC
Date2/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ52P
Driver board ID	TACQ52
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON192
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
 Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:
Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P53.....Serial No.....
Test Engineer.....Xen.....
Date.....16/8/10.....

Drive Card ID.....T_ACQ53.....
Monitor Card ID...Mon228.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P53.....Serial No.....
Test Engineer.....Xen.....
Date.....16/8/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P53.....Serial No.....
Test Engineer.....Xen.....
Date.....16/8/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P53.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/8/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P53.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/8/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P53.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/8/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P53.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/8/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.92	2	1.86v r.m.s	√
2	1.92	5	1.86v r.m.s	√
3	1.92	8	1.86v r.m.s	√
4	1.92	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.95	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.96	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs. Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.96	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.83	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.97	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.85	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P53.....Serial No.....
Test Engineer.....Xen.....
Date.....16/8/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P53.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/8/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.065	4.6mA	>2.5mA peak	√
Ch2	0.065	4.6mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.321	22.7mA	>2.5mA peak	√
Ch2	0.321	22.7mA	>2.5mA peak	√
Ch3	0.322	22.8mA	>2.5mA peak	√
Ch4	0.322	22.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.388	27.4mA	>2.5mA peak	√
Ch2	0.389	27.5mA	>2.5mA peak	√
Ch3	0.389	27.5mA	>2.5mA peak	√
Ch4	0.389	27.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.413	29.2mA	>2.5mA peak	√

Unit.....T_ACQ_P53.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/8/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	15mV	750uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	16mV	800uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.123	8.7mA	>2.5mA peak	√
Ch2	0.132	9.3mA	>2.5mA peak	√
Ch3	0.129	9.1mA	>2.5mA peak	√
Ch4	0.126	8.9mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.239	16.9mA	>2.5mA peak	√
Ch2	0.249	17.6mA	>2.5mA peak	√
Ch3	0.245	17.3mA	>2.5mA peak	√
Ch4	0.241	17.0mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.368	26.0mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.369	26.1mA	>2.5mA peak	√
Ch4	0.368	26.0mA	>2.5mA peak	√

Unit.....T_ACQ_P53.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/8/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.97	2.8	139.3mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.97	2.8	139.3mA	>125mA peak	√
Ch4	1.96	2.8	138.6mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	√
Ch2	1.66	2.3	117.4mA	>125mA peak	√
Ch3	1.66	2.3	117.4mA	>125mA peak	√
Ch4	1.66	2.3	117.4mA	>125mA peak	√

Unit.....T_ACQ_P53.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/8/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-91.4	-151.4	26.9	√
Ch2	-143.5	-92.7	-152.7	23.2	√
Ch3	-143.5	-92.0	-152.0	25.1	√
Ch4	-143.5	-92.5	-152.5	23.7	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ53P.....Serial No
Test EngineerRMC
Date2/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ53P
Driver board ID	TACQ53
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON226
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
 Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P54.....Serial No.....
Test Engineer.....Xen.....
Date.....16/8/10.....

Drive Card ID.....T_ACQ54.....
Monitor Card ID....Mon222.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P54.....Serial No.....
Test Engineer.....Xen.....
Date.....16/8/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P54.....Serial No.....
Test Engineer.....Xen.....
Date.....16/8/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P54.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/8/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P54.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/8/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P54.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/8/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P54.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/8/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.90	2	1.86v r.m.s	√
2	1.91	5	1.86v r.m.s	√
3	1.91	8	1.86v r.m.s	√
4	1.90	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.94	1	1.86v dc	√
2	1.94	4	1.86v dc	√
3	1.94	7	1.86v dc	√
4	1.94	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.74	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.66	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.66	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.68	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P54.....Serial No.....
Test Engineer.....Xen.....
Date.....16/8/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P54.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/8/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.067	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.323	22.8mA	>2.5mA peak	√
Ch2	0.326	23.0mA	>2.5mA peak	√
Ch3	0.324	22.9mA	>2.5mA peak	√
Ch4	0.321	22.7mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.390	27.6mA	>2.5mA peak	√
Ch2	0.391	27.6mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.388	27.4mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.415	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P54.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/8/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	15mV	750uA	>2.5mA peak	
Ch3	16mV	800uA	>2.5mA peak	
Ch4	16mV	800uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.131	9.3mA	>2.5mA peak	√
Ch2	0.134	9.5mA	>2.5mA peak	√
Ch3	0.124	8.8mA	>2.5mA peak	√
Ch4	0.124	8.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.248	17.5mA	>2.5mA peak	√
Ch2	0.251	17.7mA	>2.5mA peak	√
Ch3	0.239	16.9mA	>2.5mA peak	√
Ch4	0.239	16.9mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.371	26.2mA	>2.5mA peak	√
Ch3	0.369	26.1mA	>2.5mA peak	√
Ch4	0.368	26.0mA	>2.5mA peak	√

Unit.....T_ACQ_P54.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/8/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	1.98	2.8	140.0mA	>125mA peak	√
Ch2	1.97	2.8	139.3mA	>125mA peak	√
Ch3	1.97	2.8	139.3mA	>125mA peak	√
Ch4	1.97	2.8	139.3mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

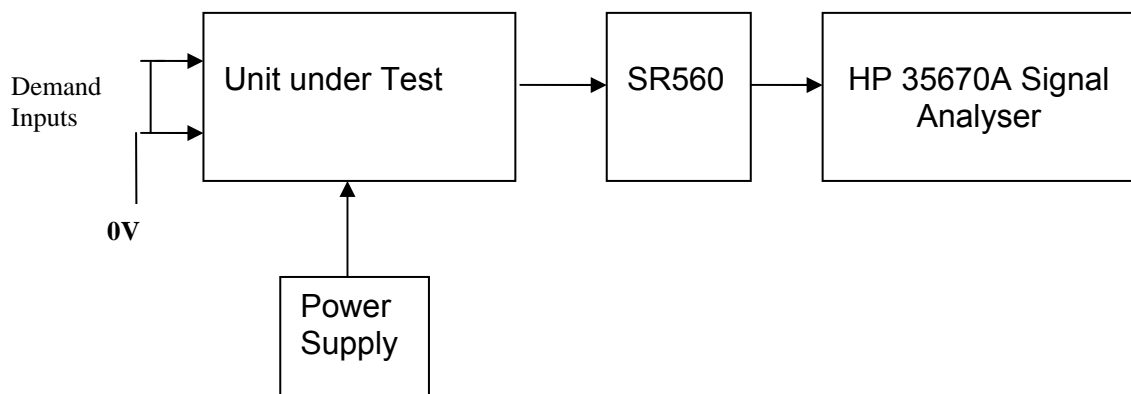
5 kHz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	1.68	2.4	118.8mA	>125mA peak	
Ch2	1.67	2.4	118.1mA	>125mA peak	
Ch3	1.67	2.4	118.1mA	>125mA peak	
Ch4	1.67	2.4	118.1mA	>125mA peak	

Unit.....T_ACQ_P54.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/8/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-92.4	-152.4	24.0	√
Ch2	-143.5	-93.5	-153.5	21.1	√
Ch3	-143.5	-93.4	-153.4	21.4	√
Ch4	-143.5	-94.2	-154.2	19.5	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ54P.....Serial No
Test EngineerRMC
Date2/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ54P
Driver board ID	TACQ54P
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON222
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
 Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

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This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P55.....Serial No.....
Test Engineer.....Xen.....
Date.....24/8/10.....

Drive Card ID.....T_ACQ55.....
Monitor Card ID....Mon181.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P55.....Serial No.....
Test Engineer.....Xen.....
Date.....24/8/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P55.....Serial No.....
Test Engineer.....Xen.....
Date.....24/8/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P55.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/8/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P55.....Serial No.....
Test Engineer.....Xen.....
Date.....24/8/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
Connect power to the unit
Set the supplies to 16.5v
Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P55.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/8/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P55.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/8/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.92	2	1.86v r.m.s	√
2	1.92	5	1.86v r.m.s	√
3	1.92	8	1.86v r.m.s	√
4	1.92	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.96	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.96	7	1.86v dc	√
4	1.95	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		0.94	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.34	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.39	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.19	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P55.....Serial No.....
Test Engineer.....Xen.....
Date.....24/8/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P55.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/8/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.065	4.6mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.321	22.7mA	>2.5mA peak	√
Ch2	0.324	22.9mA	>2.5mA peak	√
Ch3	0.321	22.7mA	>2.5mA peak	√
Ch4	0.321	22.7mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.388	27.4mA	>2.5mA peak	√
Ch2	0.391	27.6mA	>2.5mA peak	√
Ch3	0.389	27.5mA	>2.5mA peak	√
Ch4	0.388	27.4mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.413	29.2mA	>2.5mA peak	√

Unit.....T_ACQ_P55.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/8/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	15mV	750uA	>2.5mA peak	
Ch2	15mV	750uA	>2.5mA peak	
Ch3	15mV	750uA	>2.5mA peak	
Ch4	15mV	750uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.130	9.2mA	>2.5mA peak	√
Ch2	0.126	8.9mA	>2.5mA peak	√
Ch3	0.131	9.3mA	>2.5mA peak	√
Ch4	0.120	8.5mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.247	17.5mA	>2.5mA peak	√
Ch2	0.242	17.1mA	>2.5mA peak	√
Ch3	0.248	17.5mA	>2.5mA peak	√
Ch4	0.233	16.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.369	26.1mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.369	26.1mA	>2.5mA peak	√
Ch4	0.367	25.9mA	>2.5mA peak	√

Unit.....T_ACQ_P55.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/8/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.96	2.8	138.6mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.95	2.8	137.9mA	>125mA peak	√
Ch4	1.95	2.8	137.9mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

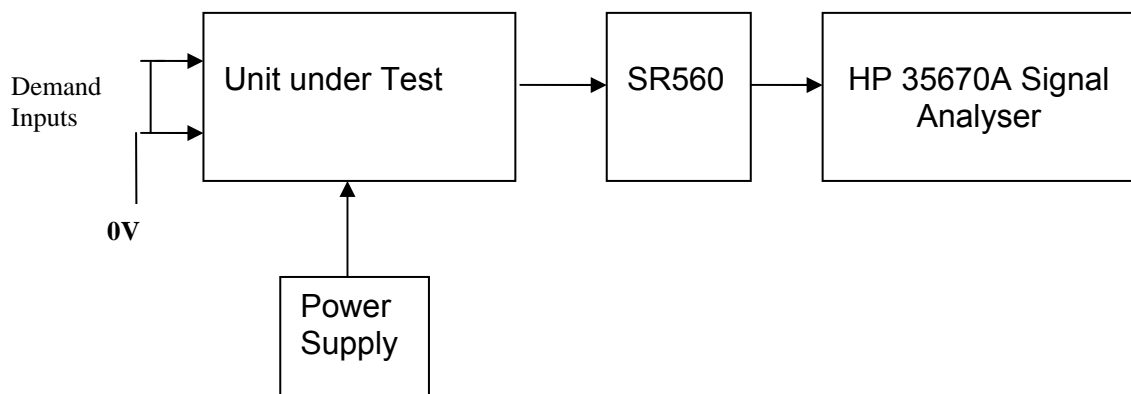
5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.66	2.3	117.4mA	>125mA peak	
Ch2	1.68	2.4	118.8mA	>125mA peak	
Ch3	1.66	2.3	117.4mA	>125mA peak	
Ch4	1.65	2.3	116.7mA	>125mA peak	

Unit.....T_ACQ_P55.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/8/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-93.8	-153.8	20.4	√
Ch2	-143.5	-92.4	-152.4	24.0	√
Ch3	-143.5	-92.4	-152.4	24.0	√
Ch4	-143.5	-91.5	-151.5	26.6	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ55P.....Serial No
Test EngineerRMC
Date2/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ55P
Driver board ID	TACQ55
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON181
Monitor board Drawing No/Issue No	D0700480_5_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
 Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

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of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P56.....Serial No.....
Test Engineer.....Xen.....
Date.....24/8/10.....

Drive Card ID.....T_ACQ56.....
Monitor Card ID...Mon191.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P56.....Serial No.....
Test Engineer.....Xen.....
Date.....24/8/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P56.....Serial No.....
Test Engineer.....Xen.....
Date.....24/8/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P56.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/8/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P56.....Serial No.....
Test Engineer.....Xen.....
Date.....24/8/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
Connect power to the unit
Set the supplies to 16.5v
Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P56.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/8/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P56.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/8/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.92	2	1.86v r.m.s	√
2	1.92	5	1.86v r.m.s	√
3	1.92	8	1.86v r.m.s	√
4	1.92	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.96	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.96	7	1.86v dc	√
4	1.97	10	1.86v dc	

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.11	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		0.83	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.05	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.51	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P56.....Serial No.....
Test Engineer.....Xen.....
Date.....24/8/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P56.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/8/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.067	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.326	23.0mA	>2.5mA peak	√
Ch2	0.323	22.8mA	>2.5mA peak	√
Ch3	0.325	23.0mA	>2.5mA peak	√
Ch4	0.322	22.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.391	27.6mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.389	27.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P56.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/8/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	16mV	800uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	16mV	800uA	>2.5mA peak	
Ch4	16mV	800uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.131	9.3mA	>2.5mA peak	√
Ch2	0.121	8.6mA	>2.5mA peak	√
Ch3	0.125	8.8mA	>2.5mA peak	√
Ch4	0.126	8.9mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.247	17.5mA	>2.5mA peak	√
Ch2	0.235	16.6mA	>2.5mA peak	√
Ch3	0.240	17.0mA	>2.5mA peak	√
Ch4	0.241	17.0mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.369	26.1mA	>2.5mA peak	√
Ch2	0.368	26.0mA	>2.5mA peak	√
Ch3	0.369	26.1mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P56.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/8/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.98	2.8	140.0mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.98	2.8	140.0mA	>125mA peak	√
Ch4	1.96	2.8	138.6mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

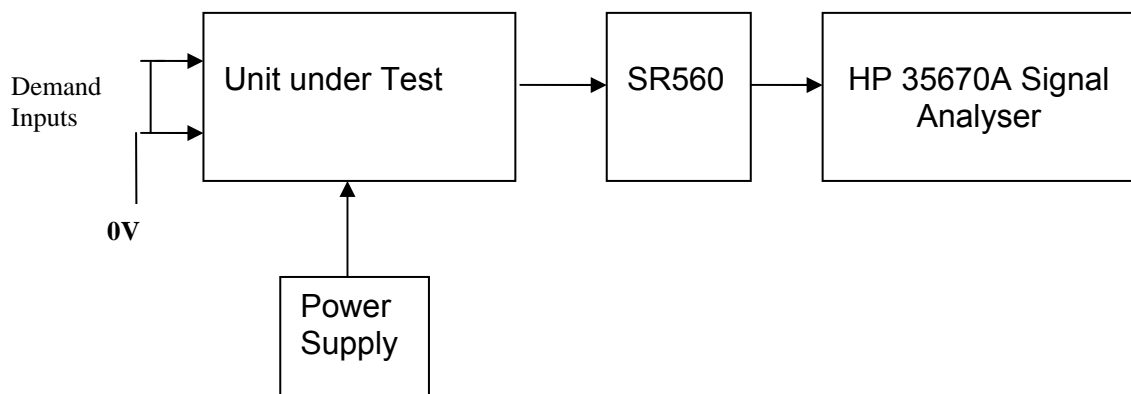
5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.67	2.4	118.1mA	>125mA peak	
Ch3	1.67	2.4	118.1mA	>125mA peak	
Ch4	1.67	2.4	118.1mA	>125mA peak	

Unit.....T_ACQ_P56.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/8/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-92.4	-152.4	24.0	√
Ch2	-143.5	-92.2	-152.2	24.5	√
Ch3	-143.5	-93.1	-153.1	22.1	√
Ch4	-143.5	-91.6	-151.6	26.3	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ56P.....Serial No
Test EngineerRMC
Date2/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ56P
Driver board ID	TACQ56
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON191
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. No
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
 Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:
Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P57.....Serial No.....
Test Engineer.....Xen.....
Date.....11/10/10.....

