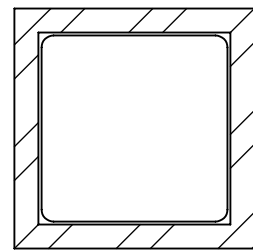
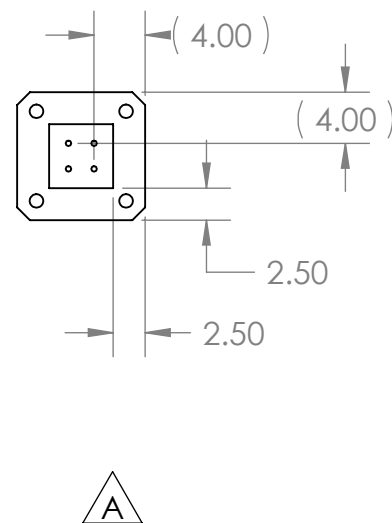
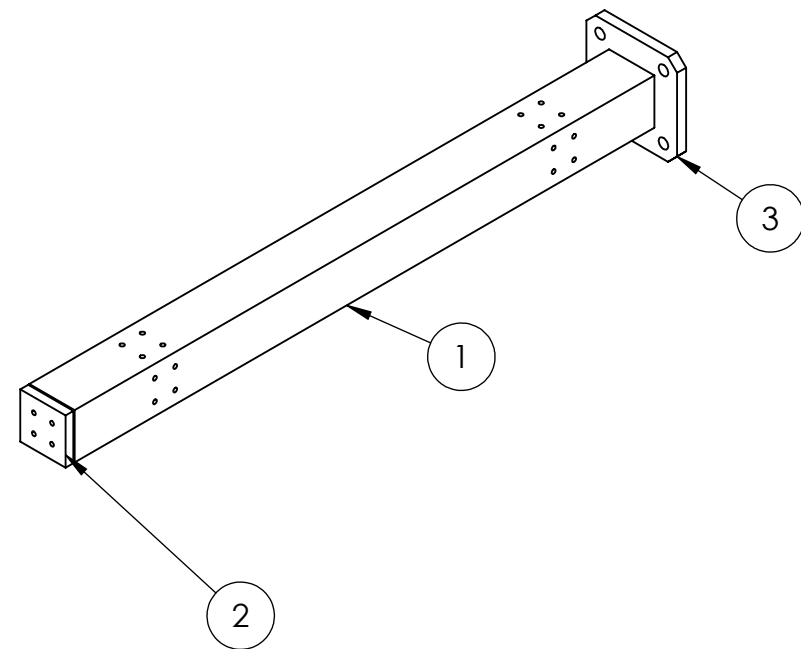
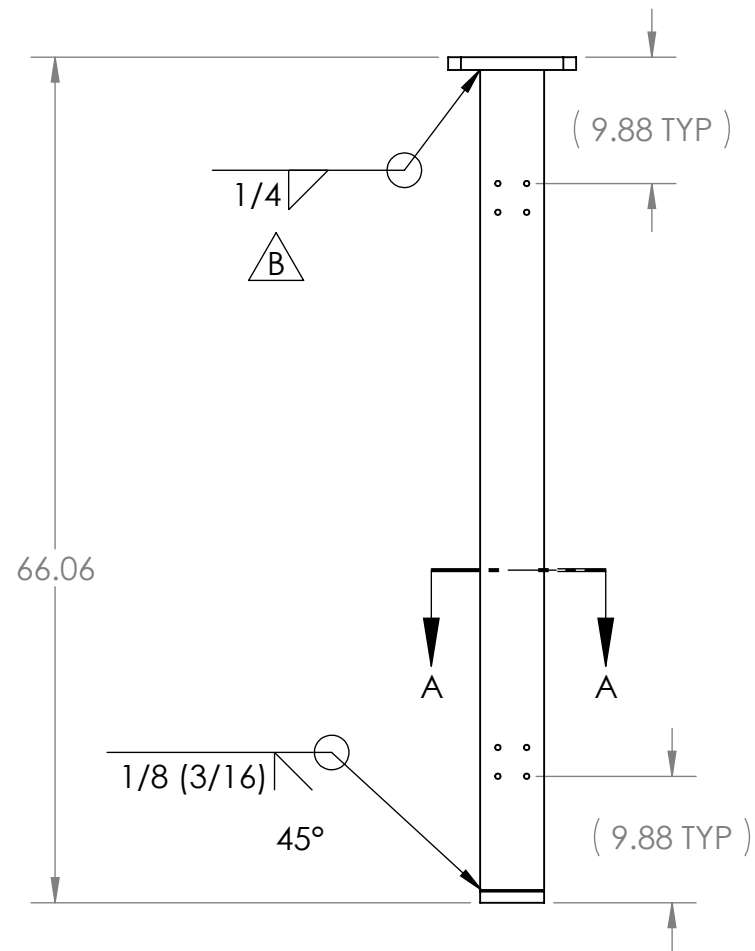


