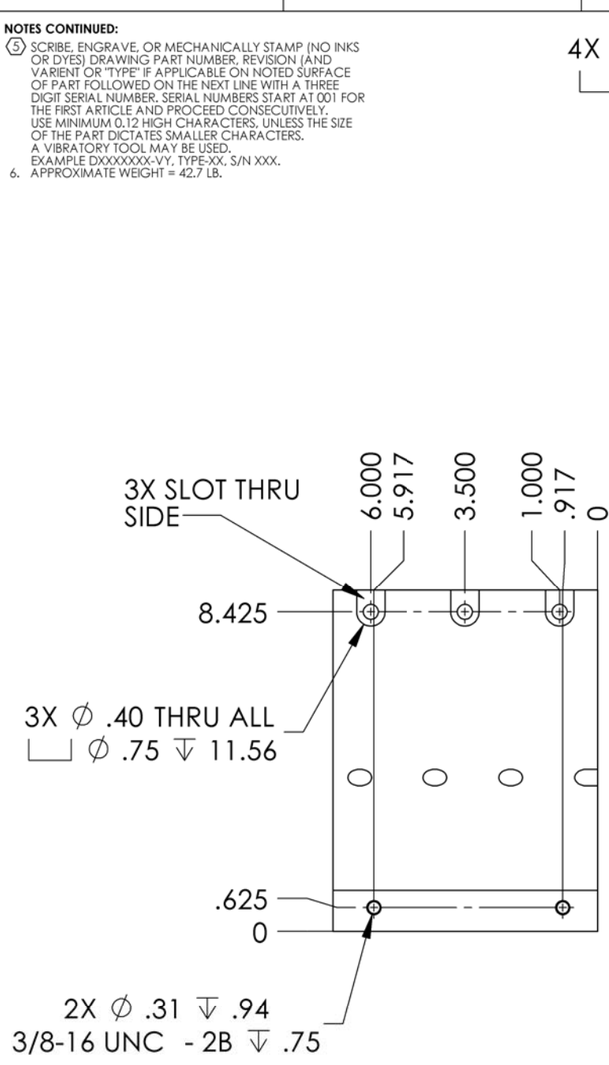
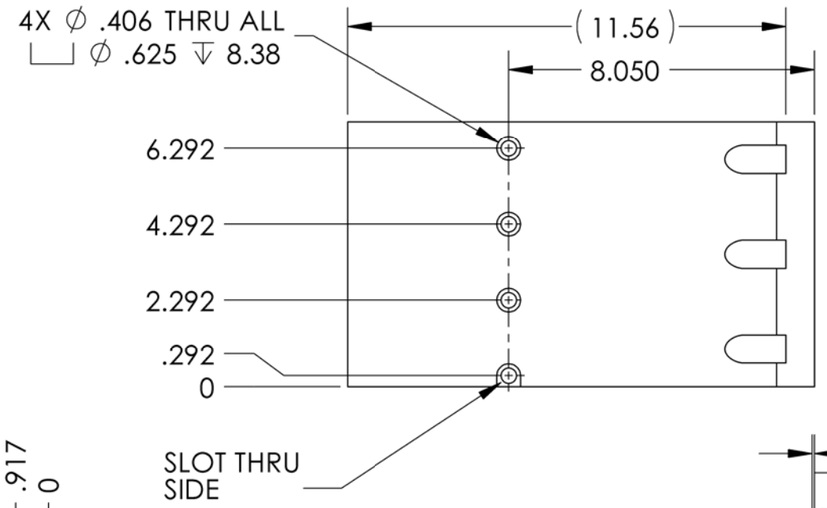
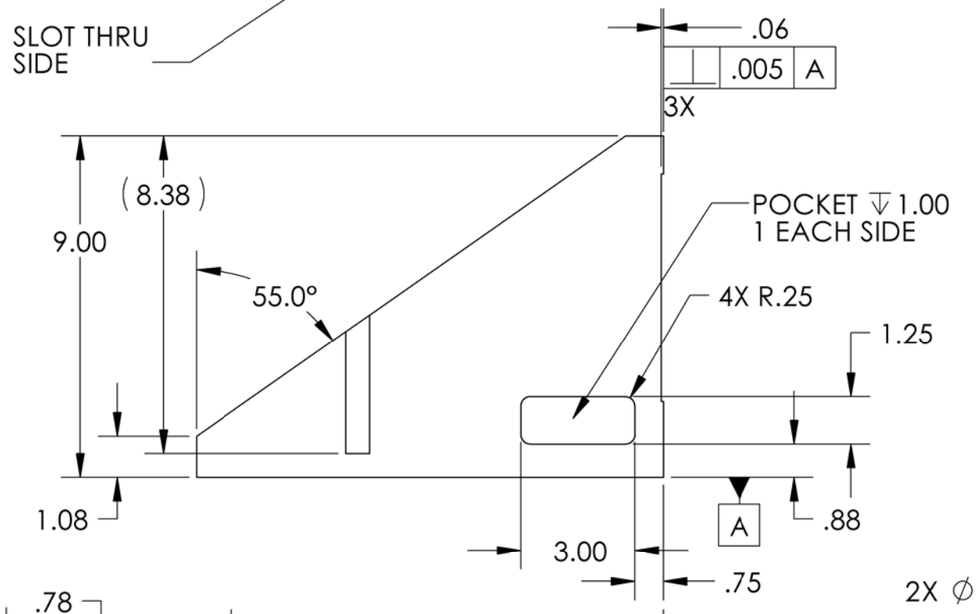
**NOTES CONTINUED:**

