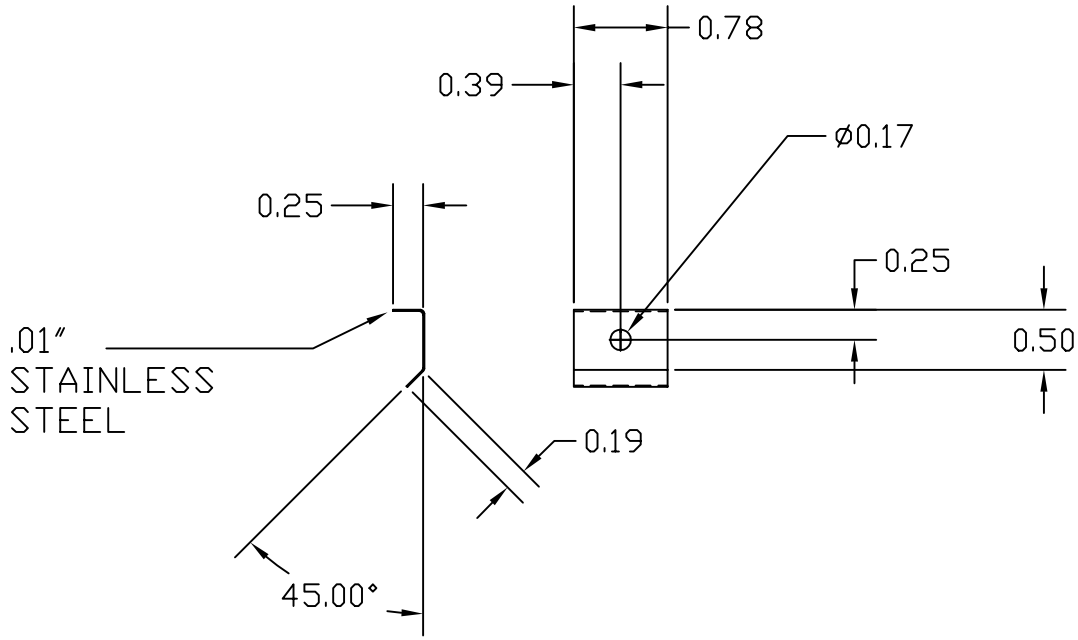

NOTES: (UNLESS OTHERWISE SPECIFIED)

Liquid contaminants: Machining Lubricants
Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).

Identification_Serial Number
A serial number shall be etched, or scribed on the part see note drawing note.
Serial Number Format
The Serial number shall be of the format:
D99xxxx-x - 001

Example: D990021-A-001
The drawing number, The revision number, The sequential part number

Bag and Tag parts

Qty: Make 4 Total Per Assembly

REF.	QTY.	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL
4	1	-	-	-
3	2	-	-	-
2	1	-	-	-
1	1	-	-	-

PARTS and MATERIAL LIST

REV	DESCRIPTION	DCN NUMBER	-	APPR'D	CHECK	DRVN	DATE
A	NEW-RELEASE	LIGO-E000143-00-D				kenn	3-16-00
00	PRE-RELEASE	-	-			kenn	3-14-00

ISSUE DESCRIPTION

DWG. NO.	DESCRIPTION
REFERENCE DRAWINGS	

USED ON: XXX
NEXT ASS'Y: XXX

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES:
FRACTIONAL ± /
ANGULAR ± # deg.
ANGULAR:MACH ± BEND ± /
TWO PLACE DECIMAL ± .02
THREE PLACE DECIMAL ± .005
FINISHED SURFACE RMS /
BREAK CORNERS IN OUT /
REMOVE ALL BURRS /

MATERIAL: .01 Stainless Steel Shim Stock Full hard
HEAT TREAT: /
FINISH: /

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY

CLAMP, VIEWPORT
BEAM DUMP GLASS

CAD FILE: D000088-A
SIZE: B
DWG. NO.: D000088-A
SCALE:
SHEET: SHEET0