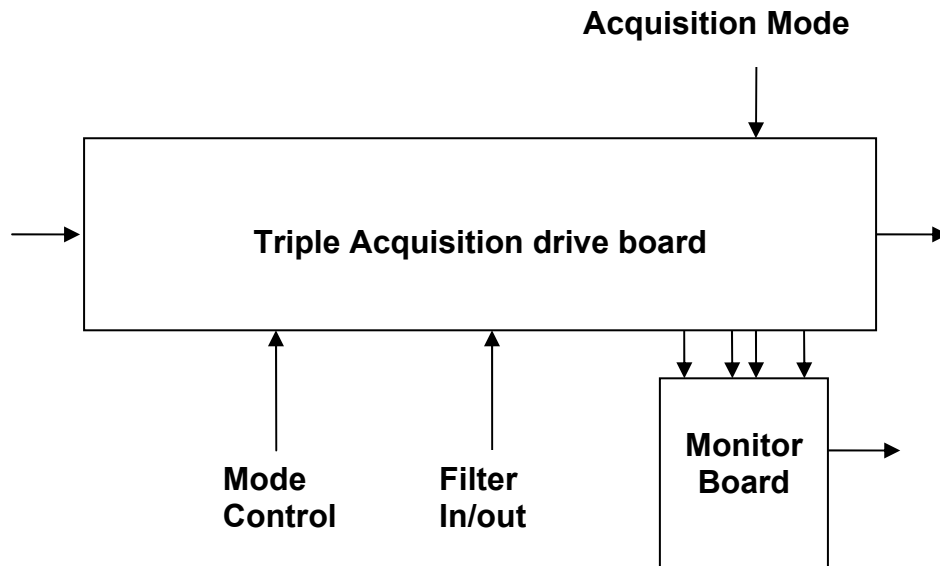
Drive Card ID.....T_ACQ57.....
Monitor Card ID....Mon140.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
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1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P57.....Serial No.....
Test Engineer.....Xen.....
Date.....11/10/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P57.....Serial No.....
Test Engineer.....Xen.....
Date.....11/10/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P57.....Serial No.....
 Test Engineer.....Xen.....
 Date.....11/10/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P57.....Serial No.....
Test Engineer.....Xen.....
Date.....11/10/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
Connect power to the unit
Set the supplies to 16.5v
Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P57.....Serial No.....
 Test Engineer.....Xen.....
 Date.....11/10/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P57.....Serial No.....
 Test Engineer.....Xen.....
 Date.....11/10/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.92	2	1.86v r.m.s	√
2	1.92	5	1.86v r.m.s	√
3	1.92	8	1.86v r.m.s	√
4	1.92	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.96	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.96	7	1.86v dc	√
4	1.96	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.56	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.41	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.48	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.56	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P57.....Serial No.....
Test Engineer.....Xen.....
Date.....11/10/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P57.....Serial No.....
 Test Engineer.....Xen.....
 Date.....11/10/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.323	22.8mA	>2.5mA peak	√
Ch2	0.324	22.9mA	>2.5mA peak	√
Ch3	0.324	22.9mA	>2.5mA peak	√
Ch4	0.323	22.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.389	27.5mA	>2.5mA peak	√
Ch2	0.391	27.6mA	>2.5mA peak	√
Ch3	0.389	27.5mA	>2.5mA peak	√
Ch4	0.390	27.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.416	29.4mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P57.....Serial No.....
 Test Engineer.....Xen.....
 Date.....11/10/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	15mV	750uA	>2.5mA peak	
Ch3	16mV	800uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.133	9.4mA	>2.5mA peak	√
Ch2	0.131	9.3mA	>2.5mA peak	√
Ch3	0.134	9.5mA	>2.5mA peak	√
Ch4	0.122	8.6mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.250	17.7mA	>2.5mA peak	√
Ch2	0.249	17.6mA	>2.5mA peak	√
Ch3	0.251	17.7mA	>2.5mA peak	√
Ch4	0.236	16.7mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.371	26.2mA	>2.5mA peak	√
Ch3	0.371	26.2mA	>2.5mA peak	√
Ch4	0.368	26.0mA	>2.5mA peak	√

Unit.....T_ACQ_P57.....Serial No.....
 Test Engineer.....Xen.....
 Date.....11/10/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.97	2.8	139.3mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.98	2.8	140.0mA	>125mA peak	√
Ch4	1.98	2.8	140.0mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.68	2.4	118.8mA	>125mA peak	
Ch3	1.67	2.4	118.1mA	>125mA peak	
Ch4	1.68	2.4	118.8mA	>125mA peak	

Unit.....T_ACQ_P57.....Serial No.....
 Test Engineer.....Xen.....
 Date.....11/10/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-92.2	-152.2	24.5	√
Ch2	-143.5	-92.8	-152.8	22.9	√
Ch3	-143.5	-92.2	-152.2	24.5	√
Ch4	-143.5	-90.9	-150.9	28.5	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)
 Total resistance at 10Hz, in Low noise mode = 6.7k
 Amplifier noise voltage should therefore be = 67 nV√Hz
 67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ57P.....Serial No

Test EngineerRMC

Date2/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors.
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ57P
Driver board ID	TACQ57P
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON140
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:
Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P58.....Serial No.....
Test Engineer.....Xen.....
Date.....23/9/10.....

Drive Card ID.....T_ACQ58.....
Monitor Card ID....Mon257.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P58.....Serial No.....
Test Engineer.....Xen.....
Date.....23/9/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P58.....Serial No.....
Test Engineer.....Xen.....
Date.....23/9/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P58.....Serial No.....
 Test Engineer.....Xen.....
 Date.....23/9/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P58.....Serial No.....
 Test Engineer.....Xen.....
 Date.....23/9/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P58.....Serial No.....
 Test Engineer.....Xen.....
 Date.....23/9/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P58.....Serial No.....
 Test Engineer.....Xen.....
 Date.....23/9/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.92	2	1.86v r.m.s	√
2	1.92	5	1.86v r.m.s	√
3	1.92	8	1.86v r.m.s	√
4	1.92	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.95	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.95	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.46	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.38	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.75	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.50	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P58.....Serial No.....
Test Engineer.....Xen.....
Date.....23/9/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P58.....Serial No.....
 Test Engineer.....Xen.....
 Date.....23/9/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.324	22.9mA	>2.5mA peak	√
Ch2	0.324	22.9mA	>2.5mA peak	√
Ch3	0.324	22.9mA	>2.5mA peak	√
Ch4	0.325	23.0mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.390	27.6mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.390	27.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P58.....Serial No.....
 Test Engineer.....Xen.....
 Date.....23/9/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	15mV	750uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.132	9.3mA	>2.5mA peak	√
Ch2	0.133	9.4mA	>2.5mA peak	√
Ch3	0.131	9.3mA	>2.5mA peak	√
Ch4	0.132	9.3mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.249	17.6mA	>2.5mA peak	√
Ch2	0.250	17.7mA	>2.5mA peak	√
Ch3	0.249	17.6mA	>2.5mA peak	√
Ch4	0.249	17.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.371	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P58.....Serial No.....
 Test Engineer.....Xen.....
 Date.....23/9/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.97	2.8	139.3mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.98	2.8	140.0mA	>125mA peak	√
Ch4	1.98	2.8	140.0mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

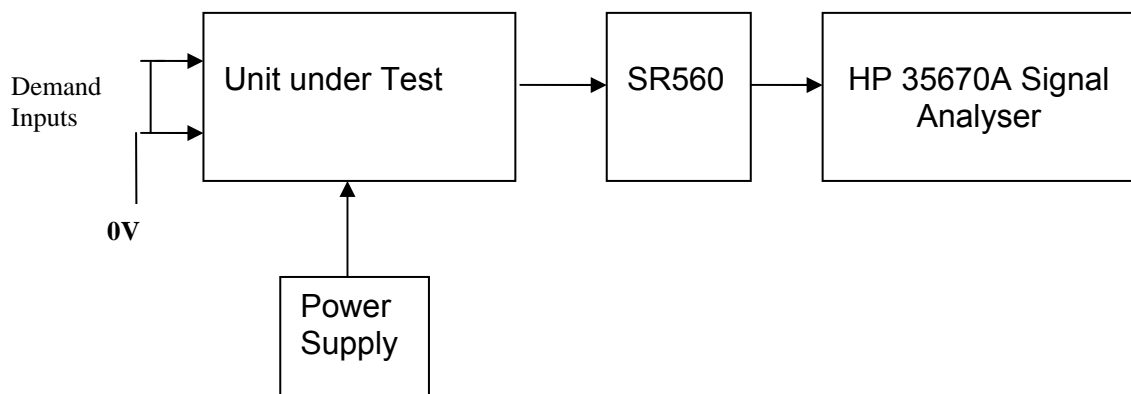
5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.67	2.4	118.1mA	>125mA peak	
Ch3	1.68	2.4	118.8mA	>125mA peak	
Ch4	1.67	2.4	118.1mA	>125mA peak	

Unit.....T_ACQ_P58.....Serial No.....
 Test Engineer.....Xen.....
 Date.....23/9/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-91.6	-151.6	26.3	√
Ch2	-143.5	-93.2	-153.2	21.9	√
Ch3	-143.5	-90.4	-150.4	30.2	√
Ch4	-143.5	-92.9	-152.9	22.6	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)
 Total resistance at 10Hz, in Low noise mode = 6.7k
 Amplifier noise voltage should therefore be = 67 nV√Hz
 67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ58P.....Serial No

Test EngineerRMC

Date3/11/10√

12. Final Assembly Tests

1. Remove the lid of the box. √
2. Unplug all external connections. √
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. √
4. Check that all internal connectors are firmly mated. √
5. Tighten the screw-locks holding all the external connectors. √
6. Check that all the LEDs are nicely centred. √
7. Check that all links W4 are in place. √
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ58P
Driver board ID	TACQ58P
Driver board Drawing No/Issue No	D0901047_v4
Monitor board ID	MON257
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. **None**
10. Visually inspect. √
11. Put the lid on and fasten all screws, √
Check all external screws for tightness. √

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P59.....Serial No.....
Test Engineer.....Xen.....
Date.....24/9/10.....

Drive Card ID.....T_ACQ59.....
Monitor Card ID...Mon258.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P59.....Serial No.....
Test Engineer.....Xen.....
Date.....24/9/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P59.....Serial No.....
Test Engineer.....Xen.....
Date.....23/9/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P59.....Serial No.....
 Test Engineer.....Xen.....
 Date.....23/9/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P59.....Serial No.....
Test Engineer.....Xen.....
Date.....23/9/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
Connect power to the unit
Set the supplies to 16.5v
Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P59.....Serial No.....
 Test Engineer.....Xen.....
 Date.....23/9/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P59.....Serial No.....
 Test Engineer.....Xen.....
 Date.....23/9/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.93	2	1.86v r.m.s	√
2	1.93	5	1.86v r.m.s	√
3	1.93	8	1.86v r.m.s	√
4	1.93	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.97	1	1.86v dc	
2	1.97	4	1.86v dc	
3	1.97	7	1.86v dc	
4	1.96	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.31	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.71	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.60	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.68	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P59.....Serial No.....
Test Engineer.....Xen.....
Date.....23/9/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P59.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/9/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.067	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.326	23.0mA	>2.5mA peak	√
Ch2	0.322	22.8mA	>2.5mA peak	√
Ch3	0.324	22.9mA	>2.5mA peak	√
Ch4	0.324	22.9mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.391	27.6mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.391	27.6mA	>2.5mA peak	√
Ch4	0.390	27.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.415	29.3mA	>2.5mA peak	√
Ch2	0.416	29.4mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.415	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P59.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/9/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	16mV	800uA	>2.5mA peak	
Ch2	16mV	800uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.133	9.4mA	>2.5mA peak	√
Ch2	0.128	9.0mA	>2.5mA peak	√
Ch3	0.131	9.3mA	>2.5mA peak	√
Ch4	0.134	9.5mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.250	17.7mA	>2.5mA peak	√
Ch2	0.244	17.3mA	>2.5mA peak	√
Ch3	0.248	17.5mA	>2.5mA peak	√
Ch4	0.251	17.7mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.371	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.370	26.2mA	>2.5mA peak	√

Unit.....T_ACQ_P59.....Serial No.....
 Test Engineer.....Xen.....
 Date.....24/9/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.97	2.8	139.3mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.99	2.8	140.7mA	>125mA peak	√
Ch4	1.99	2.8	140.7mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

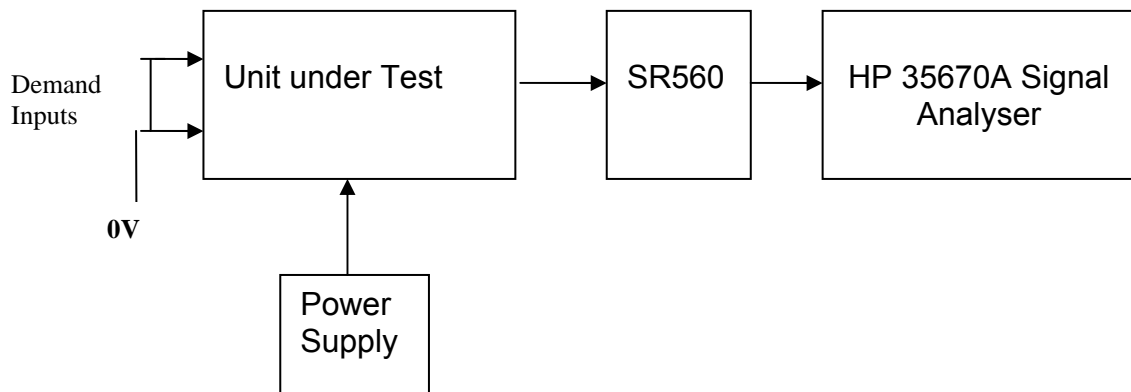
5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.66	2.3	117.4mA	>125mA peak	
Ch2	1.68	2.4	118.8mA	>125mA peak	
Ch3	1.67	2.4	118.1mA	>125mA peak	
Ch4	1.68	2.4	118.8mA	>125mA peak	

Unit.....T_ACQ_P59.....Serial No.....
 Test Engineer.....Xen.....
 Date.....23/9/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-92.2	-152.2	24.5	√
Ch2	-143.5	-91.9	-151.9	25.4	√
Ch3	-143.5	-92.2	-152.2	24.5	√
Ch4	-143.5	-93.8	-153.8	20.4	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ59.....Serial No
Test EngineerRMC
Date3/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ59P
Driver board ID	TACQ59P
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON258
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
 Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

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This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P60.....Serial No.....
Test Engineer.....Xen.....
Date.....1/10/10.....

Drive Card ID.....T_ACQ60.....
Monitor Card ID....Mon158.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P60.....Serial No.....
Test Engineer.....Xen.....
Date.....1/10/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P60.....Serial No.....
Test Engineer.....Xen.....
Date.....1/10/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P60.....Serial No.....
 Test Engineer.....Xen.....
 Date.....1/10/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P60.....Serial No.....
 Test Engineer.....Xen.....
 Date.....1/10/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P60.....Serial No.....
 Test Engineer.....Xen.....
 Date.....1/10/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P60.....Serial No.....
 Test Engineer.....Xen.....
 Date.....1/10/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.92	2	1.86v r.m.s	√
2	1.92	5	1.86v r.m.s	√
3	1.91	8	1.86v r.m.s	√
4	1.92	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.96	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.95	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.35	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.65	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.51	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.53	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P60.....Serial No.....
Test Engineer.....Xen.....
Date.....1/10/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P60.....Serial No.....
 Test Engineer.....Xen.....
 Date.....1/10/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.325	23.0mA	>2.5mA peak	√
Ch2	0.324	22.9mA	>2.5mA peak	√
Ch3	0.322	22.8mA	>2.5mA peak	√
Ch4	0.323	22.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.390	27.6mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.389	27.5mA	>2.5mA peak	√
Ch4	0.389	27.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.413	29.2mA	>2.5mA peak	√

Unit.....T_ACQ_P60.....Serial No.....
 Test Engineer.....Xen.....
 Date.....1/10/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	15mV	750uA	>2.5mA peak	
Ch2	16mV	800uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	13mV	650uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.132	9.3mA	>2.5mA peak	√
Ch2	0.129	9.1mA	>2.5mA peak	√
Ch3	0.130	9.2mA	>2.5mA peak	√
Ch4	0.127	9.0mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.249	17.6mA	>2.5mA peak	√
Ch2	0.245	17.3mA	>2.5mA peak	√
Ch3	0.247	17.5mA	>2.5mA peak	√
Ch4	0.242	17.1mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.368	26.0mA	>2.5mA peak	√

Unit.....T_ACQ_P60.....Serial No.....
 Test Engineer.....Xen.....
 Date.....1/10/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.97	2.8	139.3mA	>125mA peak	√
Ch2	1.97	2.8	139.3mA	>125mA peak	√
Ch3	1.99	2.8	140.7mA	>125mA peak	√
Ch4	1.97	2.8	139.3mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.67	2.4	118.1mA	>125mA peak	
Ch3	1.68	2.4	118.8mA	>125mA peak	
Ch4	1.66	2.3	117.4mA	>125mA peak	

Unit.....T_ACQ_P60.....Serial No.....
 Test Engineer.....Xen.....
 Date.....1/10/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-92.2	-152.2	24.5	√
Ch2	-143.5	-91.7	-151.7	26.0	√
Ch3	-143.5	-91.8	-151.8	25.7	√
Ch4	-143.5	-91.6	-151.6	26.3	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ60P[.....Serial No
Test EngineerRMC
Date3/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ60P
Driver board ID	TACQ60
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON158
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
 Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

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of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P61.....Serial No.....
Test Engineer.....Xen.....
Date.....23/6/10.....