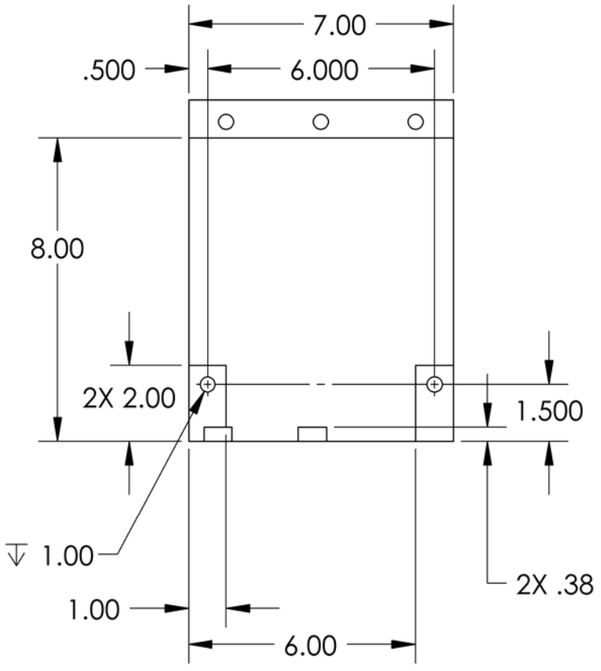
5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIENT OR "TYPE" IF APPLICABLE ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12 HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE DXXXXXXX-VY, TYPE-XX, S/N XXX.
6. APPROXIMATE WEIGHT = 42.7 LB.

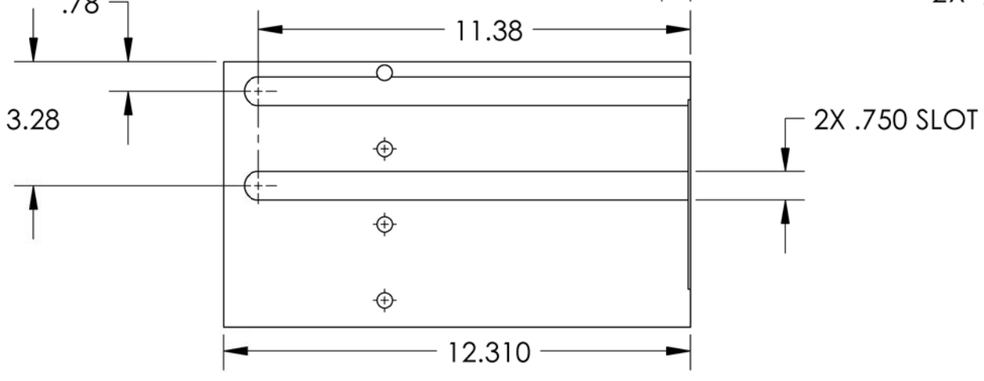
| REV. | DATE | DCN # | DRAWING TREE # |
|---|---|---|---|
| v1 | 25 May 2010 | E1000195 | - |
| | | | |
| | | | |

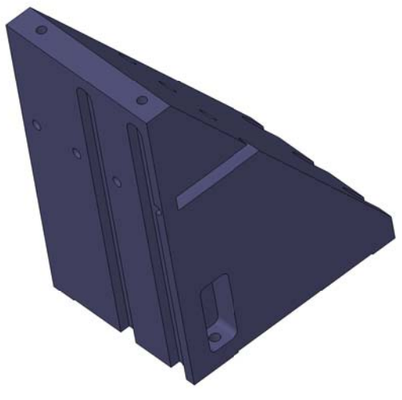


| NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED) | | | | | |
|---|---|---|---|---|---|
| DIMENSIONS ARE IN INCHES<br>TOLERANCES:<br>.XX ± .015<br>.XXX ± .005<br>ANGULAR ± .5° | 1. INTERPRET DRAWING PER ASME Y14.5-1994.<br>2. REMOVE ALL SHARP EDGES, R.02 MIN.<br>3. DO NOT SCALE FROM DRAWING.<br>4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE. | MATERIAL: 6061-T6 Al | FINISH: 63 µinch | NEXT ASSY: D1001366 | |

LIGO — CALIFORNIA INSTITUTE OF TECHNOLOGY, MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM: ADVANCED LIGO | SUB-SYSTEM: SEI

PART NAME: TEST-BENCH STAGE 1 WALL SUPPORT

| | | | | | |
|---|---|---|---|---|---|
| DESIGNER | S.BARNUM | 25 May 2010 | SIZE: B | DWG. NO.: D1001357 | REV.: v1 |
| DRAFTER | M.HILLARD | 25 May 2010 | | | |
| CHECKER | F.MATICHARD | 25 May 2010 | | | |
| APPROVAL | K.MASON | 25 May 2010 | SCALE: 1:4 | PROJECTION: | SHEET 1 OF 1 |

D1001357 Test-Bench Stage1 Wall Support, PART PDM REV: X-002, DRAWING PDM REV: X-002