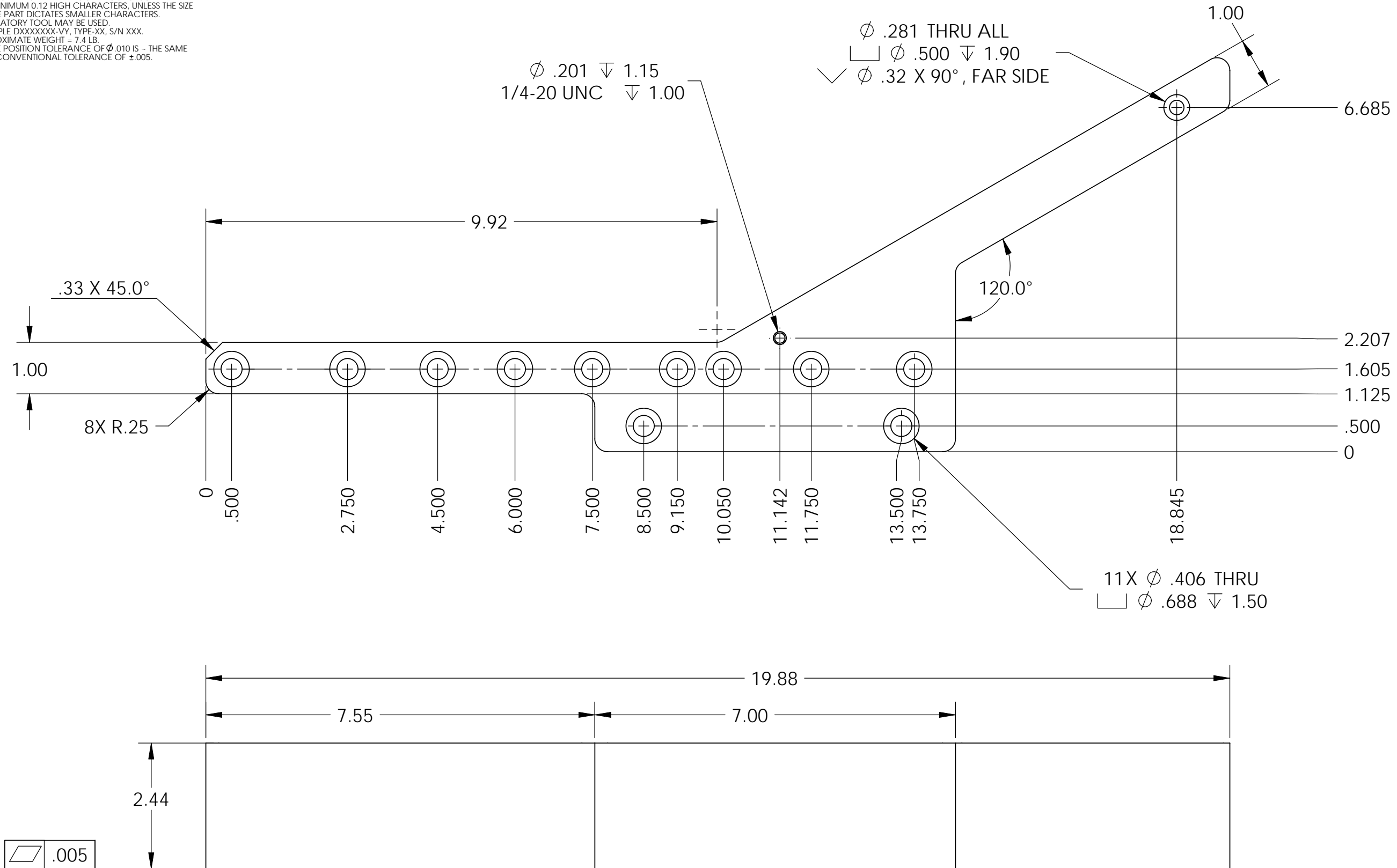


D1001353 Test-Bench Stage1 CloseOut Plate, PART PDM REV: X-006, DRAWING PDM REV: X-004

REV.	DATE	DCN #	DRAWING TREE #
v1	25 May 2010	E1000195	-

NOTES CONTINUED:
 5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR 'TYPE' IF APPLICABLE ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12 HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.
 EXAMPLE DXXXXXX-VY, TYPE-XX, S/N XXX.
 6. APPROXIMATE WEIGHT = 7.4 LB.
 7. A TRUE POSITION TOLERANCE OF $\phi .010$ IS - THE SAME AS A CONVENTIONAL TOLERANCE OF $\pm .005$.



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO		PART NAME	
DIMENSIONS ARE IN INCHES TOLERANCES: .XX $\pm .015$.XXX $\pm .005$ ANGULAR $\pm .5^\circ$				CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		TEST-BENCH STAGE 1 CLOSEOUT PLATE	
1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.				SYSTEM ADVANCED LIGO	SUB-SYSTEM SEI	DESIGNER S.BARNUM	DATE 25 May 2010
MATERIAL 6061-T6 Al				FINISH 63 μ inch		DRAFTER M.HILLARD	DATE 25 May 2010
NEXT ASSY D10001366				CHECKER M.MATICHARD	DATE 25 May 2010	SIZE B	DWG. NO. D1001353
APPROVAL K.MASON				DATE 25 May 2010	SCALE 1:2	PROJECTION 	REV. v1
						SHEET 1 OF 1	