Drive Card ID.....T_ACQ61P.....
Monitor Card ID...Mon207.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P61.....Serial No.....
Test Engineer.....Xen.....
Date.....23/6/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P61.....Serial No.....
Test Engineer.....Xen.....
Date.....23/6/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P61.....Serial No.....
 Test Engineer.....Xen.....
 Date.....23/6/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P61.....Serial No.....
 Test Engineer.....Xen.....
 Date.....23/6/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P61.....Serial No.....
 Test Engineer.....Xen.....
 Date.....23/6/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P61.....Serial No.....
 Test Engineer.....Xen.....
 Date.....23/6/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.92	2	1.86v r.m.s	√
2	1.92	5	1.86v r.m.s	√
3	1.92	8	1.86v r.m.s	√
4	1.92	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.96	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.96	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.25	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.29	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		0.82	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.11	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P61.....Serial No.....
Test Engineer.....Xen.....
Date.....23/6/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P61.....Serial No.....
 Test Engineer.....Xen.....
 Date.....23/6/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	65mV	3.3mA	>2.5mA peak	√
Ch2	65mV	3.3mA	>2.5mA peak	√
Ch3	65mV	3.3mA	>2.5mA peak	√
Ch4	65mV	3.3mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.064	4.5mA	>2.5mA peak	√
Ch2	0.065	4.6mA	>2.5mA peak	√
Ch3	0.065	4.6mA	>2.5mA peak	√
Ch4	0.064	4.5mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.322	22.8mA	>2.5mA peak	√
Ch2	0.324	22.9mA	>2.5mA peak	√
Ch3	0.325	23.0mA	>2.5mA peak	√
Ch4	0.321	22.7mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.389	27.5mA	>2.5mA peak	√
Ch2	0.391	27.6mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.388	27.4mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P61.....Serial No.....
 Test Engineer.....Xen.....
 Date.....23/6/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	16mV	800uA	>2.5mA peak	
Ch3	15mV	750uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.131	9.3mA	>2.5mA peak	√
Ch2	0.134	9.5mA	>2.5mA peak	√
Ch3	0.132	9.3mA	>2.5mA peak	√
Ch4	0.132	9.3mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.249	17.6mA	>2.5mA peak	√
Ch2	0.252	17.8mA	>2.5mA peak	√
Ch3	0.249	17.6mA	>2.5mA peak	√
Ch4	0.249	17.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.371	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P61.....Serial No.....
 Test Engineer.....Xen.....
 Date.....23/6/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.97	2.8	139.3mA	>125mA peak	√
Ch2	1.99	2.8	140.7mA	>125mA peak	√
Ch3	1.97	2.8	139.3mA	>125mA peak	√
Ch4	1.98	2.8	140.0mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.7	2.4	120.2mA	>125mA peak	
Ch2	1.7	2.4	120.2mA	>125mA peak	
Ch3	1.7	2.4	120.2mA	>125mA peak	
Ch4	1.7	2.4	120.2mA	>125mA peak	

Unit.....T_ACQ_P61.....Serial No.....
 Test Engineer.....Xen.....
 Date.....23/6/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-92.2	-152.2	24.5	√
Ch2	-143.5	-93.0	-153.0	22.4	√
Ch3	-143.5	-92.5	-152.5	23.7	√
Ch4	-143.5	-92.2	-152.2	24.5	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)
 Total resistance at 10Hz, in Low noise mode = 6.7k
 Amplifier noise voltage should therefore be = 67 nV√Hz
 67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ61P.....Serial No

Test EngineerRMC

Date3/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ61P
Driver board ID	TACQ61P
Driver board Drawing No/Issue No	D0901047
Monitor board ID	MON207
Monitor board Drawing No/Issue No	D070480_4_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P62.....Serial No.....
Test Engineer.....Xen.....
Date.....16/8/10.....

Drive Card ID.....T_ACQ62.....
Monitor Card ID....Mon163.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P62.....Serial No.....
Test Engineer.....Xen.....
Date.....16/8/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P62.....Serial No.....
Test Engineer.....Xen.....
Date.....13/8/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P62.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/8/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P62.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/8/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P62.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/8/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P62.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/8/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.91	2	1.86v r.m.s	√
2	1.91	5	1.86v r.m.s	√
3	1.91	8	1.86v r.m.s	√
4	1.91	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.94	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.94	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.35	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		0.90	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.21	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.14	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P62.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/8/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, f = 1kHz. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P62.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/8/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.323	22.8mA	>2.5mA peak	√
Ch2	0.324	22.9mA	>2.5mA peak	√
Ch3	0.324	22.9mA	>2.5mA peak	√
Ch4	0.324	22.9mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.390	27.6mA	>2.5mA peak	√
Ch2	0.391	27.6mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.390	27.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.415	29.3mA	>2.5mA peak	√
Ch2	0.416	29.4mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.415	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P62.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/8/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	16mV	800uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	16mV	800uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.125	8.8mA	>2.5mA peak	√
Ch2	0.130	9.2mA	>2.5mA peak	√
Ch3	0.124	8.8mA	>2.5mA peak	√
Ch4	0.125	8.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.241	17.0mA	>2.5mA peak	√
Ch2	0.247	17.5mA	>2.5mA peak	√
Ch3	0.239	16.9mA	>2.5mA peak	√
Ch4	0.240	17.0mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.369	26.1mA	>2.5mA peak	√
Ch2	0.371	26.2mA	>2.5mA peak	√
Ch3	0.369	26.1mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P62.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/8/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.98	2.8	140.0mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.98	2.8	140.0mA	>125mA peak	√
Ch4	1.97	2.8	139.3mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.68	2.4	118.8mA	>125mA peak	
Ch2	1.68	2.4	118.8mA	>125mA peak	
Ch3	1.67	2.4	118.1mA	>125mA peak	
Ch4	1.67	2.4	118.1mA	>125mA peak	

Unit.....T_ACQ_P62.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/8/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-93.1	-153.1	22.1	√
Ch2	-143.5	-93.1	-153.3	21.6	√
Ch3	-143.5	-91.4	-151.4	26.9	√
Ch4	-143.5	-93.4	-153.4	21.4	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)
 Total resistance at 10Hz, in Low noise mode = 6.7k
 Amplifier noise voltage should therefore be = 67 nV√Hz
 67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ62P√.....Serial No
Test EngineerRMC
Date3/11/10

12. Final Assembly Tests

1. Remove the lid of the box. √
2. Unplug all external connections. √
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. √
4. Check that all internal connectors are firmly mated. √
5. Tighten the screw-locks holding all the external connectors. √
6. Check that all the LEDs are nicely centred. √
7. Check that all links W4 are in place. √
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ62P
Driver board ID	TACQ62
Driver board Drawing No/Issue No	DD0901047_V4
Monitor board ID	MON163
Monitor board Drawing No/Issue No	D070480_4_K

9. Check the security of any modification wires. **None**
10. Visually inspect. √
11. Put the lid on and fasten all screws, √
 Check all external screws for tightness. √

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P63.....Serial No.....
Test Engineer.....Xen.....
Date.....13/8/10.....

Drive Card ID.....T_ACQ63.....
Monitor Card ID....Mon161.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P63.....Serial No.....
Test Engineer.....Xen.....
Date.....13/8/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P63.....Serial No.....
Test Engineer.....Xen.....
Date.....13/8/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P63.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/8/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P63.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/8/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P63.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/8/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P63.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/8/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.92	2	1.86v r.m.s	√
2	1.92	5	1.86v r.m.s	√
3	1.92	8	1.86v r.m.s	√
4	1.92	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.95	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.96	7	1.86v dc	√
4	1.96	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		0.99	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		0.76	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		0.95	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.18	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P63.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/8/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, f = 1kHz. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P63.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/8/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.322	22.8mA	>2.5mA peak	√
Ch2	0.324	22.9mA	>2.5mA peak	√
Ch3	0.321	22.7mA	>2.5mA peak	√
Ch4	0.323	22.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.389	27.5mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.389	27.5mA	>2.5mA peak	√
Ch4	0.389	27.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P63.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/8/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	16mV	800uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.128	9.0mA	>2.5mA peak	√
Ch2	0.132	9.3mA	>2.5mA peak	√
Ch3	0.130	9.2mA	>2.5mA peak	√
Ch4	0.120	8.5mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.245	17.3mA	>2.5mA peak	√
Ch2	0.249	17.6mA	>2.5mA peak	√
Ch3	0.247	17.5mA	>2.5mA peak	√
Ch4	0.233	16.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.369	26.1mA	>2.5mA peak	√
Ch2	0.371	26.2mA	>2.5mA peak	√
Ch3	0.369	26.1mA	>2.5mA peak	√
Ch4	0.368	26.0mA	>2.5mA peak	√

Unit.....T_ACQ_P63.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/8/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.98	2.8	140.0mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.98	2.8	140.0mA	>125mA peak	√
Ch4	1.97	2.8	139.3mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.68	2.4	118.8mA	>125mA peak	
Ch3	1.66	2.3	117.4mA	>125mA peak	
Ch4	1.68	2.4	118.8mA	>125mA peak	

Unit.....T_ACQ_P63.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/8/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-92.4	-152.4	24.0	√
Ch2	-143.5	-92.0	-152.0	25.1	√
Ch3	-143.5	-92.3	-152.3	24.3	√
Ch4	-143.5	-92.4	-152.4	24.0	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ63P.....Serial No
Test EngineerRMC
Date3/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ63P
Driver board ID	TACQ63
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON161
Monitor board Drawing No/Issue No	D070480_4_K

9. Check the security of any modification wires. None
10. Visually inspect. . ✓
11. Put the lid on and fasten all screws, ✓
 Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

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This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P64.....Serial No.....
Test Engineer.....Xen.....
Date.....30/9/10.....

Drive Card ID.....T_ACQ64.....
Monitor Card ID...Mon219.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P64.....Serial No.....
Test Engineer.....Xen.....
Date.....30/9/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P64.....Serial No.....
Test Engineer.....Xen.....
Date.....29/9/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P64.....Serial No.....
 Test Engineer.....Xen.....
 Date.....29/9/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P64.....Serial No.....
 Test Engineer.....Xen.....
 Date.....29/9/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P64.....Serial No.....
 Test Engineer.....Xen.....
 Date.....29/9/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P64.....Serial No.....
 Test Engineer.....Xen.....
 Date.....29/9/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.92	2	1.86v r.m.s	√
2	1.92	5	1.86v r.m.s	√
3	1.92	8	1.86v r.m.s	√
4	1.92	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.96	1	1.86v dc	√
2	1.96	4	1.86v dc	√
3	1.96	7	1.86v dc	√
4	1.96	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.47	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.43	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.32	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.14	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P64.....Serial No.....
Test Engineer.....Xen.....
Date.....29/9/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P64.....Serial No.....
 Test Engineer.....Xen.....
 Date.....30/9/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.324	22.9mA	>2.5mA peak	√
Ch2	0.325	23.0mA	>2.5mA peak	√
Ch3	0.325	23.0mA	>2.5mA peak	√
Ch4	0.323	22.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.390	27.6mA	>2.5mA peak	√
Ch2	0.391	27.6mA	>2.5mA peak	√
Ch3	0.391	27.6mA	>2.5mA peak	√
Ch4	0.390	27.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.415	29.3mA	>2.5mA peak	√
Ch2	0.416	29.4mA	>2.5mA peak	√
Ch3	0.416	29.4mA	>2.5mA peak	√
Ch4	0.415	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P64.....Serial No.....
 Test Engineer.....Xen.....
 Date.....30/9/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	15mV	750uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	15mV	750uA	>2.5mA peak	
Ch4	15mV	750uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.131	9.3mA	>2.5mA peak	√
Ch2	0.131	9.3mA	>2.5mA peak	√
Ch3	0.128	9.0mA	>2.5mA peak	√
Ch4	0.131	9.3mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.249	17.6mA	>2.5mA peak	√
Ch2	0.249	17.6mA	>2.5mA peak	√
Ch3	0.245	17.3mA	>2.5mA peak	√
Ch4	0.248	17.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.371	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.370	26.2mA	>2.5mA peak	√

Unit.....T_ACQ_P64.....Serial No.....
 Test Engineer.....Xen.....
 Date.....30/9/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.97	2.8	139.3mA	>125mA peak	√
Ch2	1.99	2.8	140.7mA	>125mA peak	√
Ch3	1.98	2.8	140.0mA	>125mA peak	√
Ch4	1.97	2.8	139.3mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

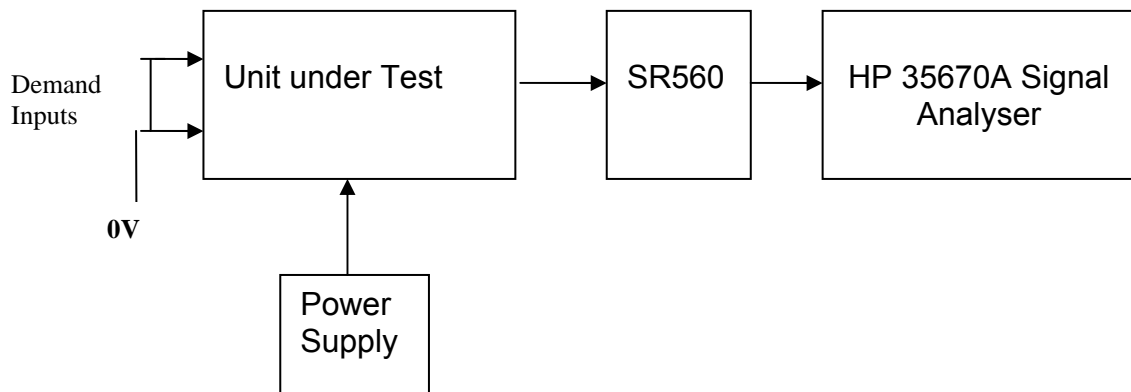
5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.68	2.4	118.8mA	>125mA peak	
Ch3	1.68	2.4	118.8mA	>125mA peak	
Ch4	1.68	2.4	118.8mA	>125mA peak	

Unit.....T_ACQ_P64.....Serial No.....
 Test Engineer.....Xen.....
 Date.....29/9/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-93.8	-153.8	20.4	√
Ch2	-143.5	-91.9	-151.9	25.4	√
Ch3	-143.5	-92.3	-152.3	24.3	√
Ch4	-143.5	-91.7	-151.7	26.0	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ64P.....Serial No

Test EngineerRMC

Date3/11.10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ64P
Driver board ID	TACQ64P
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON219
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

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This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

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<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P65.....Serial No.....
Test Engineer.....Xen.....
Date.....30/9/10.....

Drive Card ID.....T_ACQ65.....
Monitor Card ID....Mon179.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P65.....Serial No.....
Test Engineer.....Xen.....
Date.....30/9/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P65.....Serial No.....
Test Engineer.....Xen.....
Date.....30/9/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P65.....Serial No.....
 Test Engineer.....Xen.....
 Date.....30/9/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P65.....Serial No.....
 Test Engineer.....Xen.....
 Date.....30/9/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P65.....Serial No.....
 Test Engineer.....Xen.....
 Date.....30/9/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P65.....Serial No.....
 Test Engineer.....Xen.....
 Date.....30/9/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.92	2	1.86v r.m.s	√
2	1.92	5	1.86v r.m.s	√
3	1.92	8	1.86v r.m.s	√
4	1.92	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.96	1	1.86v dc	√
2	1.96	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.96	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.44	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.32	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.27	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.71	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P65.....Serial No.....
Test Engineer.....Xen.....
Date.....30/9/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P65.....Serial No.....
 Test Engineer.....Xen.....
 Date.....30/9/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.324	22.9mA	>2.5mA peak	√
Ch2	0.324	22.9mA	>2.5mA peak	√
Ch3	0.321	22.7mA	>2.5mA peak	√
Ch4	0.321	22.7mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.390	27.6mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.389	27.5mA	>2.5mA peak	√
Ch4	0.388	27.4mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P65.....Serial No.....
 Test Engineer.....Xen.....
 Date.....30/9/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	16mV	800uA	>2.5mA peak	
Ch2	16mV	800uA	>2.5mA peak	
Ch3	15mV	750uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.126	8.9mA	>2.5mA peak	√
Ch2	0.131	9.3mA	>2.5mA peak	√
Ch3	0.129	9.1mA	>2.5mA peak	√
Ch4	0.128	9.0mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.241	17.0mA	>2.5mA peak	√
Ch2	0.248	17.5mA	>2.5mA peak	√
Ch3	0.245	17.3mA	>2.5mA peak	√
Ch4	0.245	17.3mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.369	26.1mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.369	26.1mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P65.....Serial No.....
 Test Engineer.....Xen.....
 Date.....30/9/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.98	2.8	140.0mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.97	2.8	139.3mA	>125mA peak	√
Ch4	1.97	2.8	139.3mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.68	2.4	118.8mA	>125mA peak	
Ch3	1.66	2.3	117.4mA	>125mA peak	
Ch4	1.66	2.3	117.4mA	>125mA peak	

Unit.....T_ACQ_P65.....Serial No.....
 Test Engineer.....Xen.....
 Date.....30/9/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-92.0	-152.0	25.1	√
Ch2	-143.5	-92.7	-152.7	23.2	√
Ch3	-143.5	-92.9	-152.9	22.6	√
Ch4	-143.5	-91.7	-151.7	26.0	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)
 Total resistance at 10Hz, in Low noise mode = 6.7k
 Amplifier noise voltage should therefore be = 67 nV√Hz
 67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ65P.....Serial No

Test EngineerRMC

Date3/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ65P
Driver board ID	TACQ65P
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON179
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
 Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P66.....Serial No.....
Test Engineer.....Xen.....
Date.....4/10/10.....

