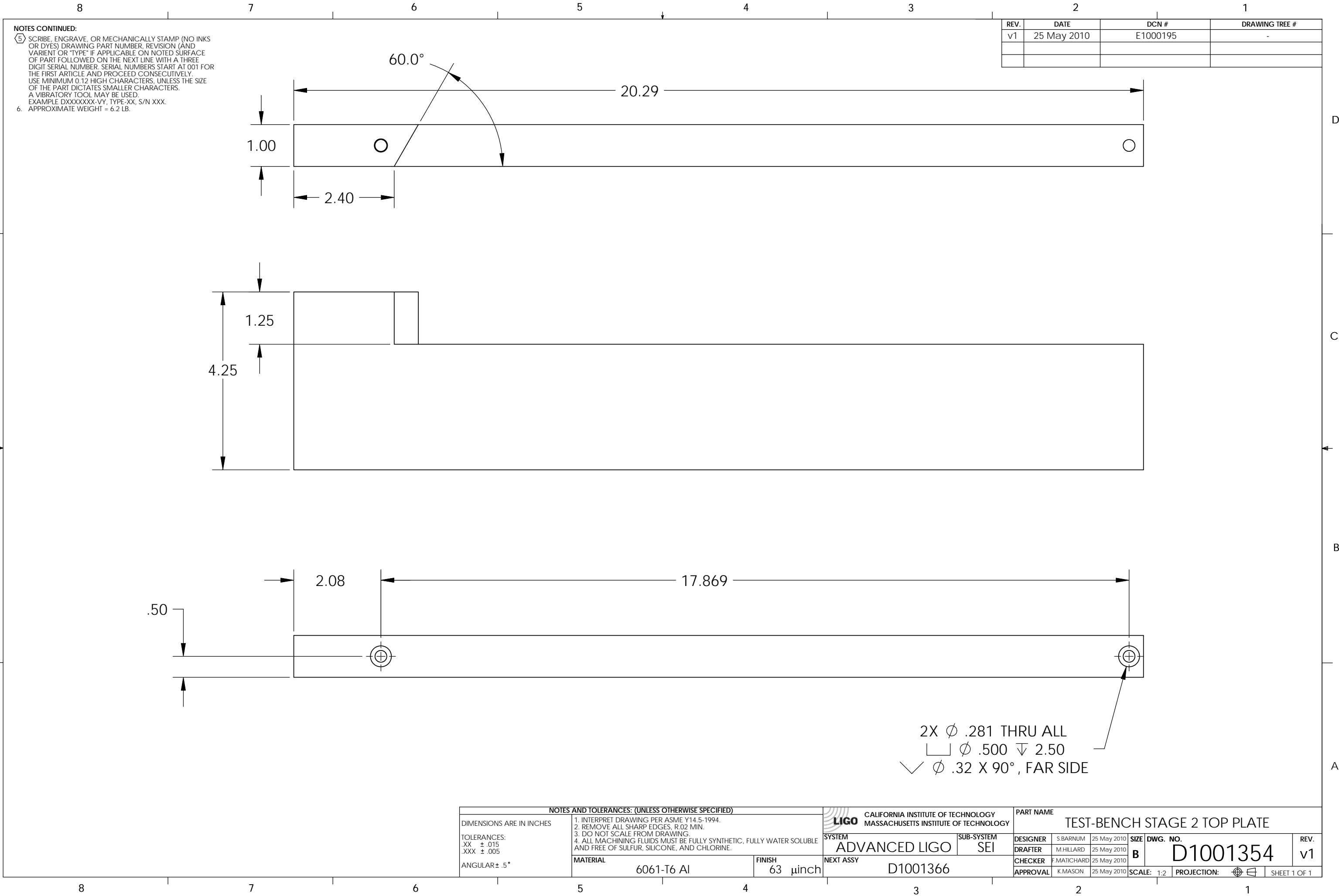


D1001354 Test-Bench Stage2 TopPlate, PART PDM REV: X-005, DRAWING PDM REV: X-002



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME						
DIMENSIONS ARE IN INCHES		1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		SYSTEM ADVANCED LIGO		SUB-SYSTEM SEI		TEST-BENCH STAGE 2 TOP PLATE				
TOLERANCES: .XX ± .015 .XXX ± .005		MATERIAL 6061-T6 Al		FINISH 63 μinch		NEXT ASSY D1001366		DESIGNER S.BARNUM	25 May 2010	SIZE B	DWG. NO. D1001354	REV. v1
ANGULAR ± .5°						APPROVAL K.MASON		25 May 2010	SCALE: 1:2	PROJECTION:	SHEET 1 OF 1	