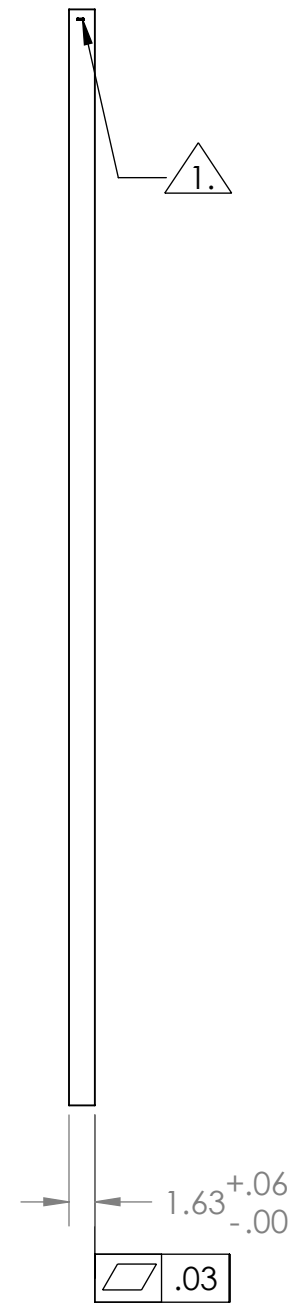
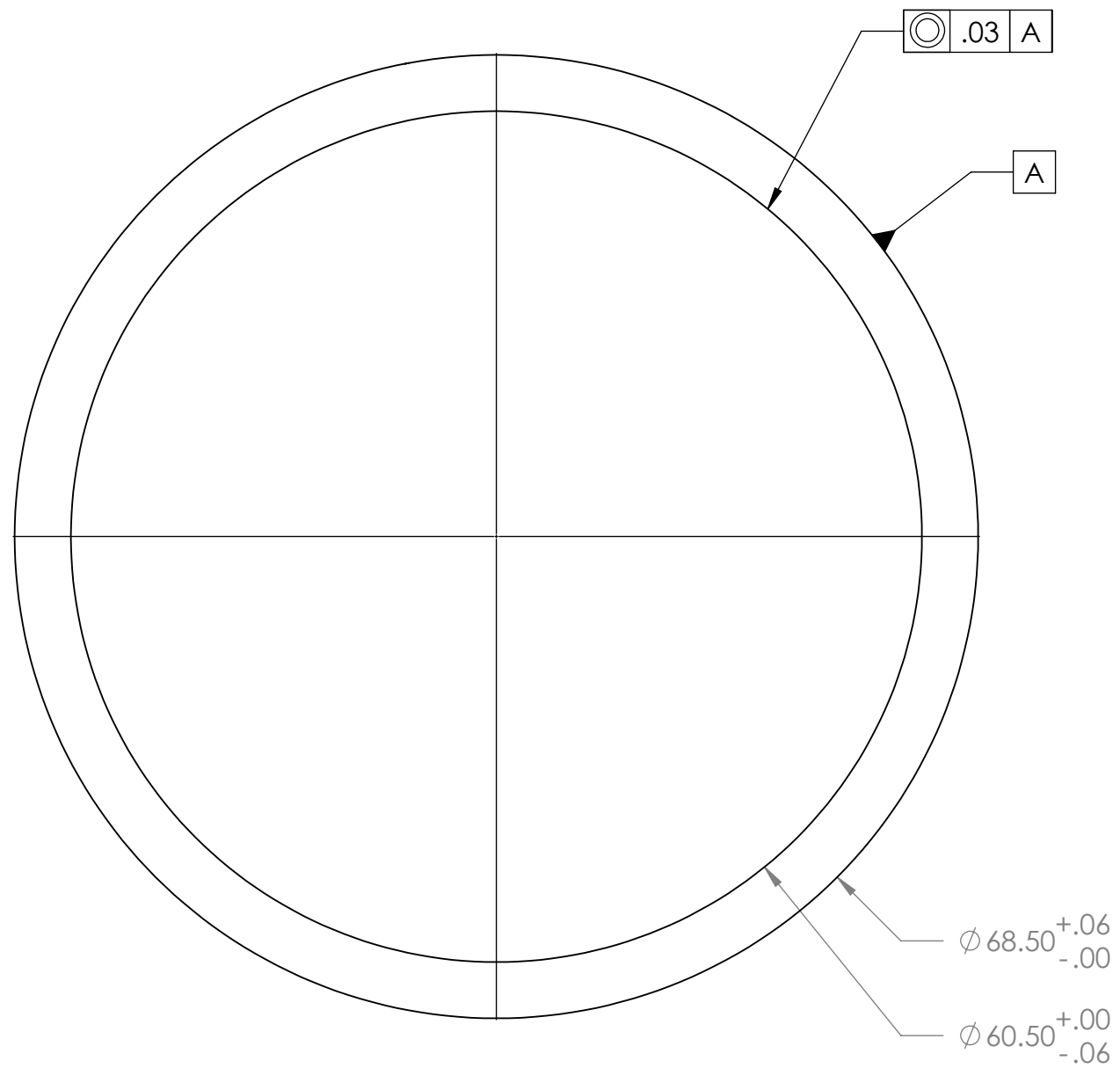