Drive Card ID.....T_ACQ66.....
Monitor Card ID...Mon240.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
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1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P66.....Serial No.....
Test Engineer.....Xen.....
Date.....4/10/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P66.....Serial No.....
Test Engineer.....Xen.....
Date.....4/10/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P66.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/10/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P66.....Serial No.....
Test Engineer.....Xen.....
Date.....4/10/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
Connect power to the unit
Set the supplies to 16.5v
Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P66.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/10/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P66.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/10/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.92	2	1.86v r.m.s	√
2	1.92	5	1.86v r.m.s	√
3	1.92	8	1.86v r.m.s	√
4	1.92	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.96	1	1.86v dc	√
2	1.96	4	1.86v dc	√
3	1.96	7	1.86v dc	√
4	1.95	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs. Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.76	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.74	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.76	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.96	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P66.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/10/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, f = 1kHz. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P66.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/10/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.325	23.0mA	>2.5mA peak	√
Ch2	0.323	22.8mA	>2.5mA peak	√
Ch3	0.323	22.8mA	>2.5mA peak	√
Ch4	0.324	22.9mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.390	27.6mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.390	27.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.416	29.4mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P66.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/10/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	16mV	800uA	>2.5mA peak	
Ch4	13mV	650uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.127	9.0mA	>2.5mA peak	√
Ch2	0.121	8.6mA	>2.5mA peak	√
Ch3	0.130	9.2mA	>2.5mA peak	√
Ch4	0.126	8.9mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.242	17.1mA	>2.5mA peak	√
Ch2	0.235	16.6mA	>2.5mA peak	√
Ch3	0.247	17.5mA	>2.5mA peak	√
Ch4	0.241	17.0mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.369	26.1mA	>2.5mA peak	√
Ch2	0.369	26.1mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P66.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/10/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.97	2.8	139.3mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.98	2.8	140.0mA	>125mA peak	√
Ch4	1.97	2.8	139.3mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

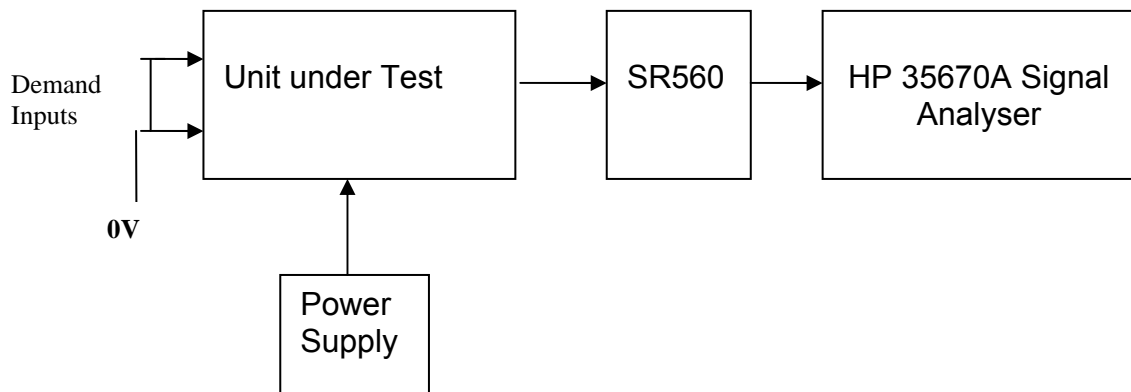
5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.68	2.4	118.8mA	>125mA peak	
Ch3	1.68	2.4	118.8mA	>125mA peak	
Ch4	1.67	2.4	118.1mA	>125mA peak	

Unit.....T_ACQ_P66.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/10/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-91.5	-151.5	26.6	√
Ch2	-143.5	-91.7	-151.7	26.0	√
Ch3	-143.5	-92.2	-152.2	24.5	√
Ch4	-143.5	-92.4	-152.4	24.0	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ66P.....Serial No

Test EngineerRMC

Date4/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ66P
Driver board ID	TACQ66P
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON240
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P67.....Serial No.....
Test Engineer.....Xen.....
Date.....4/10/10.....

Drive Card ID.....T_ACQ67.....
Monitor Card ID...Mon239.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P67.....Serial No.....
Test Engineer.....Xen.....
Date.....4/10/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P67.....Serial No.....
Test Engineer.....Xen.....
Date.....4/10/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P67.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/10/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	√
2	PD2P	Photodiode B+	2	√
3	PD3P	Photodiode C+	3	√
4	PD4P	Photodiode D+	4	√
5	0V	√		
6	PD1N	Photodiode A-	14	√
7	PD2N	Photodiode B-	15	√
8	PD3N	Photodiode C-	16	√
9	PD4N	Photodiode D-	17	√

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	√
2	Imon2P		6	√
3	Imon3P		7	√
4	Imon4P		8	√
5	0V	√		
6	Imon1N		18	√
7	Imon2N		19	√
8	Imon3N		20	√
9	Imon4N		21	√

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	√
10	V+ (TP1)	+17v Supply	√
11	V- (TP2)	-17v Supply	√
12	V- (TP2)	-17v Supply	√
13	0V (TP3)		√
22	0V (TP3)		√
23	0V (TP3)		√
24	0V (TP3)		√
25	0V (TP3)		√

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P67.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/10/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P67.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/10/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P67.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/10/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.91	2	1.86v r.m.s	√
2	1.91	5	1.86v r.m.s	√
3	1.91	8	1.86v r.m.s	√
4	1.90	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.94	1	1.86v dc	√
2	1.94	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.94	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.62	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.54	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.68	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.87	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P67.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/10/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, f = 1kHz. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P67.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/10/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.323	22.8mA	>2.5mA peak	√
Ch2	0.323	22.8mA	>2.5mA peak	√
Ch3	0.324	22.9mA	>2.5mA peak	√
Ch4	0.323	22.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.389	27.5mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.389	27.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.415	29.3mA	>2.5mA peak	√
Ch2	0.416	29.4mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P67.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/10/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	16mV	800uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	16mV	800uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.127	9.0mA	>2.5mA peak	√
Ch2	0.123	8.7mA	>2.5mA peak	√
Ch3	0.129	9.1mA	>2.5mA peak	√
Ch4	0.130	9.2mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.244	17.3mA	>2.5mA peak	√
Ch2	0.238	16.8mA	>2.5mA peak	√
Ch3	0.245	17.3mA	>2.5mA peak	√
Ch4	0.247	17.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.369	26.1mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.370	26.2mA	>2.5mA peak	√

Unit.....T_ACQ_P67.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/10/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.98	2.8	140.0mA	>125mA peak	√
Ch2	1.99	2.8	140.7mA	>125mA peak	√
Ch3	1.98	2.8	140.0mA	>125mA peak	√
Ch4	1.98	2.8	140.0mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.68	2.4	118.8mA	>125mA peak	
Ch3	1.67	2.4	118.1mA	>125mA peak	
Ch4	1.68	2.4	118.8mA	>125mA peak	

Unit.....T_ACQ_P67.....Serial No.....
 Test Engineer.....Xen.....
 Date.....4/10/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-92.7	-152.7	23.2	√
Ch2	-143.5	-91.2	-152.2	24.5	√
Ch3	-143.5	-92.7	-152.7	23.2	√
Ch4	-143.5	-93.2	-153.2	21.9	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ67P.....Serial No

Test EngineerRMC

Date4/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ67P
Driver board ID	TACQ67P
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON239
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:
Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P68.....Serial No.....
Test Engineer.....Xen.....
Date.....11/10/10.....

Drive Card ID.....T_ACQ68.....
Monitor Card ID....Mon205.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P68.....Serial No.....
Test Engineer.....Xen.....
Date.....11/10/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P68.....Serial No.....
Test Engineer.....Xen.....
Date.....11/10/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P68.....Serial No.....
 Test Engineer.....Xen.....
 Date.....11/10/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P68.....Serial No.....
 Test Engineer.....Xen.....
 Date.....11/10/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P68.....Serial No.....
 Test Engineer.....Xen.....
 Date.....11/10/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P68.....Serial No.....
 Test Engineer.....Xen.....
 Date.....11/10/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.91	2	1.86v r.m.s	√
2	1.91	5	1.86v r.m.s	√
3	1.91	8	1.86v r.m.s	√
4	1.91	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.95	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.93	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs. Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.09	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.56	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.17	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		0.95	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P68.....Serial No.....
 Test Engineer.....Xen.....
 Date.....11/10/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, f = 1kHz. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P68.....Serial No.....
 Test Engineer.....Xen.....
 Date.....11/10/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.323	22.8mA	>2.5mA peak	√
Ch2	0.325	23.0mA	>2.5mA peak	√
Ch3	0.324	22.9mA	>2.5mA peak	√
Ch4	0.323	22.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.390	27.6mA	>2.5mA peak	√
Ch2	0.391	27.6mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.389	27.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.415	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P68.....Serial No.....
 Test Engineer.....Xen.....
 Date.....11/10/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.118	8.3mA	>2.5mA peak	√
Ch2	0.123	8.7mA	>2.5mA peak	√
Ch3	0.131	9.3mA	>2.5mA peak	√
Ch4	0.128	9.0mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.231	16.3mA	>2.5mA peak	√
Ch2	0.238	16.8mA	>2.5mA peak	√
Ch3	0.248	17.5mA	>2.5mA peak	√
Ch4	0.244	17.3mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.368	26.0mA	>2.5mA peak	√
Ch2	0.369	26.1mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P68.....Serial No.....
 Test Engineer.....Xen.....
 Date.....11/10/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.98	2.8	140.0mA	>125mA peak	√
Ch2	1.99	2.8	140.7mA	>125mA peak	√
Ch3	1.99	2.8	140.7mA	>125mA peak	√
Ch4	1.98	2.8	140.0mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.67	2.4	118.1mA	>125mA peak	
Ch3	1.68	2.4	118.8mA	>125mA peak	
Ch4	1.67	2.4	118.1mA	>125mA peak	

Unit.....T_ACQ_P68.....Serial No.....
 Test Engineer.....Xen.....
 Date.....11/10/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-92.2	-152.2	24.5	√
Ch2	-143.5	-92.5	-152.5	23.7	√
Ch3	-143.5	-92.8	-152.8	22.9	√
Ch4	-143.5	-93.3	-153.3	21.6	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ68P.....Serial No

Test EngineerRMC

Date4/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ68P
Driver board ID	TACQ68P
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON205
Monitor board Drawing No/Issue No	D070480_4_K

9. Check the security of any modification wires. **None**
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

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This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P69.....Serial No.....
Test Engineer.....Xen.....
Date.....29/9/10.....

Drive Card ID.....T_ACQ69.....
Monitor Card ID....Mon177.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P69.....Serial No.....
Test Engineer.....Xen.....
Date.....29/9/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P69.....Serial No.....
Test Engineer.....Xen.....
Date.....29/9/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P69.....Serial No.....
 Test Engineer.....Xen.....
 Date.....29/9/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	√
2	PD2P	Photodiode B+	2	√
3	PD3P	Photodiode C+	3	√
4	PD4P	Photodiode D+	4	√
5	0V	√		
6	PD1N	Photodiode A-	14	√
7	PD2N	Photodiode B-	15	√
8	PD3N	Photodiode C-	16	√
9	PD4N	Photodiode D-	17	√

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	√
2	Imon2P		6	√
3	Imon3P		7	√
4	Imon4P		8	√
5	0V	√		
6	Imon1N		18	√
7	Imon2N		19	√
8	Imon3N		20	√
9	Imon4N		21	√

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	√
10	V+ (TP1)	+17v Supply	√
11	V- (TP2)	-17v Supply	√
12	V- (TP2)	-17v Supply	√
13	0V (TP3)		√
22	0V (TP3)		√
23	0V (TP3)		√
24	0V (TP3)		√
25	0V (TP3)		√

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P69.....Serial No.....
Test Engineer.....Xen.....
Date.....29/9/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
Connect power to the unit
Set the supplies to 16.5v
Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P69.....Serial No.....
 Test Engineer.....Xen.....
 Date.....29/9/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P69.....Serial No.....
 Test Engineer.....Xen.....
 Date.....29/9/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.90	2	1.86v r.m.s	√
2	1.90	5	1.86v r.m.s	√
3	1.90	8	1.86v r.m.s	√
4	1.90	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.94	1	1.86v dc	√
2	1.94	4	1.86v dc	√
3	1.93	7	1.86v dc	√
4	1.94	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.33	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.41	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.45	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.61	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P69.....Serial No.....
Test Engineer.....Xen.....
Date.....29/9/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P69.....Serial No.....
 Test Engineer.....Xen.....
 Date.....29/9/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.322	22.8mA	>2.5mA peak	√
Ch2	0.323	22.8mA	>2.5mA peak	√
Ch3	0.326	23.0mA	>2.5mA peak	√
Ch4	0.323	22.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.390	27.6mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.391	27.6mA	>2.5mA peak	√
Ch4	0.389	27.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.415	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P69.....Serial No.....
 Test Engineer.....Xen.....
 Date.....29/9/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	16mV	800uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	16mV	800uA	>2.5mA peak	
Ch4	16mV	800uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.126	8.9mA	>2.5mA peak	√
Ch2	0.129	9.1mA	>2.5mA peak	√
Ch3	0.126	8.9mA	>2.5mA peak	√
Ch4	0.129	9.1mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.242	17.1mA	>2.5mA peak	√
Ch2	0.245	17.3mA	>2.5mA peak	√
Ch3	0.241	17.0mA	>2.5mA peak	√
Ch4	0.245	17.3mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.369	26.1mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P69.....Serial No.....
 Test Engineer.....Xen.....
 Date.....29/9/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.99	2.8	140.7mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.97	2.8	139.3mA	>125mA peak	√
Ch4	1.97	2.8	139.3mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.68	2.4	118.8mA	>125mA peak	
Ch2	1.67	2.4	118.1mA	>125mA peak	
Ch3	1.68	2.4	118.8mA	>125mA peak	
Ch4	1.66	2.3	117.4mA	>125mA peak	

Unit.....T_ACQ_P69.....Serial No.....
 Test Engineer.....Xen.....
 Date.....29/9/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-91.3	-151.3	27.2	√
Ch2	-143.5	-92.2	-152.2	24.5	√
Ch3	-143.5	-92.0	-152.0	25.1	√
Ch4	-143.5	-94.5	-154.5	18.8	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ69P.....Serial No

Test EngineerRMC

Date4/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ69P
Driver board ID	TACQ69P
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON177
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

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This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P70.....Serial No.....
Test Engineer.....Xen.....
Date.....1/10/10.....

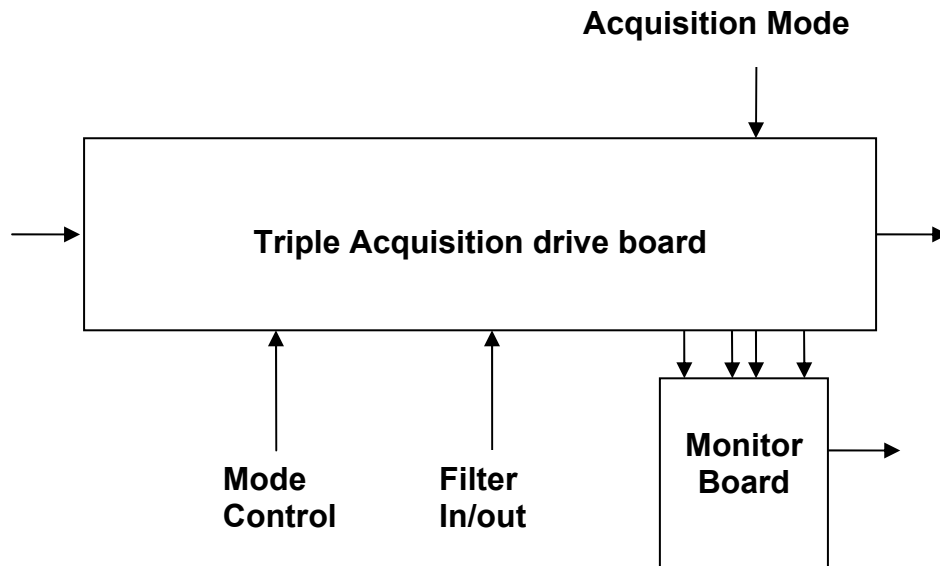
Drive Card ID.....T_ACQ70.....
Monitor Card ID....Mon197.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
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1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P70.....Serial No.....
Test Engineer.....Xen.....
Date.....1/10/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P70.....Serial No.....
Test Engineer.....Xen.....
Date.....1/10/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P70.....Serial No.....
 Test Engineer.....Xen.....
 Date.....1/10/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P70.....Serial No.....
 Test Engineer.....Xen.....
 Date.....1/10/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P70.....Serial No.....
 Test Engineer.....Xen.....
 Date.....1/10/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P70.....Serial No.....
 Test Engineer.....Xen.....
 Date.....1/10/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.93	2	1.86v r.m.s	√
2	1.93	5	1.86v r.m.s	√
3	1.92	8	1.86v r.m.s	√
4	1.92	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.96	1	1.86v dc	√
2	1.97	4	1.86v dc	
3	1.95	7	1.86v dc	√
4	1.97	10	1.86v dc	

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs. Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.44	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.30	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.27	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.18	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P70.....Serial No.....
 Test Engineer.....Xen.....
 Date.....1/10/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, f = 1kHz. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P70.....Serial No.....
 Test Engineer.....Xen.....
 Date.....1/10/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.065	4.6mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.067	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.320	22.6mA	>2.5mA peak	√
Ch2	0.323	22.8mA	>2.5mA peak	√
Ch3	0.326	23.0mA	>2.5mA peak	√
Ch4	0.322	22.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.388	27.4mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.391	27.6mA	>2.5mA peak	√
Ch4	0.389	27.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P70.....Serial No.....
 Test Engineer.....Xen.....
 Date.....1/10/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	15mV	750uA	>2.5mA peak	
Ch3	16mV	800uA	>2.5mA peak	
Ch4	12mV	600uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.120	8.5mA	>2.5mA peak	√
Ch2	0.120	8.5mA	>2.5mA peak	√
Ch3	0.129	9.1mA	>2.5mA peak	√
Ch4	0.124	8.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.234	16.5mA	>2.5mA peak	√
Ch2	0.234	16.5mA	>2.5mA peak	√
Ch3	0.244	17.3mA	>2.5mA peak	√
Ch4	0.239	16.9mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.368	26.0mA	>2.5mA peak	√
Ch2	0.368	26.0mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.368	26.0mA	>2.5mA peak	√

Unit.....T_ACQ_P70.....Serial No.....
 Test Engineer.....Xen.....
 Date.....1/10/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.97	2.8	139.3mA	>125mA peak	√
Ch2	1.97	2.8	139.3mA	>125mA peak	√
Ch3	1.99	2.8	140.7mA	>125mA peak	√
Ch4	1.96	2.8	138.6mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.66	2.3	117.4mA	>125mA peak	
Ch2	1.67	2.4	118.1mA	>125mA peak	
Ch3	1.68	2.4	118.8mA	>125mA peak	
Ch4	1.67	2.4	118.1mA	>125mA peak	

Unit.....T_ACQ_P70.....Serial No.....
 Test Engineer.....Xen.....
 Date.....1/10/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-92.8	-152.8	22.9	√
Ch2	-143.5	-93.3	-153.3	21.6	√
Ch3	-143.5	-93.6	-153.6	20.9	√
Ch4	-143.5	-93.1	-153.1	22.1	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ70P.....Serial No
Test EngineerRMC
Date8/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors.
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ70P
Driver board ID	TACQ70P
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON197
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
 Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P71.....Serial No.....
Test Engineer.....Xen.....
Date.....1/10/10.....

