

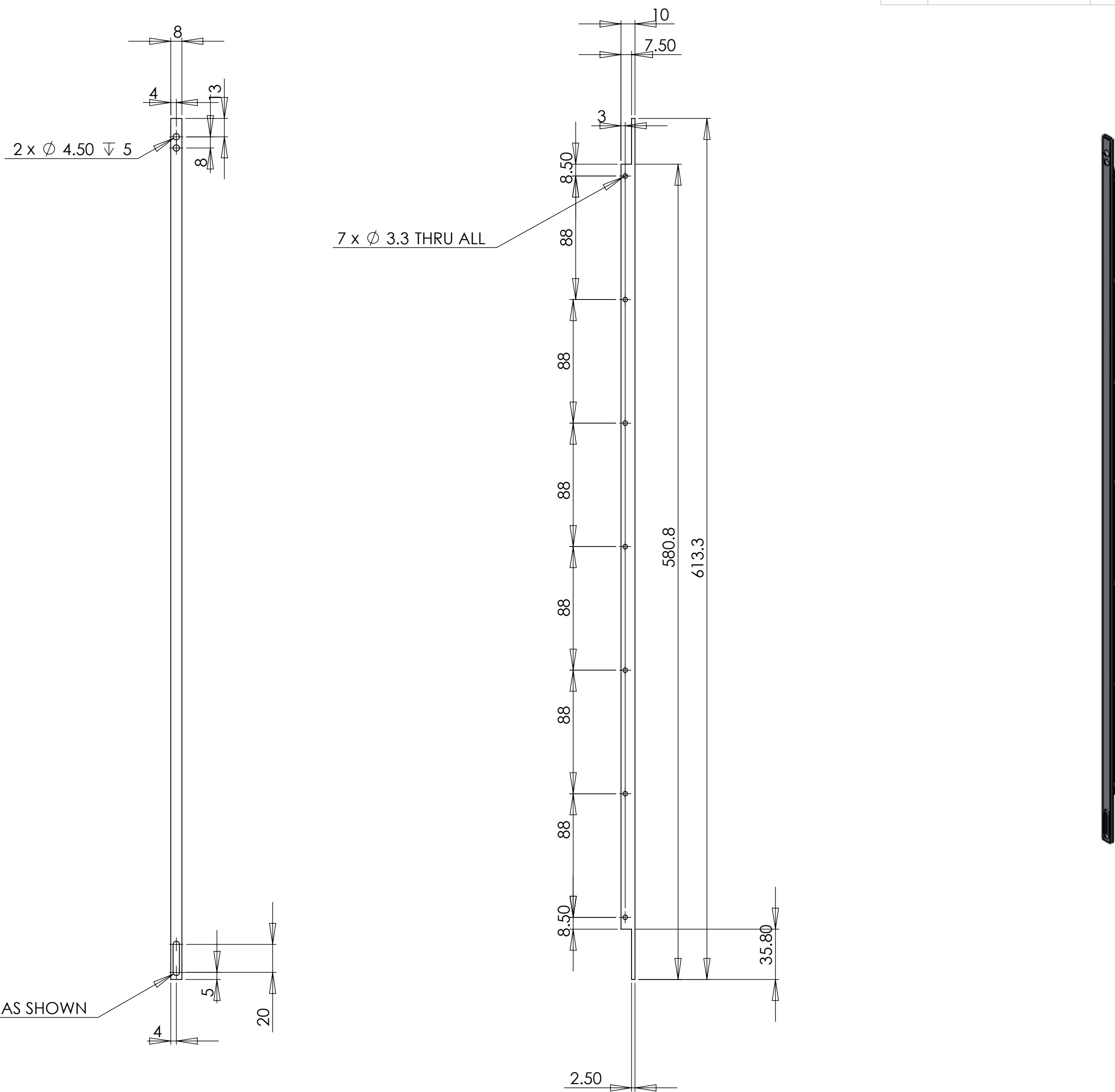
NOTES CONTINUED:

⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

⑥ MACHINE ALL SURFACES.

MAKE FROM 2.5 MM WALL THICKNESS L-SECTION ALIUMINIUM

REV.	DATE	DCN #	DRAWING TREE #



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN MILLIMETERS
 TOLERANCES:
 .XX ± 0.10
 .XXX ± 0.010
 ANGULAR ± 0.2°

1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.	
MATERIAL	6061-T6 Al
FINISH	1.6 µm

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
SYSTEM	ADVANCED LIGO
SUB-SYSTEM	SUS
NEXT ASSY	

PART NAME		FIBRE REMOVAL SPINE							
DESIGNER	L CUNNINGHAM	DATE	08/07/10	SIZE	c	DWG. NO.	D1001691	REV.	v2
DRAFTER	L Cunningham								
CHECKER									
APPROVAL						SCALE: 1:2.5	PROJECTION:	SHEET 1 OF 1	