



REF. MAKE 1 PER ASSEMBLY

REF		QTY	PART or DRWG No.	DESCRIPTION	MATERIAL
PARTS and MATERIAL LIST					
LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY					
LEFT HAND BOTTOM ANGLE HAM2 TABLE BEAM DUMP					
XXX	XXX			NEW-RELEASE	LIGO-E000210-00-D
DRWG. NO.	DESCRIPTION	MATERIAL	HEAT TREAT	FINISH	REV
XXX	XXX	ALUMINUM	-		00
USED ON: XXX	NEXT ASSY: XXX	TOLERANCES: FRACTIONAL ±1/16 ANGULAR ±.25 HOLE POSITION ±.005 TWO PLACE DECIMAL ±.01 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES THREE PLACE DECIMAL ±.005 FINISHED SURFACE RMS 63 BREAK CORNERS IN .015 DIA .015 REMOVE ALL BURRS			
ISSUE DESCRIPTION	SCALE	DATE	APPR'D	CHECK	DRWN
ISSUE DESCRIPTION	1 : 1	4/19/00	KENN		
SCALE	1 : 1	DATE	APPR'D	CHECK	DRWN
SCALE	1 : 1	4/19/00	KENN		
SCALE	1 : 1	DATE	APPR'D	CHECK	DRWN
SCALE	1 : 1	4/19/00	KENN		