Drive Card ID.....T_ACQ71.....
Monitor Card ID...Mon253.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P71.....Serial No.....
Test Engineer.....Xen.....
Date.....1/10/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P71.....Serial No.....
Test Engineer.....Xen.....
Date.....1/10/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

IC2 and IC4 (AD8671) have been replaced on CH1 due to being too noisy.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P71.....Serial No.....
 Test Engineer.....Xen.....
 Date.....1/10/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P71.....Serial No.....
Test Engineer.....Xen.....
Date.....1/10/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
Connect power to the unit
Set the supplies to 16.5v
Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P71.....Serial No.....
 Test Engineer.....Xen.....
 Date.....1/10/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P71.....Serial No.....
 Test Engineer.....Xen.....
 Date.....1/10/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.91	2	1.86v r.m.s	√
2	1.92	5	1.86v r.m.s	√
3	1.92	8	1.86v r.m.s	√
4	1.92	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.95	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.95	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.59	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.42	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.31	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.52	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P71.....Serial No.....
 Test Engineer.....Xen.....
 Date.....1/10/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, f = 1kHz. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P71.....Serial No.....
 Test Engineer.....Xen.....
 Date.....1/10/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.067	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.325	23.0mA	>2.5mA peak	√
Ch2	0.323	22.8mA	>2.5mA peak	√
Ch3	0.325	22.8mA	>2.5mA peak	√
Ch4	0.325	23.0mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.391	27.6mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.391	27.6mA	>2.5mA peak	√
Ch4	0.391	27.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P71.....Serial No.....
 Test Engineer.....Xen.....
 Date.....1/10/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	16mV	800uA	>2.5mA peak	
Ch2	15mV	750uA	>2.5mA peak	
Ch3	16mV	700uA	>2.5mA peak	
Ch4	13mV	650uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.123	9.0mA	>2.5mA peak	√
Ch2	0.126	8.9mA	>2.5mA peak	√
Ch3	0.130	9.2mA	>2.5mA peak	√
Ch4	0.128	9.0mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.238	16.8mA	>2.5mA peak	√
Ch2	0.242	17.1mA	>2.5mA peak	√
Ch3	0.246	17.4mA	>2.5mA peak	√
Ch4	0.243	17.2mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.369	26.1mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P71.....Serial No.....
 Test Engineer.....Xen.....
 Date.....1/10/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.97	2.8	139.3mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.97	2.8	139.3mA	>125mA peak	√
Ch4	1.96	2.8	140.0mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

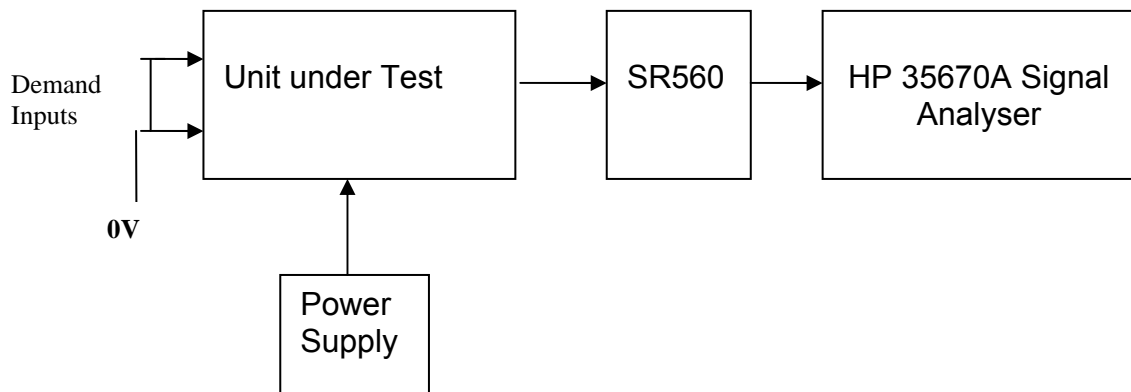
5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.67	2.4	118.1mA	>125mA peak	
Ch3	1.67	2.4	118.1mA	>125mA peak	
Ch4	1.67	2.4	118.1mA	>125mA peak	

Unit.....T_ACQ_P71.....Serial No.....
 Test Engineer.....Xen.....
 Date.....1/10/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-93.0	-153.0	22.4	√
Ch2	-143.5	-92.4	-152.4	24.0	√
Ch3	-143.5	-92.3	-152.3	24.3	√
Ch4	-143.5	-92.0	-152.0	25.1	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)
 Total resistance at 10Hz, in Low noise mode = 6.7k
 Amplifier noise voltage should therefore be = 67 nV√Hz
 67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ71P.....Serial No

Test EngineerRMC

Date8/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ71P
Driver board ID	TACQ71
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON253
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:
Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P72.....Serial No.....
Test Engineer.....Xen.....
Date.....13/10/10.....

Drive Card ID.....T_ACQ72.....
Monitor Card ID...Mon235.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P72.....Serial No.....
Test Engineer.....Xen.....
Date.....13/10/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P72.....Serial No.....
Test Engineer.....Xen.....
Date.....13/10/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P72.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/10/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P72.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/10/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P72.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/10/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P72.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/10/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.92	2	1.86v r.m.s	√
2	1.92	5	1.86v r.m.s	√
3	1.92	8	1.86v r.m.s	√
4	1.91	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.96	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.96	7	1.86v dc	√
4	1.95	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.57	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.66	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.30	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.45	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P72.....Serial No.....
Test Engineer.....Xen.....
Date.....13/10/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P72.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/10/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.324	22.9mA	>2.5mA peak	√
Ch2	0.324	22.9mA	>2.5mA peak	√
Ch3	0.323	22.8mA	>2.5mA peak	√
Ch4	0.322	22.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.390	27.6mA	>2.5mA peak	√
Ch2	0.391	27.6mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.389	27.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P72.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/10/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	16mV	800uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.129	9.1mA	>2.5mA peak	√
Ch2	0.132	9.3mA	>2.5mA peak	√
Ch3	0.122	8.6mA	>2.5mA peak	√
Ch4	0.125	8.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.246	17.4mA	>2.5mA peak	√
Ch2	0.249	17.6mA	>2.5mA peak	√
Ch3	0.237	16.8mA	>2.5mA peak	√
Ch4	0.240	17.0mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.369	26.1mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P72.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/10/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	1.97	2.8	137.3mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.98	2.8	140.0mA	>125mA peak	√
Ch4	1.98	2.8	140.0mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.67	2.4	118.1mA	>125mA peak	
Ch3	1.67	2.4	118.1mA	>125mA peak	
Ch4	1.68	2.4	118.8mA	>125mA peak	

Unit.....T_ACQ_P72.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/10/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-92.3	-152.3	24.3	√
Ch2	-143.5	-91.2	-151.2	27.5	√
Ch3	-143.5	-92.9	-152.9	22.6	√
Ch4	-143.5	-91.9	-151.9	25.4	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ72P.....Serial No

Test EngineerRMC

Date8/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ72P
Driver board ID	TACQ73
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON235
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:
Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P73.....Serial No.....
Test Engineer.....Xen.....
Date.....12/10/10.....

Drive Card ID.....T_ACQ73.....
Monitor Card ID...Mon64.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P73.....Serial No.....
Test Engineer.....Xen.....
Date.....12/10/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P73.....Serial No.....
Test Engineer.....Xen.....
Date.....12/10/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Replaced J6 on the Driver board.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P73.....Serial No.....
 Test Engineer.....Xen.....
 Date.....12/10/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P73.....Serial No.....
 Test Engineer.....Xen.....
 Date.....12/10/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P73.....Serial No.....
 Test Engineer.....Xen.....
 Date.....12/10/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P73.....Serial No.....
 Test Engineer.....Xen.....
 Date.....12/10/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.94	2	1.86v r.m.s	√
2	1.94	5	1.86v r.m.s	√
3	1.94	8	1.86v r.m.s	√
4	1.94	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.98	1	1.86v dc	
2	1.98	4	1.86v dc	
3	1.97	7	1.86v dc	
4	1.97	10	1.86v dc	

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.05	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.27	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.76	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.88	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P73.....Serial No.....
Test Engineer.....Xen.....
Date.....12/10/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P73.....Serial No.....
 Test Engineer.....Xen.....
 Date.....12/10/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.321	22.7mA	>2.5mA peak	√
Ch2	0.325	23.0mA	>2.5mA peak	√
Ch3	0.323	22.8mA	>2.5mA peak	√
Ch4	0.321	22.7mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.388	27.4mA	>2.5mA peak	√
Ch2	0.391	27.6mA	>2.5mA peak	√
Ch3	0.389	27.5mA	>2.5mA peak	√
Ch4	0.388	27.4mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.413	29.2mA	>2.5mA peak	√

Unit.....T_ACQ_P73.....Serial No.....
 Test Engineer.....Xen.....
 Date.....12/10/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	15mV	750uA	>2.5mA peak	
Ch2	12mV	600uA	>2.5mA peak	
Ch3	16mV	800uA	>2.5mA peak	
Ch4	16mV	800uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.117	8.3mA	>2.5mA peak	√
Ch2	0.127	9.0mA	>2.5mA peak	√
Ch3	0.128	9.0mA	>2.5mA peak	√
Ch4	0.125	8.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.230	16.3mA	>2.5mA peak	√
Ch2	0.243	17.2mA	>2.5mA peak	√
Ch3	0.244	17.3mA	>2.5mA peak	√
Ch4	0.240	17.0mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.367	25.9mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.368	26.0mA	>2.5mA peak	√

Unit.....T_ACQ_P73.....Serial No.....
 Test Engineer.....Xen.....
 Date.....12/10/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	1.96	2.8	138.6mA	>125mA peak	√
Ch2	1.99	2.8	140.7mA	>125mA peak	√
Ch3	1.98	2.8	140.0mA	>125mA peak	√
Ch4	1.97	2.8	139.3mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	1.65	2.3	116.7mA	>125mA peak	
Ch2	1.67	2.4	118.1mA	>125mA peak	
Ch3	1.67	2.4	118.1mA	>125mA peak	
Ch4	1.66	2.3	117.4mA	>125mA peak	

Unit.....T_ACQ_P73.....Serial No.....
 Test Engineer.....Xen.....
 Date.....12/10/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-91.0	-151.0	28.2	√
Ch2	-143.5	-93.1	-153.1	22.1	√
Ch3	-143.5	-91.5	-151.5	26.6	√
Ch4	-143.5	-92.2	-152.2	24.5	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ73P.....Serial No

Test EngineerRMC

Date8/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ73P
Driver board ID	TACQ73P
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON64
Monitor board Drawing No/Issue No	D070480_4_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P74.....Serial No.....
Test Engineer.....Xen.....
Date.....13/10/10.....

Drive Card ID.....T_ACQ74.....
Monitor Card ID....Mon185.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P74.....Serial No.....
Test Engineer.....Xen.....
Date.....13/10/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P74.....Serial No.....
Test Engineer.....Xen.....
Date.....13/10/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P74.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/10/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P74.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/10/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P74.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/10/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P74.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/10/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.92	2	1.86v r.m.s	√
2	1.92	5	1.86v r.m.s	√
3	1.92	8	1.86v r.m.s	√
4	1.92	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.95	1	1.86v dc	√
2	1.96	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.94	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		0.98	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.48	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.02	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.77	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P74.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/10/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, f = 1kHz. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P74.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/10/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.322	22.8mA	>2.5mA peak	√
Ch2	0.322	22.8mA	>2.5mA peak	√
Ch3	0.323	22.8mA	>2.5mA peak	√
Ch4	0.324	22.9mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.389	27.5mA	>2.5mA peak	√
Ch2	0.389	27.5mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.390	27.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P74.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/10/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	15mV	750uA	>2.5mA peak	
Ch2	16mV	800uA	>2.5mA peak	
Ch3	16mV	800uA	>2.5mA peak	
Ch4	16mV	800uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.129	9.1mA	>2.5mA peak	√
Ch2	0.130	9.2mA	>2.5mA peak	√
Ch3	0.124	8.8mA	>2.5mA peak	√
Ch4	0.126	8.9mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.245	17.3mA	>2.5mA peak	√
Ch2	0.248	17.5mA	>2.5mA peak	√
Ch3	0.240	17.0mA	>2.5mA peak	√
Ch4	0.242	17.1mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.369	26.1mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.369	26.1mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P74.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/10/10.....800uA

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.97	2.8	139.3mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.98	2.8	140.0mA	>125mA peak	√
Ch4	1.98	2.8	140.0mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.67	2.4	118.1mA	>125mA peak	
Ch3	1.68	2.4	118.8mA	>125mA peak	
Ch4	1.67	2.4	118.1mA	>125mA peak	

Unit.....T_ACQ_P74.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/10/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-92.9	-152.9	22.6	√
Ch2	-143.5	-93.9	-153.9	20.2	√
Ch3	-143.5	-91.3	-151.3	27.2	√
Ch4	-143.5	-92.4	-152.4	24.0	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)
 Total resistance at 10Hz, in Low noise mode = 6.7k
 Amplifier noise voltage should therefore be = 67 nV√Hz
 67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ74P.....Serial No

Test EngineerRMC

Date8/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ74P
Driver board ID	TACQ74P
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON185
Monitor board Drawing No/Issue No	D070480_4_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
 Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

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This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P75.....Serial No.....
Test Engineer.....Xen.....
Date.....2/8/10.....

