

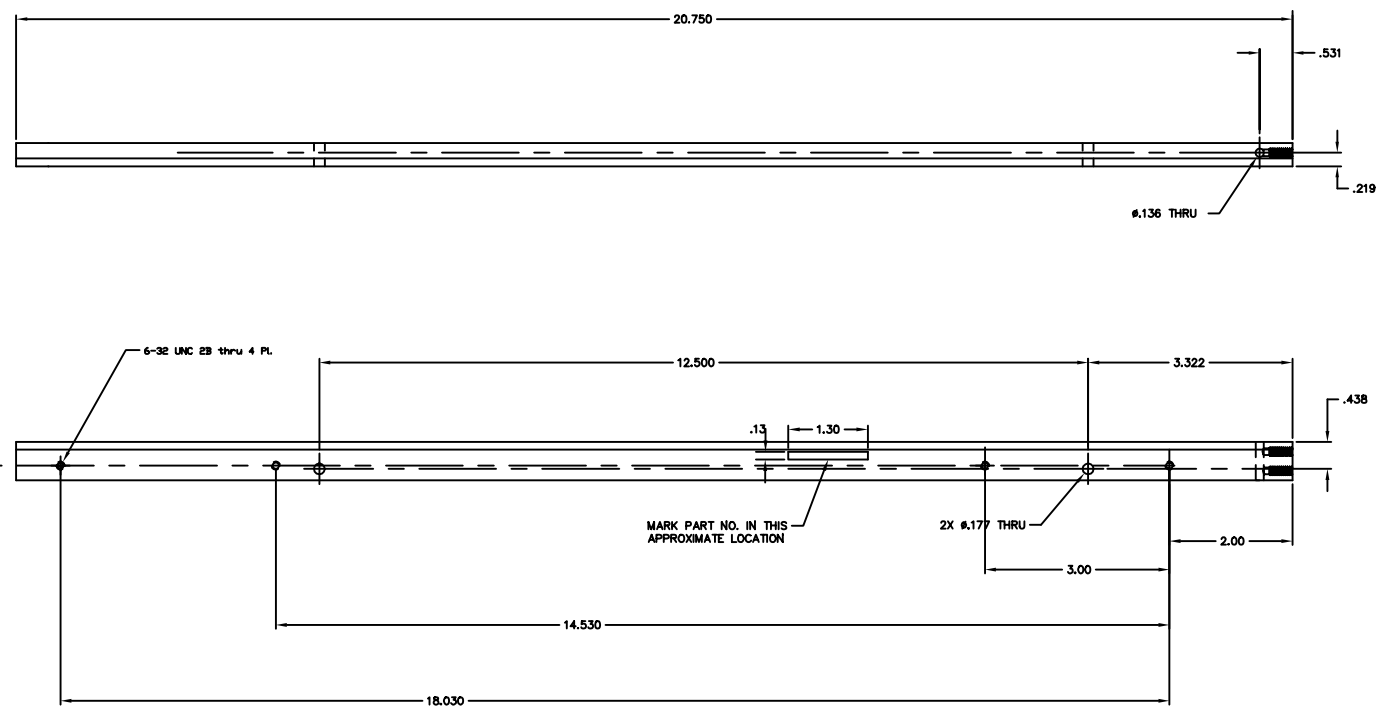
NOTES (UNLESS OTHERWISE SPECIFIED)

1. **Lubricants**
Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Omzeek 410 (stainless steel).

2. **Identification Symbol Number**
A serial number shall be etched, or scribed on the part see note drawing note.

3. **Serial Number Format**
The Serial number shall be of the format D99xxxx-x 001

4. **Example: D990021-A-001**
The drawing number, The revision number, The sequential part number



REF ID		PART or DRWG No.		DESCRIPTION				MATERIAL	
				PARTS and MATERIAL LIST					
				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY				FRONT APS BAFFLE FRAME, RIGHT	
A	REV	DESCRIPTION	QTY	DRWG NO.	ISSUE DESCRIPTION	APPR'D	CHECK	DRWN	DATE
	00	NEW-RELEASE		LIGO-E000130-00-D		KENH			3-9-00
	00	PRE-RELEASE				KENH			3-8-00
DVG: NDL		DESCRIPTION		SCALE		SHEET		1 OF 1	
REFERENCE DRAWINGS		USED ON XXX		NEXT ASS'Y XXX					

**UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES**

TOLERANCES:
FRACTIONAL ±1/16
ANGULAR ±.25°
ANGULAR MAX ±.005
TWO PLACE DECIMAL ±.01

**THREE PLACE DECIMAL ±.005
FINISHED SURFACE RMS 63
BREAK CORNERS IN .015 OUT .015
REMOVE ALL BURRS**

MATERIAL: 6061 ALUMINUM

HEAT TREAT: T-6

FINISH:

7

6

5

4

3

2

1

7

6

5

4

3

2

1