PROPRIETARY AND CONFIDENTIAL
 THE INFORMATION CONTAINED IN THIS
 DRAWING IS THE SOLE PROPERTY OF
 GNB CORPORATION. ANY
 REPRODUCTION IN PART OR AS A WHOLE
 WITHOUT THE WRITTEN PERMISSION OF
 GNB CORPORATION IS PROHIBITED.

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	SPECIFIED PAINT	8/3/2010	MKM2
	B	REVISED WELD SIZE	8/11/2010	MKM2
	C	REVISED PAINT NOTE; RELEASED TO PRODUCTION	8/24/2010	MKM2



SECTION A-A
SCALE 1 : 4



- NOTES:
1. WELD PER QP1750-W2, LIGO WELDING AND REPAIR PROCEDURE, LATEST REVISION
 2. ALL WELDS TO BE GMAW-S, TRIMIX GAS
 3. NO POST WELD HEAT TREATMENT IS REQUIRED
 4. PLACE SCREWS IN THE TAPPED HOLES TO PREVENT PAINT FROM GETTING IN THE HOLES.
 5. PRIOR TO PAINTING, PREPARE SURFACE TO SSPC SP-10 (NEAR WHITE) BLAST CLEANING
 6. REFER TO QP112, SECTIONS 1.4, 1.5, AND 1.6
 7. PAINT AS FOLLOWS:
 SURFACE PREPARATION - SSPC SP-10 (NEAR WHITE) BLAST CLEANING
 PRIMER - 3-4 MILS DFT INORGANIC ZINC.
 FINISH COAT - 8-10 MILS DFT CARBOLINE 450-MEDIUM GREY

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	114238-00M	MEMBER, VERTICAL, STAND, MC TUBES	1
2	114244-00M	PLATE, BOLT, STAND, MC TUBES	1
3	114246-00M	PLATE, FOOT, MC-TUBE STAND	1

MATERIAL: ASTM A36 STEEL

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES:
 ANGULAR: ± 1°
 .XX ± .03
 .XXX ± .005
 UNSPECIFIED FILLETS: R.015
 BREAK EDGES .010x45°
 REMOVE ALL BURRS

//, □, ⊥ WITHIN .05

THIRD ANGLE PROJECTION



WEIGHT: 198.98#

APPROVALS DATE

DRAFTER MKM2 7/13/10

CHECKER RW 7/22/10

ENGINEER MKM2 7/13/10

TITLE:

STAND, MCA, SINGLE SUPPORT

DO NOT SCALE
DRAWING

DWG. NO. 114386-00WM

SCALE: 1:15 SHEET 1 OF 1

REV C

GNB CORPORATION
 SCIENTIFIC AND INDUSTRIAL EQUIPMENT
 3200 DWIGHT RD. SUITE 100
 ELK GROVE, CA, 95758
 916-395-3003 FAX: 916-395-3363
 www.gnbvalves.com