Drive Card ID.....T_ACQ75.....
Monitor Card ID...Mon196.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P75.....Serial No.....
Test Engineer.....Xen.....
Date.....2/8/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P75.....Serial No.....
Test Engineer.....Xen.....
Date.....2/8/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P75.....Serial No.....
 Test Engineer.....Xen.....
 Date.....2/8/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P75.....Serial No.....
Test Engineer.....Xen.....
Date.....2/8/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
Connect power to the unit
Set the supplies to 16.5v
Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....Serial No.....
 Test Engineer.....
 Date.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P75.....Serial No.....
 Test Engineer.....Xen.....
 Date.....2/8/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.91	2	1.86v r.m.s	√
2	1.91	5	1.86v r.m.s	√
3	1.91	8	1.86v r.m.s	√
4	1.91	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.94	1	1.86v dc	√
2	1.94	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.95	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.80	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.23	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		0.92	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.20	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P75.....Serial No.....
Test Engineer.....Xen.....
Date.....2/8/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P75.....Serial No.....
 Test Engineer.....Xen.....
 Date.....2/8/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.324	22.9mA	>2.5mA peak	√
Ch2	0.325	23.0mA	>2.5mA peak	√
Ch3	0.323	22.8mA	>2.5mA peak	√
Ch4	0.321	22.7mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.390	27.6mA	>2.5mA peak	√
Ch2	0.391	27.6mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.388	27.4mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.413	29.2mA	>2.5mA peak	√

Unit.....T_ACQ_P75.....Serial No.....
 Test Engineer.....Xen.....
 Date.....2/8/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	14mV	700uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	15mV	750uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.121	8.6mA	>2.5mA peak	√
Ch2	0.122	8.6mA	>2.5mA peak	√
Ch3	0.131	9.3mA	>2.5mA peak	√
Ch4	0.123	8.7mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.234	16.5mA	>2.5mA peak	√
Ch2	0.236	16.7mA	>2.5mA peak	√
Ch3	0.248	17.5mA	>2.5mA peak	√
Ch4	0.238	16.8mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.368	26.0mA	>2.5mA peak	√
Ch2	0.369	26.1mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.368	26.0mA	>2.5mA peak	√

Unit.....T_ACQ_P75.....Serial No.....
 Test Engineer.....Xen.....
 Date.....2/8/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.98	2.8	140mA	>125mA peak	√
Ch2	1.98	2.8	140mA	>125mA peak	√
Ch3	1.97	2.8	140mA	>125mA peak	√
Ch4	1.97	2.8	140mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

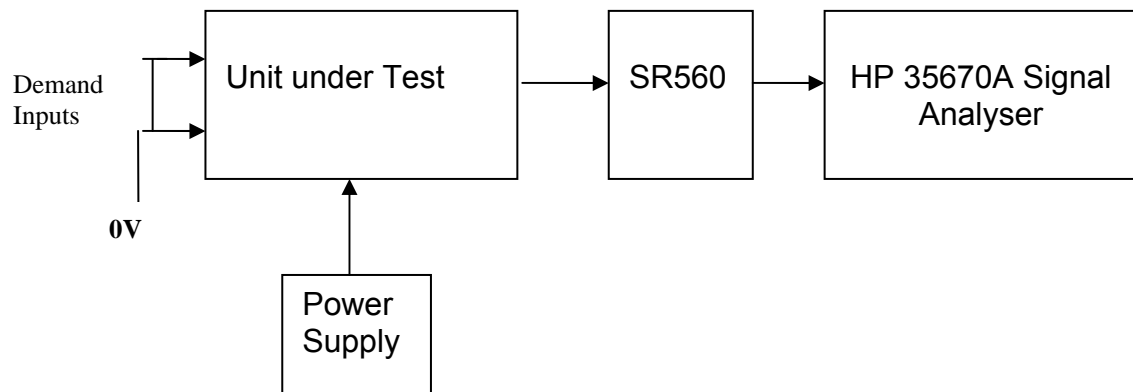
5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.68	2.4	118.8mA	>125mA peak	√
Ch2	1.68	2.4	118.8mA	>125mA peak	√
Ch3	1.68	2.4	118.8mA	>125mA peak	√
Ch4	1.67	2.4	118.1mA	>125mA peak	√

Unit.....T_ACQ_P75.....Serial No.....
 Test Engineer.....Xen.....
 Date.....2/8/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-91.4	-151.4	26.9	√
Ch2	-143.5	-91.7	-151.7	26.0	√
Ch3	-143.5	-92.0	-152.0	25.1	√
Ch4	-143.5	-94.0	-154.0	20.0	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)
 Total resistance at 10Hz, in Low noise mode = 6.7k
 Amplifier noise voltage should therefore be = 67 nV√Hz
 67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ75P.....Serial No

Test EngineerRMC

Date8/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ75P
Driver board ID	TACQ75P
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON196
Monitor board Drawing No/Issue No	D070480_4_K

9. Check the security of any modification wires. **None**
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P76.....Serial No.....
Test Engineer.....Xen.....
Date.....2/8/10.....

Drive Card ID.....T_ACQ76.....
Monitor Card ID...Mon59.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P76.....Serial No.....
Test Engineer.....Xen.....
Date.....2/8/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P76.....Serial No.....
Test Engineer.....Xen.....
Date.....30/7/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P76.....Serial No.....
 Test Engineer.....Xen.....
 Date.....30/7/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P76.....Serial No.....
 Test Engineer.....Xen.....
 Date.....30/7/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P76.....Serial No.....
 Test Engineer.....Xen.....
 Date.....30/7/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P76.....Serial No.....
 Test Engineer.....Xen.....
 Date.....2/8/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.93	2	1.86v r.m.s	√
2	1.92	5	1.86v r.m.s	√
3	1.93	8	1.86v r.m.s	√
4	1.92	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.96	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.96	7	1.86v dc	√
4	1.96	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.06	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.68	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.57	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.01	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P76.....Serial No.....
 Test Engineer.....Xen.....
 Date.....2/8/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, f = 1kHz. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P76.....Serial No.....
 Test Engineer.....Xen.....
 Date.....2/8/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.067	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.067	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.326	23.0mA	>2.5mA peak	√
Ch2	0.324	22.9mA	>2.5mA peak	√
Ch3	0.321	22.7mA	>2.5mA peak	√
Ch4	0.325	23.0mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.391	27.6mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.389	27.5mA	>2.5mA peak	√
Ch4	0.390	27.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P76.....Serial No.....
 Test Engineer.....Xen.....
 Date.....2/8/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	16mV	800uA	>2.5mA peak	
Ch2	16mV	800uA	>2.5mA peak	
Ch3	16mV	800uA	>2.5mA peak	
Ch4	16mV	800uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.130	9.2mA	>2.5mA peak	√
Ch2	0.126	8.9mA	>2.5mA peak	√
Ch3	0.126	8.9mA	>2.5mA peak	√
Ch4	0.126	8.9mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.246	17.4mA	>2.5mA peak	√
Ch2	0.242	17.1mA	>2.5mA peak	√
Ch3	0.242	17.1mA	>2.5mA peak	√
Ch4	0.242	17.1mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.369	26.1mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.369	26.1mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P76.....Serial No.....
 Test Engineer.....Xen.....
 Date.....2/8/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	1.98	2.8	140mA	>125mA peak	√
Ch2	1.98	2.8	140mA	>125mA peak	√
Ch3	1.98	2.8	140mA	>125mA peak	√
Ch4	1.97	2.8	140mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	1.66	2.3	117.4mA	>125mA peak	√
Ch2	1.68	2.4	118.8mA	>125mA peak	√
Ch3	1.66	2.3	117.4mA	>125mA peak	√
Ch4	1.66	2.3	117.4mA	>125mA peak	√

Unit.....T_ACQ_P76.....Serial No.....
 Test Engineer.....Xen.....
 Date.....2/8/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-93.3	-153.3	21.6	√
Ch2	-143.5	-92.4	-152.4	24.0	√
Ch3	-143.5	-92.2	-152.2	24.5	√
Ch4	-143.5	-93.2	-153.2	21.9	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)
 Total resistance at 10Hz, in Low noise mode = 6.7k
 Amplifier noise voltage should therefore be = 67 nV√Hz
 67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ76P.....Serial No
Test EngineerRMC
Date8/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ76P
Driver board ID	TACQ76P
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON59
Monitor board Drawing No/Issue No	D070480_4_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:
Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P77.....Serial No.....
Test Engineer.....Xen.....
Date.....26/8/10.....

Drive Card ID.....T_ACQ77.....
Monitor Card ID....Mon229.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P77.....Serial No.....
Test Engineer.....Xen.....
Date.....26/8/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P77.....Serial No.....
Test Engineer.....Xen.....
Date.....26/8/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P77.....Serial No.....
 Test Engineer.....Xen.....
 Date.....26/8/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P77.....Serial No.....
 Test Engineer.....Xen.....
 Date.....26/8/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P77.....Serial No.....
 Test Engineer.....Xen.....
 Date.....26/8/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P77.....Serial No.....
 Test Engineer.....Xen.....
 Date.....26/8/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.91	2	1.86v r.m.s	√
2	1.91	5	1.86v r.m.s	√
3	1.91	8	1.86v r.m.s	√
4	1.92	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.95	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.96	7	1.86v dc	√
4	1.95	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.58	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.65	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.42	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.82	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P77.....Serial No.....
 Test Engineer.....Xen.....
 Date.....26/8/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, f = 1kHz. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P77.....Serial No.....
 Test Engineer.....Xen.....
 Date.....26/8/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.323	22.8mA	>2.5mA peak	√
Ch2	0.323	22.8mA	>2.5mA peak	√
Ch3	0.324	22.9mA	>2.5mA peak	√
Ch4	0.323	22.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.390	27.6mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.390	27.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P77.....Serial No.....
 Test Engineer.....Xen.....
 Date.....26/8/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	16mV	800uA	>2.5mA peak	
Ch2	15mV	750uA	>2.5mA peak	
Ch3	15mV	750uA	>2.5mA peak	
Ch4	16mV	800uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.133	9.4mA	>2.5mA peak	√
Ch2	0.130	9.2mA	>2.5mA peak	√
Ch3	0.132	9.3mA	>2.5mA peak	√
Ch4	0.126	8.9mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.251	17.7mA	>2.5mA peak	√
Ch2	0.247	17.5mA	>2.5mA peak	√
Ch3	0.249	17.6mA	>2.5mA peak	√
Ch4	0.241	17.0mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P77.....Serial No.....
 Test Engineer.....Xen.....
 Date.....26/8/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.97	2.8	139.3mA	>125mA peak	√
Ch2	1.97	2.8	139.3mA	>125mA peak	√
Ch3	1.98	2.8	140.0mA	>125mA peak	√
Ch4	1.98	2.8	140.0mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.67	2.4	118.1mA	>125mA peak	
Ch3	1.67	2.4	118.1mA	>125mA peak	
Ch4	1.67	2.4	118.1mA	>125mA peak	

Unit.....T_ACQ_P77.....Serial No.....
 Test Engineer.....Xen.....
 Date.....26/8/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-93.4	-153.4	21.4	√
Ch2	-143.5	-92.2	-152.2	24.5	√
Ch3	-143.5	-93.1	-153.1	22.1	√
Ch4	-143.5	-92.4	-152.4	24.0	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ77P.....Serial No

Test EngineerRMC

Date8/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ77P
Driver board ID	TACQ77P
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON229
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. **None**
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

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This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P78.....Serial No.....
Test Engineer.....Xen.....
Date.....26/8/10.....

Drive Card ID.....T_ACQ78.....
Monitor Card ID....Mon230.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P78.....Serial No.....
Test Engineer.....Xen.....
Date.....26/8/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P78.....Serial No.....
Test Engineer.....Xen.....
Date.....25/8/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P78.....Serial No.....
 Test Engineer.....Xen.....
 Date.....25/8/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P78.....Serial No.....
Test Engineer.....Xen.....
Date.....25/8/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
Connect power to the unit
Set the supplies to 16.5v
Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P78.....Serial No.....
 Test Engineer.....Xen.....
 Date.....25/8/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P78.....Serial No.....
 Test Engineer.....Xen.....
 Date.....25/8/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.91	2	1.86v r.m.s	√
2	1.91	5	1.86v r.m.s	√
3	1.92	8	1.86v r.m.s	√
4	1.91	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.95	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.95	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.59	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.59	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.51	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.74	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P78.....Serial No.....
Test Engineer.....Xen.....
Date.....26/8/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P78.....Serial No.....
 Test Engineer.....Xen.....
 Date.....26/8/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.065	4.6mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.322	22.8mA	>2.5mA peak	√
Ch2	0.324	22.9mA	>2.5mA peak	√
Ch3	0.324	22.9mA	>2.5mA peak	√
Ch4	0.321	22.7mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.389	27.5mA	>2.5mA peak	√
Ch2	0.391	27.6mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.388	27.4mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P78.....Serial No.....
 Test Engineer.....Xen.....
 Date.....26/8/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	13mV	650uA	>2.5mA peak	
Ch2	16mV	800uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	12mV	600uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.128	9.0mA	>2.5mA peak	√
Ch2	0.133	9.4mA	>2.5mA peak	√
Ch3	0.131	9.3mA	>2.5mA peak	√
Ch4	0.129	9.1mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.244	17.3mA	>2.5mA peak	√
Ch2	0.251	17.7mA	>2.5mA peak	√
Ch3	0.248	17.5mA	>2.5mA peak	√
Ch4	0.246	17.4mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.369	26.1mA	>2.5mA peak	√
Ch2	0.371	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P78.....Serial No.....
 Test Engineer.....Xen.....
 Date.....26/8/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.98	2.8	140.0mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.97	2.8	139.3mA	>125mA peak	√
Ch4	1.97	2.8	139.3mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.67	2.4	118.1mA	>125mA peak	
Ch3	1.66	2.3	117.4mA	>125mA peak	
Ch4	1.67	2.4	118.1mA	>125mA peak	

Unit.....T_ACQ_P78.....Serial No.....
 Test Engineer.....Xen.....
 Date.....26/8/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-91.8	-151.8	25.7	√
Ch2	-143.5	-92.8	-152.8	22.9	√
Ch3	-143.5	-91.5	-151.5	26.6	√
Ch4	-143.5	-90.7	-150.7	29.2	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ78P.....Serial No

Test EngineerRMC

Date8/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ78P
Driver board ID	TACQ78P
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON230
Monitor board Drawing No/Issue No	D0701047_V4

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

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of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P79.....Serial No.....
Test Engineer.....Xen.....
Date.....6/9/10.....

Drive Card ID.....T_ACQ79.....
Monitor Card ID....Mon231.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
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 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P79.....Serial No.....
Test Engineer.....Xen.....
Date.....6/9/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P79.....Serial No.....
Test Engineer.....Xen.....
Date.....6/9/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P79.....Serial No.....
 Test Engineer.....Xen.....
 Date.....6/9/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P79.....Serial No.....
 Test Engineer.....Xen.....
 Date.....6/9/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P79.....Serial No.....
 Test Engineer.....Xen.....
 Date.....6/9/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P79.....Serial No.....
 Test Engineer.....Xen.....
 Date.....6/9/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.91	2	1.86v r.m.s	√
2	1.91	5	1.86v r.m.s	√
3	1.91	8	1.86v r.m.s	√
4	1.91	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.94	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.94	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.66	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.69	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.61	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.30	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P79.....Serial No.....
Test Engineer.....Xen.....
Date.....6/9/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P79.....Serial No.....
 Test Engineer.....Xen.....
 Date.....6/9/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.322	22.8mA	>2.5mA peak	√
Ch2	0.324	22.9mA	>2.5mA peak	√
Ch3	0.322	22.8mA	>2.5mA peak	√
Ch4	0.321	22.7mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.389	27.5mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.389	27.5mA	>2.5mA peak	√
Ch4	0.389	27.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.415	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P79.....Serial No.....
 Test Engineer.....Xen.....
 Date.....6/9/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	15mV	750uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	15mV	750uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.131	9.3mA	>2.5mA peak	√
Ch2	0.129	9.1mA	>2.5mA peak	√
Ch3	0.127	9.0mA	>2.5mA peak	√
Ch4	0.123	8.7mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.248	17.5mA	>2.5mA peak	√
Ch2	0.246	17.4mA	>2.5mA peak	√
Ch3	0.243	17.2mA	>2.5mA peak	√
Ch4	0.238	16.8mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.369	26.1mA	>2.5mA peak	√
Ch4	0.368	26.0mA	>2.5mA peak	√

Unit.....T_ACQ_P79.....Serial No.....
 Test Engineer.....Xen.....
 Date.....6/9/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.99	2.8	140.7mA	>125mA peak	√
Ch2	1.99	2.8	140.7mA	>125mA peak	√
Ch3	1.97	2.8	139.3mA	>125mA peak	√
Ch4	1.98	2.8	140.0mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.68	2.4	118.8mA	>125mA peak	
Ch2	1.68	2.4	118.8mA	>125mA peak	
Ch3	1.66	2.3	117.4mA	>125mA peak	
Ch4	1.68	2.4	118.8mA	>125mA peak	

Unit.....T_ACQ_P79.....Serial No.....
 Test Engineer.....Xen.....
 Date.....6/9/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-92.3	-152.3	24.3	√
Ch2	-143.5	-92.7	-152.7	23.2	√
Ch3	-143.5	-92.3	-152.3	24.3	√
Ch4	-143.5	-92.1	-152.1	24.8	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ79P.....Serial No

Test EngineerRMC

Date8/10/11

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ78P
Driver board ID	TACQ78
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON231
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws,
Check all external screws for tightness.

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

Inform aligo_sus

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d.2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P80.....Serial No.....
Test Engineer.....Xen.....
Date.....6/9/10.....