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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	RELEASED TO PRODUCTION	8/20/2010	MKM2



NOTES:

1. TURN OUTER DIAMETER TO WITHIN TOLERANCE, THEN ENGRAVE THE FOLLOWING USING A VIBRATORY TOOL WITH A TIP WITH A MINIMUM RADIUS OF .005":
  - a. HEAT NUMBER
  - b. LOT NUMBER
  - c. PART NUMBER
2. PROVIDE A COUPON, SIZED 2" X 2", FROM THE SAME HEAT NUMBER, LOT, AND THICKNESS OF THE MATERIAL.
3. NO WELD SPLICES OR REPAIR WELDING ALLOWED
4. MATERIAL IDENTIFICATION TO BE MAINTAINED AT ALL TIMES. IF IDENTIFICATION IS LOST, TESTING REQUIRED FOR THE MATERIAL MUST BE REPEATED.
5. NO GRINDING ALLOWED
6. FORGING MUST BE PROTECTED FROM CONTAMINATION FROM CARBON STEEL OR HYDROCARBONS. KEEP FORGINGS PROTECTED AT ALL TIMES.
7. PACKAGE FORGINGS PER ASTM A-700.

DESCRIPTION FORGING, 1.63 THK, 60.50 ID, 68.50 OD		WEIGHT: 380.67#		<p>SCIENTIFIC AND INDUSTRIAL EQUIPMENT</p> <p>3200 DWIGHT RD. SUITE 100        ELK GROVE, CA, 95758        916-395-3003 FAX: 916-395-3363        www.gnbvalves.com</p>
MATERIAL: AISI 304L PER ASME SPEC SA-182 GRADE F; MAX SULFUR CONTENT .006%		APPROVALS	DATE	
<small>UNLESS OTHERWISE SPECIFIED:          DIMENSIONS ARE IN INCHES          TOLERANCES:          ANGULAR: ± 0°30'          .XX ± .06          .XXX ± .005          UNSPECIFIED FILLETS: R.015          BREAK EDGES .010x45°          REMOVE ALL BURRS</small>		DRAFTER MKM2	6/14/10	
<small>FINISH 250          //, □, ⊥ WITHIN .03          THIRD ANGLE PROJECTION</small>		CHECKER RW	6/14/10	
		ENGINEER MKM2	6/14/10	
TITLE: FORGING, FLANGE, 60.50 ID, 68.50 OD GROOVED FLANGE				
DO NOT SCALE DRAWING		B DWG. NO. 114231-00S		REV A
		SCALE: 1:12		SHEET 1 OF 1