Drive Card ID.....T_ACQ80.....
Monitor Card ID....Mon232.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P80.....Serial No.....
Test Engineer.....Xen.....
Date.....6/9/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P80.....Serial No.....
Test Engineer.....Xen.....
Date.....26/8/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P80.....Serial No.....
 Test Engineer.....Xen.....
 Date.....26/8/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P80.....Serial No.....
 Test Engineer.....Xen.....
 Date.....26/8/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P80.....Serial No.....
 Test Engineer.....Xen.....
 Date.....26/8/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P80.....Serial No.....
 Test Engineer.....Xen.....
 Date.....26/8/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.92	2	1.86v r.m.s	√
2	1.92	5	1.86v r.m.s	√
3	1.92	8	1.86v r.m.s	√
4	1.92	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.96	1	1.86v dc	√
2	1.96	4	1.86v dc	√
3	1.96	7	1.86v dc	√
4	1.96	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.52	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.75	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.70	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.72	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P80.....Serial No.....
 Test Engineer.....Xen.....
 Date.....6/9/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, f = 1kHz. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P80.....Serial No.....
 Test Engineer.....Xen.....
 Date.....6/9/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.323	22.8mA	>2.5mA peak	√
Ch2	0.323	22.8mA	>2.5mA peak	√
Ch3	0.322	22.8mA	>2.5mA peak	√
Ch4	0.322	22.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.390	27.6mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.389	27.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.415	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P80.....Serial No.....
 Test Engineer.....Xen.....
 Date.....6/9/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	15mV	750uA	>2.5mA peak	
Ch2	15mV	750uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.130	9.2mA	>2.5mA peak	√
Ch2	0.129	9.1mA	>2.5mA peak	√
Ch3	0.129	9.1mA	>2.5mA peak	√
Ch4	0.130	9.2mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.247	17.5mA	>2.5mA peak	√
Ch2	0.246	17.4mA	>2.5mA peak	√
Ch3	0.246	17.4mA	>2.5mA peak	√
Ch4	0.247	17.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.370	26.2mA	>2.5mA peak	√

Unit.....T_ACQ_P80.....Serial No.....
 Test Engineer.....Xen.....
 Date.....6/9/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.97	2.8	139.3mA	>125mA peak	√
Ch2	1.98	2.8	140.0mA	>125mA peak	√
Ch3	1.97	2.8	139.3mA	>125mA peak	√
Ch4	1.98	2.8	140.0mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

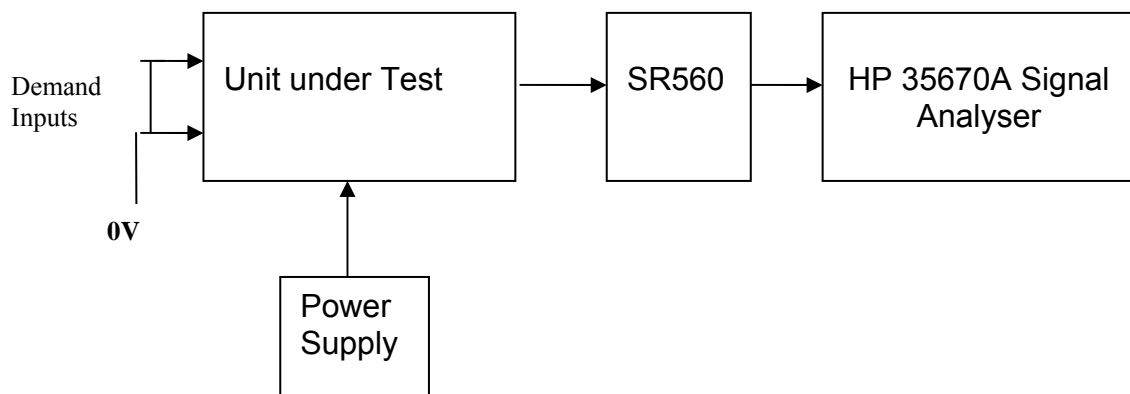
5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.68	2.4	118.8mA	>125mA peak	
Ch3	1.67	2.4	118.1mA	>125mA peak	
Ch4	1.68	2.4	118.8mA	>125mA peak	

Unit.....T_ACQ_P80.....Serial No.....
 Test Engineer.....Xen.....
 Date.....6/9/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V \sqrt Hz	Measured @ 10Hz	- 60dB =	Measured in nV \sqrt Hz	OK?
Ch1	-143.5	-92.9	-152.9	22.6	✓
Ch2	-143.5	-92.1	-152.1	24.8	✓
Ch3	-143.5	-92.3	-152.3	24.3	✓
Ch4	-143.5	-92.9	-152.9	22.6	✓

Notes:

Specified noise output current at 10 Hz = 10pA \sqrt Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV \sqrt Hz

67 nV \sqrt Hz = -143.5 dB \sqrt Hz

Unit.....TACQ80P.....Serial No
Test EngineerRMC
Date4/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors.
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ80P
Driver board ID	TACQ80P
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON232
Monitor board Drawing No/Issue No	D070480_V5_K

9. Check the security of any modification wires. **None**
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
 Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:
Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P81.....Serial No.....
Test Engineer.....Xen.....
Date.....7/9/10.....

Drive Card ID.....T_ACQ81.....
Monitor Card ID....Mon233.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P81.....Serial No.....
Test Engineer.....Xen.....
Date.....7/9/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P81.....Serial No.....
Test Engineer.....Xen.....
Date.....6/9/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P81.....Serial No.....
 Test Engineer.....Xen.....
 Date.....6/9/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P81.....Serial No.....
 Test Engineer.....Xen.....
 Date.....6/9/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P81.....Serial No.....
 Test Engineer.....Xen.....
 Date.....6/9/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P81.....Serial No.....
 Test Engineer.....Xen.....
 Date.....6/9/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.92	2	1.86v r.m.s	√
2	1.92	5	1.86v r.m.s	√
3	1.92	8	1.86v r.m.s	√
4	1.92	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.95	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.95	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.44	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.36	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.87	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.47	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P81.....Serial No.....
 Test Engineer.....Xen.....
 Date.....6/9/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, f = 1kHz. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P81.....Serial No.....
 Test Engineer.....Xen.....
 Date.....7/9/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.322	22.8mA	>2.5mA peak	√
Ch2	0.324	22.9mA	>2.5mA peak	√
Ch3	0.323	22.8mA	>2.5mA peak	√
Ch4	0.324	22.9mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.389	27.5mA	>2.5mA peak	√
Ch2	0.390	27.6mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.390	27.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.414	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P81.....Serial No.....
 Test Engineer.....Xen.....
 Date.....7/9/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	15mV	750uA	>2.5mA peak	
Ch2	12mV	600uA	>2.5mA peak	
Ch3	16mV	800uA	>2.5mA peak	
Ch4	16mV	800uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.130	9.2mA	>2.5mA peak	√
Ch2	0.128	9.0mA	>2.5mA peak	√
Ch3	0.128	9.0mA	>2.5mA peak	√
Ch4	0.128	9.0mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.247	17.5mA	>2.5mA peak	√
Ch2	0.245	17.3mA	>2.5mA peak	√
Ch3	0.244	17.3mA	>2.5mA peak	√
Ch4	0.244	17.3mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.369	26.1mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.369	26.1mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P81.....Serial No.....
 Test Engineer.....Xen.....
 Date.....7/9/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.97	2.8	139.3mA	>125mA peak	√
Ch2	1.97	2.8	139.3mA	>125mA peak	√
Ch3	1.98	2.8	140.0mA	>125mA peak	√
Ch4	1.98	2.8	140.0mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

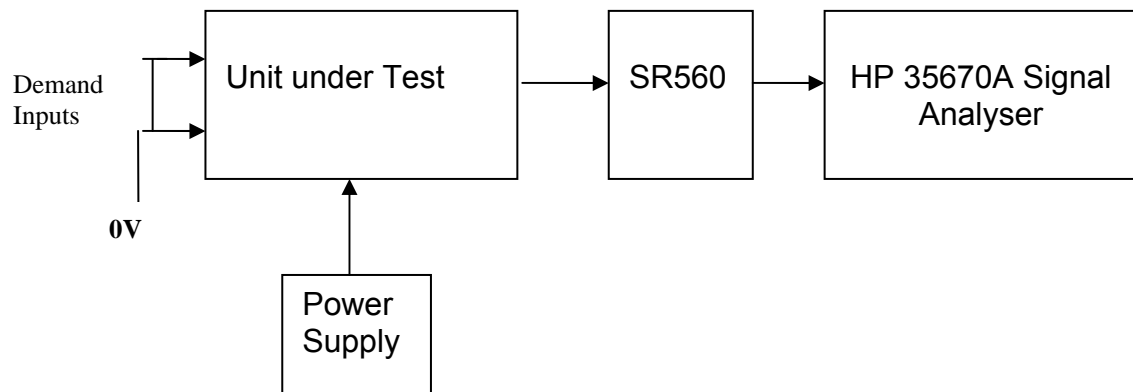
5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.67	2.4	118.1mA	>125mA peak	
Ch3	1.67	2.4	118.1mA	>125mA peak	
Ch4	1.67	2.4	118.1mA	>125mA peak	

Unit.....T_ACQ_P81.....Serial No.....
 Test Engineer.....Xen.....
 Date.....6/9/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-91.7	-151.7	26.0	√
Ch2	-143.5	-93.3	-153.3	21.6	√
Ch3	-143.5	-92.7	-152.7	23.2	√
Ch4	-143.5	-90.9	-150.9	28.5	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ81P.....Serial No

Test EngineerRMC

Date4/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ81P
Driver board ID	TACQ81P
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON233
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

Distribution of this document:

Inform `aligo_sus`

This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P82.....Serial No.....
Test Engineer.....Xen.....
Date.....7/9/10.....

Drive Card ID.....T_ACQ82.....
Monitor Card ID....Mon234.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P82.....Serial No.....
Test Engineer.....Xen.....
Date.....7/9/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P82.....Serial No.....
Test Engineer.....Xen.....
Date.....6/9/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P82.....Serial No.....
 Test Engineer.....Xen.....
 Date.....6/9/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P82.....Serial No.....
 Test Engineer.....Xen.....
 Date.....6/9/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P82.....Serial No.....
 Test Engineer.....Xen.....
 Date.....6/9/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P82.....Serial No.....
 Test Engineer.....Xen.....
 Date.....7/9/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.90	2	1.86v r.m.s	√
2	1.90	5	1.86v r.m.s	√
3	1.91	8	1.86v r.m.s	√
4	1.90	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.94	1	1.86v dc	√
2	1.94	4	1.86v dc	√
3	1.94	7	1.86v dc	√
4	1.94	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.50	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.38	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.49	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.55	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P82.....Serial No.....
 Test Engineer.....Xen.....
 Date.....7/9/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P82.....Serial No.....
 Test Engineer.....Xen.....
 Date.....7/9/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.067	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.322	22.8mA	>2.5mA peak	√
Ch2	0.327	23.1mA	>2.5mA peak	√
Ch3	0.322	22.8mA	>2.5mA peak	√
Ch4	0.322	22.8mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.389	27.5mA	>2.5mA peak	√
Ch2	0.392	27.7mA	>2.5mA peak	√
Ch3	0.389	27.5mA	>2.5mA peak	√
Ch4	0.388	27.4mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.415	29.3mA	>2.5mA peak	√
Ch2	0.415	29.3mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.413	29.2mA	>2.5mA peak	√

Unit.....T_ACQ_P82.....Serial No.....
 Test Engineer.....Xen.....
 Date.....7/9/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	15mV	750uA	>2.5mA peak	
Ch2	15mV	750uA	>2.5mA peak	
Ch3	15mV	750uA	>2.5mA peak	
Ch4	15mV	750uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.126	8.9mA	>2.5mA peak	√
Ch2	0.131	9.3mA	>2.5mA peak	√
Ch3	0.125	8.8mA	>2.5mA peak	√
Ch4	0.129	9.1mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.242	17.1mA	>2.5mA peak	√
Ch2	0.247	17.5mA	>2.5mA peak	√
Ch3	0.241	17.0mA	>2.5mA peak	√
Ch4	0.245	17.3mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.369	26.1mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.369	26.1mA	>2.5mA peak	√
Ch4	0.368	26.0mA	>2.5mA peak	√

Unit.....T_ACQ_P82.....Serial No.....
 Test Engineer.....Xen.....
 Date.....7/9/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.99	2.8	140.7mA	>125mA peak	√
Ch2	1.98	2.8	140.7mA	>125mA peak	√
Ch3	1.98	2.8	140.0mA	>125mA peak	√
Ch4	1.97	2.8	139.3mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.68	2.4	118.8mA	>125mA peak	
Ch2	1.68	2.4	118.8mA	>125mA peak	
Ch3	1.67	2.4	118.1mA	>125mA peak	
Ch4	1.66	2.3	117.4mA	>125mA peak	

Unit.....T_ACQ_P82.....Serial No.....
 Test Engineer.....Xen.....
 Date.....7/9/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-89.5	-149.5	33.5	√
Ch2	-143.5	-92.8	-152.8	22.9	√
Ch3	-143.5	-92.5	-152.5	23.7	√
Ch4	-143.5	-93.6	-153.6	20.9	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ82P.....Serial No

Test EngineerRMC

Date4/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ82P
Driver board ID	TACQ82P
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON234
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

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This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P83.....Serial No.....
Test Engineer.....Xen.....
Date.....17/9/10.....

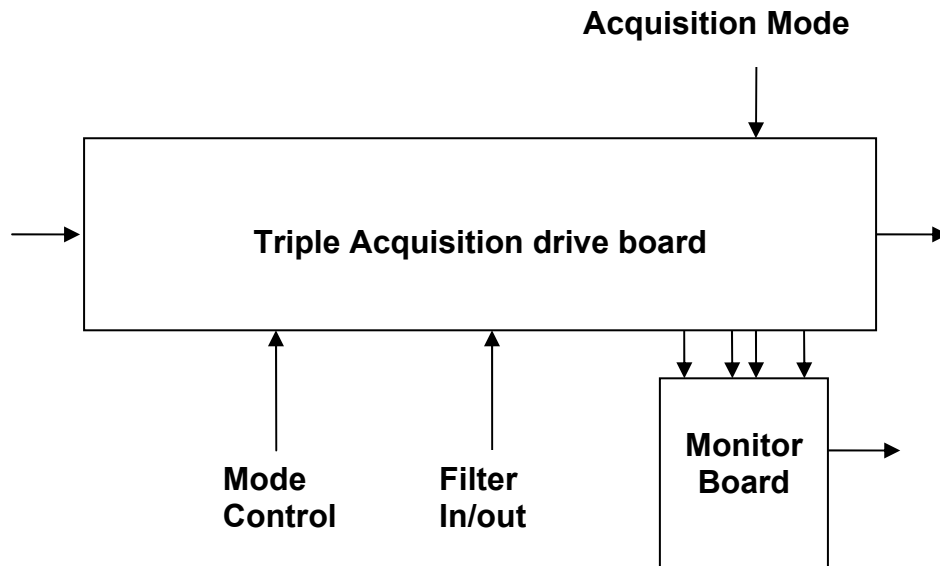
Drive Card ID.....T_ACQ83.....
Monitor Card ID....Mon249.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P83.....Serial No.....
Test Engineer.....Xen.....
Date.....17/9/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P83.....Serial No.....
Test Engineer.....Xen.....
Date.....16/9/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P83.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/9/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P83.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/9/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P83.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/9/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P83.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/9/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.92	2	1.86v r.m.s	√
2	1.92	5	1.86v r.m.s	√
3	1.92	8	1.86v r.m.s	√
4	1.92	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.96	1	1.86v dc	√
2	1.95	4	1.86v dc	√
3	1.95	7	1.86v dc	√
4	1.95	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs. Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		1.30	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.90	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		1.60	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		1.46	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P83.....Serial No.....
Test Engineer.....Xen.....
Date.....16/9/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P83.....Serial No.....
 Test Engineer.....Xen.....
 Date.....17/9/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.066	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.324	22.9mA	>2.5mA peak	√
Ch2	0.325	23.0mA	>2.5mA peak	√
Ch3	0.324	22.9mA	>2.5mA peak	√
Ch4	0.324	22.9mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.390	27.6mA	>2.5mA peak	√
Ch2	0.391	27.6mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.390	27.6mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.416	29.4mA	>2.5mA peak	√
Ch3	0.415	29.3mA	>2.5mA peak	√
Ch4	0.415	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P83.....Serial No.....
 Test Engineer.....Xen.....
 Date.....17/9/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	14mV	700uA	>2.5mA peak	
Ch2	16mV	800uA	>2.5mA peak	
Ch3	14mV	700uA	>2.5mA peak	
Ch4	14mV	700uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.128	9.0mA	>2.5mA peak	√
Ch2	0.127	9.0mA	>2.5mA peak	√
Ch3	0.129	9.1mA	>2.5mA peak	√
Ch4	0.130	9.2mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.244	17.3mA	>2.5mA peak	√
Ch2	0.244	17.3mA	>2.5mA peak	√
Ch3	0.245	17.3mA	>2.5mA peak	√
Ch4	0.246	17.4mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.369	26.1mA	>2.5mA peak	√
Ch2	0.370	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.370	26.2mA	>2.5mA peak	√

Unit.....T_ACQ_P83.....Serial No.....
 Test Engineer.....Xen.....
 Date.....17/9/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.98	2.8	140.0mA	>125mA peak	√
Ch2	1.99	2.8	140.7mA	>125mA peak	√
Ch3	1.98	2.8	140.0mA	>125mA peak	√
Ch4	1.99	2.8	140.7mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.3	162.6mA	>125mA peak	√
Ch2	2.3	3.3	162.6mA	>125mA peak	√
Ch3	2.3	3.3	162.6mA	>125mA peak	√
Ch4	2.3	3.3	162.6mA	>125mA peak	√

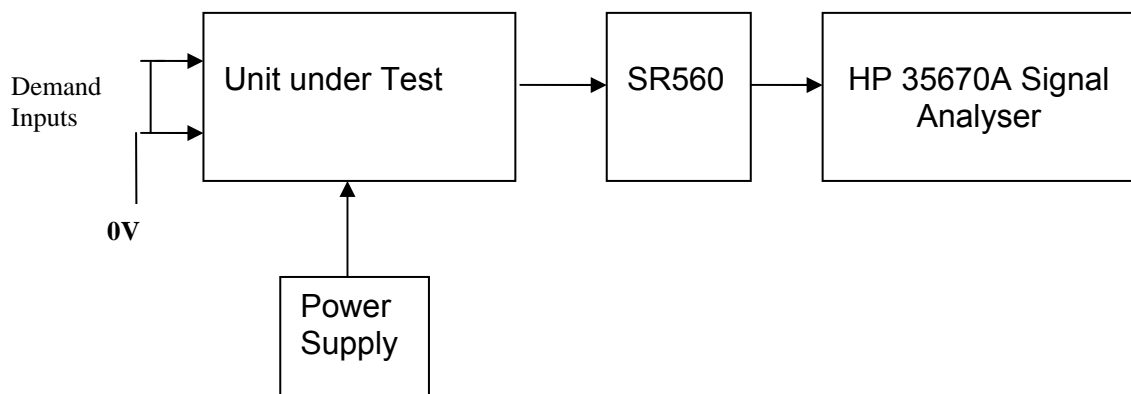
5 kHz

	Vo r.m.s	Vo pk.	Peak Io ($V_o/20$) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.68	2.4	118.8mA	>125mA peak	
Ch3	1.67	2.4	118.1mA	>125mA peak	
Ch4	1.68	2.4	118.8mA	>125mA peak	

Unit.....T_ACQ_P83.....Serial No.....
 Test Engineer.....Xen.....
 Date.....16/9/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-93.0	-153.0	22.4	√
Ch2	-143.5	-91.2	-151.2	27.5	√
Ch3	-143.5	-92.8	-152.8	22.9	√
Ch4	-143.5	-92.5	-152.5	23.7	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)

Total resistance at 10Hz, in Low noise mode = 6.7k

Amplifier noise voltage should therefore be = 67 nV√Hz

67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ83P.....Serial No

Test EngineerRMC

Date4/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ83P
Driver board ID	TACQ83P
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON249
Monitor board Drawing No/Issue No	D070480_5_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓

Triple Acquisition Driver Unit Test Report

R. M. Cutler, University of Birmingham

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This is an internal working note
of the Advanced LIGO Project, prepared by members of the UK team.

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<http://www.ligo.caltech.edu/>

<http://www.physics.gla.ac.uk/igr/sus/>

<http://www.sr.bham.ac.uk/research/gravity/rh.d,2.html>

http://www.eng-external.rl.ac.uk/advligo/papers_public/ALUK_Homepage.htm

TRIPLE ACQUISITION DRIVER UNIT BOARD TEST REPORT

Unit.....T_ACQ_P85.....Serial No.....
Test Engineer.....Xen.....
Date.....13/10/10.....

Drive Card ID.....T_ACQ85.....
Monitor Card ID....Mon182.....

Contents

- 1 Description**
- 2 Test Equipment**
- 3 Inspection**
- 4 Continuity Checks**
- 5 Test Set Up**
- 6 Power**
- 7 Relay operation**
- 8 Monitor Outputs**
 - 8.1 Amplifier Monitors**
 - 8.2 Coil Monitors**
 - 8.3 R.M.S Monitors**
 - 8.4 Noise Monitors**
- 9. Distortion**
- 10 Load Tests**
 - 10.1 Noisy Mode**
 - 10.2 Low noise Mode**
 - 10.3 Acquisition Mode**
- 11 Noise Measurements**
- 12 Final Assembly Tests**

1. Description

Block diagram



Description

The Acquisition unit consists of four identical channels and the power regulators which provide regulated power to the four channels. Each channel consists of a coil drive channel, and monitor circuitry.

The driver has 3 main modes of operation, selectable by two external relay commands: Noisy Mode, Quiet Mode and Acquisition Mode. There is also a mode which switches the channel off.

Unit.....T_ACQ_P85.....Serial No.....
Test Engineer.....Xen.....
Date.....13/10/10.....

2. Test equipment

Power supplies (At least +/- 20v variable, 1A)
Signal generator (capable of delivering 10v peak, 0.1Hz to 10 kHz)
Analogue oscilloscope
Agilent Dynamic Signal Analyser (or similar)
Low noise Balanced Driver circuit
Relay test box

Record the Models and serial numbers of the test equipment used below.

Unit (e.g. DVM)	Manufacturer	Model	Serial Number
Signal Generator	Agilent	33250A	
Oscilloscope	ISO-TECH	ISR622	
PSU*2	Farnell	L30-2	
DVM	Fluke	77III	
Signal analyzer	Agilent	35670A	
Pre-amplifier	Stanford Systems	SR560	

Unit.....T_ACQ_P85.....Serial No.....
Test Engineer.....Xen.....
Date.....12/10/10.....

3. Inspection

Workmanship

Inspect the general workmanship standard and comment: ✓

Capacitors C35 and C27 have been changed to 1nF on all channels.

Links:

Check that the links W2 and W4 are present on each channel.

Unit.....T_ACQ_P85.....Serial No.....
 Test Engineer.....Xen.....
 Date.....12/10/10.....

4. Continuity Checks

Continuity to the V, I and R.M.S Monitor (J1)

PD out to AA

PIN	SIGNAL	DESCRIPTION	To J1 PIN	OK?
1	PD1P	Photodiode A+	1	✓
2	PD2P	Photodiode B+	2	✓
3	PD3P	Photodiode C+	3	✓
4	PD4P	Photodiode D+	4	✓
5	0V	✓		
6	PD1N	Photodiode A-	14	✓
7	PD2N	Photodiode B-	15	✓
8	PD3N	Photodiode C-	16	✓
9	PD4N	Photodiode D-	17	✓

LED Mon

PIN	SIGNAL		To J1 PIN	OK?
1	Imon1P		5	✓
2	Imon2P		6	✓
3	Imon3P		7	✓
4	Imon4P		8	✓
5	0V	✓		
6	Imon1N		18	✓
7	Imon2N		19	✓
8	Imon3N		20	✓
9	Imon4N		21	✓

PD from Sat

PIN	SIGNAL	DESCRIPTION	OK?
9	V+ (TP1)	+17v Supply	✓
10	V+ (TP1)	+17v Supply	✓
11	V- (TP2)	-17v Supply	✓
12	V- (TP2)	-17v Supply	✓
13	0V (TP3)		✓
22	0V (TP3)		✓
23	0V (TP3)		✓
24	0V (TP3)		✓
25	0V (TP3)		✓

5. TEST SET UP



Note:

(1) Input signal to differential amplifier is generally stated in the tests below. There is therefore an inherent gain of 2 in the system.

(2) Some signal generators will indicate 1vpk/pk when the output is in fact 1v Peak into the high impedance Differential driver used. The test procedure refers to the actual voltage out of the signal generator.

Connections:

Differential signal inputs to the board under test:

Drive Input J3 pins 1, 2, 3, 4 = positive input

Drive Input J3 pins 6, 7, 8, 9 = negative input

Drive Input J3 pin 5 = ground

Power

DC IN J1 pin 9, 10 = +16.5v

DC IN J1 pin 11,12 = -16.5

DC IN J1 pins 22, 23, 24, 25 = 0v

Outputs

Coil Out to Sat (J4)

Ch1+ = J4 pin 1

Ch1- = J4 pin 9

Ch2+ = J4 pin 3

Ch2- = J4 pin 11

Ch3+ = J4 pin 5

Ch3- = J4 pin 13

Ch4+ = J4 pin 7

Ch4- = J4 pin 15

Unit.....T_ACQ_P85.....Serial No.....
 Test Engineer.....Xen.....
 Date.....12/10/10.....

6. Power

Check the polarity of the wiring from the 3 pin power connector to each of the boards. Viewed from the back of the unit:

A1	Left pin	Positive	White wire
A2	Middle pin	RTN	Black wire
A3	Right pin	Negative	Green wire

If this is correct,
 Connect power to the unit
 Set the supplies to 16.5v
 Turn on

Record Power Supply Currents

+ 16.5 supply current (mA)	- 16.5 supply current (mA)
500mA	400mA

Check that all power LEDs are illuminated.

LEDs	Plus	Minus
Front Panel	√	√
Rear Panel	√	√

If the supplies are correct, proceed to the next test.

Unit.....T_ACQ_P85.....Serial No.....
 Test Engineer.....Xen.....
 Date.....12/10/10.....

7. Relay Operation

Operate each relay in turn.
 Observe its operation. LEDs should illuminate when the relays are operated.

FILTER

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

TEST RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

ACQUISITION RELAYS

Channel	Indicator		OK?
	ON	OFF	
Ch1	√	√	√
Ch2	√	√	√
Ch3	√	√	√
Ch4	√	√	√

Unit.....T_ACQ_P85.....Serial No.....
 Test Engineer.....Xen.....
 Date.....12/10/10.....

8. Monitor Outputs

Switch out the filters and set the unit to Acquisition Mode.

With a 20 Ohm dummy load on each channel, apply an input from the signal generator at 1 kHz, and adjust the amplitude until the output is 1v r.m.s as measured between TP4 and TP5.

Measure the Voltage Monitor outputs with respect to 0v for each channel.

8.1 Voltage Monitors

Ch.	Output:	V, I and R.M.S Monitor	Expected value	Pass/Fail: Equal? (+/- 0.1v)
1	0.33	3	0.33v	√
2	0.33	6	0.33v	√
3	0.33	9	0.33v	√
4	0.33	12	0.33v	√

Adjust the input voltage until the voltage across the load resistor = 1v r.m.s.
 Record the current monitor output values.

8.2 Current Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.92	2	1.86v r.m.s	√
2	1.92	5	1.86v r.m.s	√
3	1.92	8	1.86v r.m.s	√
4	1.92	11	1.86v r.m.s	√

8.3 R.M.S Monitors

Ch.	Output	V, I and R.M.S Monitor	Expected Value	Pass/Fail: Equal? (+/- 0.1v)
1	1.96	1	1.86v dc	√
2	1.96	4	1.86v dc	√
3	1.94	7	1.86v dc	√
4	1.95	10	1.86v dc	√

8.4 Noise Monitors

- Monitor coil inputs to board were grounded for all channels.

Using the Pre-Amplifier with a gain of 10 and Dynamic Signal Analyser, measure the noise monitor outputs in $\mu\text{V}/\sqrt{\text{Hz}}$ on the noise monitor outputs.

Correct for the pre-amplifier gain. $10\text{pA}/\sqrt{\text{Hz}}$ should give $2.9\mu\text{V}/\sqrt{\text{Hz}}$ out.

Ch.	Output ($\mu\text{V}/\sqrt{\text{Hz}}$)	÷ (Pre-amplifier gain)	Expected Value	Comparison
1		0.91	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
2		1.51	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
3		0.93	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√
4		0.86	$2.9\mu\text{V}/\sqrt{\text{Hz}}$	√

Unit.....T_ACQ_P85.....Serial No.....
Test Engineer.....Xen.....
Date.....12/10/10.....

9. Distortion

Switch the filters out. Increase input voltage to 5v peak, $f = 1\text{kHz}$. Use 20 Ohm loads. Observe the voltage across each load with an oscilloscope in both Acquisition and Non-Acquisition modes.

	Acquisition Mode: Distortion Free?	Non-Acquisition Mode: Distortion Free?
Ch1	√	√
Ch2	√	√
Ch3	√	√
Ch4	√	√

Unit.....T_ACQ_P85.....Serial No.....
 Test Engineer.....Xen.....
 Date.....12/10/10.....

10 Load tests and Frequency response check

Plug in the 20 Ohm 5W loads. Ensure the links W4 are in place.

10.1 Noisy Mode

With the acquisition mode switched out, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	67.5mV	3.4mA	>2.5mA peak	√
Ch2	67.5mV	3.4mA	>2.5mA peak	√
Ch3	67.5mV	3.4mA	>2.5mA peak	√
Ch4	67.5mV	3.4mA	>2.5mA peak	√

10Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.067	4.7mA	>2.5mA peak	√
Ch2	0.066	4.7mA	>2.5mA peak	√
Ch3	0.066	4.7mA	>2.5mA peak	√
Ch4	0.066	4.7mA	>2.5mA peak	√

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.326	23.0mA	>2.5mA peak	√
Ch2	0.325	23.0mA	>2.5mA peak	√
Ch3	0.324	22.9mA	>2.5mA peak	√
Ch4	0.321	22.7mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.391	27.6mA	>2.5mA peak	√
Ch2	0.391	27.6mA	>2.5mA peak	√
Ch3	0.390	27.6mA	>2.5mA peak	√
Ch4	0.389	27.5mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.414	29.3mA	>2.5mA peak	√
Ch2	0.414	29.3mA	>2.5mA peak	√
Ch3	0.414	29.3mA	>2.5mA peak	√
Ch4	0.415	29.3mA	>2.5mA peak	√

Unit.....T_ACQ_P85.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/10/10.....

10.2 Low noise Mode

With the acquisition mode switched out and filters switched in, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter, at the frequencies below. For 1Hz and 10Hz, use the oscilloscope. Calculate the output current in each case ($V_{out}/20$).

1Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	45mV	2.3mA	>2.5mA peak	
Ch2	45mV	2.3mA	>2.5mA peak	
Ch3	45mV	2.3mA	>2.5mA peak	
Ch4	45mV	2.3mA	>2.5mA peak	

10Hz

	Vo peak	Peak Io (Vo/20)	Specification	Pass/Fail
Ch1	13mV	650uA	>2.5mA peak	
Ch2	16mV	800uA	>2.5mA peak	
Ch3	16mV	800uA	>2.5mA peak	
Ch4	15mV	750uA	>2.5mA peak	

100Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.128	9.0mA	>2.5mA peak	√
Ch2	0.132	9.3mA	>2.5mA peak	√
Ch3	0.131	9.3mA	>2.5mA peak	√
Ch4	0.127	9.0mA	>2.5mA peak	√

200Hz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.244	17.3mA	>2.5mA peak	√
Ch2	0.249	17.6mA	>2.5mA peak	√
Ch3	0.248	17.5mA	>2.5mA peak	√
Ch4	0.243	17.2mA	>2.5mA peak	√

1 kHz

	Vo r.m.s	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	0.370	26.2mA	>2.5mA peak	√
Ch2	0.371	26.2mA	>2.5mA peak	√
Ch3	0.370	26.2mA	>2.5mA peak	√
Ch4	0.369	26.1mA	>2.5mA peak	√

Unit.....T_ACQ_P85.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/10/10.....

10.3 Acquisition Mode

With the acquisition mode switched in, and filters switched out, apply 5v peak at the input to the drive unit. Measure the r.m.s differential voltage across each load resistor in turn using a true r.m.s meter at the frequencies below. Calculate the peak voltages, then the peak output current in each case ($V_{out}/20$).

100Hz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	1.97	2.8	139.3mA	>125mA peak	√
Ch2	1.96	2.8	138.6mA	>125mA peak	√
Ch3	1.98	2.8	140.0mA	>125mA peak	√
Ch4	1.97	2.8	139.3mA	>125mA peak	√

200Hz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	2.2	3.1	155.5mA	>125mA peak	√
Ch2	2.2	3.1	155.5mA	>125mA peak	√
Ch3	2.2	3.1	155.5mA	>125mA peak	√
Ch4	2.2	3.1	155.5mA	>125mA peak	√

1 kHz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	2.3	3.1	162.6mA	>125mA peak	√
Ch2	2.3	3.1	162.6mA	>125mA peak	√
Ch3	2.3	3.1	162.6mA	>125mA peak	√
Ch4	2.3	3.1	162.6mA	>125mA peak	√

5 kHz

	Vo r.m.s	Vo pk.	Peak Io (Vo/20) x 1.414	Specification	Pass/Fail
Ch1	1.67	2.4	118.1mA	>125mA peak	
Ch2	1.67	2.4	118.1mA	>125mA peak	
Ch3	1.67	2.4	118.1mA	>125mA peak	
Ch4	1.67	2.4	118.1mA	>125mA peak	

Unit.....T_ACQ_P85.....Serial No.....
 Test Engineer.....Xen.....
 Date.....13/10/10.....

11. Noise Measurements

As the previous test involves non – representative temperature rises, allow the unit to cool before performing this test.
 Replace the filter links W4, on each channel.
 Connect the filter test box, and switch in all filters.
 Switch it out of Test Mode and out of the Acquisition mode
 Use the HP 35670A Dynamic Signal Analyser.
 Connect a shorting plug to the demand input to short all positive and negative demands together and to 0v. Connect 20 Ohm loads to the outputs.
 Use Stuart Aston’s noise measurement set up, loaded from disc.
 Measure the noise output from each channel in turn at the amplifier outputs (TP4 and TP5). The Low Pass filter on the SR650 may be used to reduce mains interference, to prevent the Signal Analyser from overloading. Ideally the filter corner frequency should be set to 3 kHz. Set the amplifier gain to 1000, and check that the overload light is not on before each measurement.



Measure the noise output at 10 Hz.

	Spec in dB V√Hz	Measured @ 10Hz	- 60dB =	Measured in nV√Hz	OK?
Ch1	-143.5	-93.3	-153.3	21.6	√
Ch2	-143.5	-87.5	-147.5	42.2	√
Ch3	-143.5	-92.5	-152.5	23.7	√
Ch4	-143.5	-93.1	-153.1	22.1	√

Notes:

Specified noise output current at 10 Hz = 10pA√Hz (worst case)
 Total resistance at 10Hz, in Low noise mode = 6.7k
 Amplifier noise voltage should therefore be = 67 nV√Hz
 67 nV√Hz = -143.5 dB√Hz

Unit.....TACQ85P.....Serial No

Test EngineerRMC

Date4/11/10

12. Final Assembly Tests

1. Remove the lid of the box. ✓
2. Unplug all external connections. ✓
3. Check that the 4 pillars are in place in the corners of the Boards and that their screws are tight. ✓
4. Check that all internal connectors are firmly mated. ✓
5. Tighten the screw-locks holding all the external connectors. ✓
6. Check that all the LEDs are nicely centred. ✓
7. Check that all links W4 are in place. ✓
8. Check that the boards are labelled with their Drawing Number, Issue Number, and serial number. Record below:

UoB box ID	TACQ85P
Driver board ID	TACQ85P
Driver board Drawing No/Issue No	D0901047_V4
Monitor board ID	MON182
Monitor board Drawing No/Issue No	D070480_4_K

9. Check the security of any modification wires. None
10. Visually inspect. ✓
11. Put the lid on and fasten all screws, ✓
Check all external screws for tightness. ✓